



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHÉES**

F50A'97 (62Y)

F50B'97 (64J)

F45A'97 (62Y)

YAMAHA
GENUINE
Parts & Accessories

2V62Y-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F50A'97(62Y), F50B'97(64J), F45A'97(62Y)
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1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

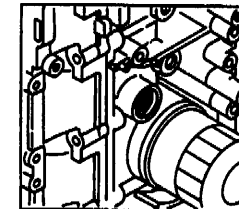
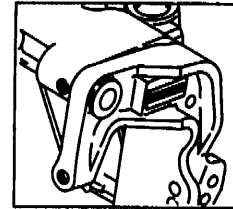
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	F50AE L : 300725 ~
	F50AET L : 404943 ~
	F50BET L : 400975 ~
	F45AED L : 500146 ~
	F45AET L : 550226 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F50A'97(62Y), F50B'97(64J), F45A'97(62Y)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

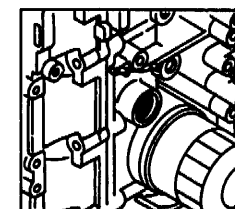
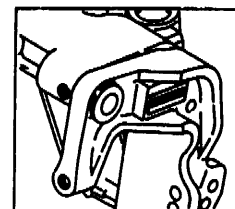
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POUILLIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
	F50AE L : 300725 ~
	F50AET L : 404943 ~
	F50BET L : 400975 ~
	F45AED L : 500146 ~
	F45AET L : 550226 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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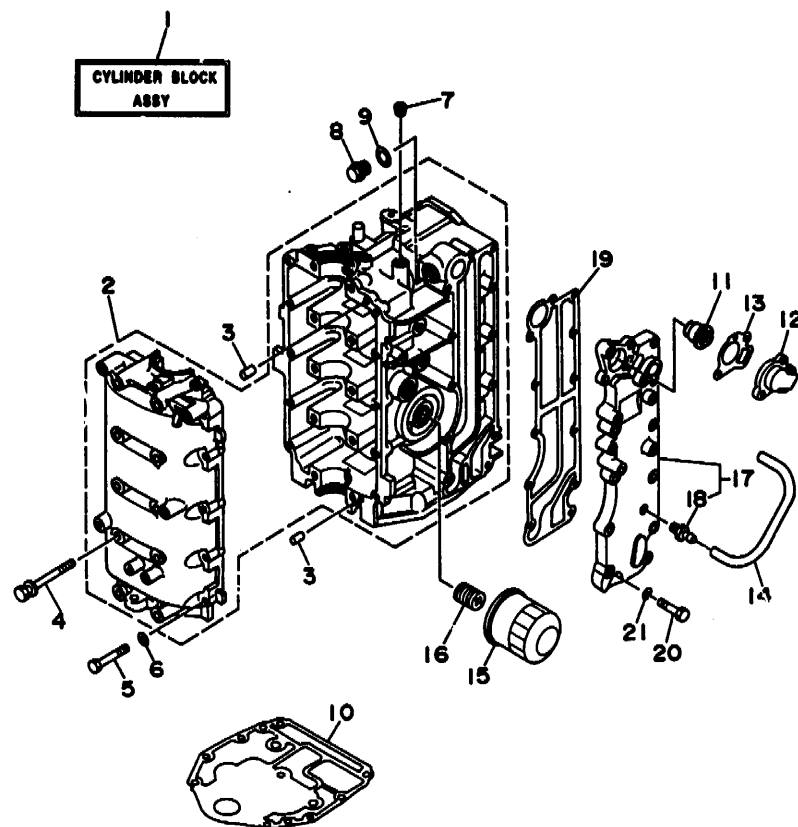


FIG. 1 CYLINDER. CRANKCASE 1

CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W009B-02-4D	CYLINDER BLOCK ASSY CYLINDER GROUPE (ENS.) (REF.NO. 2 ~ 13, 15 ~ 21, FIG. 3, REF.NO. 1 ~ 11, FIG. 8, REF.NO. 13 ~ 16 FIG. 23, REF.NO. 12)	1	
2	62Y-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
5	97014-06035	BOLT BOULON	10	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
7	90344-51M01	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1	
8	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
9	90430-14115	GASKET JOINT	1	
10	62Y-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	
11	6G8-12411-02	THERMOSTAT THERMOSTAT	1	
12	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
13	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	
14	90445-09252	HOSE DURITE	1	
15	3FV-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
16	90401-20M00	BOLT, UNION BOULON, RACCORD	1	
17	62Y-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
18	62Y-12481-00	PIPE 1 DURITE 1	1	
19	62Y-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
20	97014-06035	BOLT BOULON	12	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	12	



62YJA-5010

A6

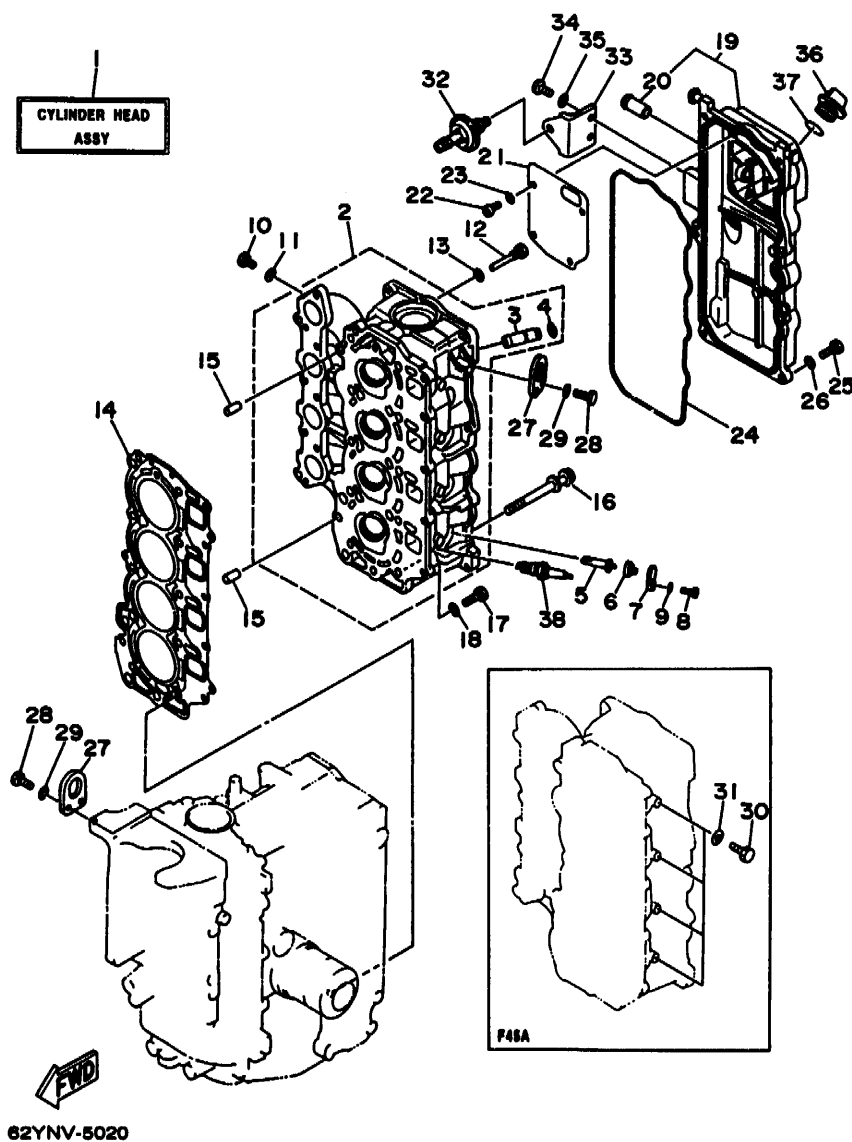


FIG. 2 CYLINDER. CRANKCASE 2

CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	92907-04600	WASHER RONDELLE	4	
24	62Y-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	
25	97013-06020	BOLT BOULON	7	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
27	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2	
28	97095-06020	BOLT BOULON	4	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
30	97095-08014	BOLT BOULON	4	F45A
31	90430-08143	GASKET JOINT	4	F45A
32	62Y-14368-01	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
33	62Y-14413-00	STAY SUPPORT	1	
34	97095-06016	BOLT BOULON	2	
35	92990-06630	WASHER, PLATE RONDELLE, PLATE	2	
36	668-15363-00	PLUG, OIL PLOT, HUILE	1	
37	93210-25070	O-RING	1	
38	94701-00375	JOINT TORIQUE PLUG, SPARK (NGK DPR6EA-9) BOUGIE D'ALLUMAGE (NGK DPR6EA-9)	4	



VILEBREQUIN. PISTON

B2

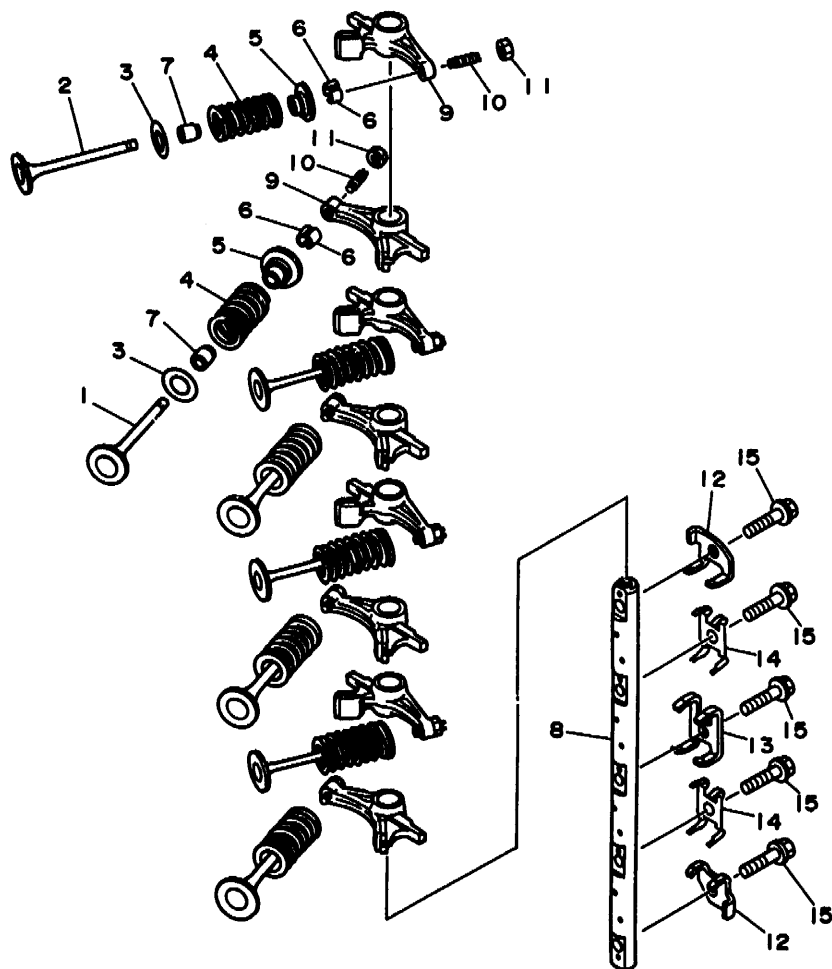


FIG. 4 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-12111-00	VALVE, INTAKE	4	
2	62Y-12121-00	SOUPAPE, ADMISSION	4	
3	62Y-12116-00	VALVE, EXHAUST	8	
4	51Y-12114-00	SOUPAPE, ECHAPPEMENT	8	
5	30X-12117-00	SEAT, VALVE SPRING	8	
6	30X-12118-00	SIEGE, RESSORT DE SOUPAPE	8	
7	51Y-12119-00	SPRING, VALVE OUTER	8	
8	62Y-12146-00	RESSORT DE SOUPAPE, EXTERNE	8	
9	30X-12117-00	RETAINER, VALVE SPRING	8	
10	30X-12118-00	BUTEE DE RESSORT DE SOUPAPE	16	
11	51Y-12119-00	COTTER, VALVE	8	
12	62Y-12146-00	FRAISE, SOUPAPE	8	
13	62Y-12151-00	SEAL, VALVE STEM	8	
14	62Y-12146-00	JOINT, QUEUE DE SOUPAPE	1	
15	62Y-12151-00	SHAFT, ROCKER	8	
16	62Y-12151-00	AXE, CULBUTEUR	8	
17	62Y-12151-00	ARM, VALVE ROCKER	8	
18	62Y-12151-00	CULBUTEUR	8	
19	62Y-12159-00	SCREW, VALVE ADJUSTING	8	
20	62Y-12159-00	VIS, REGLAGE DE SOUPAPE	8	
21	62Y-12158-00	NUT, LOCK	8	
22	62Y-12238-00	CONTRE-ECROU	2	
23	62Y-12238-00	PLATE, BOLT STOPPER	1	
24	62Y-12279-00	PLAQUE, BUTEE DE BOULON	1	
25	62Y-12279-00	PLATE	2	
26	62Y-12216-00	SPRING	2	
27	62Y-12216-00	RESSORT	5	
28	90109-08M63	BOLT		
29	90109-08M63	BOULON		



62YJA-5040

B3

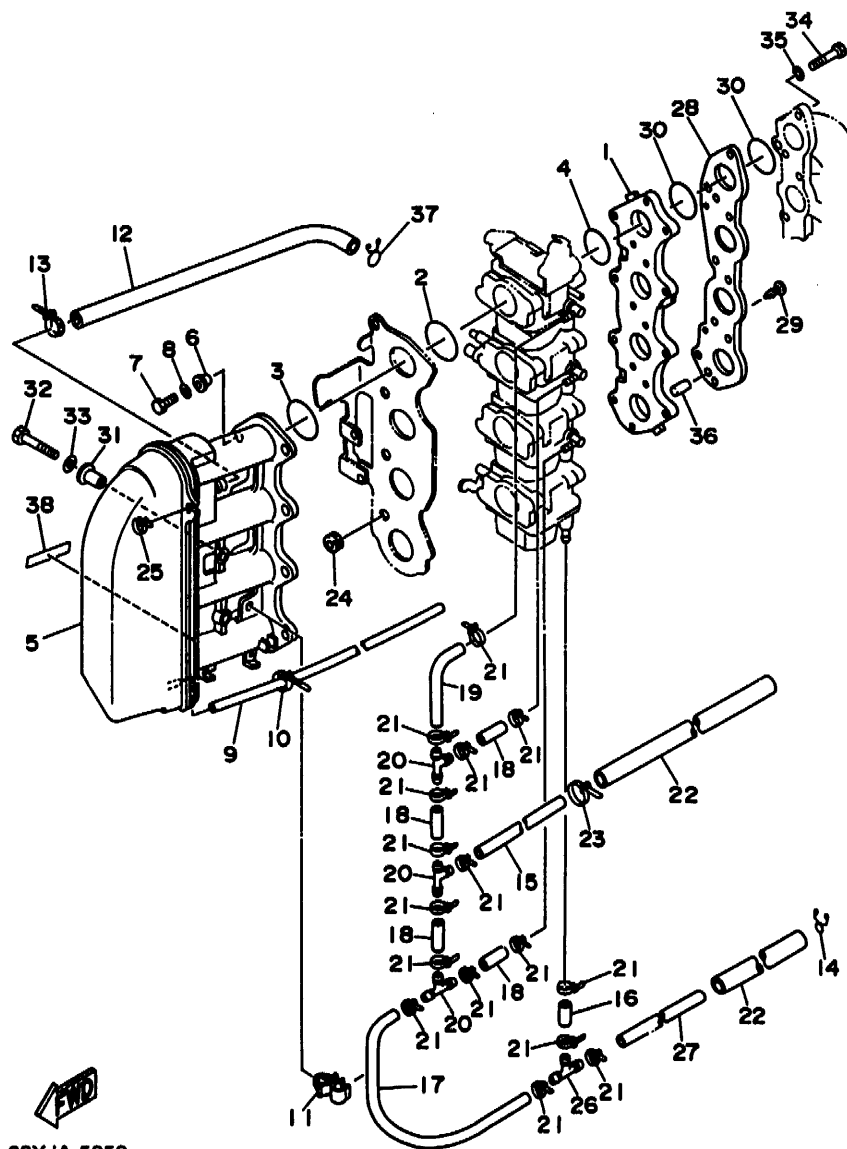
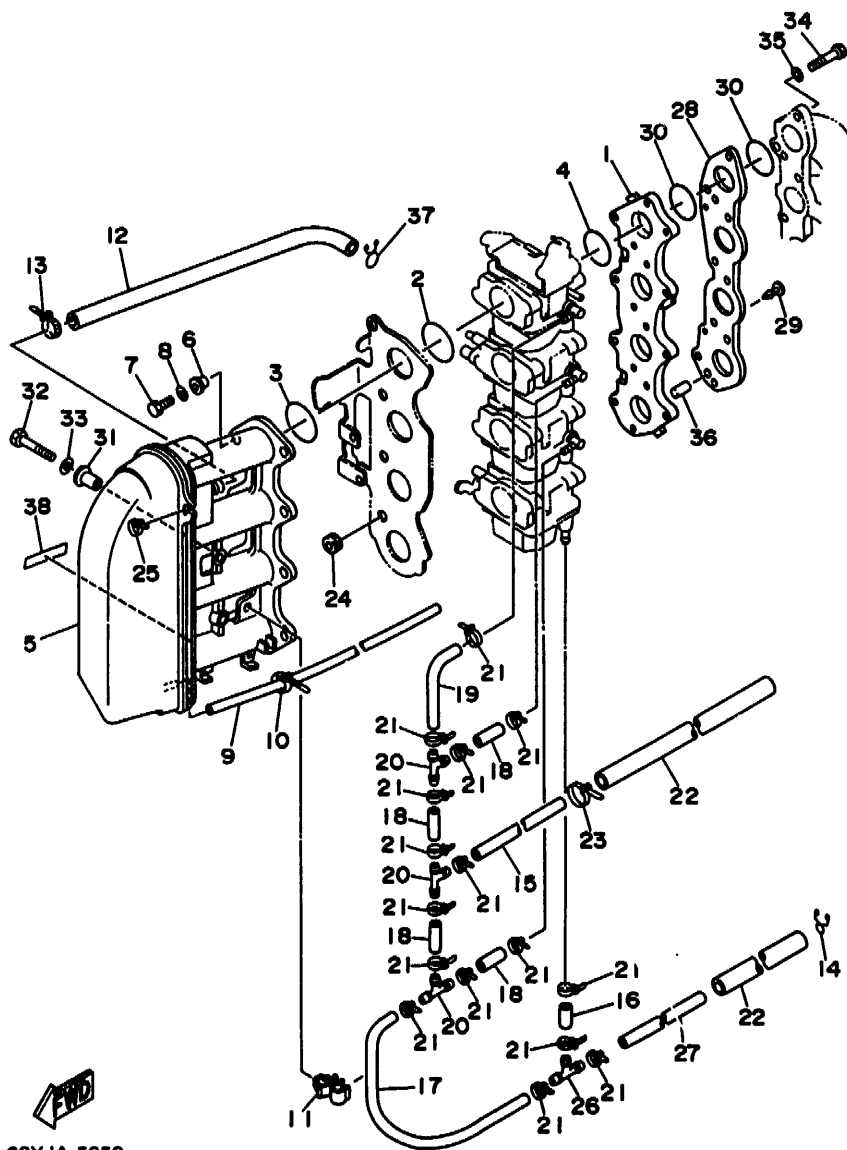


FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-13586-00-94	JOINT, CARBURETOR 1 RACCORD, CARBURATEUR 1	1	
2	93210-35M86	O-RING JOINT TORIQUE	4	
3	93210-38MH3	O-RING JOINT TORIQUE	4	
4	93210-30MH4	O-RING JOINT TORIQUE	4	
5	62Y-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
6	90387-06M70	COLLAR COLLERETTE	8	
7	97095-06090	BOLT BOULON	8	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
9	90445-07M38	HOSE DURITE	1	
10	90465-11M10	CLAMP BRIDE	1	
11	90464-10M32	CLAMP BRIDE	1	
12	62Y-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	
13	90465-13M36	CLAMP BRIDE	1	
14	90467-10M04	CLIP JONC	1	
15	90445-10M33	HOSE DURITE	1	
16	90445-10M85	HOSE DURITE	1	
17	62Y-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
18	90445-10M14	HOSE DURITE	4	
19	62Y-24313-00	PIPE 3 DURITE 3	1	
20	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	3	
21	90465-11M10	CLAMP BRIDE	16	
22	90445-16M00	HOSE DURITE	2	
23	90465-11M10	CLAMP BRIDE	1	
24	90480-11224	GROMMET PASSE-FIL	4	
25	90465-11M10	CLAMP BRIDE	1	
26	62Y-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
27	90445-10M18	HOSE DURITE	1	
28	62Y-14271-00	INSULATOR ISOLATEUR	1	

B4



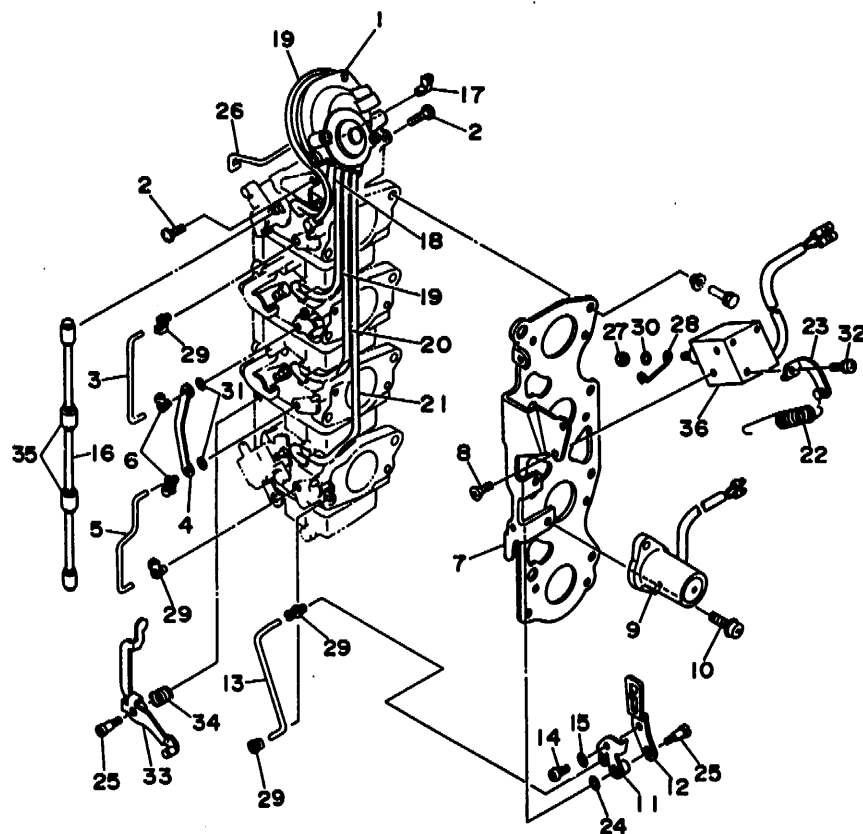
62YJA-5050

FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90338-04M17	PLUG PLOT	2	
30	93210-35M86	O-RING JOINT TORIQUE	8	
31	90387-06M15	COLLAR COLLERETTE	2	
32	97095-06030	BOLT BOULON	2	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
34	97095-06025	BOLT BOULON	8	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
36	93608-16M16	PIN, DOWEL AXE	2	
37	90467-15M14	CLIP JONC	1	
38	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	FOR JAPAN

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62YJA-5080

FIG. 6 CARBURETOR LINK

BIELLETTTE CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-14369-00	DIAPHRAGM ASSY 2 DIAPHRAGME 2	1	
2	97890-05006	SCREW, PAN HEAD VIS, CRUCIFORME	3	
3	62Y-14585-00	ROD, CHOKE TRINGLE, STARTER	1	
4	62Y-14585-10	ROD, CHOKE TRINGLE, STARTER	1	
5	62Y-14585-20	ROD, CHOKE TRINGLE, STARTER	1	
6	6F5-41262-01	JOINT, THROTTLE LEVER AXE	2	
7	62Y-14291-00	BRACKET 1 SUPPORT 1	1	
8	62Y-14592-00	SCREW VIS	2	
9	62Y-14380-00	PRIME STARTER ASSY DEMARREUR D'AMARCAGE ENS.	1	
10	62Y-14429-00	SCREW VIS	2	
11	62Y-14175-00	LEVER, STARTER 1 LEVIER, STARTER 1	1	
12	62Y-14175-10	LEVER, STARTER 1 LEVIER, STARTER 1	1	
13	62Y-14585-30	ROD, CHOKE TRINGLE, STARTER	1	
14	62Y-14567-00	SCREW VIS	1	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
16	62Y-14585-40	ROD, CHOKE TRINGLE, STARTER	1	
17	62Y-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
18	62Y-14349-10	PIPE DURITE	1	
19	62Y-14349-20	PIPE DURITE	2	
20	62Y-14349-00	PIPE DURITE	1	
21	62Y-14349-30	PIPE DURITE	1	
22	62Y-14487-01	SPRING RESSORT	1	
23	62Y-14255-00	PLATE PLAQUE	1	
24	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
25	62Y-14429-10	SCREW VIS	2	
26	62Y-14585-50	ROD, CHOKE TRINGLE, STARTER	1	
27	62Y-14258-00	NUT, LOCK CONTRE-ECROU	1	
28	62Y-1212A-00	WIRE PULL FIL	1	

B6

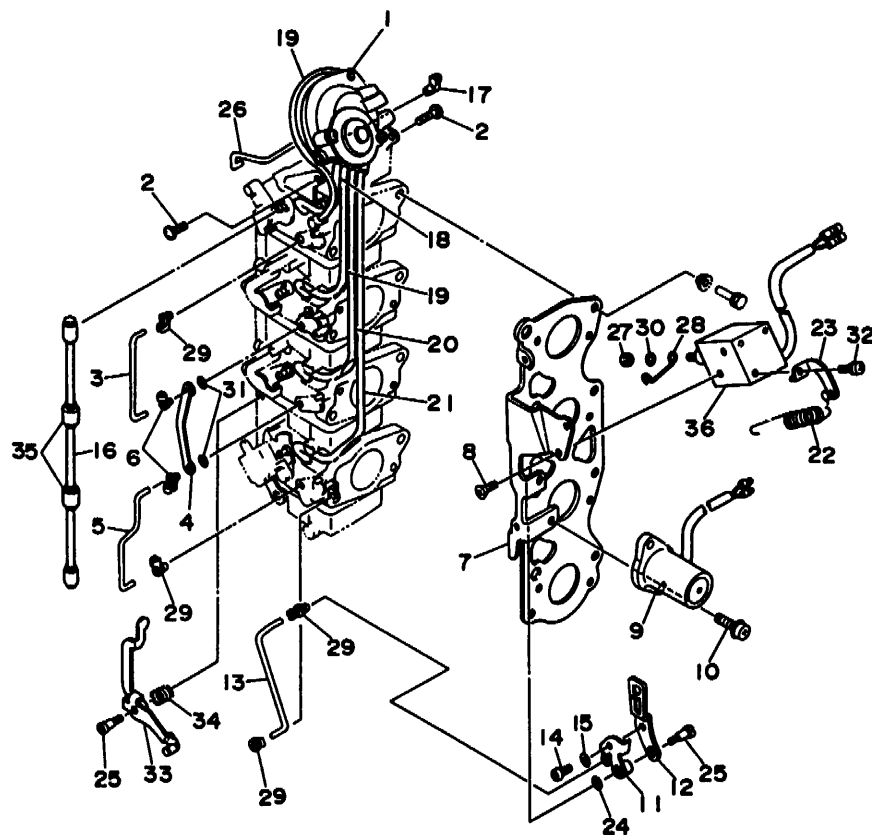


FIG. 6 CARBURETOR LINK

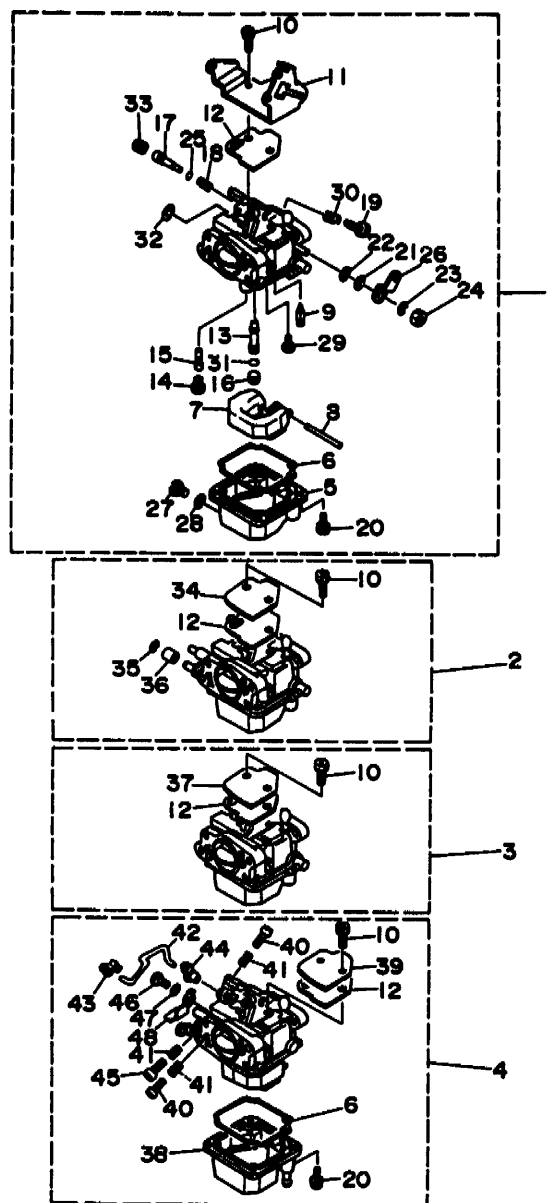
BIELLETTE CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6F5-41262-01	JOINT, THROTTLE LEVER	4	
30	62Y-14475-10	AXE	1	
31	62Y-14596-00	WASHER	2	
32	97980-04108	RONDELLE	1	
33	62Y-14360-00	WASHER	1	
34	62Y-14555-00	RONDELLE	1	
35	62Y-14578-00	SCREW, WITH WASHER	2	
36	6E9-86111-01	VIS, AVEC RONDELLE	1	
		THROTTLE DAMPER ASSY		
		AMORISSEUR D'ACCELERATEUR		
		SPRING	1	
		RESSORT		
		COLLAR	2	
		COLLERETTE		
		COIL, SOLENOID	1	
		BOBINE		



62YJA-5060

B7



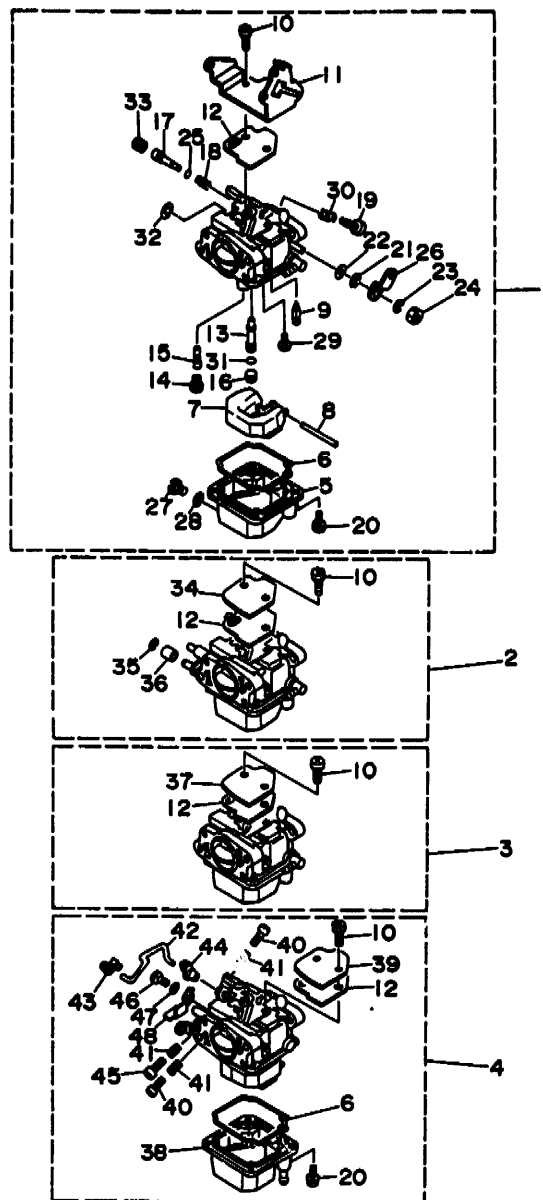
62YJA-5070

FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-14901-00	CARBURETOR ASSY 1	1	UR
	62Y-14901-10	CARBURATEUR 1 COMPLET	1	UR F45A
2	62Y-14902-00	CARBURETOR ASSY 2	1	UR
	62Y-14902-10	CARBURATEUR 2 COMPLET	1	UR F45A
3	62Y-14903-00	CARBURETOR ASSY 3	1	UR
	62Y-14903-10	CARBURATEUR 3 COMPLET	1	UR F45A
4	62Y-14904-00	CARBURETOR ASSY 4	1	UR
	62Y-14904-10	CARBURATEUR 4 COMPLET	1	UR F45A
5	62Y-14381-00	.BODY, FLOAT CHAMBER	3	#1,2,3
6	6L2-14384-00	.GASKET, FLOAT CHAMBER	4	
7	6L2-14385-00	.JOINT, CUVE DE FLOTTEUR	4	
8	6E5-14386-01	.FLOAT	4	
9	6L2-14392-00	.FLOTTEUR	4	
10	97980-04110	.PIN, FLOAT	4	
11	62Y-14157-00	.AXE, FLOTTEUR	4	
12	62Y-14399-00	.VALVE, NEEDLE	4	
13	62Y-14341-00	.POINTEAU	4	
14	62Y-14343-56	.SCREW, WITH WASHER	8	
15	62Y-14342-21	.VIS, AVEC RONDELLE	1	#1
16	62Y-14355-00	.COVER, MIXING	4	
17	12V-14105-00	.COUVERCLE DE CHAMBRE	4	
18	62Y-14321-00	.VALVE, BIMETAL	4	
19	30X-14334-00	.CLAPET, BILAME	4	UR
20	97980-04112	.NOZZLE, MAIN	4	UR F45A
		.PUITS D'AIGUILLE	4	UR F45A #1,2
		.JET, MAIN (#112)	2	UR F45A #3,4
		.GICLEUR, PRINCIPAL (#112)	4	
		.JET, MAIN (#104)	2	UR F45A #1,2
		.GICLEUR, PRINCIPAL (#104)	2	UR F45A #3,4
		.JET, MAIN (#103)	4	
		.GICLEUR, PRINCIPAL (#103)	4	
		.JET, PILOT (# 42)	4	
		.GICLEUR, RALENTI (# 42)	4	
		.NOZZLE, MAIN 2	4	
		.PUITS D'AIGUILLE	4	
		.PILOT SCREW SET	4	UR
		.JEU DE VIS DE RICHESSE	4	UR F45A
		.SCREW, AIR ADJUSTING	4	
		.VIS DE DOSEUR D'AIR	4	
		.SPRING, AIR ADJUSTING	4	
		.RESSORT, VIS DE DOSEUR D'AIR	3	#1,2,3
		.SCREW, THROTTLE	3	#1,2,3
		.VIS, ACCELERATEUR	3	#1,2,3
		.SCREW, WITH WASHER	16	
		.VIS, AVEC RONDELLE	16	

C1



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FIG. 7 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	93430-04301	.CIRCLIP	4	
22	62Y-14475-00	.CLIPS	4	
23	6A1-14356-00	.WASHER		
		.RONDELLE		
24	654-14363-01	.WASHER, SPRING	1 #1	
		.RONDELLE		
25	5H0-14397-00	.NUT	1 #1	
		.ECROU		
26	62Y-14276-00	.O-RING	4	
		.JOINT TORIQUE		
27	62Y-14383-00	.LEVER	1 #1	
		.LEVIER		
28	62Y-14398-00	.SCREW, DRAIN	4	
		.BOUCHON, PURGE		
29	98980-04006	.GASKET	4	
		.JOINT		
30	646-14212-01	.SCREW, BIND	4	
		.VIS		
31	6F5-14397-00	.SPRING, PILOT ADJUSTING	3 #1,2,3	
		.RESSORT, VIS DE RALENTI		
32	6L2-14357-00	.O-RING	4	
		.JOINT TORIQUE		
33	50M-14355-00	.WASHER, PLAIN	3 #1,2,3	
		.RONDELLE PLATE		
34	6L2-14157-00	.PLUG	4	
		.PLOT		
35	62Y-14159-00	.COVER, MIXING	1 #2	
		.COUVERCLE DE CHAMBRE		
36	62Y-14159-00	.CLIP	1 #2	
		.JONC		
37	62Y-14267-00	.ROLLER	1 #2	
		.ROULEAU		
38	6L2-14157-00	.COVER, MIXING	1 #3	
		.COUVERCLE DE CHAMBRE		
39	62Y-14381-10	.BODY, FLOAT CHAMBER	1 #4	
		.CORPS, CUVE DE FLOTTEUR		
40	6L2-14157-00	.COVER, MIXING	1 #4	
		.COUVERCLE DE CHAMBRE		
41	62Y-14321-00	.SCREW, THROTTLE	2 #4	
		.VIS, ACCELERATEUR		
42	646-14212-01	.SPRING, PILOT ADJUSTING	3 #4	
		.RESSORT, VIS DE RALENTI		
43	62Y-14379-00	.ROD, STARTER	1 #4	
		.TRINGLE, STARTER		
44	6F5-41262-01	.JOINT, THROTTLE LEVER	1 #4	
		.AXE		
45	62Y-41262-00	.JOINT, CHOKE LEVER	1 #4	
		.RACCORD, LEVIER DE STARTER		
46	664-14321-01	.SCREW, THROTTLE	1 #4	
		.VIS, ACCELERATEUR		
47	664-14327-01	.SCREW	1 #4	
		.VIS		
48	62Y-14597-00	.WASHER	1 #4	
		.RONDELLE		
	62Y-14573-00	.LEVER	1 #4	
		.LEVIER		

C2

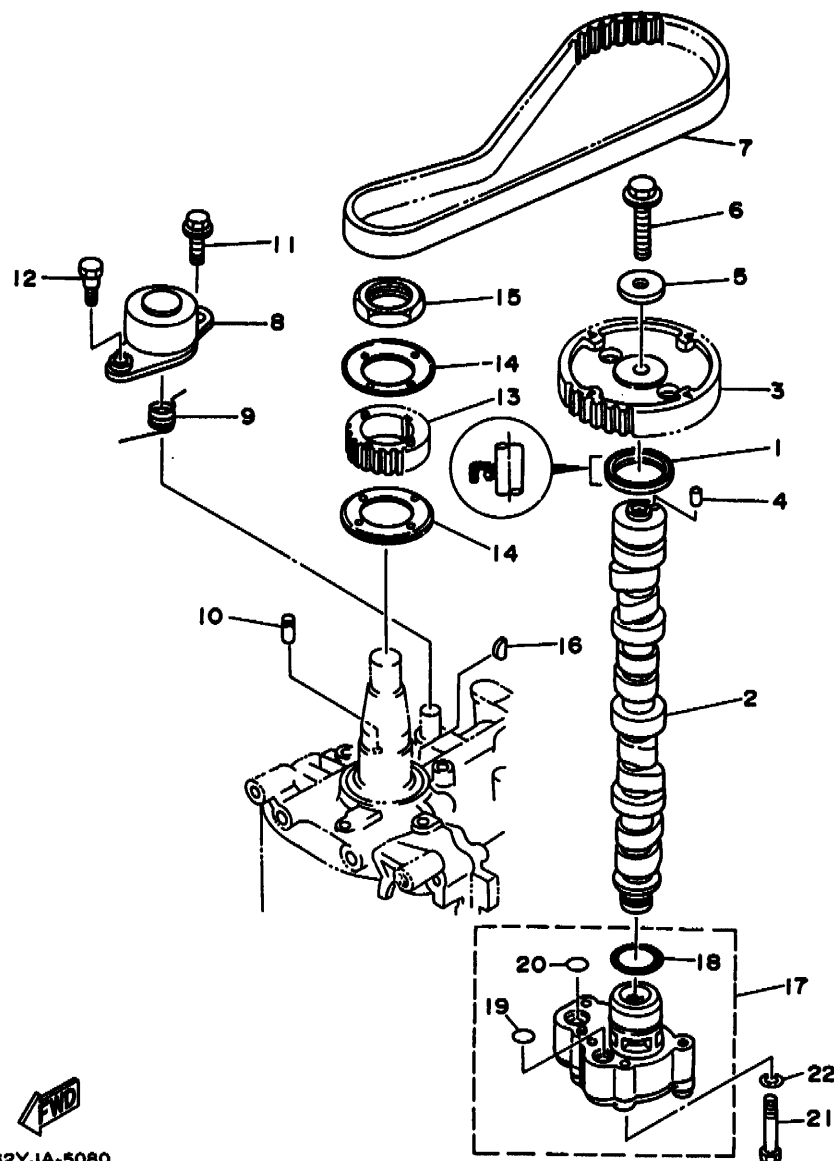


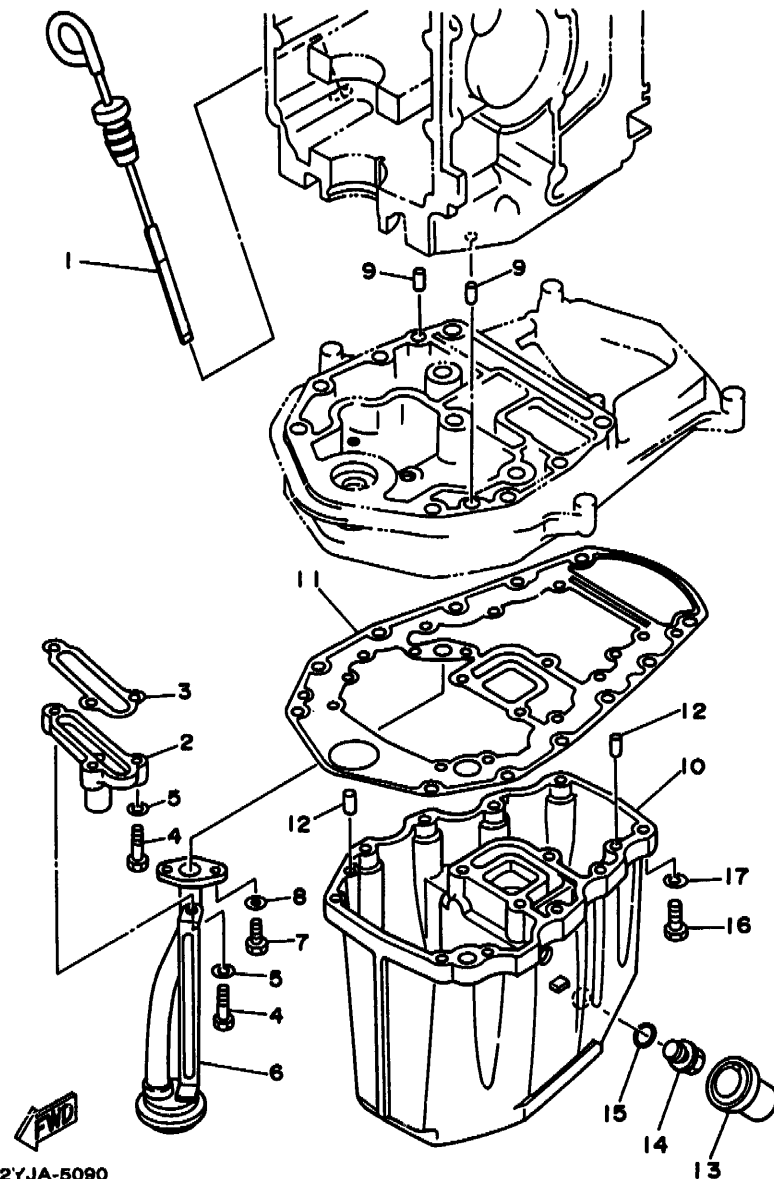
FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93102-37M40	OIL SEAL	1	
2	62Y-12171-00	JOINT SPY	1	
3	62Y-11537-00	CAMSHAFT 1	1	
4	93605-14143	ARBRE A CAMES 1	1	
5	90201-10M06	GEAR, DRIVEN	1	
6	95895-10040	PIGNON SECONDAIRE	1	
7	62Y-46241-00	PIN, DOWEL	1	
8	62Y-11590-00	AXE	1	
9	90508-23M36	WASHER, PLATE	1	
10	90249-07M29	RONDELLE, PLATE	1	
11	95895-08020	BOLT, FLANGE	1	
12	90109-06M64	BOULON	1	
13	62Y-11536-00	BELT	1	
14	62Y-11557-00	COURROIE	1	
15	90170-35M32	TENSTONER ASSY	1	
16	90280-04M06	TENDEUR (ENS.)	1	
17	62Y-13300-00	SPRING, TORSION	1	
18	93210-33MH2	RESSORT, TORSION	1	
19	93210-12MG9	PIN	1	
20	93210-14515	GOUPILLE	1	
21	97095-06040	BOLT, FLANGE	1	
22	92990-06600	BOULON	1	

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FIG. 9 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	
2	62Y-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
3	62Y-13475-00	GASKET JOINT	1	
4	97013-06025	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	62Y-13411-00	STRAINER, OIL FILTRE, HUILE	1	
7	97014-06016	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	93608-12M05	PIN, DOWEL AXE	2	
10	62Y-15311-00-5B	OIL PAN VENTILATEUR D'HUILE	1	
11	62Y-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
12	93606-12019	PIN, DOWEL GOUPILLE	4	
13	62Y-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	
14	62Y-13471-00	PLUG, DRAIN PLOT, VIDANGE	1	
15	93210-14515	O-RING JOINT TORIQUE	1	
16	97095-06025	BOLT BOULON	10	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	

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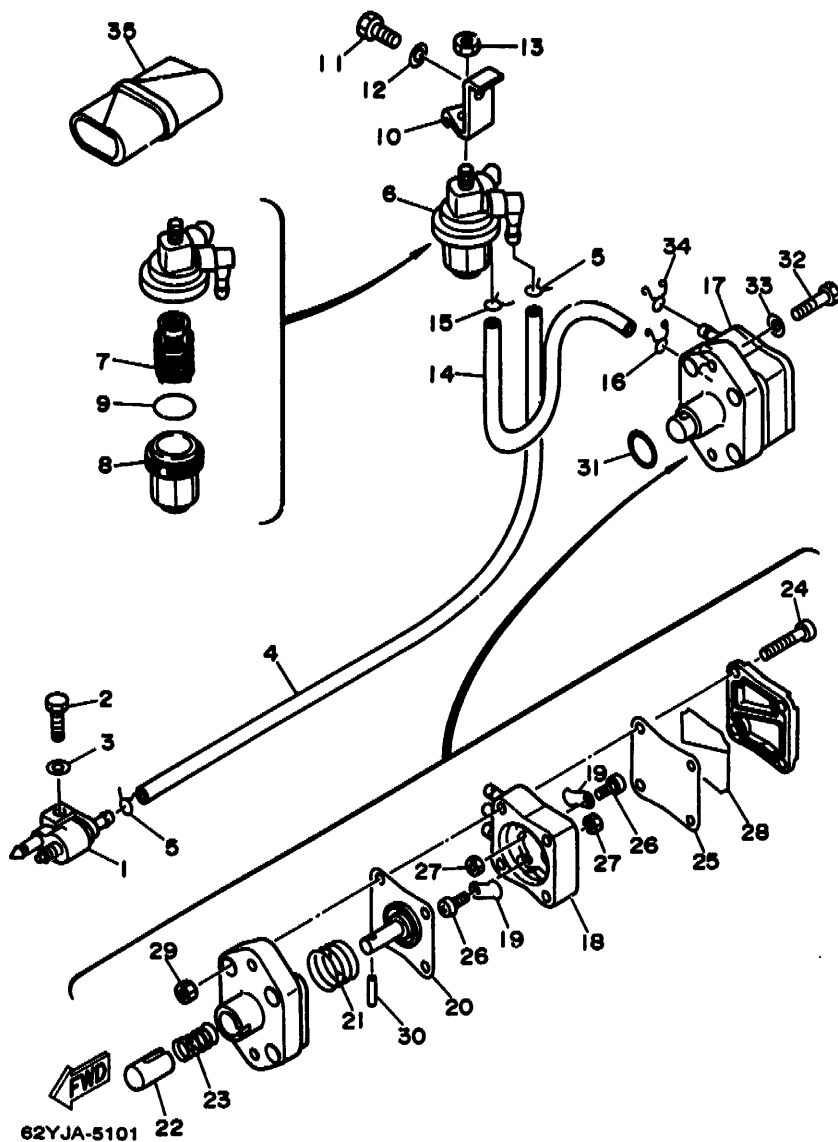


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARKES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMENT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90445-10M34	WASHER, PLATE RONDELLE, PLATE	1	
5	90467-09M03	HOSE DURITE	1	
6	61N-24560-00	CLIP JONC	2	
7	61N-24563-00	FILTER ASSY ENS FILTRE	1	
8	61N-24521-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
9	93210-32738	.CUP, FILTER .CUVETTE, FILTRE	1	
10	62Y-24566-00	.O-RING .JOINT TORIQUE	1	
11	97095-08014	BRACKET, FILTER SUPPORT, FILTRE	1	
12	92995-08600	BOLT BOULON	1	
13	95380-08600	WASHER RONDELLE	1	
14	90445-10M48	NUT ECROU	1	
15	90467-09M03	HOSE DURITE	1	
16	90467-10M04	CLIP JONC	1	
17	62Y-24410-02	CLIP JONC	1	
18	62Y-24413-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
19	62Y-24421-01	.BODY 2 .CORPS 2	1	
20	62Y-24411-02	.VALVE, CHECK .SOUPAPE, RETENUE	2	
21	62Y-24423-00	.DIAPHRAGM .DIAPHRAGME	1	
22	62Y-13131-01	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	
23	62Y-24454-00	.PLUNGER .PLONGEUR	1	
24	62Y-24444-00	.SPRING .RESSORT	1	
25	62Y-24471-00	.SCREW .VIS	4	
26	6A0-14325-00	.DIAPHRAGM .DIAPHRAGME	1	
27	95380-03600	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
28	62Y-24452-00	.NUT .ECROU	2	
		.COVER .COUVERCLE	1	

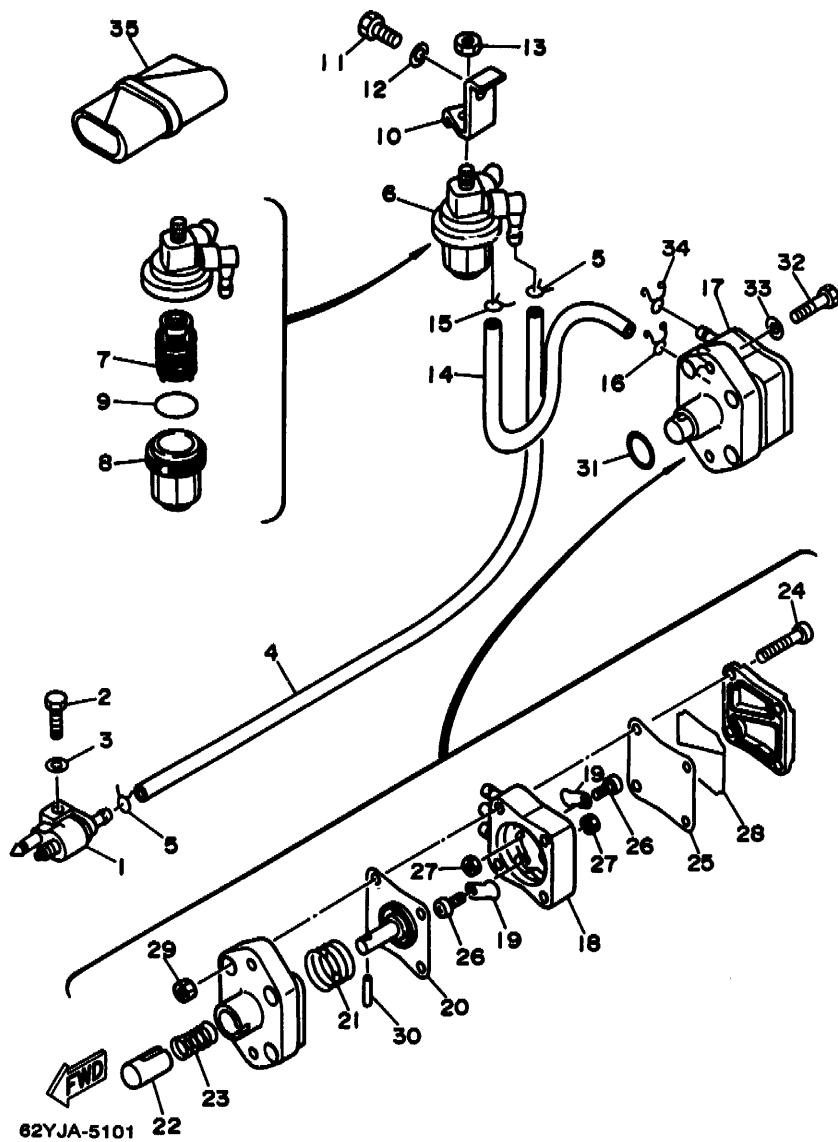
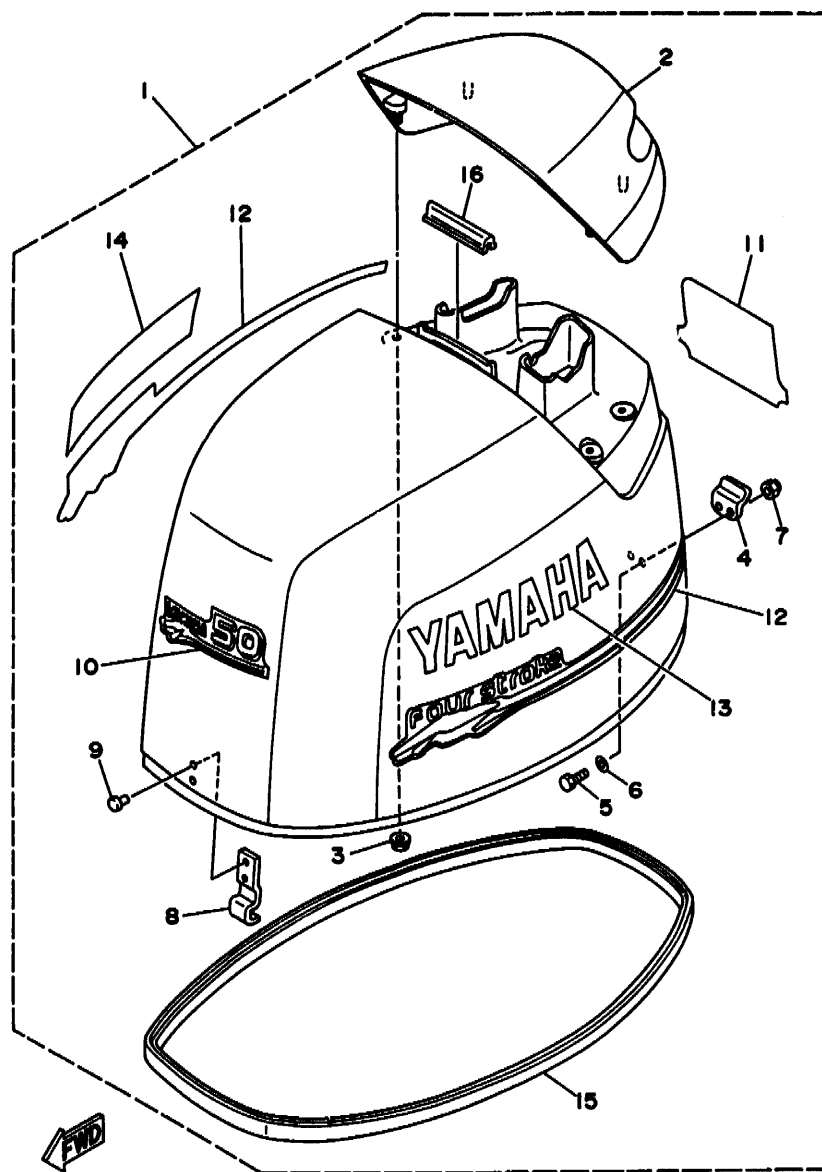


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	95380-05600	.NUT .ECROU	4	
30	62Y-24374-01	.PIN .GOUPILE	1	
31	93210-25070	O-RING JOINT TORIQUE	1	
32	97095-06030	BOLT BOULON	2	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
34	90467-10M04	CLIP JONC	1	
35	62Y-28100-00	TOOL KIT TROUSSE A OUTILS	1	

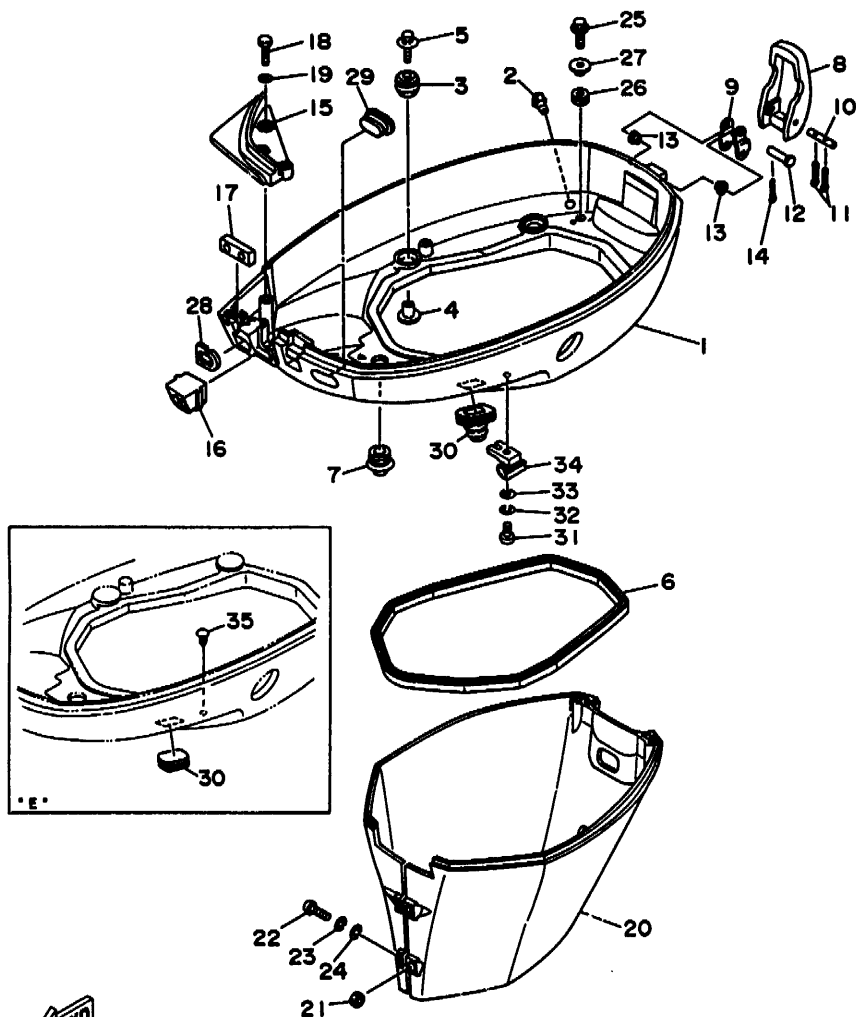


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FIG. 11 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F50A
	64J-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F50B
	62Y-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F45A
2	62Y-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
3	90179-06M24	.NUT .ECROU	4	
4	62Y-42652-00	.HOOK .CROCHET	1	
5	97095-05016	.BOLT .BOULON	2	
6	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	95780-05300	.NUT, FLANGE .ECROU	2	
8	62Y-42651-00	.HOOK .CROCHET	1	
9	90266-06M02	.RIVET .RIVET	2	
10	62Y-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR
	62Y-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR F45A
11	62Y-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F50A
	64J-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F50B
	62Y-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F45A
12	62Y-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	
13	62Y-42581-00	.MARK, COWLING .ADHESIF, CAPOT	1	
14	62Y-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1	
15	62Y-42615-00	.SEAL .JOINT	1	
16	61N-42628-00	.SEAL .JOINT	1	



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FIG. 12 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-42711-01-4D	COWLING, BOTTOM CUVETTE	1	UR
	62Y-42711-11-4D	COWLING, BOTTOM CUVETTE	1	UR PTT
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	90480-09M12	GROMMET PASSE-FIL	4	
4	90387-06M69	COLLAR COLLERETTE	4	
5	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
6	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
7	6E5-42724-00	GROMMET PASSE-FIL	1	
8	62Y-42828-00-4D	PLATE, CLAMP PLAQUE, PRESSE	1	
9	62Y-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90249-05M30	PIN GOUPILLE	1	
11	91490-16010	PIN, COTTER PIN, COTTER	2	
12	90240-05M19	PIN, CLEVIS PIN, CLEVIS	1	
13	90386-05002	BOULON, A GOUPILLE BUSH DOUILLE	2	
14	91490-16010	PIN, COTTER PIN, COTTER	1	
15	62Y-42738-01-5B	GOUPILLE PLAQUE, FITTING	1	
16	62Y-42725-00	ETRIER GROMMET	1	
17	62Y-42727-00	PASSE-FIL GROMMET	1	
18	97095-06020	PASSE-FIL BOLT	3	
19	92990-06600	BOULON WASHER, PLATE	3	
20	62Y-42741-00-4D	RONDELLE, PLATE APRON	1	
21	95380-06600	CAPOT LATERAL NUT	2	
22	98580-06025	ECROU SCREW, PAN HEAD	2	
23	92995-06100	VIS WASHER, SPRING	2	
24	92990-06600	RONDELLE, GROWER WASHER, PLATE	2	
25	95895-06016	RONDELLE, PLATE BOLT, FLANGE	2	
26	90480-13M24	BOULON GROMMET	2	
27	90387-06M40	PASSE-FIL COLLAR COLLERETTE	2	

D1

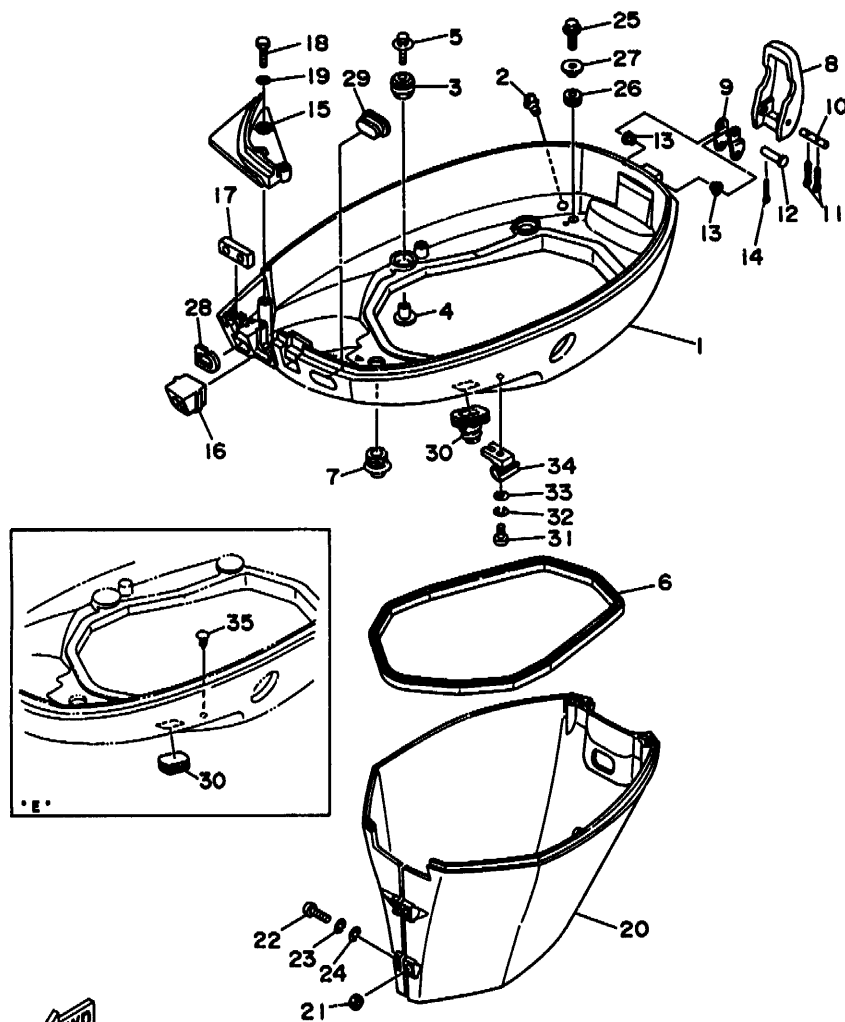


FIG. 12 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	61N-24329-00	SEAL JOINT	1	
29	6H3-42727-00	GROMMET PASSE-FIL	1	
30	6H4-42726-00	GROMMET PASSE-FIL	1	UR
	688-42726-10	GROMMET PASSE-FIL	1	UR PTT
31	98580-06025	SCREW, PAN HEAD VIS	1	
32	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	90464-09M43	CLAMP	1	
35	90338-05M03	BRIDE PLUG PLOT	1	

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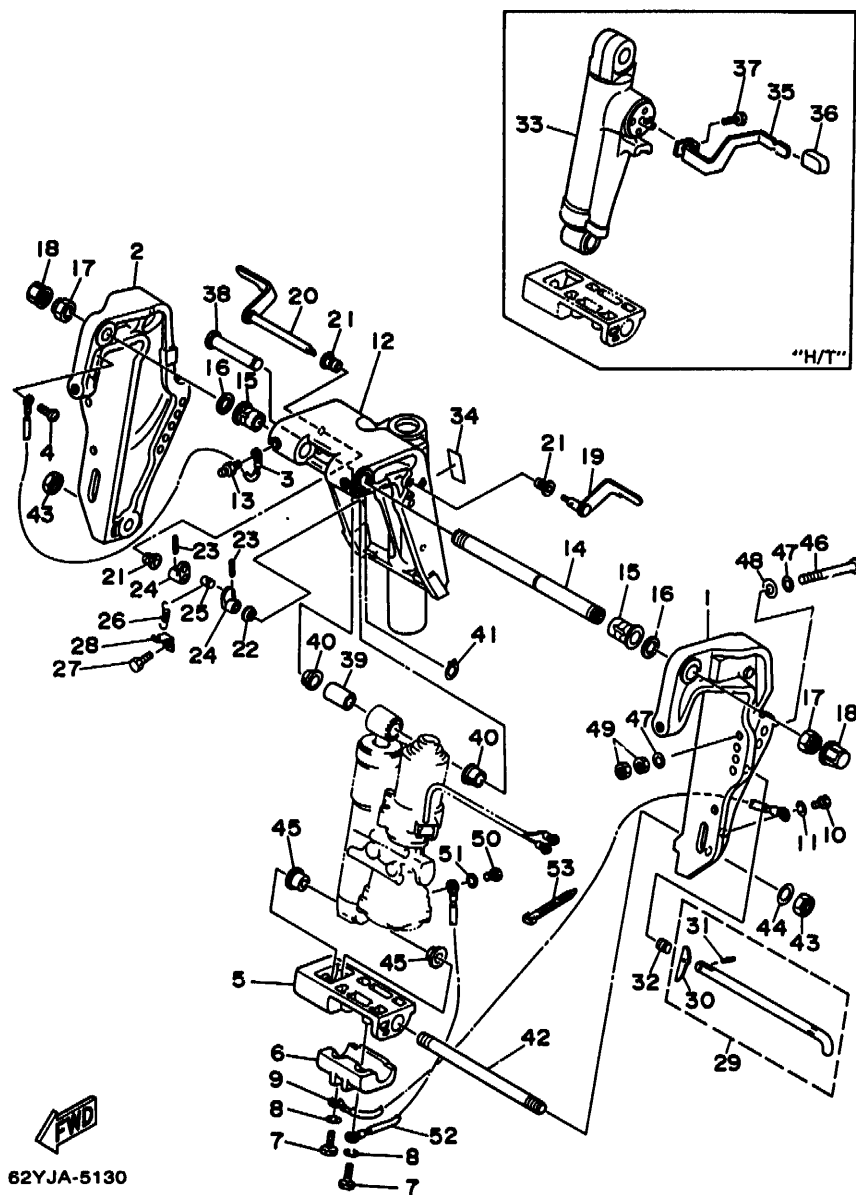


FIG. 13 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
6	63D-45251-00	ANODE	1	
7	97095-06025	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	63D-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
13	93700-66M03	NIPPLE, GREASE PION	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
18	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	90386-10M16	BUSH DOUILLE	3	
22	90386-10025	BUSH DOUILLE	1	
23	91690-30020	PIN, SPRING AGRAFFE	2	
24	665-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
25	90249-06M19	PIN GOUPILLE	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
27	97095-06010	BOLT BOULON	1	
28	665-43144-00	HOOK, SPRING CROCHET	1	

D3

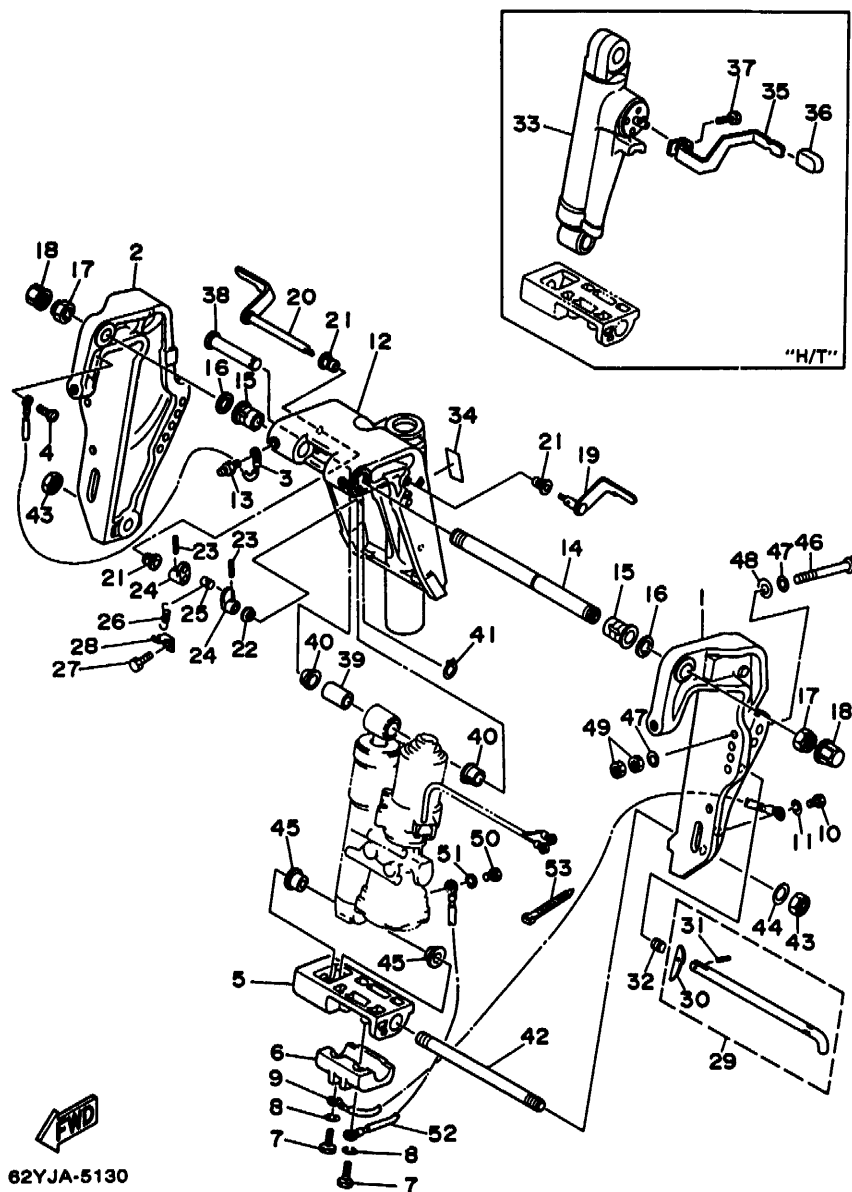
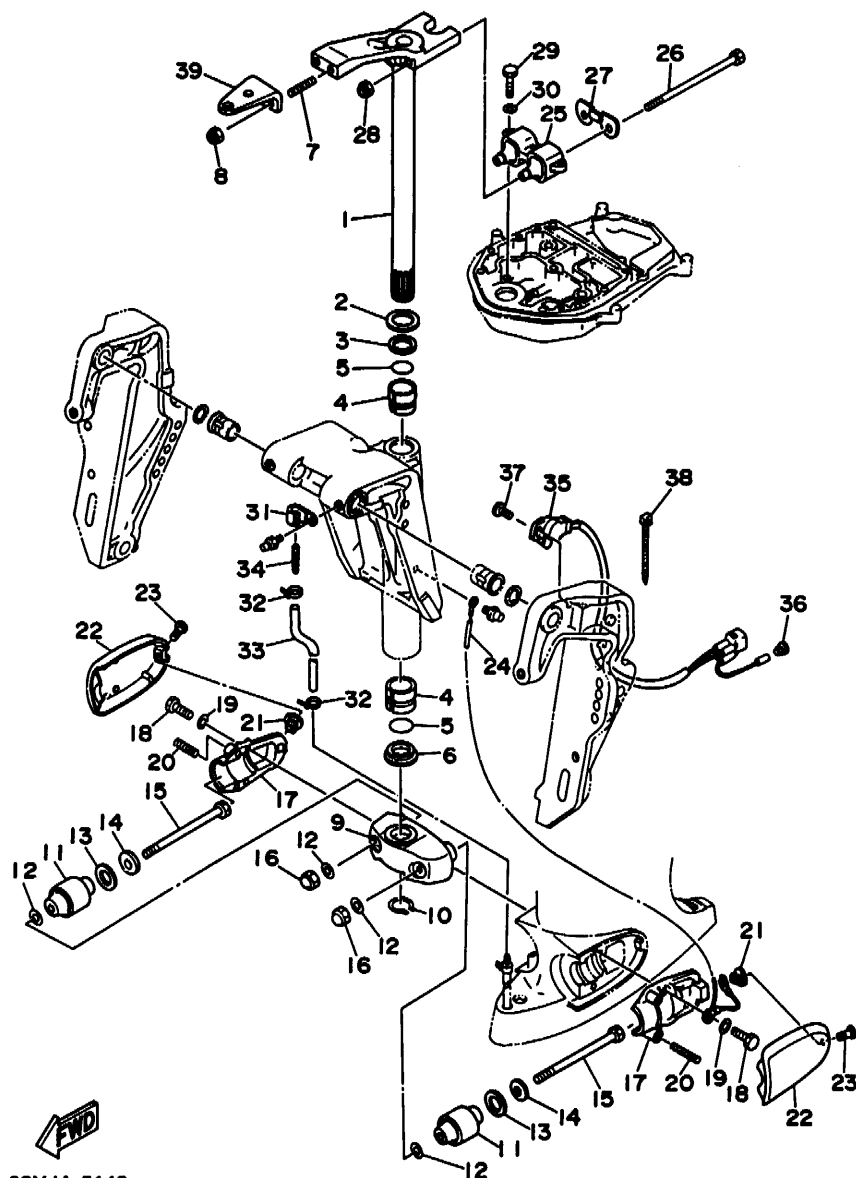


FIG. 13 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
31	91690-30012	.PIN, SPRING .AGRAFFE	1	
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
33	62Y-43170-00-40	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	H/T
34	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	H/T
35	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	H/T
36	682-43318-01	COVER CAPUCHON	1	H/T
37	97095-06010	BOLT BOULON	1	H/T
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M92	BUSH DOUILLE	1	
40	90386-18M35	BUSH DOUILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90116-18M52	BOLT, STUD GOUJON	1	
43	90170-18M10	NUT ECROU	2	
44	92995-18600	WASHER RONDELLE, PLATE	1	
45	90386-18M44	BUSH DOUILLE	2	
46	90101-12M65	BOLT BOULON	4	
47	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
48	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
49	95380-12600	NUT ECROU	8	
50	97095-06010	BOLT BOULON	1	PTT
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
52	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	PTT
53	90465-11M10	CLAMP BRIDE	4	PTT

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FIG. 14 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
3	90386-30M78	BUSH DOUILLE	1	
4	90386-30M77	BUSH DOUILLE	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	
6	90386-30M60	BUSH DOUILLE	1	
7	90116-10175	BOLT, STUD GOUJON	2	
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
9	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
10	93410-28M06	CIRCLIP CLIPS	1	
11	679-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
13	90202-21100	WASHER, PLATE RONDELLE, PLATE	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	
15	90109-12261	BOLT BOULON	2	
16	95380-12800	NUT, CROWN ECROU, BORGNE	2	
17	663-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	
18	97095-08025	BOLT BOULON	4	
19	92995-08100	WASHER RONDELLE	4	
20	90501-14M08	SPRING, COMPRESSION RESSORT, COMPRESSION	4	
21	90179-06066	NUT ECROU	2	
22	62Y-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	
23	97885-06016	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	
24	697-82127-01	WIRE, LEAD 2 FIL 2	1	
25	62Y-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	1 UR	
	62Y-44514-20-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	1 UR F50B	
26	90101-08M15	BOLT BOULON	2	
27	63D-44526-00	PLATE PLAQUE	1	

D5

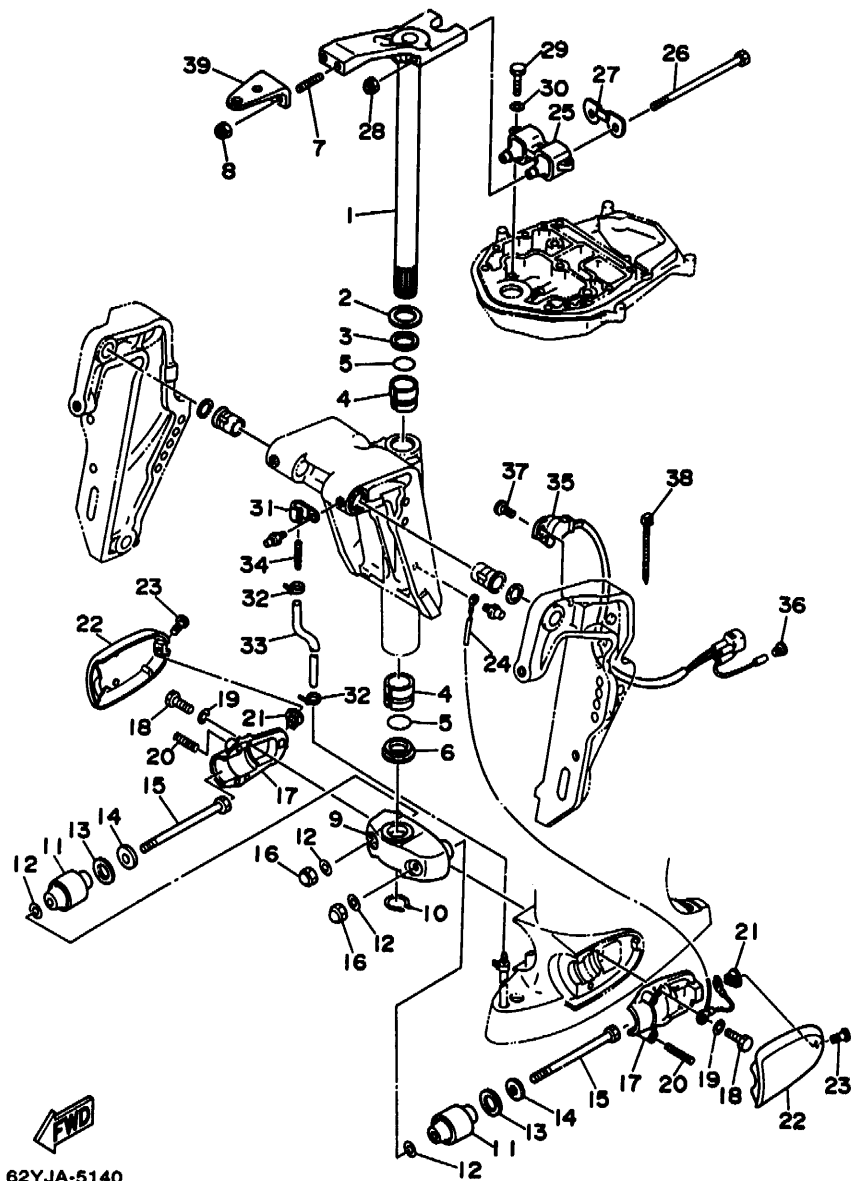
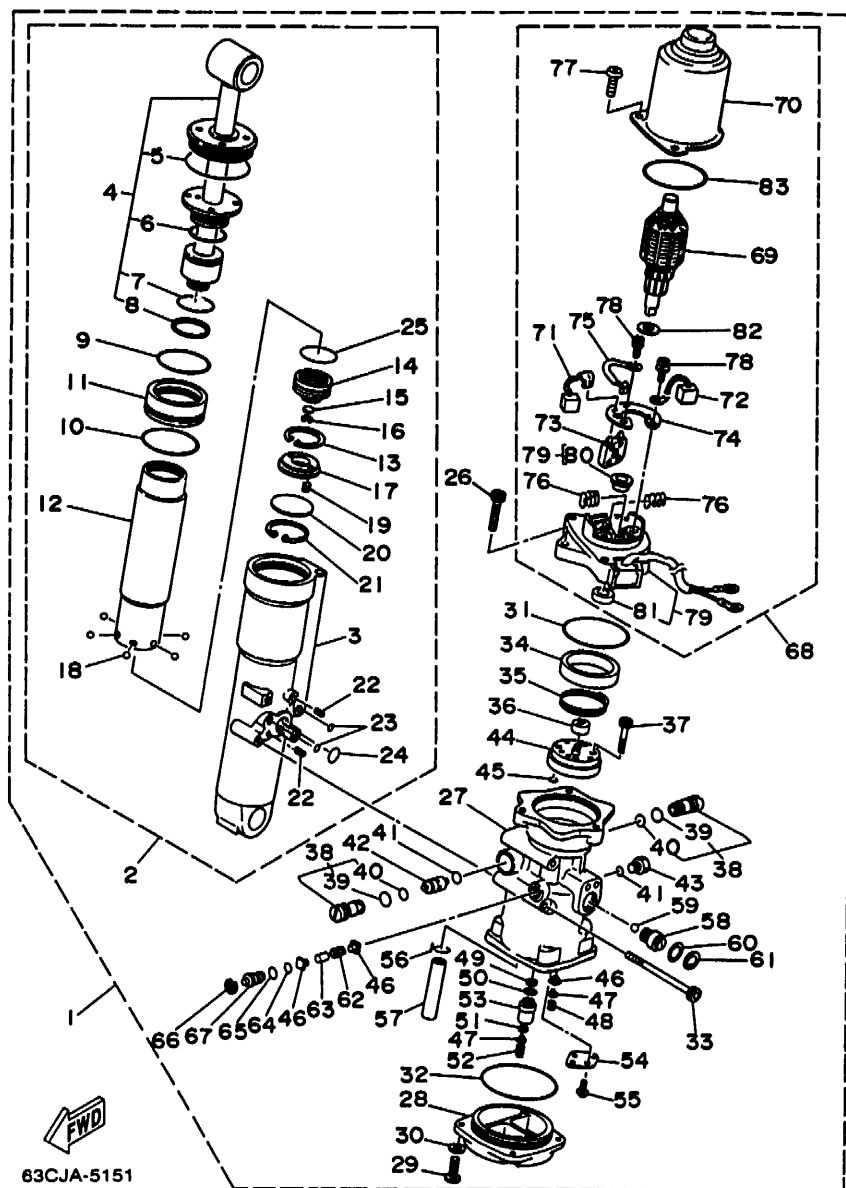


FIG. 14 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
29	97095-08030	BOLT BOULON	3	
30	92995-08100	WASHER RONDELLE	3	
31	90465-08028	CLAMP BRIDE	1	
32	90465-11M10	CLAMP BRIDE	2	
33	90445-07MF1	HOSE DURITE	1	
34	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
35	63D-83672-00	TRIM SENDER INCLINER RACCORD	1	UR PTT
36	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR PTT
37	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	UR PTT
38	90465-13M11	CLAMP BRIDE	1	UR PTT
39	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	



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FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62X-43800-02-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	62X-43840-01	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1	
4	62X-43810-01	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
5	62X-43861-00	...O-RING ...JOINT TORIQUE	1	
6	52X-43862-00	...O-RING ...JOINT TORIQUE	1	
7	93210-29375	...O-RING ...JOINT TORIQUE	1	
8	62X-43871-00	...RING, BACK UP ...SEGMENT	1	
9	93210-44383	...O-RING ...JOINT TORIQUE	1	
10	93210-48214	...O-RING ...JOINT TORIQUE	1	
11	62X-4388A-00	..PISTON, TRIM ..PISTON	1	
12	62X-22471-00	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR	1	
13	99009-35500	..CIRCLIP ..CIRCLIP	1	
14	62X-43814-00	..PISTON, FREE ..PISTON	1	
15	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT	1	
16	61A-43875-00	..RING, SNAP ..RESSORT	1	
17	62X-43899-00	..PLATE STOPPER ..PLAQUETTE	1	
18	93503-16003	..BALL ..BILLE	6	
19	62X-4384H-00	..SPRING ..RESSORT	2	
20	1UF-22434-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1	1	
21	62X-43875-00	..RING, SNAP ..RESSORT	1	
22	91690-40010	..PIN, SPRING ..AGRAFFE	2	
23	93210-06519	..O-RING ..JOINT TORIQUE	2	
24	62X-43864-00	..O-RING ..JOINT TORIQUE	1	
25	93210-29375	..O-RING ..JOINT TORIQUE	1	
26	62X-43888-00	..BOLT, SOCKET ..BOULON	3	
27	62X-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER	1	
28	62X-4385M-00	..PLATE, RESERVOIR ..PLAQUETTE	1	

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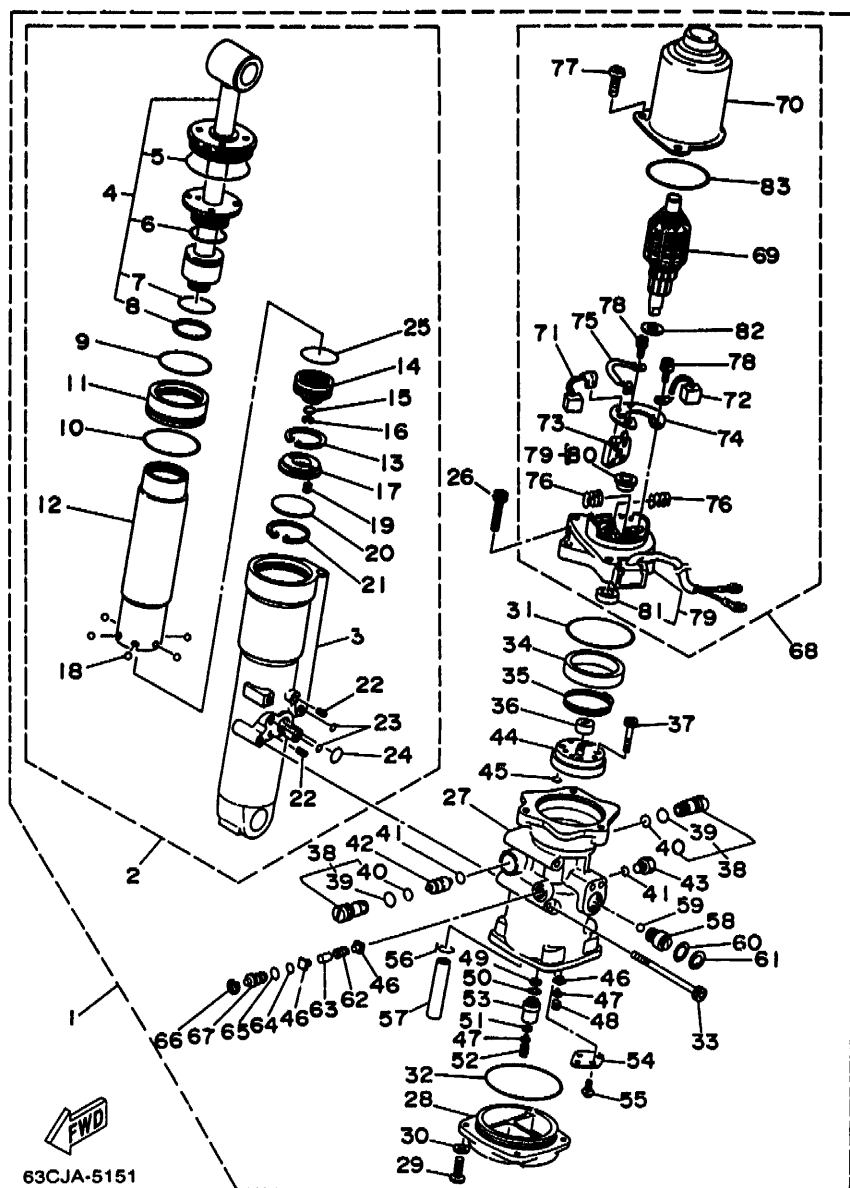


FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06016	.BOLT .BOULON	4	
30	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	4	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1	
32	62X-43866-00	.O-RING .JOINT TORIQUE	1	
33	62X-43878-00	.BOLT, SOCKET .BOULON	3	
34	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
35	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
37	91318-04025	.BOLT .BOULON	4	
38	6T4-43802-02	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
39	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
40	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
41	93210-09350	.O-RING .JOINT TORIQUE	2	
42	62X-43841-00	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
45	93210-06519	.O-RING .JOINT TORIQUE	2	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	3	
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
49	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
50	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	
55	97607-05210	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	2	
56	90467-11044	.CLIP .JONC	1	

E1

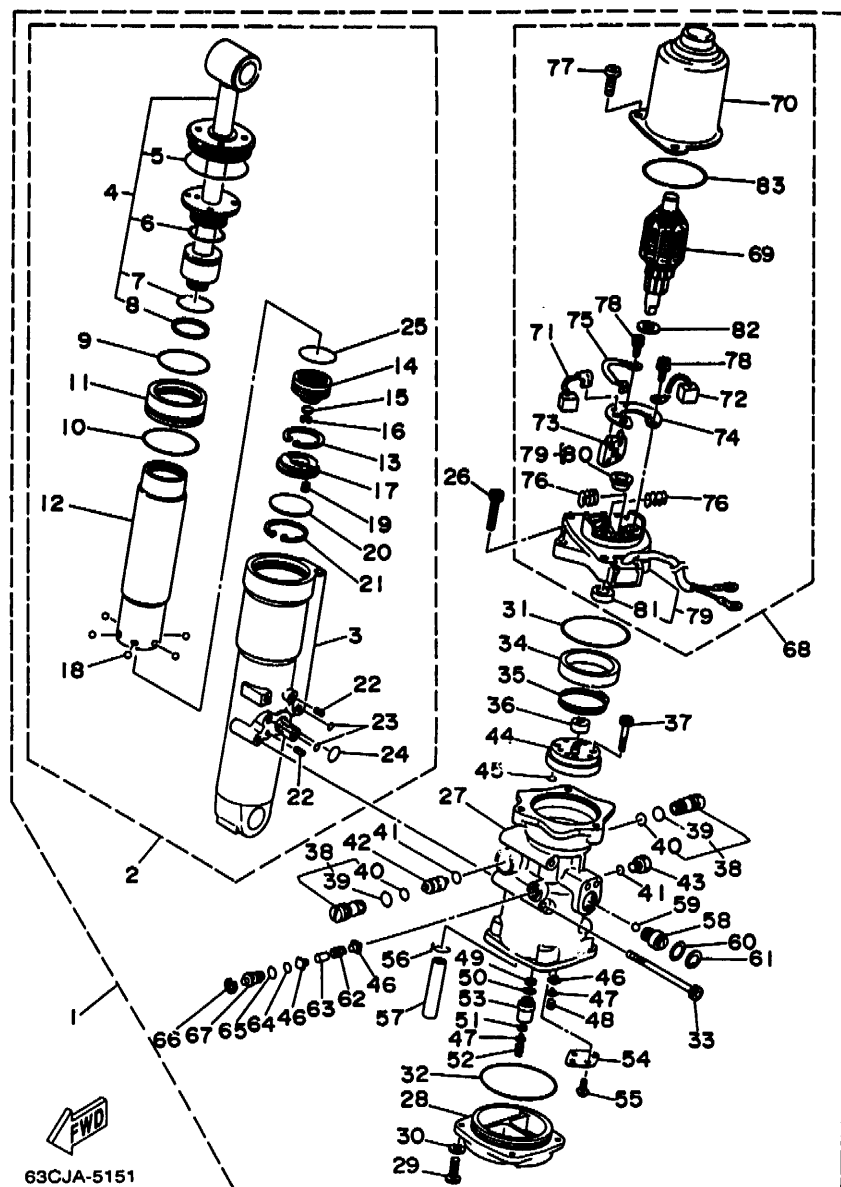
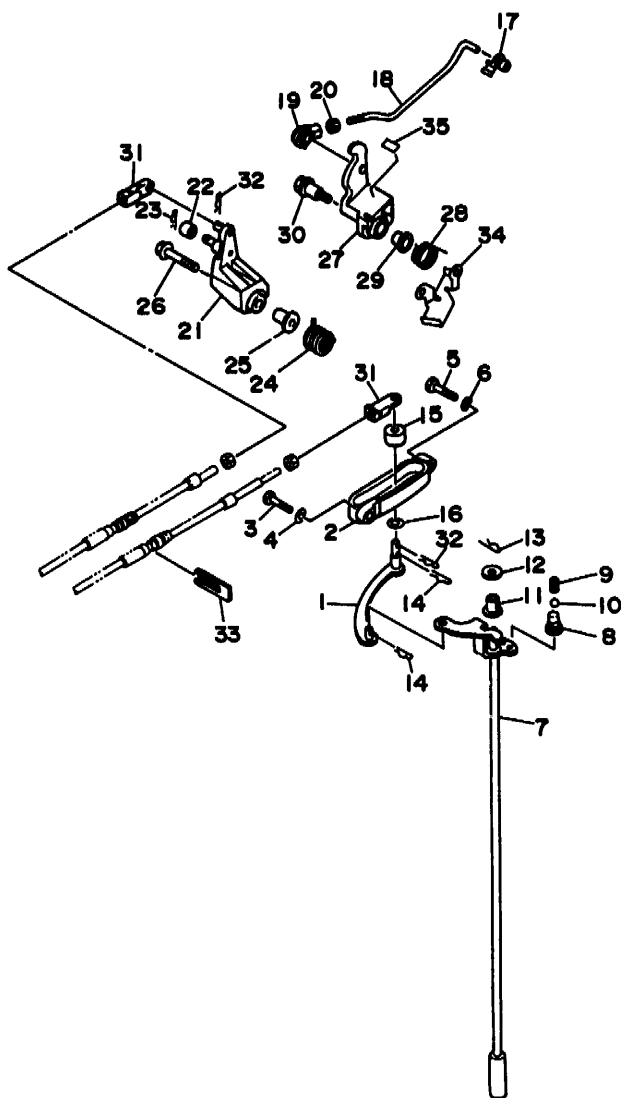


FIG. 15 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	62X-4383A-00	.HOSE .DURITE	1	
58	62X-43860-00	.MANUAL VALVE SUB-ASSY .SOUPAPE, MANUEL (ENS.)	1	
59	93505-32038	.BALL .BILLE ROULEMENT	1	
60	93210-18397	.O-RING .JOINT TORIQUE	1	
61	6H1-43875-00	.RING, SNAP .RESSORT	1	
62	61A-4385H-00	.SPRING, SEAL .RESSORT	1	
63	93605-10108	.PIN, DOWEL .AXE	1	
64	93210-06632	.O-RING .JOINT TORIQUE	1	
65	93210-07540	.O-RING .JOINT TORIQUE	1	
66	6T4-43876-00	.RING, SNAP .RESSORT	1	
67	6T4-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
68	62X-43880-00	.MOTOR ASSY .MOTEUR (ENS.)	1	
69	62X-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	
70	62X-43804-00	.STATOR ASSY .STATOR (ENS.)	1	
71	62X-43891-00	.BRUSH 1 .BALAI 1	1	
72	62X-43892-00	.BRUSH 2 .BALAI 2	1	
73	62X-82181-00	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET	1	
74	62X-4380F-00	.PLATE, BRUSH HOLDER .PLAQUE	1	
75	62X-43807-00	.WIRE SUB ASSY .AUXILIAIRE CABLE (ENS.)	1	
76	62X-4386K-00	.SPRING, BRUSH .RESSORT, BALAI	2	
77	97880-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	
78	98517-04012	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
79	62X-43881-00	.FRAME, END .BATI	1	
80	62X-4380H-00	...METAL ...METAL	1	
81	93102-08414	...OIL SEAL ...JOINT SPY	1	
82	90201-083J8	...WASHER, PLATE ...RONDELLE, PLATE	1	
83	93210-52582	...O-RING ...JOINT TORIQUE	1	



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FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
2	62Y-44117-00-40	BRACKET SUPPORT	1	
3	97095-06020	BOLT BOULON	1	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
5	97095-06025	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	62Y-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	
8	62Y-42715-00	BUSHING COUSSINET	1	
9	90501-12M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
10	93505-16024	BALL BILLE ROULEMENT	1	
11	90386-07M58	BUSH DOUILLE	1	
12	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
13	90468-07M06	CLIP JONC	1	
14	90468-18008	CLIP JONC	2	
15	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
16	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
17	6F5-41237-00	JOINT, LINK RACCORD	1	
18	62Y-41241-00	ROD, LINK BIELLETTTE	1	UR
	62Y-41241-10	ROD, LINK BIELLETTTE	1	UR F45A
19	6H1-41237-00	JOINT, LINK RACCORD	1	UR
	6H4-41237-00	JOINT, LINK RACCORD	1	UR F45A
20	95380-05700	NUT ECROU	1	
21	62Y-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
22	62Y-42171-00	BUSHING COUSSINET	1	
23	91490-16010	PIN, COTTER GOUPILLE	1	
24	62Y-44135-00	SPRING RESSORT	1	
25	90387-06M45	COLLAR COLLERETTE	1	
26	95895-06030	BOLT, FLANGE BOULON	1	

E3

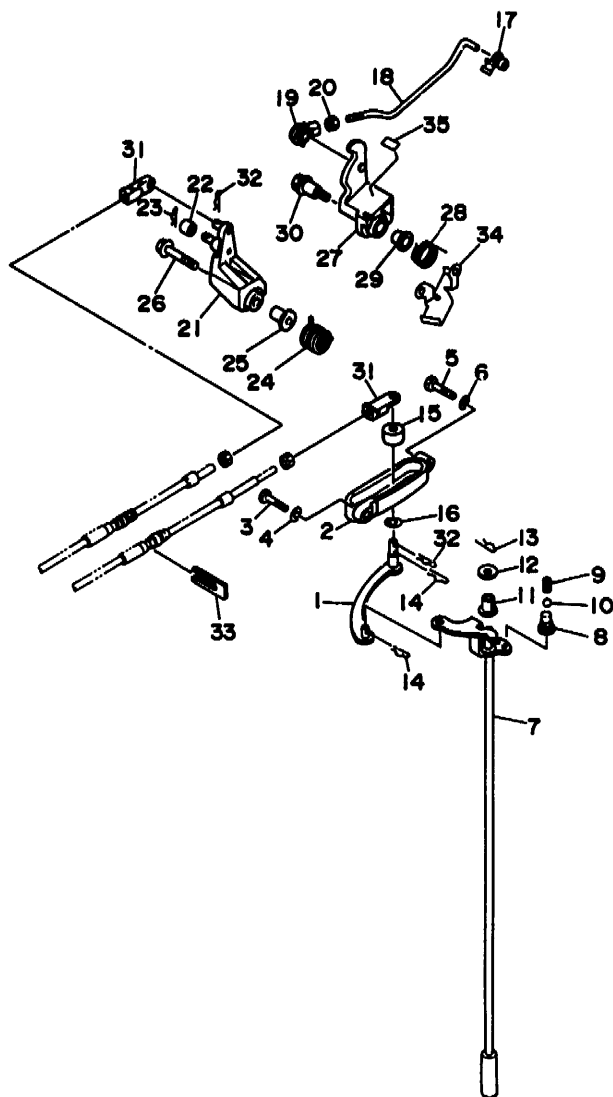


FIG. 16 CONTROL

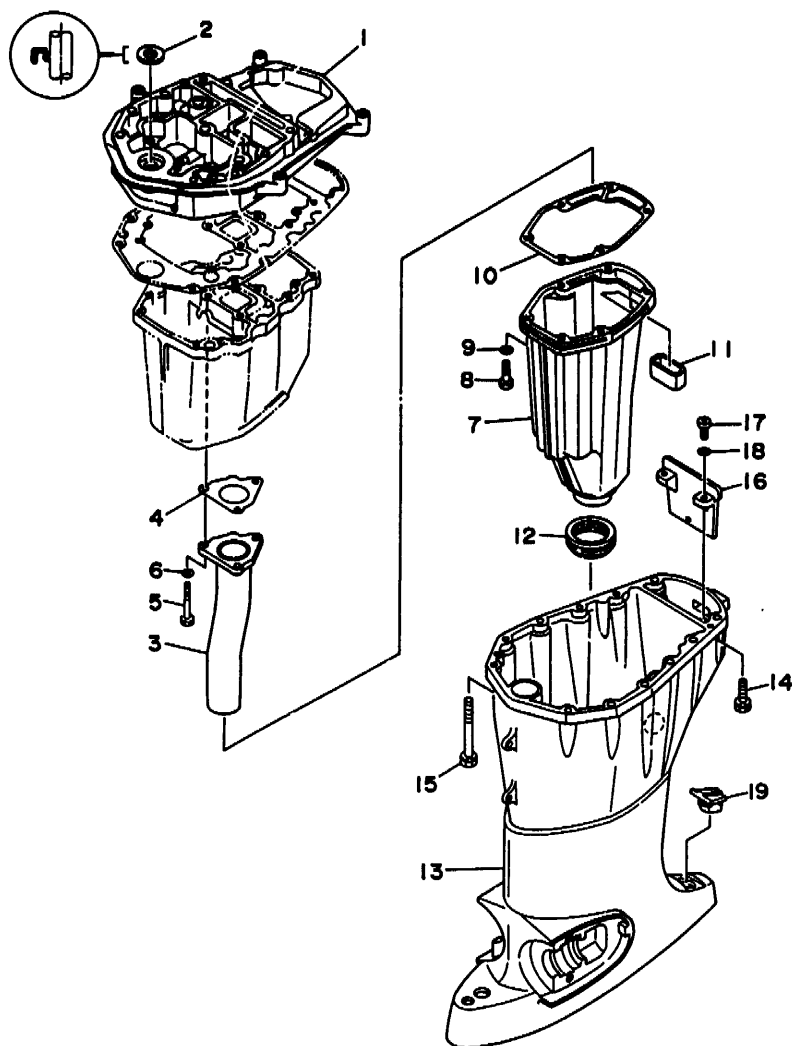
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	62Y-42335-00	LEVER, ACCEL. CONTROL	1	UR
	62Y-42335-10	LEVIER, ACCELERATION	1	UR F45A
28	62Y-44116-01	LEVER, ACCEL. CONTROL		
		SPRING	1	
		RESSORT		
29	90386-10009	BUSH	1	
		DOUILLE		
30	90109-06M30	BOLT	1	
		BOULON		
31	6G8-26363-00	END, CABLE	2	
		EMBOUT DE CABLE		
32	90468-18008	CLIP	2	
		JONC		
33	6H3-48538-00	CLAMP, CABLE 1	1	
		COLLIER		
34	62Y-42159-00	STAY	1	
		SUPPORT		
35	6E5-42137-10	INDICATOR, THROTTLE	1	FOR JAPAN
		INDICATEUR, ACCELERATION		



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E4

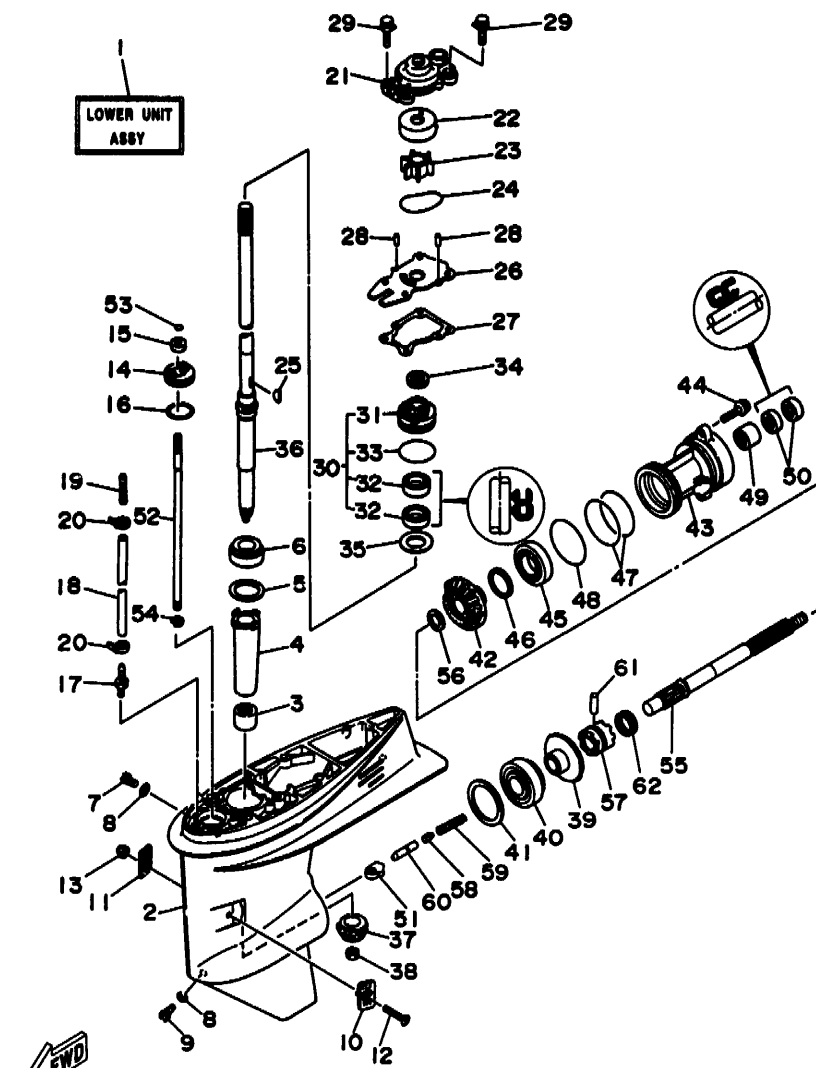


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FIG. 17 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
2	93104-16M01	OIL SEAL JOINT SPY	1	
3	62Y-41131-00	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
4	62Y-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
5	97095-06045	BOLT BOULON	3	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
7	62Y-14711-00-58	MUFFLER 1 POT D'ECHAPPEMENT 1	1	
8	97095-06025	BOLT BOULON	6	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
10	62Y-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	62Y-45127-00	SEAL JOINT	1	
12	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	52Y-45111-02-4D	CASING, UPPER FOURREAU	1	
14	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
15	90119-08M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
16	62Y-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
17	98580-05016	SCREW, PAN HEAD VIS	2	
18	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
19	6H3-45155-00	CAP CAPUCHON	1	

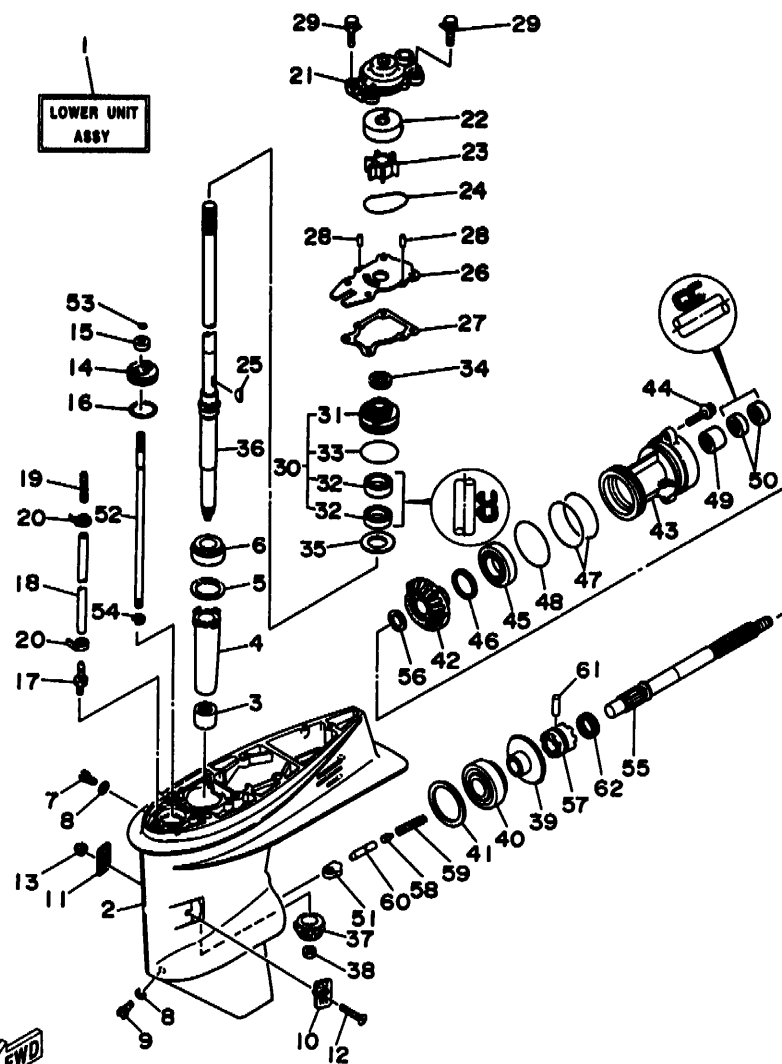


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FIG. 18 LOWER CASING, DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	(REF.NO. 2 ~ 62)
2	63D-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-08020	GASKET JOINT	2	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	95380-05600	NUT ECROU	1	
14	63D-45321-00	PLATE PLAQUETTE	1	
15	93106-09014	OIL SEAL JOINT SPY	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07M31	HOSE DURITE	1	
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
20	90465-11M10	CLAMP BRIDE	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	

E6

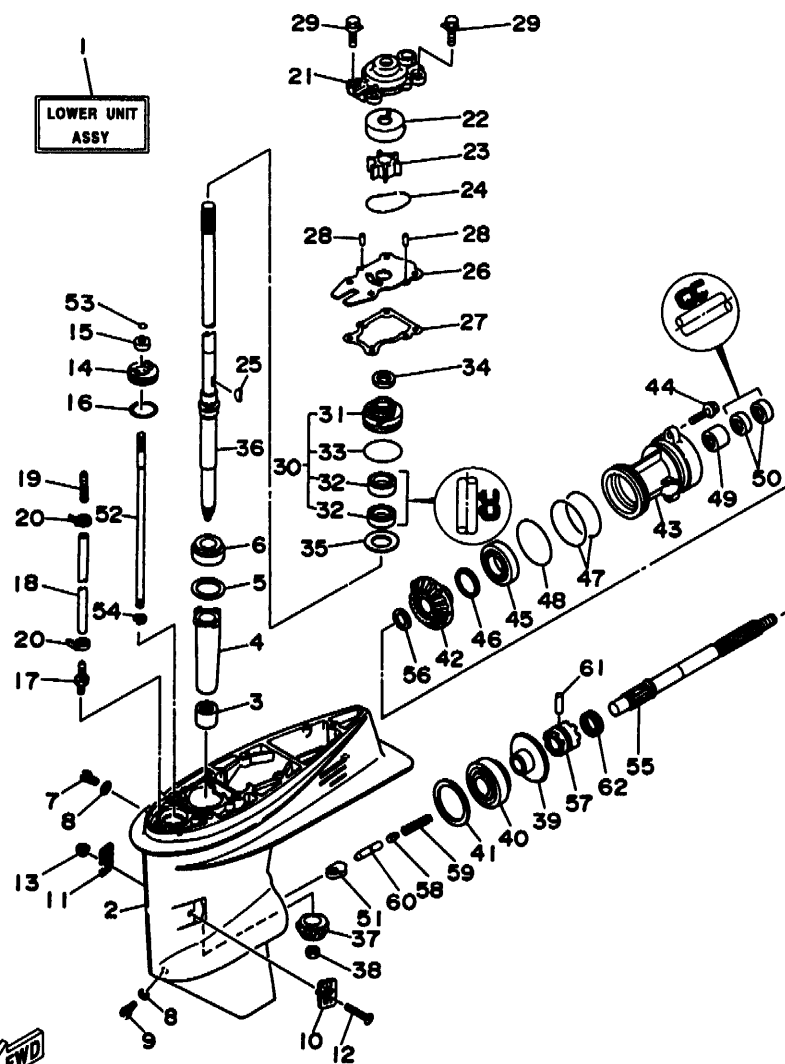


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FIG. 18 LOWER CASING. DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6H3-44352-00	IMPELLER	1	
24	93210-59MG7	TURBINE	1	
25	90280-03024	O-RING	1	
26	63D-44323-00	JOINT TORIQUE	1	
27	63D-44316-00	KEY, WOODRUFF	1	
28	93604-08062	CLAVETTE, DEMI-LUNE	1	
29	90119-08M15	OUTER PLATE, CARTRIDGE	1	
30	63D-W4434-00	PLAQUE EXTERIEURE	1	
31	63D-44341-00	GASKET, WATER PUMP	1	
32	93101-25M57	JOINT, POMPE A EAU	2	
33	93210-48MG8	PIN, DOWEL	2	
34	63D-45344-00	CLAVETTE	4	
35	90201-27M00	BOLT, WITH WASHER	4	
36	62Y-45501-10	BOULON, AVEC RONDELLE	4	
37	6H4-45551-01	WATER PUMP HOUSING ASSY	1	
38	90170-12138	CORPS ENS., POMPE A EAU	1	
39	6H4-45560-01	HOUSING, WATER PUMP	1	
40	93332-00003	CORPS, POMPE A EAU	2	
41	663-45567-01-10	OIL SEAL	1	
42	6H4-45571-01	JOINT SPY	1	
43	63D-45361-01-4D	O-RING	1	
44	90105-08M61	JOINT TORIQUE	1	
45	663-45567-01-12	COVER, OIL SEAL	1	
46	663-45567-01-15	FLASQUE, JOINT D'HUILE	1	
47	663-45567-01-18	WASHER, PLATE	1	
48	663-45567-01-30	RONDELLE, PLATE	1	
49	663-45567-01-40	DRIVE SHAFT COMP.	1	
50	663-45567-01-50	ARBRE MOTEUR COMP.	1	
51	663-45567-01-10	PINION	1	
52	663-45567-01-12	PIGNON D'ATTAQUE	1	
53	663-45567-01-15	NUT	1	
54	663-45567-01-18	ECROU	1	
55	663-45567-01-30	GEAR	1	
56	663-45567-01-40	PIGNON	1	
57	663-45567-01-50	BEARING	1	
58	663-45567-01-10	ROULEMENT	1	
59	663-45567-01-12	SHIM (T:0.10MM)	1	UR
60	663-45567-01-15	CALE (T:0.10MM)	1	UR
61	663-45567-01-18	SHIM (T:0.12MM)	1	UR
62	663-45567-01-20	CALE (T:0.12MM)	1	UR

E7

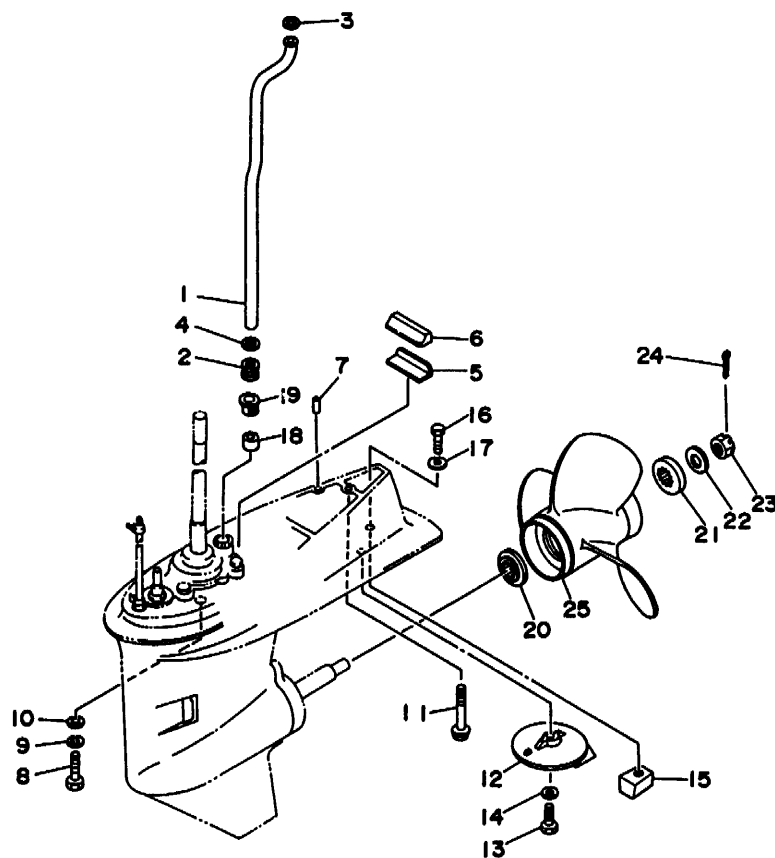


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FIG. 18 LOWER CASING, DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	93306-001U1	BEARING ROULEMENT	1	
46	63D-45577-00-10	SHIM (T:0.10MM)	1	UR
	63D-45577-00-12	CALE (T:0.10MM)	1	UR
	63D-45577-00-15	SHIM (T:0.12MM)	1	UR
	63D-45577-00-18	CALE (T:0.12MM)	1	UR
	63D-45577-00-30	SHIM (T:0.15MM)	1	UR
	63D-45577-00-40	CALE (T:0.15MM)	1	UR
	63D-45577-00-50	SHIM (T:0.18MM)	1	UR
	63D-45577-00-50	CALE (T:0.18MM)	1	UR
	63D-45577-00-50	SHIM (T:0.30MM)	1	UR
	63D-45577-00-50	CALE (T:0.30MM)	1	UR
	63D-45577-00-50	SHIM (T:0.40MM)	1	UR
	63D-45577-00-50	CALE (T:0.40MM)	1	UR
	63D-45577-00-50	SHIM (T:0.50MM)	1	UR
	63D-45577-00-50	CALE (T:0.50MM)	1	UR
47	93210-74MG5	O-RING	2	
48	93210-69MG6	JOINT TORIQUE	1	
49	93317-22204	O-RING	1	
50	93101-22067	JOINT TORIQUE	1	
51	663-44151-00	BEARING, CYLINDRICAL	1	
52	63D-44144-00	PIECE	1	
53	93210-07540	OIL SEAL	2	
54	99001-08600	JOINT SPY	1	
55	63D-45611-00	CAM, SHIFT	1	
56	90201-22429	CAME, INVERSION	1	
57	63D-45631-00	ROD, SHIFT	1	
58	663-45634-00	TIGE D'EMBRAYAGE	1	
59	90501-16M01	O-RING	1	
60	63D-45635-00	JOINT TORIQUE	1	
61	90250-06023	CIRCLIP	1	
62	663-45633-00	CIRCLIP	1	
		SHAFT, PROPELLER	1	
		ARBRE, HELICE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLUTCH, DOG	1	
		CRABOT	1	
		SLIDE, SHIFT	1	
		CONTRE-POUSOIR	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		PLUNGER, SHIFT	1	
		POUSOIR D'EMBRAYAGE	1	
		PIN, STRAIGHT	1	
		GOUPILLE, DROITE	1	
		RING, CROSS PIN	1	
		JONG, GOUPILLE CRABOT	1	

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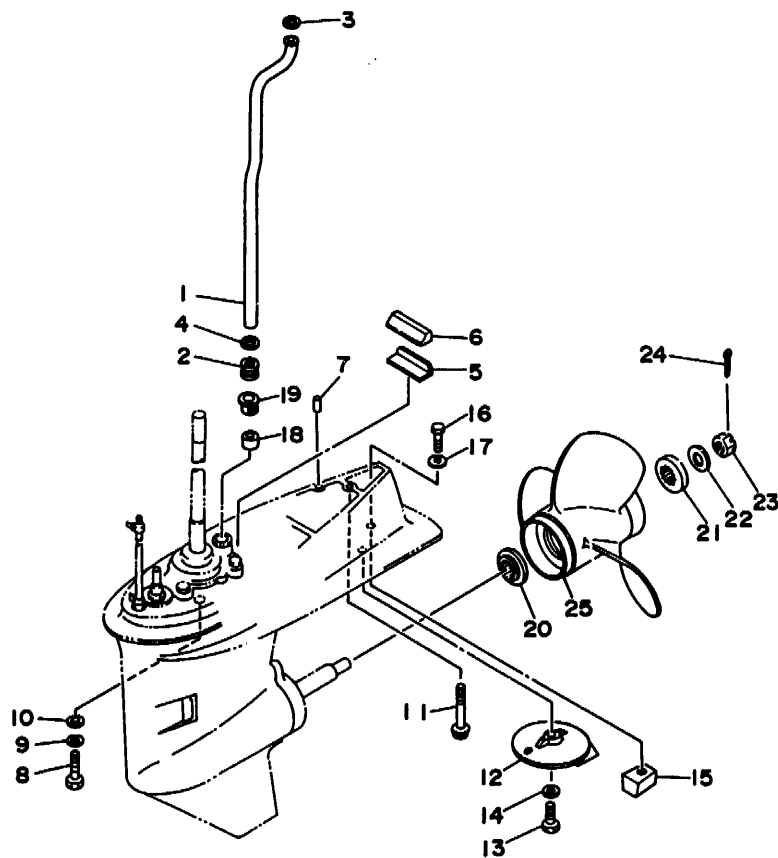


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FIG. 19 LOWER CASING. DRIVE 2 (F50A/F45A)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
4	90430-12072	GASKET JOINT	1	
5	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	97075-10040	BOLT BOULON	4	
9	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
10	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
11	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
12	664-45371-01	TAB-TRIM ANODE DERIVE	1	
13	97095-08025	BOLT BOULON	1	
14	92995-08100	WASHER RONDELLE	1	
15	63D-45251-10	ANODE ANODE	1	
16	97095-08020	BOLT BOULON	1	
17	92995-08100	WASHER RONDELLE	1	
18	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
20	663-45987-02	SPACER ENTRETOISE	1	
21	670-45997-02	SPACER ENTRETOISE	1	
22	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
23	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
24	91490-30030	PIN, COTTER GOUPILLE	1	
25	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1 UR	
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1 UR	
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1 UR	
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1 UR	

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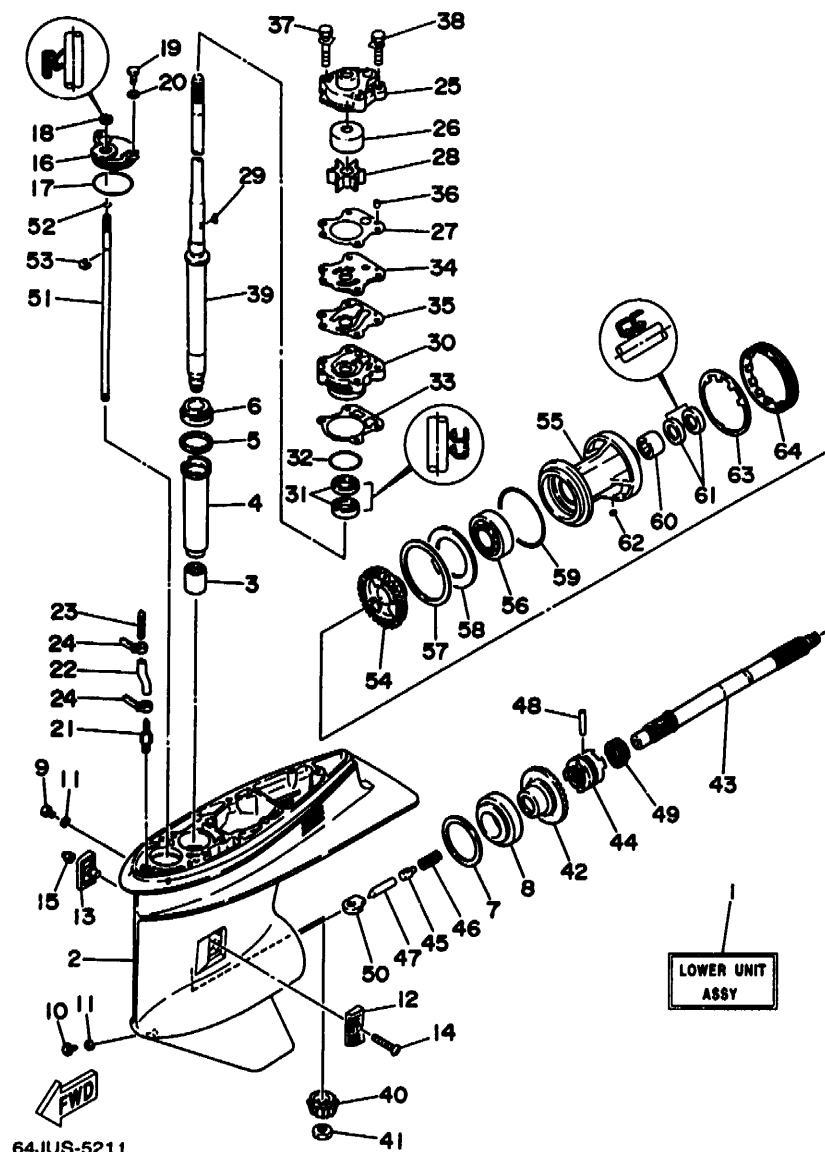


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FIG. 19 LOWER CASING. DRIVE 2 (F50A/F45A)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1 UR	
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1 UR	
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1 UR	

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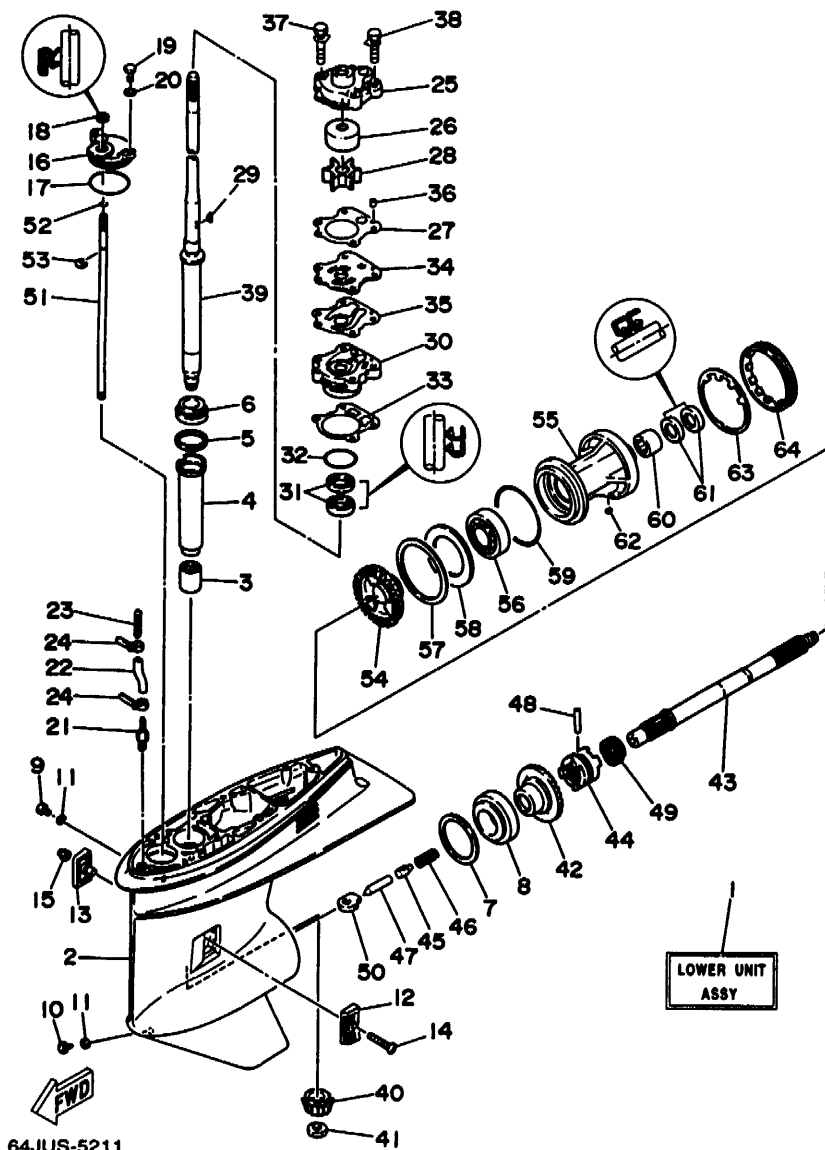


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FIG. 20 LOWER CASING, DRIVE 3 (F50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64J-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 64)	1	
2	6H1-45301-13-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	2	
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
15	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

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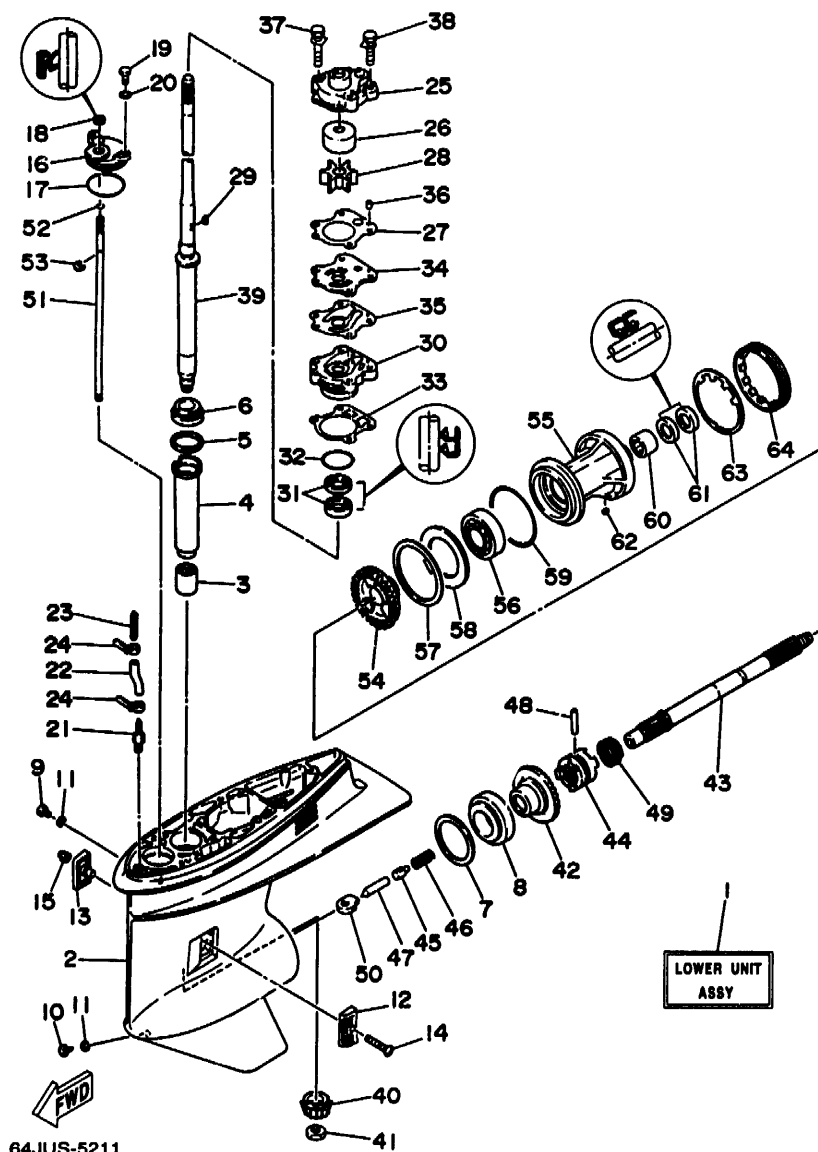


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FIG. 20 LOWER CASING, DRIVE 3 (F50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING JOINT TORIQUE	1	
18	93106-09014	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
22	90445-07M31	HOSE DURITE	1	
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
24	90465-11M10	CLAMP BRIDE	2	
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
26	663-44322-0J	INSERT, CARTRIDGE CUVETTE	1	
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	6H3-44352-00	IMPELLER TURBINE	1	
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
31	93101-23070	OIL SEAL JOINT SPY	2	
32	93210-46044	O-RING JOINT TORIQUE	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	
36	93604-10M03	PIN, DOWEL CLAVETTE	2	
37	90119-08M33	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
38	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
39	64J-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
40	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	
41	90170-16M01	NUT ECROU	1	
42	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	
43	688-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	

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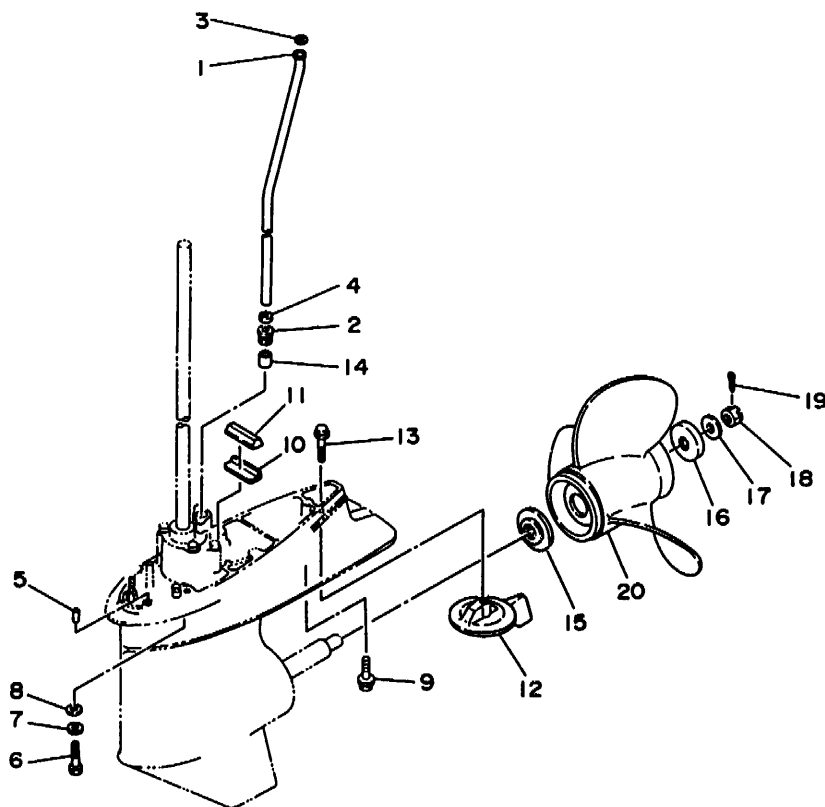


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FIG. 20 LOWER CASING, DRIVE 3 (F50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	688-45631-01	CLUTCH, DOG CRABOT	1	
45	688-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
46	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	688-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
48	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
49	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
50	663-44151-00	CAM, SHIFT CAME, INVERSION	1	
51	6K5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
52	93210-07540	O-RING JOINT TORIQUE	1	
53	99001-08600	CIRCLIP CIRCLIP	1	
54	6K5-45571-00	GEAR (28T) PIGNON (28D)	1	
55	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
56	93306-207U0	BEARING ROULEMENT	1	
57	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
58	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
59	93210-85M97	O-RING JOINT TORIQUE	1	
60	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
61	93101-25M03	OIL SEAL JOINT SPY	2	
62	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
63	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
64	688-45384-00	NUT ECROU	1	

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FIG. 21 LOWER CASING. DRIVE 4 (F50B)
FIG. 21 BOITIER D'HELICE, TRANSMISSION 4 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
4	90430-12072	GASKET JOINT	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
12	688-45371-02	TAB-TRIM ANODE DERIVE	1	
13	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	688-45987-01	SPACER ENTRETOISE	1	
16	688-45997-01	SPACER ENTRETOISE	1	
17	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUPILLE	1	
20	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1 UR	
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1 UR	
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1 UR	
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1 UR	
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
62Y-W0001-01	27- 1	62Y-11656-10	3- 7	62Y-14291-00	6- 7	62Y-14413-00	2-33	62Y-24410-02	10-17	61N-42628-00	11-16
62Y-W0001-20	29- 1	62Y-11656-20	3- 7	62Y-14321-00	7-19	62Y-14429-00	6-10	62Y-24411-02	10-20	62Y-42651-00	11- 8
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62Y-W009B-02-4D	1- 1	62Y-12146-00	4- 8	62Y-14342-21	7-15	62Y-14573-00	7-48	61N-24560-00	10- 6	62Y-42711-01-4D	12- 1
62Y-W0093-00	28- 1	62Y-12151-00	4- 9	62Y-14343-52	7-14	62Y-14578-00	6-35	61N-24563-00	10- 7	62Y-42711-11-4D	12- 1
63D-W4434-00	18-30	62Y-12158-00	4-11	62Y-14343-56	7-14	62Y-14585-00	6- 3	62Y-24566-00	10-10	62Y-42715-00	16- 8
62Y-11111-01-94	2- 2	62Y-12159-00	4-10	62Y-14349-00	6-20	62Y-14585-10	6- 4	6G8-26363-00	16-31	62Y-42716-00	12- 6
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93210-12MG9	27-19	93306-207U0	20-56	97014-06035	1- 5	97890-05006	6- 2				
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93210-25070	2-37	93332-000W7	20- 8		13-10	98517-04012	15-78				
	10-31	93332-00001	18- 6		13-27	98580-05012	22- 6				
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	30-14	95380-05600	10-29		10-32						
	30-27		18-13		24- 5						
93210-48MG8	18-33	95380-05700	16-20	97095-06040	8-21						
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93210-48214	15-10	95380-08600	10-13	97095-06090	5- 7						
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	30-10	95380-12600	13-49		10-11						
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93210-74MG5	18-47	97013-06020	2- 8	97607-05210	15-55						
	29-16		2-25	97880-05020	15-77						
93210-85M97	20-59	97013-06025	2-17	97885-06008	13- 4						
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YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

F50A'97 (62Y)

F50B'97 (64J)

F45A'97 (62Y)

YAMAHA
GENUINE
Parts & Accessories

2V62Y-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F50A'97(62Y), F50B'97(64J), F45A'97(62Y)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

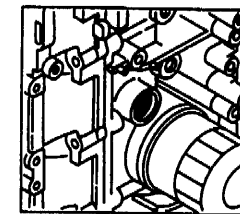
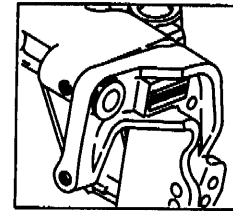
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	F50AE L : 300725 ~ F50AET L : 404943 ~ F50BET L : 400975 ~ F45AED L : 500146 ~ F45AET L : 550226 ~
-------------------	--



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F50A'97(62Y), F50B'97(64J), F45A'97(62Y)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUISS D'AIGUILLE

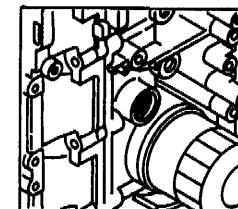
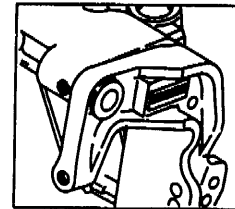
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
	F50AE L : 300725 ~
	F50AET L : 404943 ~
	F50BET L : 400975 ~
	F45AED L : 500146 ~
	F45AET L : 550226 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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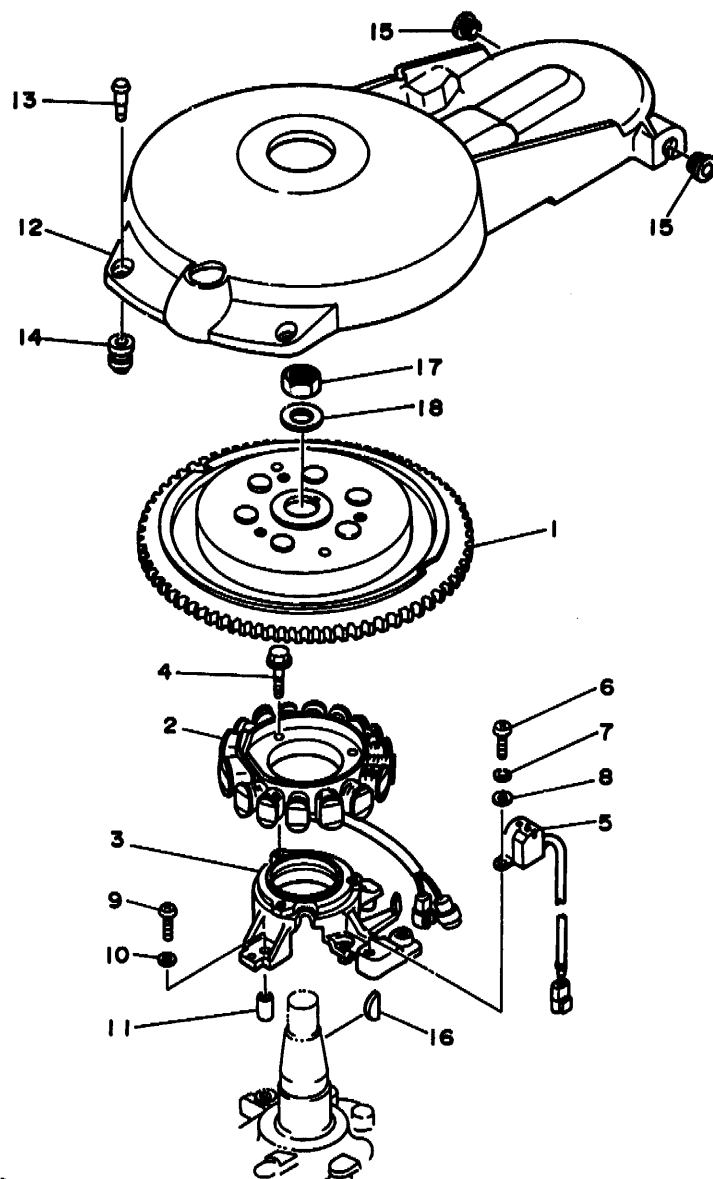
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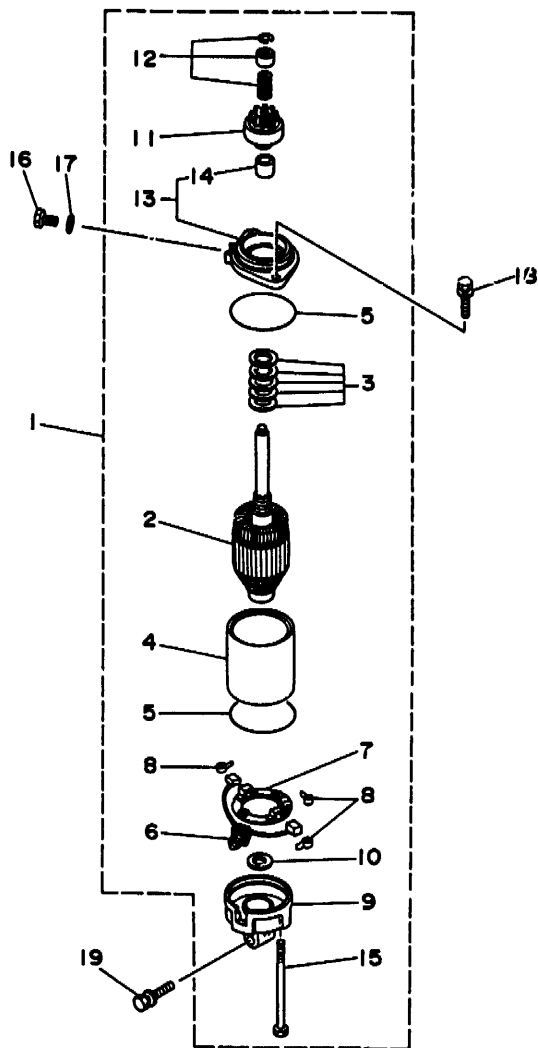


62YJA-5210

FIG. 22 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85550-01	ROTOR ASSY	1	
2	62Y-85510-01	ROTOR CPLT		
		STATOR ASSY	1	
		STATOR CPLT		
3	62Y-85561-00-94	BASE, MAGNETO	1	
		BASE, MAGNETO		
4	95024-06025	BOLT	3	
		BOULON, A COLLERETTE		
5	62Y-85580-00	COIL, PULSER	1	
		BOBINE, PULSEUR		
6	98580-05012	SCREW, PAN HEAD	2	
		VIS		
7	92990-05100	WASHER, SPRING	2	
		RONDELLE, GROWER		
8	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE		
9	98580-06025	SCREW, PAN HEAD	4	
		VIS		
10	92990-06600	WASHER, PLATE	4	
		RONDELLE, PLATE		
11	99530-08012	PIN, DOWEL	2	
		GOUJON, D'ASSEMBLAGE		
12	62Y-81337-00	COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT		
13	6K7-81338-01	CLAMP, LEAD	2	
		COLLIER, FIL		
14	663-82317-01	DAMPER, IGNITION COIL	2	
		AMORTISSEUR, BOBINE D'ALLUM		
15	90480-12072	GROMMET	2	
		PASSE-FIL		
16	6H4-11545-00	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
17	90170-20137	NUT	1	
		ECROU		
18	90201-21M18	WASHER, PLATE	1	
		RONDELLE, PLATE		



62YJA-5220

FIG 23 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUIT	1	
3	6E5-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6E5-81810-10	.STATOR ASSY .STATOR COMPLET	1	
5	6E5-81847-10	.O-RING .JOINT TORIQUE	2	
6	6E5-81801-10	.BRUSH SET .CHARBON	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	
9	6E5-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
10	6E5-81824-00	.WASHER 2 .RONDELLE 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81857-00	.RETAINER .ARRETOIR	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	688-81831-C0	.METAL, FRONT .METAL, AVANT	1	
15	6E5-81826-10	.BOLT .BOULON	2	
16	97095-08016	BOLT BOULON	1	
17	92995-08600	WASHER RONDELLE	1	
18	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
19	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	

A7

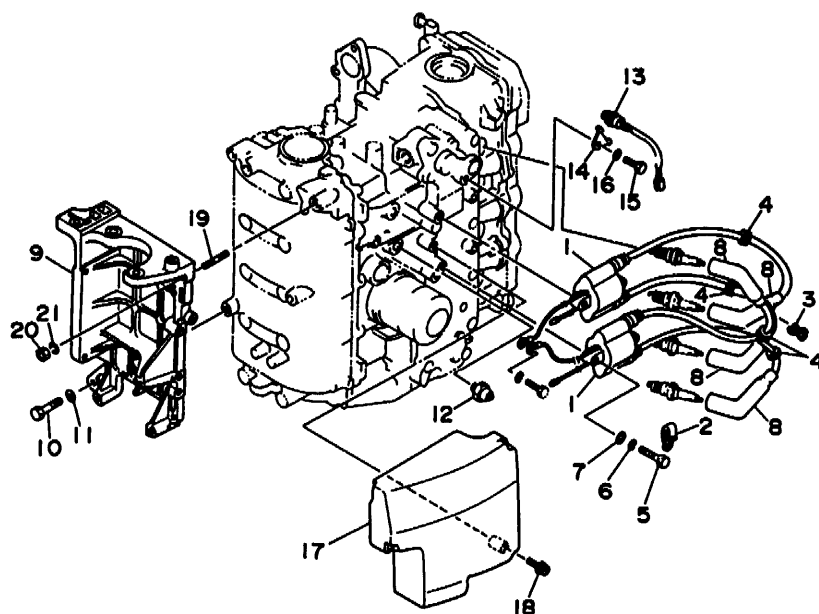


FIG 24 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
2	90465-06M28	CLAMP BRIDE	1	
3	90464-07M41	CLAMP BRIDE	1	
4	90480-25161	GROMMET PASSE-FIL	4	
5	97095-06030	BOLT BOULON	4	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
8	668-82370-20	PLUG CAP ASSY ANTIPARASITE	4	
9	62Y-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
10	97095-08035	BOLT BOULON	3	
11	92995-08600	WASHER RONDELLE	3	
12	62Y-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
13	62Y-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
14	6E9-82588-00	PLATE PLAQUE	1	
15	97095-06012	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	62Y-85599-00	COVER COUVERCLE	1	
18	90159-06M08	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
19	90116-08M14	BOLT, STUD GOUJON	1	
20	95380-08600	NUT ECROU	1	
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	



62YJA-5230

B1

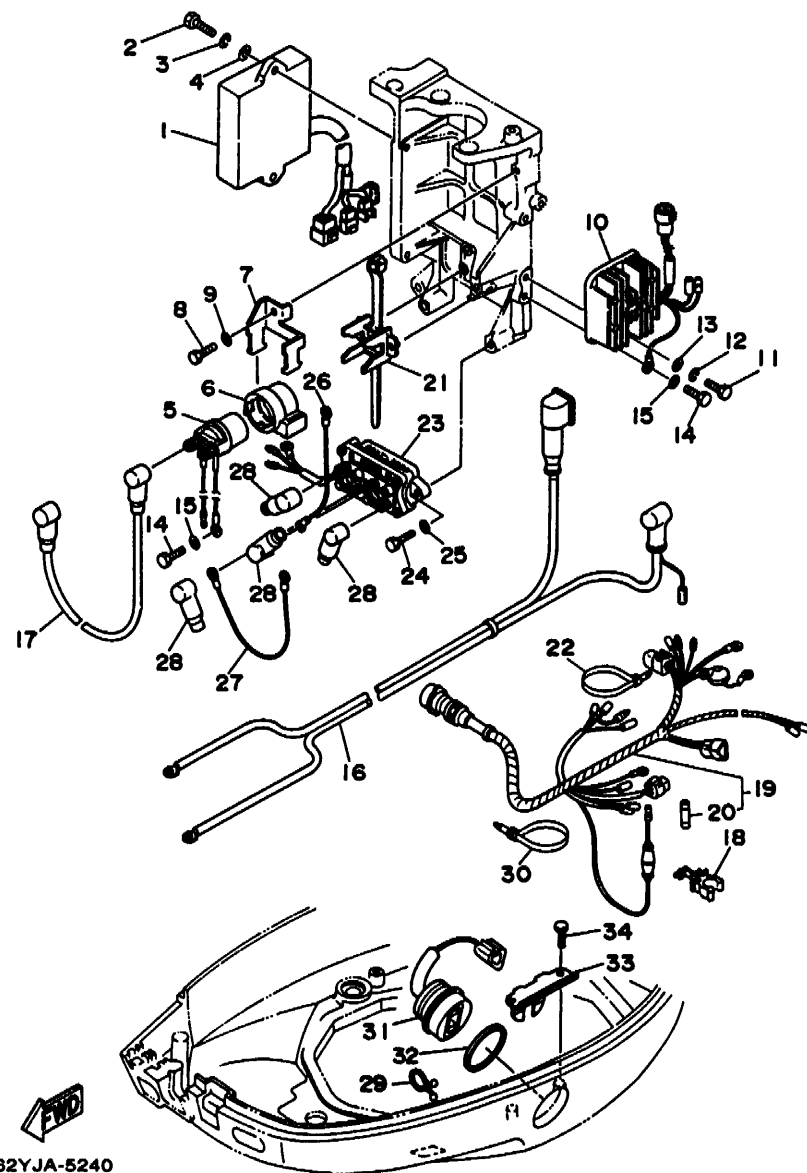
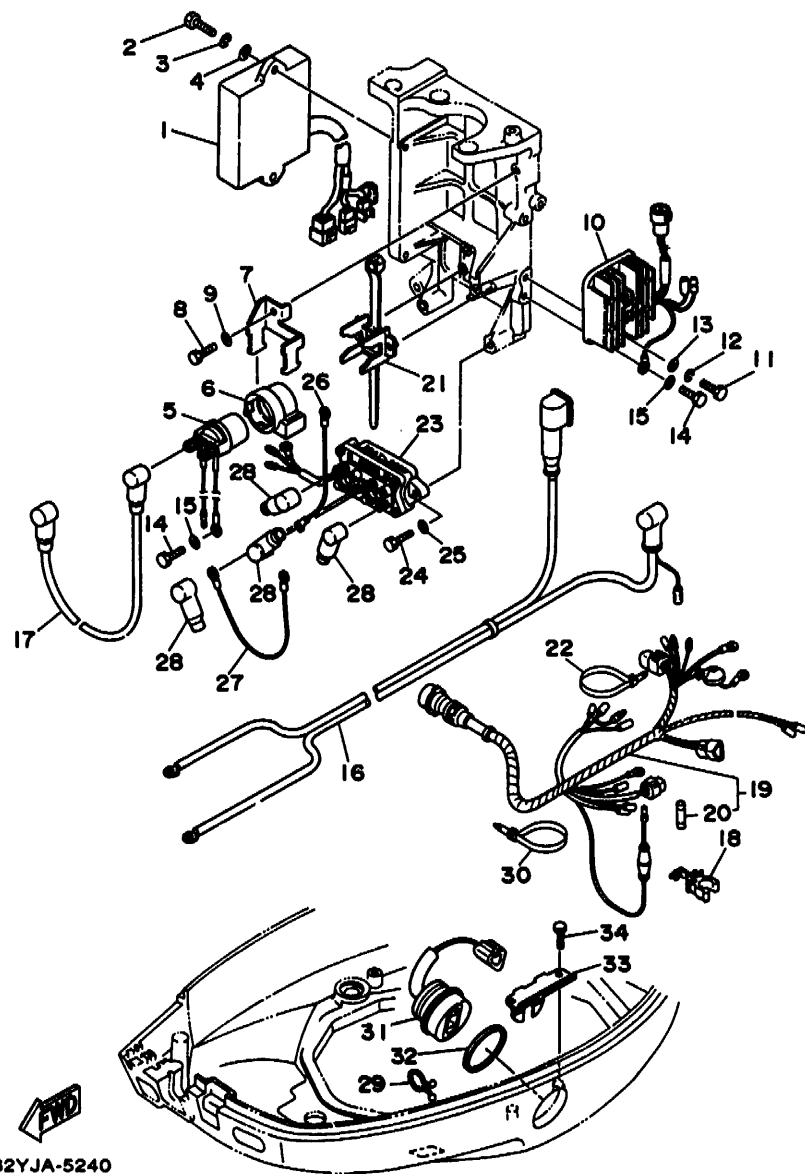


FIG. 25 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	UR
	62Y-85540-10	C.D.I. UNIT ASSY BLOC C.D.I.	1	UR F45A
2	97095-06020	BOLT BOULON	2	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
6	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
7	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
8	97095-06014	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	62Y-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
11	97095-06025	BOLT BOULON	2	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06012	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
16	62Y-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
17	6E5-82117-00	WIRE, LEAD FIL	1	
18	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
19	62Y-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR
	62Y-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR PTT
20	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
21	688-82594-00	CLAMP BRIDE	1	
22	437-83936-11	BAND, SWITCH CORD COLLIER, CORDON DE COMMUTEUR	1	
23	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	PTT
24	97095-06025	BOLT BOULON	2	PTT
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	PTT
26	6H2-81949-01	WIRE, LEAD FIL	1	PTT

B2



62YJA-5240

FIG. 25 ELECTRICAL 2

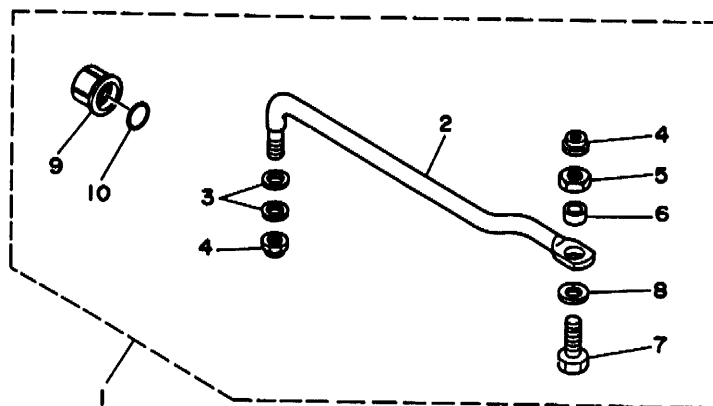
PARTIE ELECTRIQUE 2

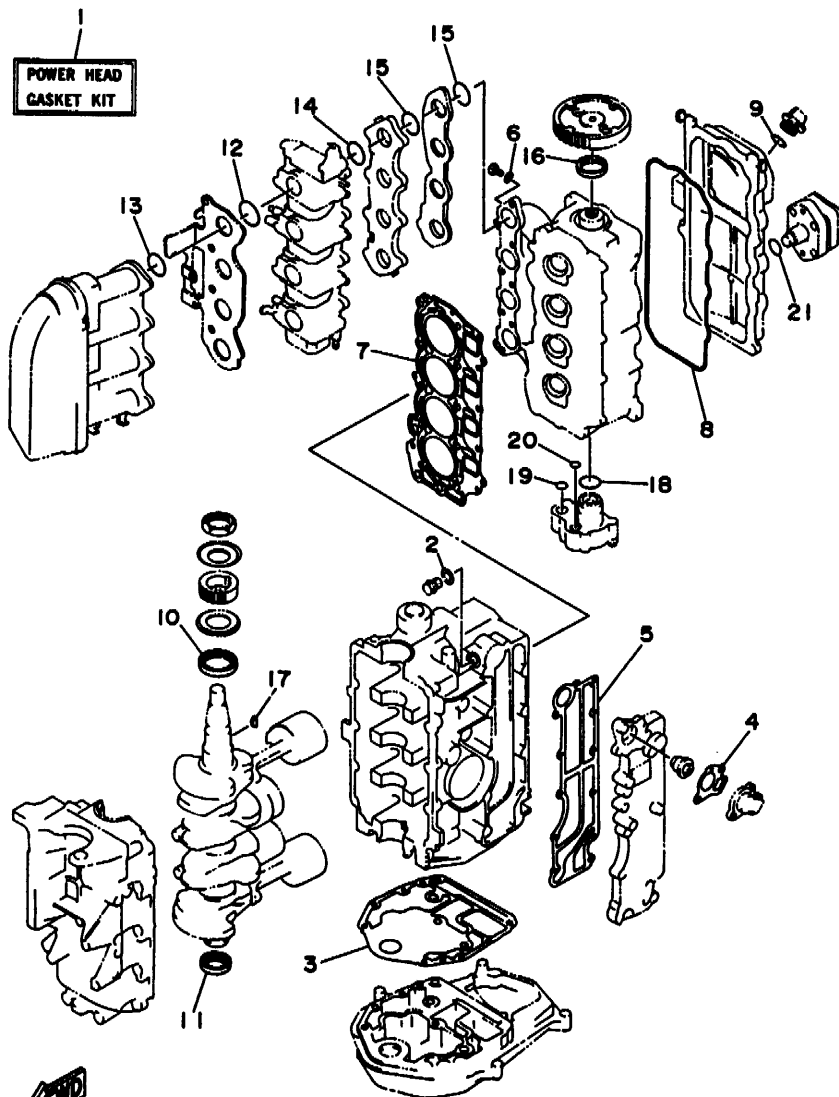
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	61A-81949-00	WIRE, LEAD FIL	1	PTT
28	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4	PTT
29	90464-16039	CLAMP BRIDE	1	
30	437-83936-11	BAND, SWITCH CORD COLLIER, CORDON DE COMMUTEUR	1	
31	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	PTT
32	6E5-82587-00	GASKET JOINT	1	PTT
33	62Y-83614-00	BRACKET SUPPORT	1	PTT
34	97095-06012	BOLT BOULON	2	PTT

B3

FIG. 26 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)
 FIG. 26 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
5	90170-09M03	.NUT .ECROU	1	
6	90387-10M42	.COLLAR .COLLERETTE	1	
7	90101-09M01	.BOLT .BOULON	1	
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
9	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
10	93210-16275	.O-RING .JOINT TORIQUE	1	





62YJA-5270

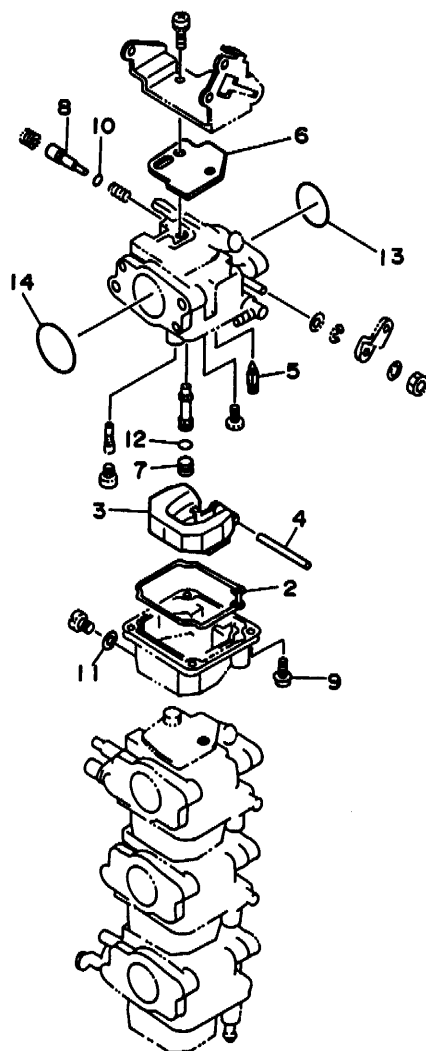
FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	90430-14115	.GASKET .JOINT	1	
3	62Y-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
4	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	
5	62Y-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
6	90430-06014	.GASKET .JOINT	1	
7	62Y-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
8	62Y-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	
9	93210-25070	.O-RING .JOINT TORIQUE	1	
10	93102-43M42	.OIL SEAL .JOINT SPY	1	
11	93102-35M47	.OIL SEAL .JOINT SPY	1	
12	93210-35M86	.O-RING .JOINT TORIQUE	4	
13	93210-38MH3	.O-RING .JOINT TORIQUE	4	
14	93210-30MH4	.O-RING .JOINT TORIQUE	4	
15	93210-35M86	.O-RING .JOINT TORIQUE	8	
16	93102-37M40	.OIL SEAL .JOINT SPY	1	
17	90280-04M06	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
18	93210-33MH2	.O-RING .JOINT TORIQUE	1	
19	93210-12MG9	.O-RING .JOINT TORIQUE	1	
20	93210-14515	.O-RING .JOINT TORIQUE	1	
21	93210-25070	.O-RING .JOINT TORIQUE	1	

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CARBURETOR
REPAIR KIT



62YJA-5280

FIG. 28 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
2	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
3	6L2-14385-00	.FLOAT .FLOTTEUR	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
5	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	1	
6	62Y-14399-00	.VALVE, BIMETAL .CLAPET, BILAME	1	
7	62Y-14355-00	.NOZZLE, MAIN 2 .PUITS D'AIGUILLE	1	
8	12V-14105-00	.PILOT SCREW SET .JEU DE VIS DE RICHESSE	1	
9	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
10	5H0-14397-00	.O-RING .JOINT TORIQUE	1	
11	62Y-14398-00	.GASKET .JOINT	1	
12	6F5-14397-00	.O-RING .JOINT TORIQUE	1	
13	93210-30MH4	.O-RING .JOINT TORIQUE	4	
14	93210-35M86	.O-RING .JOINT TORIQUE	4	

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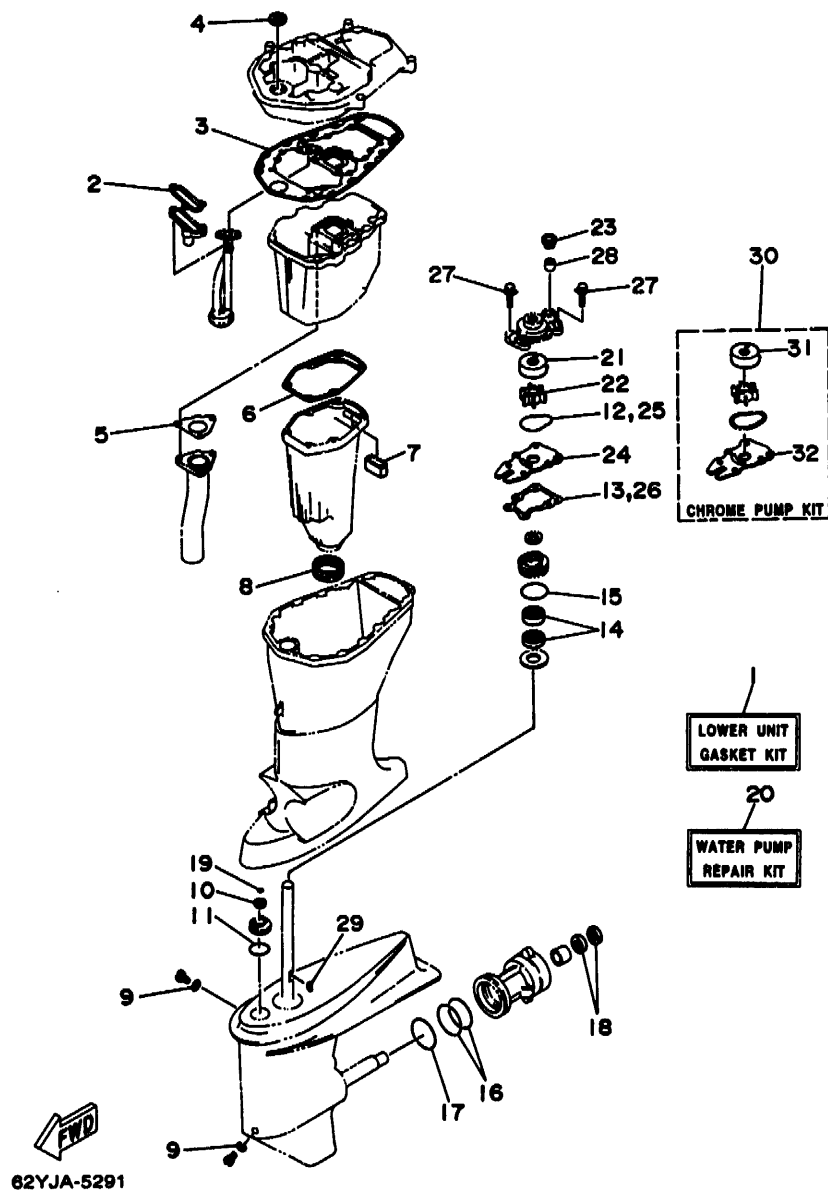


FIG. 29 REPAIR KIT 3 (F50A/F45A)

KITS DE REPARATION 3 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	62Y-13475-00	.GASKET .JOINT	1	
3	62Y-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
4	93104-16M01	.OIL SEAL .JOINT SPY	1	
5	62Y-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	62Y-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
7	62Y-45127-00	.SEAL .JOINT	1	
8	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
9	90430-08020	.GASKET .JOINT	2	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-33MG4	.O-RING .JOINT TORIQUE	1	
12	93210-59MG7	.O-RING .JOINT TORIQUE	1	
13	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-25M57	.OIL SEAL .JOINT SPY	2	
15	93210-48MG8	.O-RING .JOINT TORIQUE	1	
16	93210-74MG5	.O-RING .JOINT TORIQUE	2	
17	93210-69MG6	.O-RING .JOINT TORIQUE	1	
18	93101-22067	.OIL SEAL .JOINT SPY	2	
19	93210-07540	.O-RING .JOINT TORIQUE	1	
20	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
21	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
22	6H3-44352-00	.IMPELLER .TURBINE	1	
23	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
24	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	93210-59MG7	.O-RING .JOINT TORIQUE	1	
26	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
27	90119-08M15	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
28	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	

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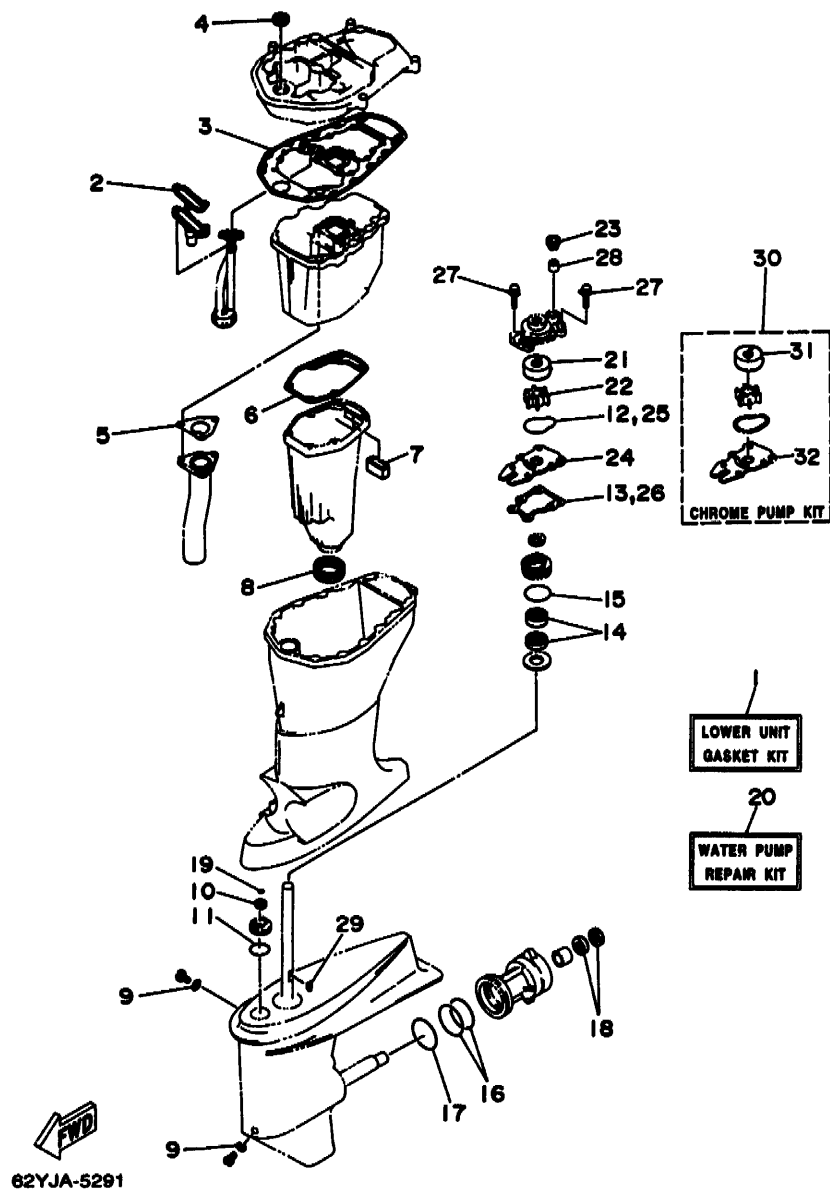
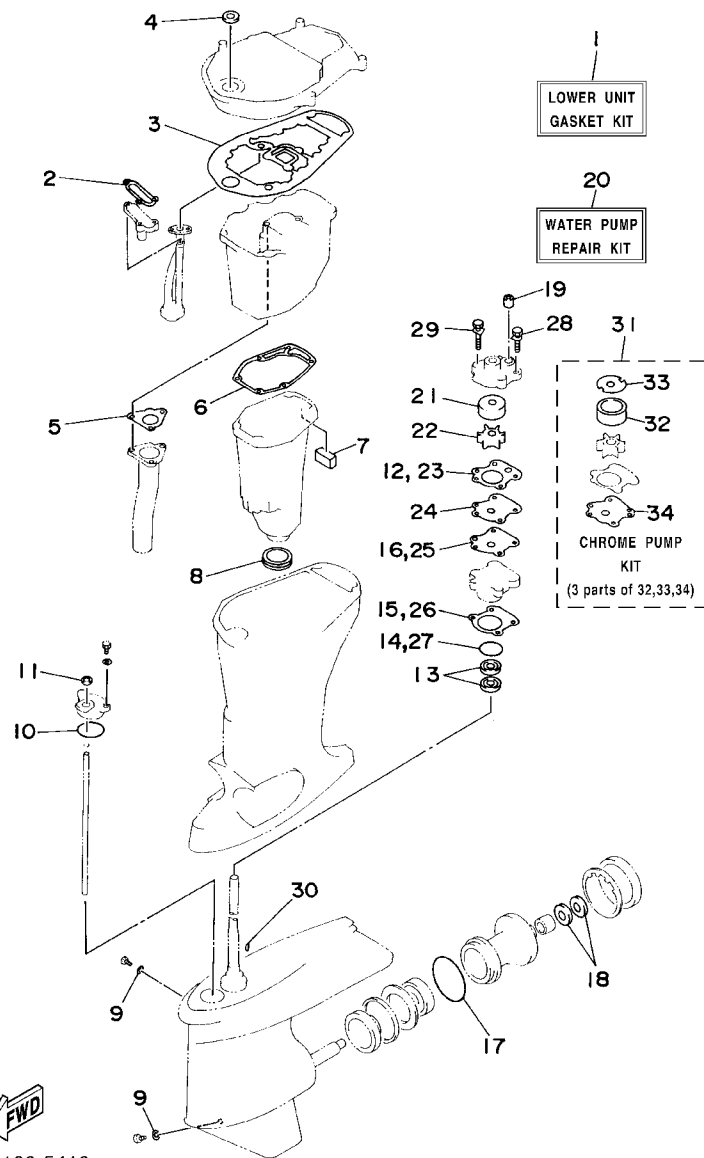


FIG. 29 REPAIR KIT 3 (F50A/F45A)

KITS DE REPARATION 3 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
30	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
31	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
32	63D-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

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FIG. 30 REPAIR KIT 4 (F50B)

KITS DE REPARATION 4 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90119-08M33	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	
30	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
31	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
32	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
33	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
34	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

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62Y-W0001-01	27- 1	62Y-11656-10	3- 7	62Y-14291-00	6- 7	62Y-14413-00	2-33	62Y-24410-02	10-17	61N-42628-00	11-16
62Y-W0001-20	29- 1	62Y-11656-20	3- 7	62Y-14321-00	7-19	62Y-14429-00	6-10	62Y-24411-02	10-20	62Y-42651-00	11- 8
64J-W0001-20	30- 1	62Y-12111-00	4- 1		7-40	62Y-14429-10	6-25	62Y-24413-00	10-18	62Y-42652-00	11- 4
62Y-W0070-00	11-12	51Y-12114-00	4- 4	664-14321-01	7-45	62Y-14440-00	5- 5	62Y-24421-01	10-19	62Y-42677-00	11-10
6H3-W0078-0A	30-31	62Y-12116-00	4- 3	62Y-14323-10	7-17	62Y-14475-00	7-22	62Y-24423-00	10-21	62Y-42677-10	11-10
6H3-W0078-02	30-20	30X-12117-00	4- 5	6A0-14325-00	10-26	62Y-14475-10	6-30	62Y-24444-00	10-24	62Y-42678-00	11-11
63D-W0078-0A	29-30	30X-12118-00	4- 6	664-14327-01	7-46	62Y-14485-00	2-20	62Y-24452-00	10-28	62Y-42678-10	11-11
63D-W0078-01	29-20	51Y-12119-00	4- 7	30X-14334-00	7-18	62Y-14487-01	6-22	62Y-24454-00	10-23	64J-42678-00	11-11
62Y-W009A-00-4D	2- 1	62Y-1212A-00	6-28	62Y-14341-00	7-13	62Y-14555-00	6-34	62Y-24471-00	10-25	62Y-42681-00	11-13
62Y-W009A-11-4D	2- 1	62Y-12121-00	4- 2	62Y-14341-10	7-13	62Y-14567-00	6-14	61N-24521-00	10- 8	62Y-42682-00	11-14
62Y-W009B-02-4D	1- 1	62Y-12146-00	4- 8	62Y-14342-21	7-15	62Y-14573-00	7-48	61N-24560-00	10- 6	62Y-42711-01-4D	12- 1
62Y-W0093-00	28- 1	62Y-12151-00	4- 9	62Y-14343-52	7-14	62Y-14578-00	6-35	61N-24563-00	10- 7	62Y-42711-11-4D	12- 1
63D-W4434-00	18-30	62Y-12158-00	4-11	62Y-14343-56	7-14	62Y-14585-00	6- 3	62Y-24566-00	10-10	62Y-42715-00	16- 8
62Y-11111-01-94	2- 2	62Y-12159-00	4-10	62Y-14349-00	6-20	62Y-14585-10	6- 4	6GB-26363-00	16-31	62Y-42716-00	12- 6
62Y-11111-11-94	2- 2	62Y-12171-00	8- 2	62Y-14349-10	6-18	62Y-14585-20	6- 5	62Y-28100-00	10-35	6E5-42724-00	12- 7
62Y-11119-00	2-27	62Y-12216-00	4-14	62Y-14349-20	6-19	62Y-14585-30	6-13	62Y-41113-00-9M	1-17	62Y-42725-00	12-16
62Y-11133-00	2- 3	62Y-12238-00	4-12	62Y-14349-30	6-21	62Y-14585-40	6-16	62Y-41114-00	1-19	6H4-42726-00	12-30
62Y-11168-00	2-21	62Y-12279-00	4-13	50M-14355-00	7-33	62Y-14585-50	6-26	62Y-41131-00	27- 5	688-42726-10	12-30
62Y-11181-00	2-14	6GB-12411-02	1-11	62Y-14355-00	7-16	62Y-14592-00	6- 8	62Y-41133-00	17- 3	6H3-42727-00	12-29
	27- 7	6H3-12413-00-9M	1-12		28- 7	62Y-14596-00	6-31	62Y-41133-00	17- 4	62Y-42727-00	12-17
62Y-11191-00-9M	2-19	62Y-12414-00	1-13	6A1-14356-00	7-23	62Y-14597-00	7-47		29- 5	62Y-42738-01-5B	12-15
6J8-11325-00	2- 5		27- 4	6L2-14357-00	7-32	62Y-14711-00-5B	17- 7		30- 5	62Y-42741-00-4D	12-20
6H3-11327-00-94	2- 7	62Y-12481-00	1-18	62Y-14360-00	6-33	62Y-14901-00	7- 1	62Y-41134-00	17-10	62Y-42815-00	12- 9
62Y-11328-00	2- 6	62Y-13131-01	10-22	654-14363-01	7-24	62Y-14901-10	7- 1		29- 6	62Y-42828-00-4D	12- 8
62Y-11351-00	1-10	62Y-13300-00	8-17	62Y-14368-01	2-32	62Y-14902-00	7- 2		30- 6	63D-43111-00-4D	13- 1
	27- 3	62Y-13411-00	9- 6	62Y-14369-00	6- 1	62Y-14902-10	7- 2	62Y-41137-01-94	17- 1	63D-43112-00-4D	13- 2
62Y-11356-00	2-24	3FV-13440-00	1-15	62Y-14372-10	7-14	62Y-14903-00	7- 3	6F5-41237-00	16-17	6E5-43126-02	13-38
	27- 8	62Y-13471-00	9-14	62Y-14379-00	7-42	62Y-14903-10	7- 3	6H1-41237-00	16-19	63D-43128-01-4D	13- 5
62Y-11411-00	3- 3	62Y-13475-00	9- 3	62Y-14380-00	6- 9	62Y-14904-00	7- 4	6H4-41237-00	16-19	63D-43131-00	13-14
62Y-11416-00	3- 4		29- 2	62Y-14381-10	7- 5	62Y-14904-10	7- 4	62Y-41241-00	16-18	6G5-43144-00	13-28
62Y-11416-10	3- 4		30- 2	62Y-14383-10	7-38	62Y-15100-02-94	1- 2	62Y-41241-10	16-18	6E5-43145-00	26- 9
62Y-11416-20	3- 4	62Y-13586-00-94	5- 1	62Y-14383-00	7-27	62Y-15311-00-5B	9-10	6F5-41262-01	6- 6	6G5-43145-00	13-18
62Y-11536-00	8-13	12V-14105-00	7-17	6L2-14384-00	7- 6	62Y-15312-00	9-11		6-29	6G5-43148-00	13-24
62Y-11537-00	8- 3		28- 8		28- 2		29- 3		7-43	688-43160-01	13-29
6H4-11545-00	22-16	6L2-14157-00	7-34	6L2-14385-00	7- 7		30- 3	62Y-41262-00	6-17	688-43165-00	13-30
62Y-11557-00	8-14		7-37		28- 3	62Y-15316-00	9-13		7-44	62Y-43170-00-4D	13-33
62Y-11575-00	9- 2		7-39	6E5-14386-01	7- 8	62Y-15362-00	9- 1	6E5-42137-10	16-35	6H5-43181-03	13-19
62Y-11590-00	8- 8	62Y-14157-00	7-11		28- 4	6GB-15363-00	2-36	62Y-42154-00	16-21	6H5-43185-03	13-20
62Y-11603-00	3- 9	62Y-14159-00	7-35	6L2-14392-00	7- 9	62Y-15373-00	5-12	62Y-42159-00	16-34	63D-43311-10-4D	13-12
62Y-11604-00	3- 9	62Y-14175-00	6-11		28- 5	1UF-22434-00	15-20	62Y-42171-00	16-22	682-43318-01	13-36
62Y-11605-00	3- 9	62Y-14175-10	6-12	5H0-14397-00	7-25	62X-22471-00	15-12	62Y-42335-00	16-27	63D-43631-00	13-35
62Y-11631-00-96	3- 8	646-14212-01	7-30		28-10	6G1-24304-02	10- 1	62Y-42335-10	16-27	63D-43691-00	13-34
62Y-11633-00	3-10		7-41	6F5-14397-00	7-31	62Y-24311-00	5-17	63D-42510-10-4D	14- 1	62X-4380F-00	15-74
62Y-11635-00	3- 8	62Y-14255-00	6-23		28-12	62Y-24313-00	5-19	62Y-42610-00-4D	11- 1	62X-4380H-00	15-80
62Y-11636-00	3- 8	62Y-14258-00	6-27	62Y-14398-00	7-28	61N-24329-00	12-28	62Y-42610-10-4D	11- 1	62X-4380K-00	15- 3
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62Y-11654-00	3- 6	62Y-14271-00	5-28	62Y-14399-00	7-12	62Y-24378-00	5-26	62Y-42613-00-4D	11- 2	62X-43800-02-4D	15- 1
62Y-11656-00	3- 7	62Y-14276-00	7-26		28- 6	688-24378-00	5-20	62Y-42615-00	11-15	6T4-43802-02	15-38

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62X-43804-00	15-70	62X-43899-00	15-17	62Y-44361-00	21- 1	6E5-45378-00	20-21	663-45587-01-50	18- 5	688-45997-01	21-16
62X-43805-00	15-69	62Y-44116-01	16-28	663-44366-00	19-18	688-45383-02	20-63	688-45587-01-10	20- 5	62Y-46241-00	8- 7
62X-43807-00	15-75	62Y-44117-00-4D	16- 2		21-14	688-45384-00	20-64	688-45587-01-12	20- 5	63D-48511-00-4D	14-39
62X-43810-01	15- 4	62Y-44120-00	16- 7		29-28	62Y-45501-10	18-36	688-45587-01-15	20- 5	6H3-48538-00	16-33
62X-43814-00	15-14	62Y-44121-00	16- 1		30-19	64J-45501-10	20-39	688-45587-01-18	20- 5	63D-61350-00	26- 1
6H1-43816-00	15-49	688-44122-00	16-15	663-44367-00	19- 2	6H4-45536-00	18- 4	688-45587-01-30	20- 5	63D-61351-00	26- 2
6H1-43817-01	15-34	62Y-44135-00	16-24		21- 2	688-45536-01	20- 4	688-45587-01-40	20- 5	62Y-81337-00	22-12
62X-4382L-00	15-54	6K5-44144-00	20-51	6H3-44391-01	12- 2	6H4-45551-01	18-37	688-45587-01-50	20- 5	6K7-81338-01	22-13
6H1-43829-00	15-43	63D-44144-00	18-52	62Y-44514-00-4D	14-25	6K5-45551-00	20-40	63D-45611-00	18-55	6E5-81800-12	23- 1
62X-4383A-00	15-57	663-44151-00	18-51	62Y-44514-20-4D	14-25	6H4-45560-01	18-39	688-45611-01	20-43	6E5-81801-10	23- 6
62X-43830-00	15-44		20-50	63D-44526-00	14-27	6K5-45560-00	20-42	63D-45631-00	18-57	6E5-81807-11	23-11
6H1-43831-10	15-36	6E0-44191-11	5-38	663-44551-02-4D	14- 9	663-45567-01-10	18-41	688-45631-01	20-44	6E5-81809-10	23- 3
6H1-4384F-10	15-46	6H3-44311-00	20-25	663-44552-01-94	14-17	663-45567-01-12	18-41	663-45633-00	18-62	6E5-81810-10	23- 4
6H1-4384G-11	15-15	63D-44311-00	18-21	62Y-44553-01-4D	14-22	663-45567-01-15	18-41	688-45633-00	20-49	6E5-81813-10	23- 8
	15-51	63D-44312-00	19-19	679-44555-00-94	14-11	663-45567-01-18	18-41	663-45634-00	18-58	6E5-81820-11	23- 9
62X-4384H-00	15-19		29-23	62Y-45111-02-4D	17-13	663-45567-01-30	18-41	688-45634-00	20-45	62Y-81822-00-94	24- 9
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