

PARTS CATALOGUE CATALOGUE DE PIÈCES DÉTACHÉES

F20A'03(65P1)

F25A'03(65W2)

YAMAHA
GENUINE
Parts & Accessories

2B65W-300F1

2006/11/22

| NEWS NO. | DATE | COMMENT |
|---------------|--------------|---|
| PE0-OM-060017 | Oct./25/2006 | MOD:POWER TRIM & TILT ASSY LIST/ILLUSTRATION REVISION |

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F20A'03(65P1), F25A'03(65W2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

| PART NO. | DESCRIPTION | 1 | 2 | 3 | 4 | 5 | REMARKS |
|-------------------|---------------------|---|---|---|---|---|---------|
| 6E0-85500-70 | C.D.I. MAGNETO ASSY | 1 | | | | | |
| 6E0-85550-70 | .ROTOR ASSY | 1 | | | | | |
| 6E0-15723-00-94.. | PULLY, STARTER | 1 | | | | | |

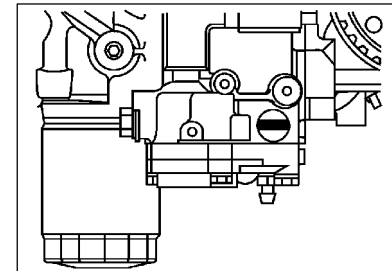
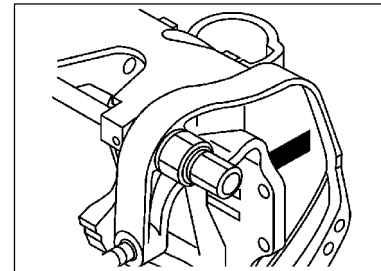
5. Quantity Column Information

| NAME for Q'TY COLUMN | APPLICABLE MODEL |
|----------------------|------------------|
| MH | F25AMH |
| E | F20AE, F25AE |
| ET | F20AET, F25AET |

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

| | | | |
|----------|---------------|------------|---------------|
| F20AE S | 65W : 1000001 | F25AMH S/L | 65W : 1000001 |
| F20AET L | 65W : 1000001 | F25AE S/L | 65W : 1000001 |
| | | F25AET L | 65W : 1000001 |



2) Color Code

| Color Code | Color Name | Abbreviation |
|------------|-----------------------------|--------------|
| 004D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

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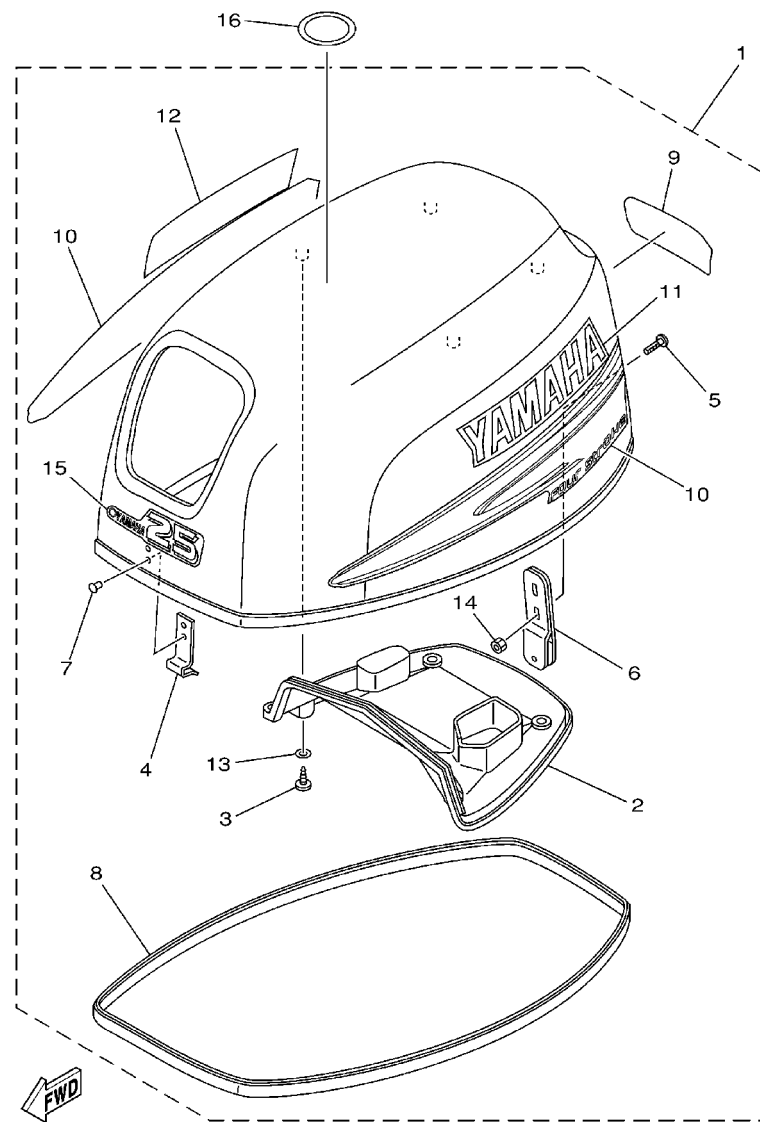
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| | |
|-----------------------|-----|
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|-----------------------|-----|



65W1010-2010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 1 | 65W-42610-10-4D | TOP COWLING ASSY CAPOT (ENS.) | 1 | 1 | 1 | F25A |
| | 65W-42610-40-4D | TOP COWLING ASSY CAPOT (ENS.) | | 1 | 1 | F20A |
| 2 | 65W-42613-00 | .MOLDING, AIR DUCT .MANCHON A AIR | 1 | 1 | 1 | |
| 3 | 97780-60520 | .SCREW, TAPPING .VIS, TETE BOMBEE | 4 | 4 | 4 | |
| 4 | 65W-42651-00 | .HOOK .CROCHET | 1 | 1 | 1 | |
| 5 | 90109-06MA4 | .BOLT .BOULON | 2 | 2 | 2 | |
| 6 | 65W-42652-00 | .HOOK .CROCHET | 1 | 1 | 1 | |
| 7 | 90266-04M04 | .RIVET .RIVET | 2 | 2 | 2 | |
| 8 | 65W-42615-01 | .SEAL .JOINT | 1 | 1 | 1 | |
| 9 | 65W-42678-20 | .GRAPHIC, REAR .ADHESIF, ARRIERE | 1 | 1 | 1 | F25A |
| | 65W-42678-40 | .GRAPHIC, REAR .ADHESIF, ARRIERE | | 1 | 1 | F20A |
| 10 | 65W-W0070-20 | .GRAPHIC SET .JEU DIEMBLEMES | 1 | 1 | 1 | |
| 11 | 65W-42681-20 | .MARK, COWLING .ADHESIF, CAPOT | 1 | 1 | 1 | |
| 12 | 65W-42682-20 | .MARK, COWLING .ADHESIF, CAPOT | 1 | 1 | 1 | |
| 13 | 90202-05M38 | .WASHER, PLATE .RONDELLE, PLATE | 4 | 4 | 4 | |
| 14 | 95680-06100 | .NUT, U .ECROU, U | 2 | 2 | 2 | |
| 15 | 65W-42677-00 | .GRAPHIC, FRONT .ADHESIF, AVANT | 1 | 1 | 1 | F25A |
| | 65W-42677-10 | .GRAPHIC, FRONT .ADHESIF, AVANT | | 1 | 1 | F20A |
| 16 | 67F-13434-02 | LABEL, CAUTION ETIQUETTE, ATTENTION | 1 | 1 | 1 | |

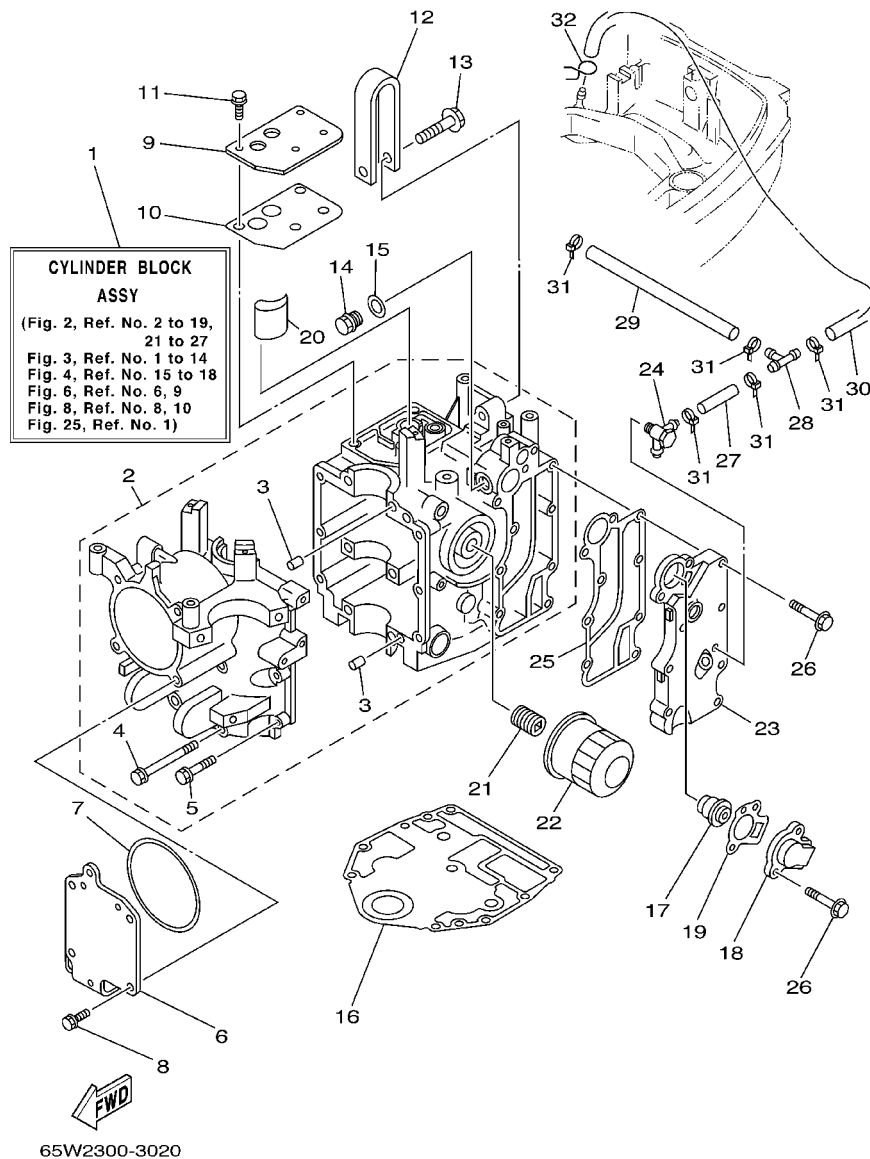
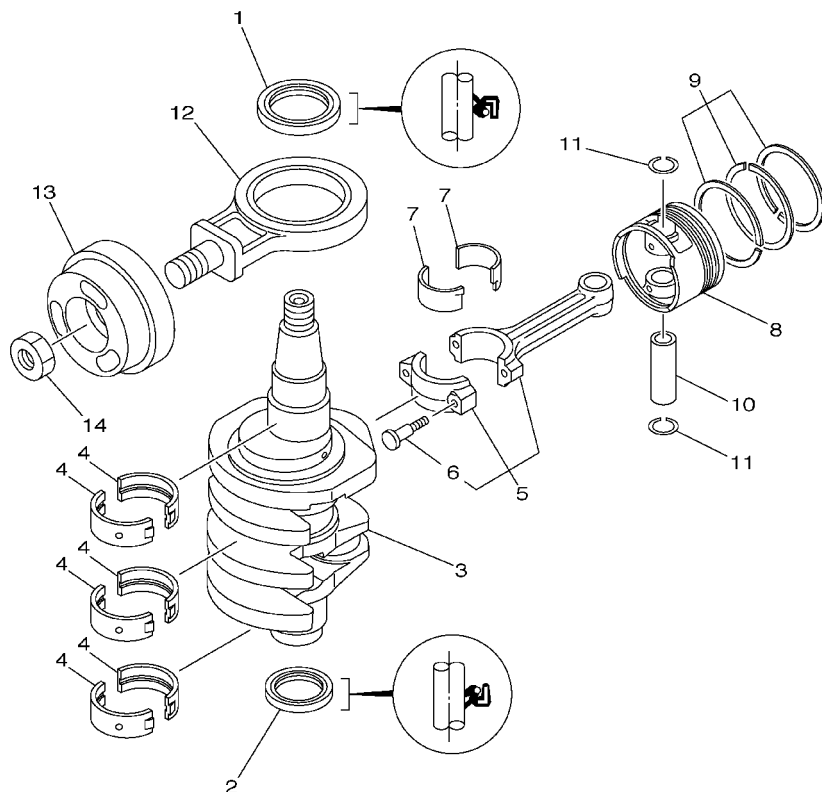


FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 1 | 65W-W009B-11-1S | CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.) | 1 | 1 | 1 | |
| 2 | 65W-15100-11-1S | CRANKCASE ASSY CARTER DE MOTEUR COMPLET | 1 | 1 | 1 | |
| 3 | 99530-08012 | .PIN, DOWEL .GOUJON, D'ASSEMBLAGE | 2 | 2 | 2 | |
| 4 | 90119-08M01 | .BOLT, WITH WASHER .BOULON, AVEC RONDELLE | 6 | 6 | 6 | |
| 5 | 90119-06MA5 | .BOLT, WITH WASHER .BOULON, AVEC RONDELLE | 6 | 6 | 6 | |
| 6 | 65W-15121-00 | CRANKCASE 2 CARTER DE MOTEUR | 1 | 1 | 1 | |
| 7 | 65W-15663-00 | SEAL JOINT | 1 | 1 | 1 | |
| 8 | 65W-12228-00 | BOLT BOULON | 4 | 4 | 4 | |
| 9 | 65W-11168-01 | COVER, BREATHER COUVERCLE, RENIFLARD | 1 | 1 | 1 | |
| 10 | 65W-11169-01 | GASKET, BREATHER COVER JOINT, COUVERCLE DE RENIFLARD | 1 | 1 | 1 | |
| 11 | 65W-12228-00 | BOLT BOULON | 4 | 4 | 4 | |
| 12 | 65W-11119-00 | HANGER, ENGINE ANNEAU, LEVAGE | 1 | 1 | 1 | |
| 13 | 90105-08M87 | BOLT, FLANGE BOULON | 1 | 1 | 1 | |
| 14 | 90340-14M06 | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT | 1 | 1 | 1 | |
| 15 | 90430-14115 | GASKET JOINT | 1 | 1 | 1 | |
| 16 | 65W-11351-10 | GASKET, CYLINDER JOINT, D'EMBASE | 1 | 1 | 1 | |
| 17 | 6G8-12411-02 | THERMOSTAT THERMOSTAT | 1 | 1 | 1 | |
| 18 | 6H3-12413-00-1S | COVER, THERMOSTAT COUVERCLE, THERMOSTAT | 1 | 1 | 1 | |
| 19 | 62Y-12414-00 | GASKET, COVER JOINT, COUVERCLE | 1 | 1 | 1 | |
| 20 | 65W-13286-00 | CLEANER FILTRE | 1 | 1 | 1 | |
| 21 | 90401-20M00 | BOLT, UNION BOULON, RACCORD | 1 | 1 | 1 | |
| 22 | 5GH-13440-00 | ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE | 1 | 1 | 1 | |
| 23 | 65W-41113-10-1S | OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT | 1 | 1 | 1 | |
| 24 | 62Y-11372-01 | NIPPLE, HOSE RACCORD, TUYAU | 1 | 1 | 1 | |
| 25 | 65W-41114-00 | GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT | 1 | 1 | 1 | |
| 26 | 90119-06MA5 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 9 | 9 | 9 | |
| 27 | 90445-09068 | HOSE (L110) DURITE (L110) | 1 | 1 | 1 | FOR FLUSHING KIT |



65W0010-0031

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|-------------------|
| 1 | 93102-43M42 | OIL SEAL JOINT SPY | 1 | 1 | 1 | | |
| 2 | 93102-35M47 | OIL SEAL JOINT SPY | 1 | 1 | 1 | | |
| 3 | 65W-11411-01 | CRANKSHAFT VILEBREQUIN COMPLET | 1 | 1 | 1 | | |
| 4 | 62Y-11416-00 | PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1 | 6 | 6 | 6 | | UR BROWN |
| | 62Y-11416-10 | PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1 | 6 | 6 | 6 | | UR BLACK |
| | 62Y-11416-20 | PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1 | 6 | 6 | 6 | | UR BLUE |
| 5 | 67C-11650-00 | CONNECTING ROD ASSY BIELLE COMPLETE | 2 | 2 | 2 | | |
| 6 | 62Y-11654-00 | .BOLT, CONNECTING ROD .BOULON, BIELLE | 2 | 2 | 2 | | |
| 7 | 62Y-11656-00 | PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE | 4 | 4 | 4 | | UR BROWN |
| | 62Y-11656-10 | PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE | 4 | 4 | 4 | | UR BLACK |
| | 62Y-11656-20 | PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE | 4 | 4 | 4 | | UR BLUE |
| 8 | 65W-11631-00-96 | PISTON (STD) PISTON (STD) | 2 | 2 | 2 | | |
| | 65W-11635-00 | PISTON (0.25MM O/S) PISTON (0.25MM O/S) | 2 | 2 | 2 | | AP |
| | 65W-11636-00 | PISTON (0.50MM O/S) PISTON (0.50MM O/S) | 2 | 2 | 2 | | AP |
| 9 | 67C-11603-00 | PISTON RING SET (STD) JEU DE SEGMENTS (STD) | 2 | 2 | 2 | | |
| | 67C-11604-00 | PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S) | 2 | 2 | 2 | | AP |
| | 67C-11605-00 | PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S) | 2 | 2 | 2 | | AP |
| 10 | 62Y-11633-00 | PIN, PISTON AXE, PISTON | 2 | 2 | 2 | | |
| 11 | 93450-17129 | CIRCLIP CIRCLIP | 4 | 4 | 4 | | |
| 12 | 65W-11665-00 | CON-ROD ASSY, BALANCE BIELLE COMPLETE, BALANCE | 1 | 1 | 1 | | |
| 13 | 65W-11642-11 | PISTON, BALANCE PISTON, BALANCE | 1 | 1 | 1 | | |
| 14 | 90170-20137 | NUT ECROU | 1 | 1 | 1 | | |

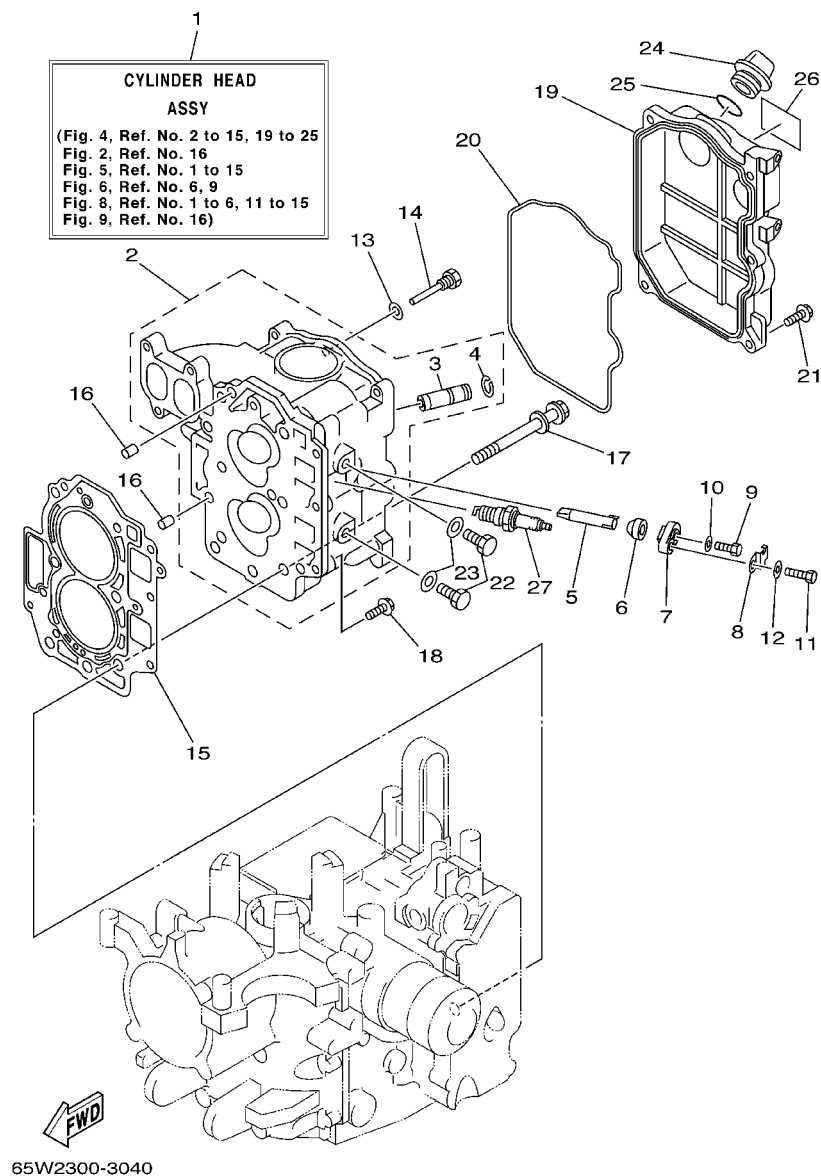


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|---------------------------------|
| 1 | 65W-W009A-14-1S | CYLINDER HEAD ASSY CULASSE (ENS.) | 1 | 1 | 1 | FOR STD *ECM-"F25A ONLY" |
| 2 | 65W-11111-02-1S | HEAD, CYLINDER 1 CULASSE | 1 | 1 | 1 | |
| | 65W-11111-12-1S | HEAD, CYLINDER 1 CULASSE | 1 | 1 | 1 | |
| 3 | 62Y-11133-10 | .GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM | 4 | 4 | 4 | |
| 4 | 93450-09M01 | .CIRCLIP .CIRCLIP | 4 | 4 | 4 | |
| 5 | 62Y-11325-00 | ANODE ANODE | 2 | 2 | 2 | |
| 6 | 66M-11328-00 | GROMMET, ANODE PASSE-FIL | 2 | 2 | 2 | |
| 7 | 66M-11327-00-94 | COVER, ANODE COUVERCLE | 2 | 2 | 2 | |
| 8 | 66M-12535-00 | PLATE PLAQUE | 2 | 2 | 2 | |
| 9 | 97095-05012 | BOLT BOULON | 2 | 2 | 2 | |
| 10 | 92995-05600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 11 | 97095-06020 | BOLT BOULON | 2 | 2 | 2 | |
| 12 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 13 | 90430-06014 | GASKET JOINT | 1 | 1 | 1 | |
| 14 | 90109-06M65 | BOLT BOULON | 1 | 1 | 1 | |
| 15 | 65W-11181-20 | GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1 | 1 | 1 | 1 | |
| 16 | 99530-08012 | PIN, DOWEL GOUJON, D'ASSEMBLAGE | 2 | 2 | 2 | |
| 17 | 90119-09M00 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 6 | 6 | 6 | |
| 18 | 90119-06MA3 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 3 | 3 | 3 | |
| 19 | 65W-11191-00-1S | COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1 | 1 | 1 | 1 | |
| 20 | 65W-11356-00 | SEAL, CYLINDER 2 JOINT, SPY CYLINDRE | 1 | 1 | 1 | |
| 21 | 97595-06520 | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE | 5 | 5 | 5 | *ECM-"F25A ONLY" |
| 22 | 97095-08014 | BOLT BOULON | 2 | 2 | 2 | |
| 23 | 90430-08143 | GASKET JOINT | 2 | 2 | 2 | |
| 24 | 6G8-15363-00 | PLUG, OIL PLOT, HUILE | 1 | 1 | 1 | |

*ECM: FOR EMISSION CONTROL MODEL.

*ECM: POUR MODELE CONTROLE D' EMISSIONS.

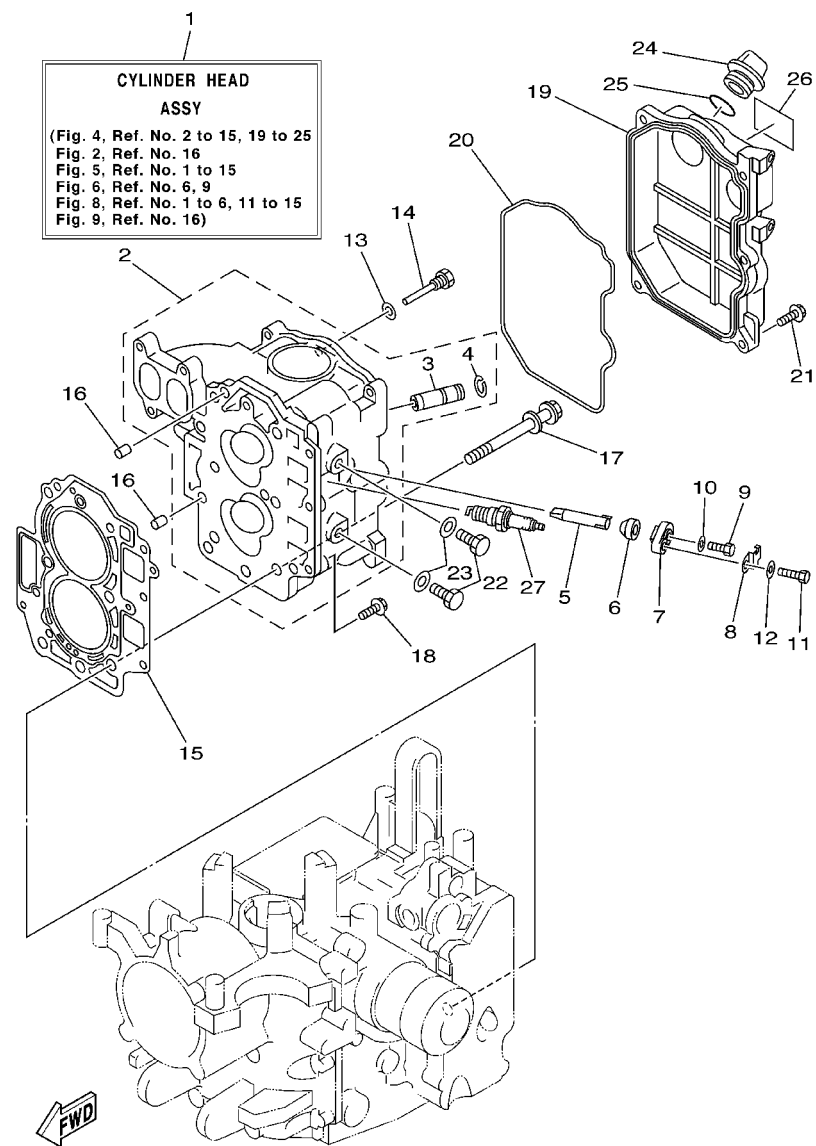


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

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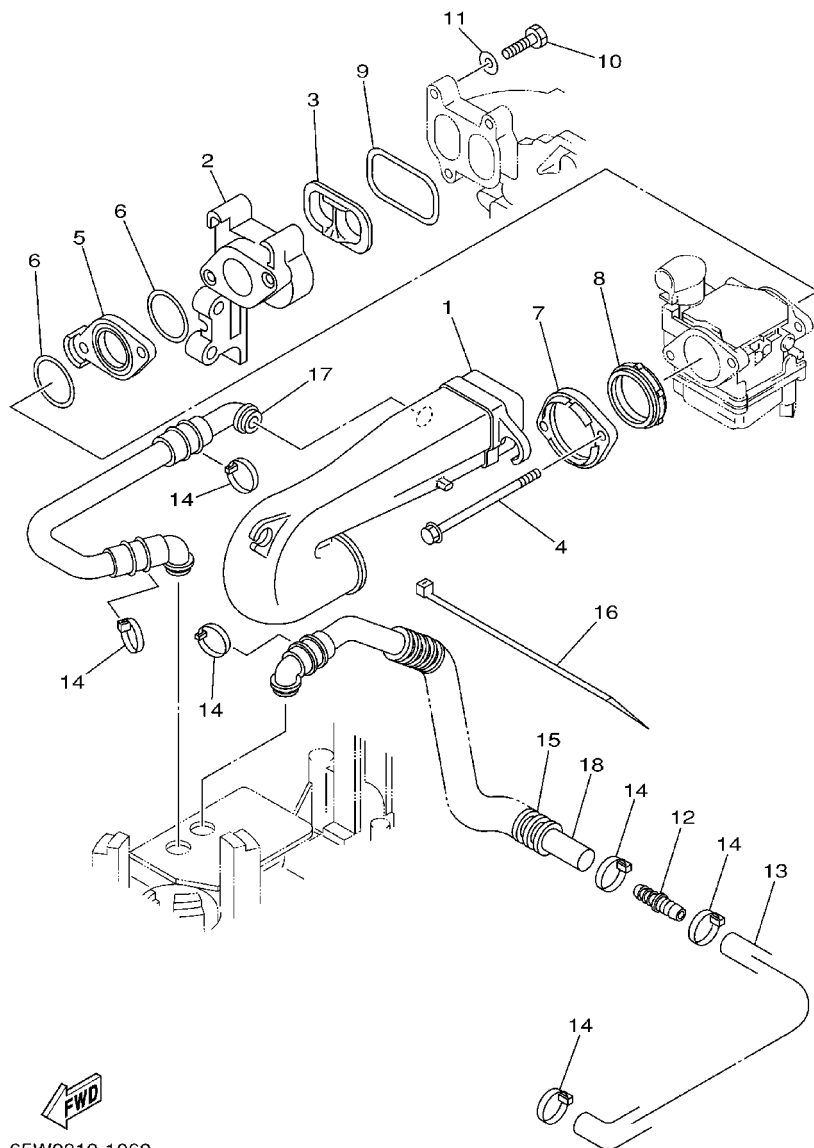
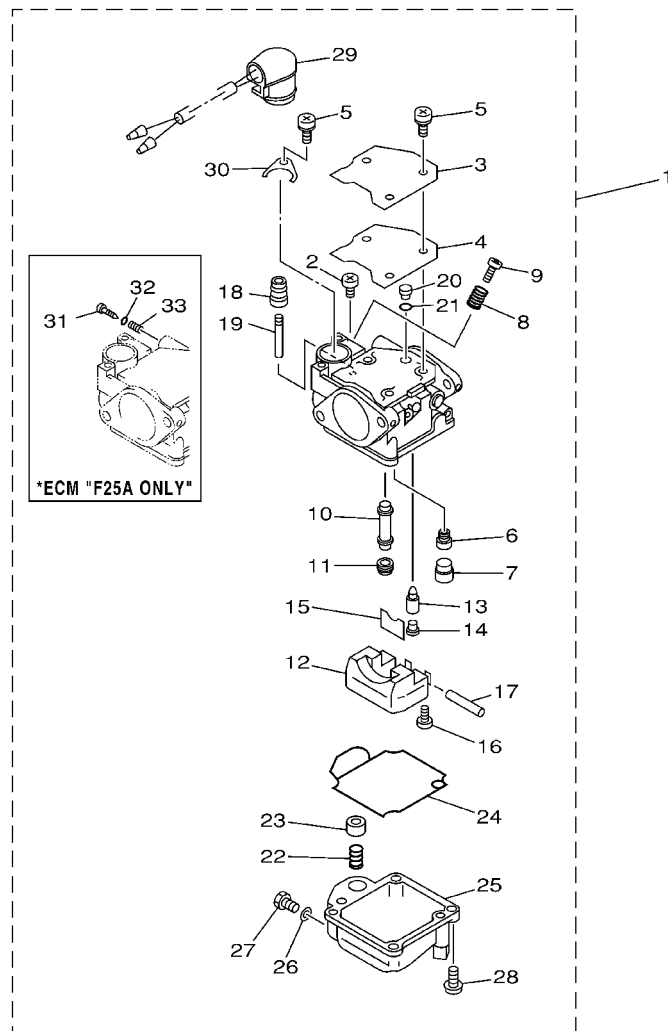


FIG. 6 INTAKE

ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|-------------------|
| 1 | 65W-14440-00 | SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION | 1 | 1 | 1 | | |
| 2 | 65W-13640-00 | MANIFOLD TUBULURE | 1 | 1 | 1 | | |
| 3 | 65W-13323-00 | INSERT PIECE RAPPORTEE | 1 | 1 | 1 | | |
| 4 | 65W-14496-00 | BOLT BOULON | 2 | 2 | 2 | | |
| 5 | 65W-14271-00 | INSULATOR ISOLATEUR | 1 | 1 | 1 | | |
| 6 | 65W-14198-00 | GASKET JOINT | 2 | 2 | 2 | | |
| 7 | 65W-14262-00 | FLANGE COLLERETTE | 1 | 1 | 1 | | |
| 8 | 65W-14457-10 | SEAL JOINT | 1 | 1 | 1 | | |
| 9 | 65W-13645-00 | GASKET, MANIFOLD 1 JOINT, TUBULURE 1 | 1 | 1 | 1 | | |
| 10 | 97095-06025 | BOLT BOULON | 3 | 3 | 3 | | |
| 11 | 92995-06600 | WASHER RONDELLE | 3 | 3 | 3 | | |
| 12 | 65W-24377-00 | PIPE, JOINT 3 DURITE RACCORDEMENT 3 | 1 | 1 | 1 | | |
| 13 | 65W-15397-10 | HOSE DURITE | 1 | 1 | 1 | | |
| 14 | 90465-13M36 | CLAMP BRIDE | 6 | 6 | 6 | | |
| 15 | 90446-24M54 | HOSE DURITE | 1 | 1 | 1 | | |
| 16 | 90465-11M52 | CLAMP BRIDE | 1 | 1 | 1 | | |
| 17 | 65W-15370-00 | BREATHING ASSY RESPIRADERO | 1 | 1 | 1 | | |
| 18 | 65W-15370-10 | BREATHING ASSY RESPIRADERO | 1 | 1 | 1 | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |



65W0300-0070

FIG. 7 CARBURETOR

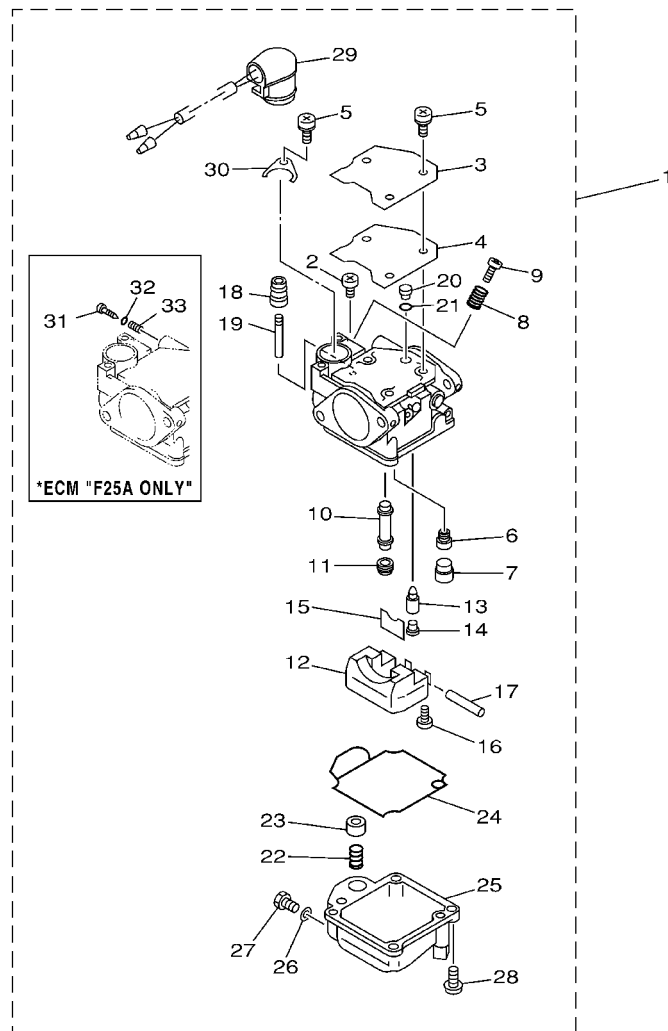
CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 1 | 65W-14901-00 | CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET | | 1 | 1 | FOR STD |
| | 65W-14901-10 | CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET | 1 | | | FOR STD |
| | 65W-14901-31 | CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 2 | 98580-04006 | .SCREW, PAN HEAD .VIS | 1 | 1 | 1 | |
| 3 | 65W-14572-00 | .PLATE .PLAQUE | 1 | 1 | 1 | |
| 4 | 65W-14126-00 | .GASKET .JOINT | 1 | 1 | 1 | FOR STD |
| | 65W-14126-10 | .GASKET .JOINT | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 5 | 97803-04010 | .SCREW, PAN HEAD .VIS, CRUCIFORME | 4 | 4 | 4 | |
| 6 | 676-14948-07 | .JET (#50) .GICLÉUR (#50) | 1 | 1 | 1 | FOR STD |
| | 65W-14948-07 | .JET (#50) .GICLÉUR (#50) | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 7 | 679-14966-00 | .RUBBER CAP .CAOUTCHOUC CASQUILLO | 1 | 1 | 1 | |
| 8 | 90501-10326 | .SPRING, COMPRESSION .RESSORT, COMPRESSION | 1 | 1 | 1 | |
| 9 | 63V-14523-00 | .SCREW, STOP .VIS, BUTÉE | 1 | 1 | 1 | |
| 10 | 65W-14947-00 | .JET, NEEDLE .GICLÉUR DE STARTER | 1 | 1 | 1 | FOR STD |
| | 65W-14947-20 | .JET, NEEDLE .GICLÉUR DE STARTER | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 11 | 65W-14943-29 | .JET, MAIN (#112) .GICLÉUR, PRINCIPAL (#112) | 1 | 1 | 1 | FOR STD |
| | 65W-14943-28 | .JET, MAIN (#105) .GICLÉUR, PRINCIPAL (#105) | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 12 | 63V-14985-00 | .FLOAT .FLOTTEUR | 1 | 1 | 1 | |
| 13 | 6G1-14546-00 | .VALVE, NEEDLE .POINTEAU | 1 | 1 | 1 | |
| 14 | 676-14186-00 | .PIN, FLOAT .AXE, FLOTTEUR | 1 | 1 | 1 | |
| 15 | 663-14159-00 | .CLIP .JONC | 1 | 1 | 1 | |
| 16 | 98580-04008 | .SCREW, PAN HEAD .VIS | 1 | 1 | 1 | |
| 17 | 6H4-14548-00 | .PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR | 1 | 1 | 1 | |
| 18 | 65W-14373-00 | .COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR | 1 | 1 | 1 | |
| 19 | 65W-14379-00 | .ROD, STARTER .TRINGLE, STARTER | 1 | 1 | 1 | |

*ECM: FOR EMISSION CONTROL MODEL.

*ECM: POUR MODELE CONTROLE D'EMISSIONS.

B5

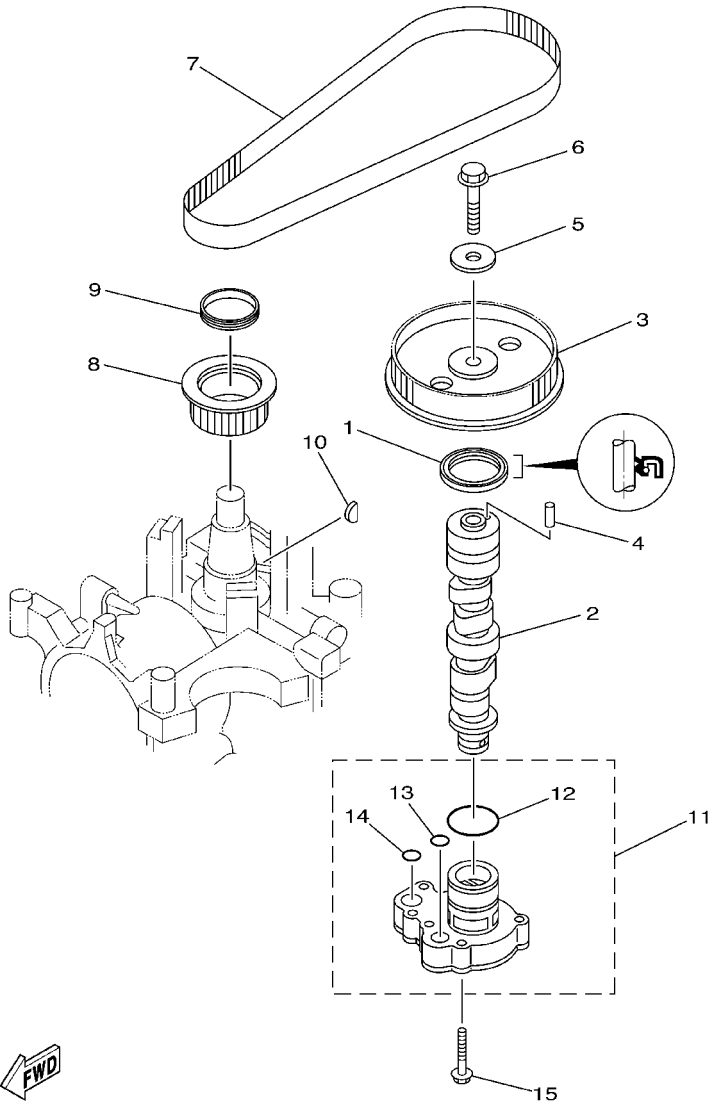


65W0300-0070

FIG. 7 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|---|---------------------|--|----|---|----|-------------------|
| 20 | 65W-1414F-00 | .JET, PILOT (#52) .GICLEUR, RALENTI (#52) | 1 | 1 | 1 | FOR STD |
| 21 | 65W-14147-00 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | FOR STD |
| 22 | 65W-14335-00 | .SPRING, PLUNGER .RESSORT, PLONGEUR | 1 | 1 | 1 | |
| 23 | 65W-14371-00 | .PLUNGER, STARTER .PLONGEUR, STARTER | 1 | 1 | 1 | |
| 24 | 65W-14384-00 | .GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR | 1 | 1 | 1 | |
| 25 | 65W-14980-00 | .BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR | 1 | 1 | 1 | FOR STD |
| | 65W-14980-20 | .BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR | 1 | | | FOR STD |
| | 65W-14980-20 | .BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 26 | 65W-14398-00 | .GASKET .JOINT | 1 | 1 | 1 | |
| 27 | 65W-14992-00 | .SCREW, DRAIN .BOUCHON, PURGE | 1 | 1 | 1 | |
| 28 | 97980-04114 | .SCREW, WITH WASHER .VIS, AVEC RONDELLE | 4 | 4 | 4 | |
| 29 | 65W-14380-00 | .PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS. | | 1 | 1 | FOR STD |
| | 65W-14380-20 | .PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS. | 1 | | | FOR STD |
| | 65W-14380-20 | .PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS. | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 30 | 65W-14346-00 | .PLATE .PLAQUE | 1 | 1 | 1 | |
| 31 | 65W-14923-10 | .SCREW, PILOT .VIS, RALENTI | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 32 | 67C-14397-00 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| 33 | 67C-14555-00 | .SPRING .RESSORT | 1 | 1 | 1 | *ECM-"F25A ONLY" |
| *ECM: FOR EMISSION CONTROL MODEL. *ECM: POUR MODELE CONTROLE D' EMISSIONS. | | | | | | |




 65W1010-2080

FIG. 8 OIL PUMP

POMPE A HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|--------------------------------|
| 1 | 93102-37M40 | OIL SEAL JOINT SPY | 1 | 1 | 1 | | COMPONENT OF CYL. HEAD ASSY |
| 2 | 65W-12171-00 | CAMSHAFT 1 ARBRE A CAMES 1 | | 1 | 1 | | |
| | 65W-12170-10 | CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1 | 1 | | | | |
| 3 | 65W-11537-01 | GEAR, DRIVEN PIGNON SECONDAIRE | 1 | 1 | 1 | | |
| 4 | 93605-14143 | PIN, DOWEL AXE | 1 | 1 | 1 | | |
| 5 | 90201-10M06 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | | |
| 6 | 95895-10040 | BOLT, FLANGE BOULON | 1 | 1 | 1 | | |
| 7 | 65W-46241-00 | V-BELT COURROIE TRAPEZOIDALE | 1 | 1 | 1 | | |
| 8 | 65W-11536-10 | GEAR, DRIVE ENGRENAGE, MENANT | 1 | 1 | 1 | | |
| 9 | 65W-11476-00 | SPRING RESSORT | 1 | 1 | 1 | | |
| 10 | 90280-04M06 | KEY, WOODRUFF CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | | |
| 11 | 65W-13300-00 | OIL PUMP ASSY POMPE A HUILE COMPLET | 1 | 1 | 1 | | |
| 12 | 93210-33MH2 | O-RING JOINT TORIQUE | 1 | 1 | 1 | | |
| 13 | 93210-12MG9 | O-RING JOINT TORIQUE | 1 | 1 | 1 | | |
| 14 | 93210-14515 | O-RING JOINT TORIQUE | 1 | 1 | 1 | | |
| 15 | 90119-06MA6 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 4 | 4 | 4 | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

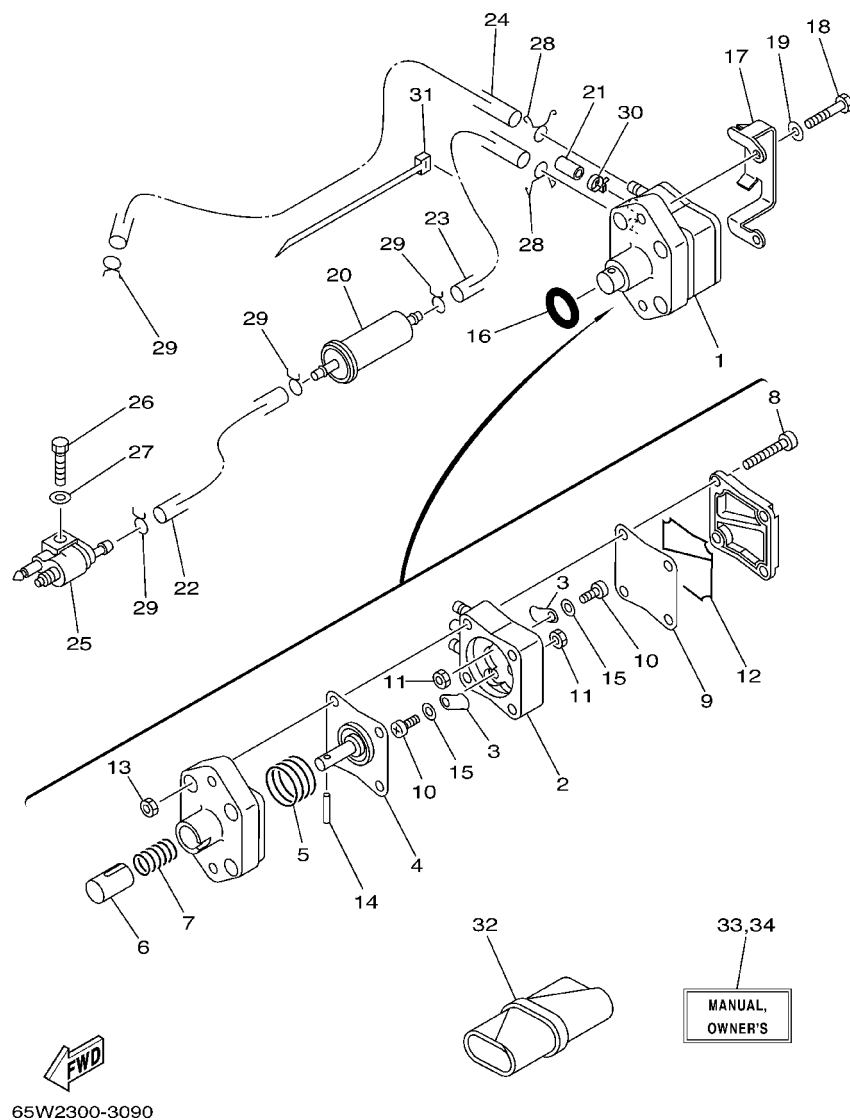


FIG. 9 FUEL

CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 1 | 62Y-24410-03 | FUEL PUMP ASSY POMPE A ESSENCE | 1 | 1 | 1 | |
| 2 | 62Y-24413-01 | .BODY 2 .CORPS 2 | 1 | 1 | 1 | |
| 3 | 62Y-24421-01 | .VALVE, CHECK SOUPAPE, RETENUE | 2 | 2 | 2 | |
| 4 | 62Y-24411-02 | .DIAPHRAGM .DIAPHRAGME | 1 | 1 | 1 | |
| 5 | 62Y-24423-00 | .SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME | 1 | 1 | 1 | |
| 6 | 62Y-13131-01 | .PLUNGER .PLONGEUR | 1 | 1 | 1 | |
| 7 | 62Y-24454-00 | .SPRING .RESSORT | 1 | 1 | 1 | |
| 8 | 62Y-24444-01 | .SCREW .VIS | 4 | 4 | 4 | |
| 9 | 62Y-24471-00 | .DIAPHRAGM .DIAPHRAGME | 1 | 1 | 1 | |
| 10 | 6A0-14325-00 | .SCREW, PAN HEAD .VIS TETE CONIQUE | 2 | 2 | 2 | |
| 11 | 95380-03600 | .NUT .ECROU | 2 | 2 | 2 | |
| 12 | 62Y-24452-00 | .PACKING .JOINT | 1 | 1 | 1 | |
| 13 | 95380-05600 | .NUT .ECROU | 4 | 4 | 4 | |
| 14 | 62Y-24374-01 | .PIN .PIN | 1 | 1 | 1 | |
| 15 | 62Y-24422-00 | .PLATE .PLAQUETTE | 2 | 2 | 2 | |
| 16 | 93210-24M79 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 17 | 65W-24474-00 | COVER COUVERCLE | 1 | 1 | 1 | |
| 18 | 97095-06030 | BOLT BOULON | 2 | 2 | 2 | |
| 19 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 20 | 65W-24251-00 | STRAINER 1 FILTRE 1 | 1 | 1 | 1 | |
| 21 | 65W-24481-00 | PLUG COUVERCLE | 1 | 1 | 1 | |
| 22 | 90445-10M33 | HOSE (L320) DURITE (L320) | 1 | 1 | 1 | |
| 23 | 90445-10M03 | HOSE (L240) DURITE (L240) | 1 | 1 | 1 | |
| 24 | 90445-10M43 | HOSE (L400) DURITE (L400) | 1 | 1 | 1 | |
| 25 | 6G1-24304-02 | FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE | 1 | 1 | 1 | |
| 26 | 97095-06025 | BOLT BOULON | 1 | 1 | 1 | |
| 27 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |

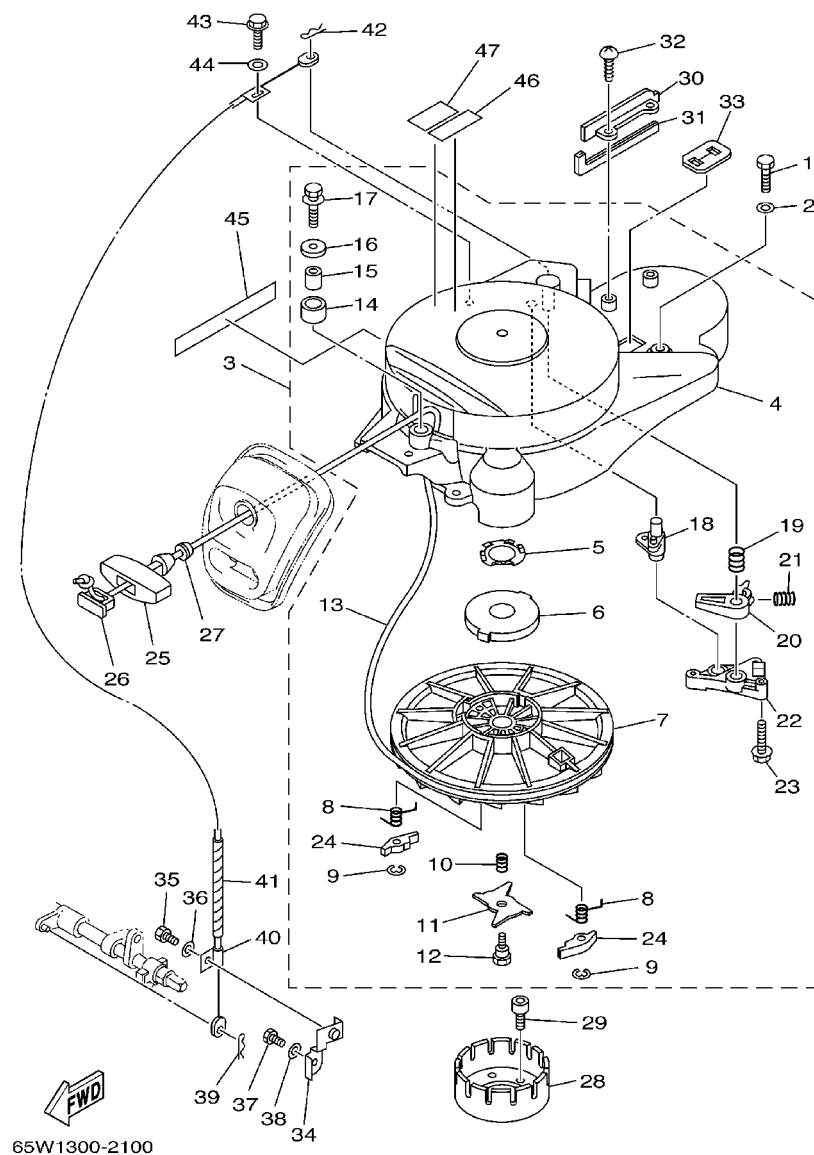


FIG. 10 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|--|---------------------|---|----|---|----|-------------------|
| 1 | 97095-06025 | BOLT BOULON | 4 | | | |
| 2 | 92995-06600 | WASHER RONDELLE | 4 | | | |
| 3 | 65W-W1571-01 | STARTER ASSY DEMARREUR COMPLET | 1 | | | |
| 4 | 65W-15711-01 | .CASE, STARTER .CARTER DE DEMARREUR | 1 | | | |
| 5 | 65W-15732-00 | .WASHER, WAVE 1 .RONDELLE ONDULEE 1 | 1 | | | |
| 6 | 65W-15713-00 | .SPRING, STARTER .RESSORT DE DEMARREUR | 1 | | | |
| 7 | 65W-15714-01 | .DRUM, SHEAVE .TAMBOUR, POULIE | 1 | | | |
| 8 | 65W-15734-00 | .SPRING, RETURN .RESSORT, RAPPEL | 2 | | | |
| 9 | 65W-15744-00 | .CIRCLIP .CIRCLIP | 2 | | | |
| 10 | 65W-15715-00 | .SPRING, FRICTION .RESSORT, PLAQUE D'ENTRAINEMENT | 1 | | | |
| 11 | 65W-15716-00 | .PLATE, DRIVE .PLAQUE, ENTRAINEMENT | 1 | | | |
| 12 | 65W-15793-00 | .SCREW .VIS | 1 | | | |
| 13 | * | .WIRE, STARTER (D:5MM, 1.7M) .CABLE DE DEMARREUR(D:5MM,1.7M) | 1 | | | |
| 14 | 65W-15752-00 | .ROLLER, WIRE .GALET, CABLE | 1 | | | |
| 15 | 65W-15753-00 | .BUSH .CHARBON | 1 | | | |
| 16 | 65W-15791-00 | .WASHER, LOCK .RONDELLE-FREIN | 1 | | | |
| 17 | 65W-15481-00 | .BOLT 1 BOULON 1 | 1 | | | |
| 18 | 65W-15735-01 | .GUIDE, CAM .COULISSEAU | 1 | | | |
| 19 | 65W-15767-01 | .SPRING .RESSORT | 1 | | | |
| 20 | 65W-15794-00 | .STOPPER .BUTEE | 1 | | | |
| 21 | 65W-15784-00 | .SPRING, RETURN .RESSORT, RAPPEL | 1 | | | |
| 22 | 65W-15414-00 | .COVER 1 .COUVERCLE 1 | 1 | | | |
| 23 | 65W-15768-00 | .BOLT BOULON | 3 | | | |
| 24 | 65W-15741-10 | .PAWL, DRIVE .CLIQUET, ENTRAINEMENT | 2 | | | |
| 25 | 689-15755-01 | HANDLE, STARTER POIGNEE, DE DEMARREUR | 1 | | | |
| * CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.7M | | | | | | |
| * A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 1.7M | | | | | | |

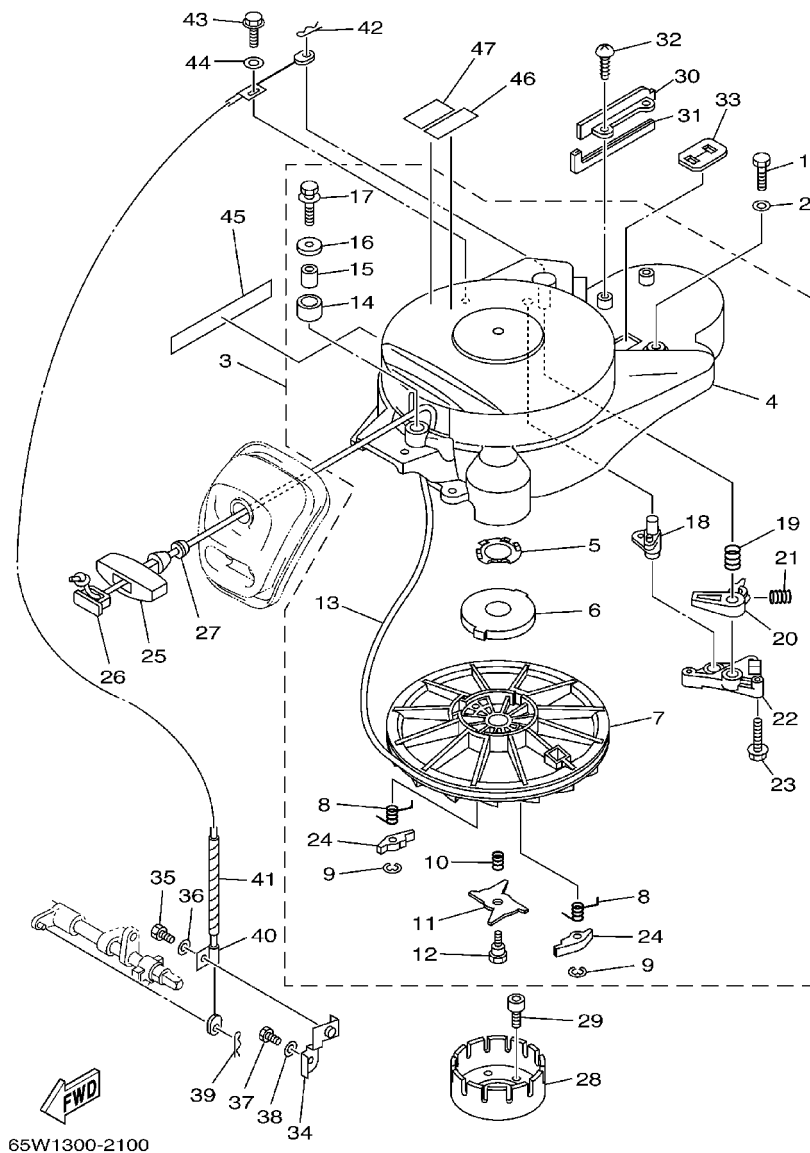


FIG. 10 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 26 | 6F5-15779-02 | COVER COUVERCLE | 1 | | | |
| 27 | 6A0-15789-00 | DAMPER AMORTISSEUR | 1 | | | |
| 28 | 65W-15723-10 | PULLEY, STARTER POULIE DE DEMARREUR | 1 | | | |
| 29 | 90110-08M03 | BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE | 3 | | | |
| 30 | 65W-15645-00 | SHIM, KICK SHAFT CALE, AXE DE KICK | 1 | | | |
| 31 | 65W-15761-00 | SEAL, RUBBER 1 JOINT CAOUTCHOUC 1 | 1 | | | |
| 32 | 97780-60520 | SCREW, TAPPING VIS, TETE BOMBEE | 2 | | | |
| 33 | 65W-81639-10 | PLATE, ARMATURE FITTING PLAQUE, FIXATION D'INDUIT | 1 | | | |
| 34 | 65W-15774-00 | STAY 4 SUPPORT 4 | 1 | | | |
| 35 | 97095-06012 | BOLT BOULON | 1 | | | |
| 36 | 92995-06600 | WASHER RONDELLE | 1 | | | |
| 37 | 97095-06012 | BOLT BOULON | 1 | | | |
| 38 | 92995-06600 | WASHER RONDELLE | 1 | | | |
| 39 | 90468-18008 | CLIP JONG | 1 | | | |
| 40 | 65W-15770-00 | CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR | 1 | | | |
| 41 | 90446-06M90 | HOSE DURITE | 1 | | | |
| 42 | 90468-10005 | CLIP JONG | 1 | | | |
| 43 | 65W-15482-00 | BOLT 2 BOULON 2 | 1 | | | |
| 44 | 65W-15726-00 | WASHER, FLAT RONDELLE, PLATE | 1 | | | |
| 45 | 65W-13437-61 | MARK, CAUTION MAKER | 1 | | | |
| 46 | 6A1-83625-41 | MARK 5 ETIQUETTE 5 | 1 | | | |
| 47 | 6A1-83625-51 | MARK 5 ETIQUETTE 5 | 1 | | | |

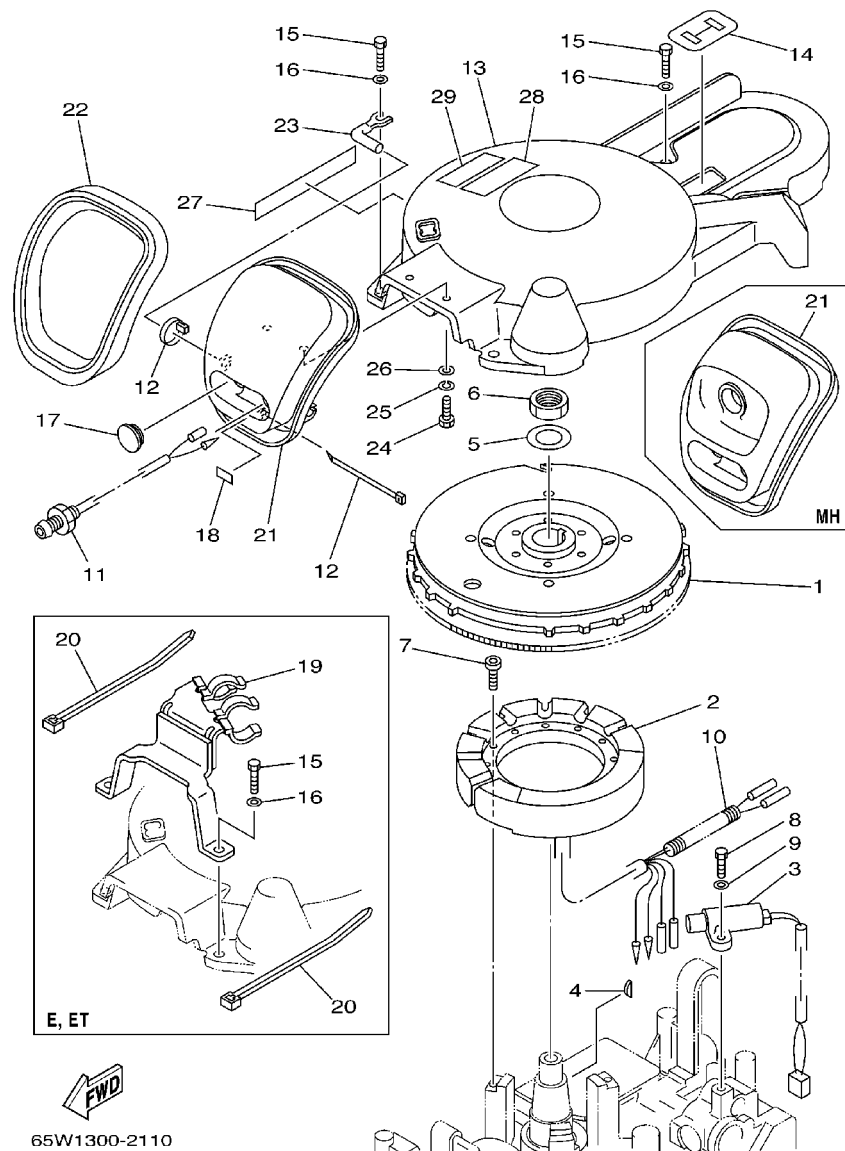
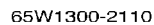


FIG. 11 GENERATOR

GENERATRICE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----|---|----|-------------------|
| 1 | 65W-85550-01 | ROTOR ASSY | | 1 | 1 | |
| | 65W-85550-11 | ROTOR CPLT | 1 | | | |
| 2 | 65W-85510-10 | STATOR ASSY | | 1 | 1 | |
| | 65W-85510-00 | STATOR CPLT | 1 | | | |
| 3 | 65W-85580-00 | COIL, PULSER | 1 | 1 | 1 | |
| | | BOBINE, PULSEUR | | | | |
| 4 | 65W-11545-00 | KEY, WOODRUFF | 1 | 1 | 1 | |
| | | CLAVETTE, DEMI-LUNE | | | | |
| 5 | 90201-21M18 | WASHER, PLATE | 1 | 1 | 1 | |
| | | RONDELLE, PLATE | | | | |
| 6 | 90170-20137 | NUT | 1 | 1 | 1 | |
| | | ECROU | | | | |
| 7 | 91380-05030 | BOLT | | 3 | 3 | |
| | | BOULON | | | | |
| | 91380-05025 | BOLT | 3 | | | |
| | | BOULON | | | | |
| 8 | 97095-05016 | BOLT | 2 | 2 | 2 | |
| | | BOULON | | | | |
| 9 | 92995-05600 | WASHER | 2 | 2 | 2 | |
| | | RONDELLE | | | | |
| 10 | 90446-10M82 | HOSE | 1 | 1 | 1 | |
| | | DURITE | | | | |
| 11 | 65W-85410-01 | EMERGENCY SIGNAL LIGHT ASSY | 1 | 1 | 1 | |
| | | FEU DE DETRESSE | | | | |
| 12 | 90465-11M10 | CLAMP | 2 | 2 | 2 | |
| | | BRIDE | | | | |
| 13 | 65W-81337-00 | COVER, FLYWHEEL | 1 | 1 | | |
| | | COUVERCLE, VOLANT | | | | |
| 14 | 65W-81639-00 | PLATE, ARMATURE FITTING | 1 | 1 | | |
| | | PLAQUE, FIXATION D'INDUIT | | | | |
| 15 | 97095-06025 | BOLT | 4 | 4 | | |
| | | BOULON | | | | |
| 16 | 92995-06600 | WASHER | 4 | 4 | | |
| | | RONDELLE | | | | |
| 17 | 6G1-42725-00 | GROMMET | 1 | 1 | | |
| | | PASSE-FIL | | | | |
| 18 | 65W-84342-00 | SEAT, EMBLEM | 1 | 1 | 1 | |
| | | SIEGE, EMBLEME | | | | |
| 19 | 65W-82594-10 | CLAMP | 1 | 1 | | |
| | | BRIDE | | | | |
| 20 | 90465-13M18 | CLAMP | 2 | 2 | | |
| | | BRIDE | | | | |
| 21 | 65W-15758-10 | GUIDE, ROPE | 1 | 1 | | |
| | | GUIDE DE CABLE | | | | |
| | 65W-15758-00 | GUIDE, ROPE | 1 | | | |
| | | GUIDE DE CABLE | | | | |
| 22 | 65W-15762-00 | SEAL, RUBBER 2 | 1 | 1 | 1 | |
| | | JOINT CAOUTCHOUC 2 | | | | |
| 23 | 65W-15771-00 | STAY 1 | 1 | 1 | 1 | |
| | | SUPPORT 1 | | | | |



GENERATRICE

C₆

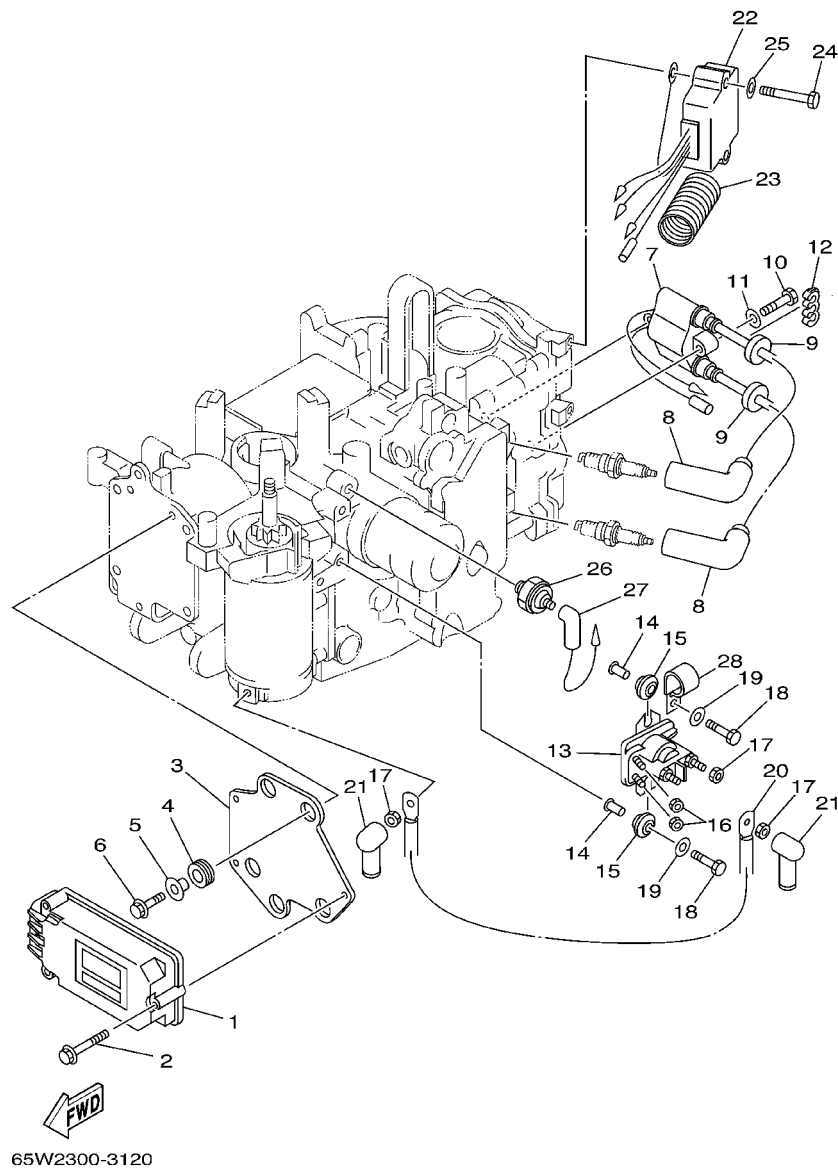
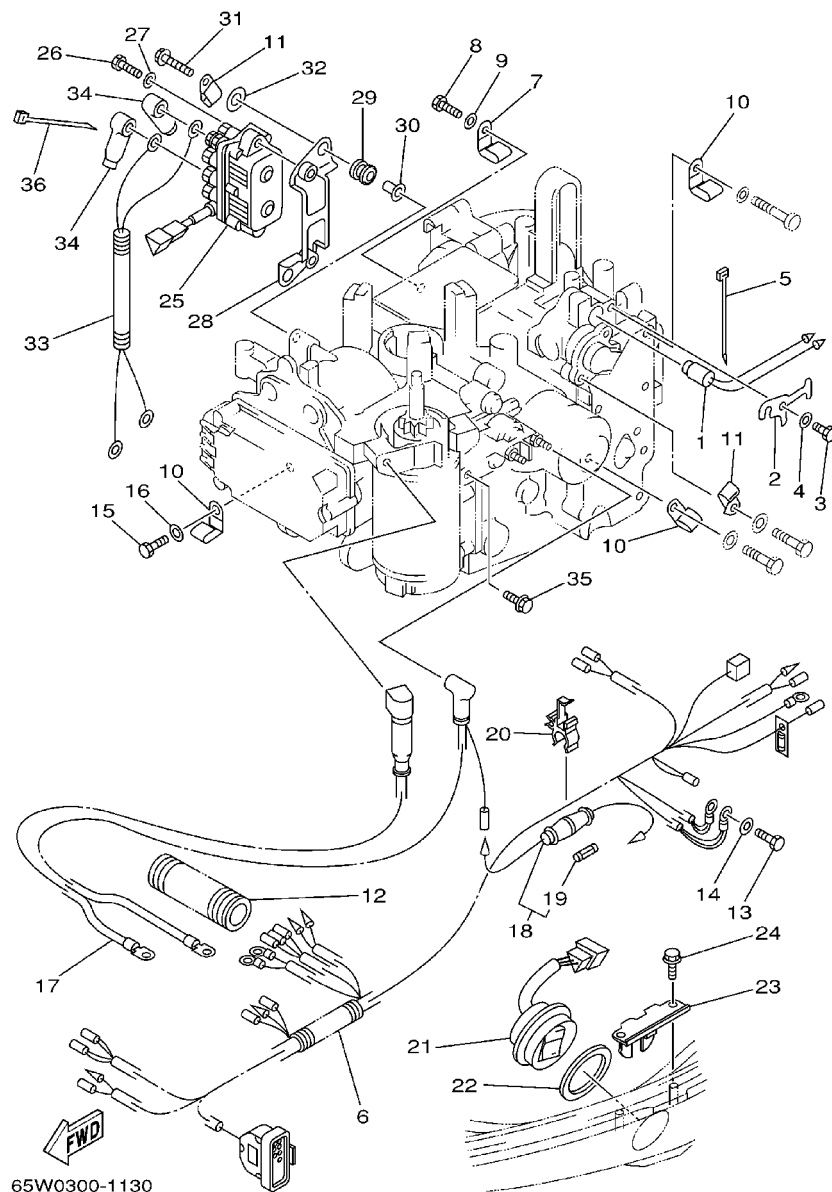


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 1 | 65W-85540-20 | C.D.I. UNIT ASSY BLOC C.D.I. | 1 | 1 | 1 | |
| 2 | 65W-8252V-00 | SCREW, SPECIAL VIS, SPECIALE | 3 | 3 | 3 | |
| 3 | 65W-85542-00 | BRACKET SUPPORT | 1 | 1 | 1 | |
| 4 | 65W-85547-00 | DAMPER AMORTISSEUR | 3 | 3 | 3 | |
| 5 | 65W-86129-20 | COLLAR COLLERETTE | 3 | 3 | 3 | |
| 6 | 65W-8252V-10 | SCREW, SPECIAL VIS, SPECIALE | 3 | 3 | 3 | |
| 7 | 65W-85570-00 | IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.) | 1 | 1 | 1 | |
| 8 | 6G8-82370-30 | PLUG CAP ASSY ANTIPARASITE | 2 | 2 | 2 | |
| 9 | 90480-25161 | GROMMET PASSE-FIL | 2 | 2 | 2 | |
| 10 | 97095-06030 | BOLT BOULON | 2 | 2 | 2 | |
| 11 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 12 | 90464-07M05 | CLAMP BRIDE | 1 | 1 | 1 | |
| 13 | 65W-81941-00 | STARTER RELAY ASSY LANCEUR RELAIS (ENS.) | 1 | 1 | | |
| 14 | 65W-8191C-00 | COLLAR COLLERETTE | 2 | 2 | | |
| 15 | 65W-81922-00 | GROMMET OEILLET CAOUTCHOUC | 2 | 2 | | |
| 16 | 65W-8182A-00 | NUT ECROU | 2 | 2 | | |
| 17 | 65W-8182B-00 | NUT, SPECIAL ECROU, SPECIAL | 3 | 3 | | |
| 18 | 97095-06025 | BOLT BOULON | 2 | 2 | | |
| | 97095-06016 | BOLT BOULON | 1 | | | |
| 19 | 92995-06600 | WASHER RONDELLE | 2 | 2 | | |
| | 92995-06600 | WASHER RONDELLE | 1 | | | |
| 20 | 65W-82117-00 | WIRE, LEAD FIL | 1 | 1 | | |
| 21 | 6G5-82119-10 | COVER, LEAD WIRE GARNITURE, FIL | 2 | 2 | | |
| 22 | 65W-81960-00 | RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT | 1 | 1 | | |
| 23 | 6K3-83557-00 | TUBE TUBE | 1 | 1 | | |
| 24 | 97095-06040 | BOLT BOULON | 2 | 2 | | |
| 25 | 92995-06600 | WASHER RONDELLE | 2 | 2 | | |



65W0300-1130

FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 1 | 65W-85790-00 | THERMOSENSOR ASSY SENSITOMETRE | 1 | 1 | 1 | |
| 2 | 65W-85757-00 | RETAINER ARRETOIR | 1 | 1 | 1 | |
| 3 | 97095-06012 | BOLT BOULON | 1 | 1 | 1 | |
| 4 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 5 | 90465-11M10 | CLAMP BRIDE | 1 | 1 | 1 | |
| 6 | 65W-82590-10 | WIRE HARNESS ASSY (7P) FAISCEAU DE FILS COMPLET (7P) | | 1 | | |
| | 65W-82590-30 | WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET | | | 1 | |
| | 65W-82590-40 | WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET | 1 | | | |
| 7 | 90465-08M08 | CLAMP BRIDE | | | 1 | |
| 8 | 97095-06016 | BOLT BOULON | | | 1 | |
| 9 | 92995-06600 | WASHER RONDELLE | | | 1 | |
| 10 | 90465-08M08 | CLAMP BRIDE | 3 | 3 | 3 | |
| 11 | 90465-06M88 | CLAMP BRIDE | | 2 | 2 | |
| | 90465-06M88 | CLAMP BRIDE | 1 | | | |
| 12 | 6N7-83557-00 | TUBE TUBE | 2 | | | I.DIA.: 22MM |
| | 6N7-83557-00 | TUBE TUBE | | 1 | 1 | I.DIA.: 22MM |
| 13 | 97095-06016 | BOLT BOULON | 2 | 2 | 2 | |
| 14 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 15 | 97095-05016 | BOLT BOULON | 1 | 1 | 1 | |
| 16 | 92995-05600 | WASHER RONDELLE | 1 | 1 | 1 | |
| 17 | 65W-82105-00 | WIRE HARNESS FAISCEAU DE FILS | | 1 | 1 | |
| 18 | 6G8-82150-00 | FUSE HOLDER ASSY SUPPORT DE FUSIBLE | | 1 | 1 | |
| 19 | 663-82151-00 | .FUSE (12V-20A) .FUSIBLE (12V-20A) | | 1 | 1 | |
| 20 | 6G5-82152-00 | HOLDER, FUSE SUPPORT, FUSIBLE | | 1 | 1 | |
| 21 | 6H1-82563-10 | TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR | | | 1 | |
| 22 | 6E5-82587-00 | GASKET JOINT | | | 1 | |
| 23 | 62Y-83614-00 | BRACKET SUPPORT | | | 1 | |

D2

PARTIE ELECTRIQUE 3

D4



65W2300-3140

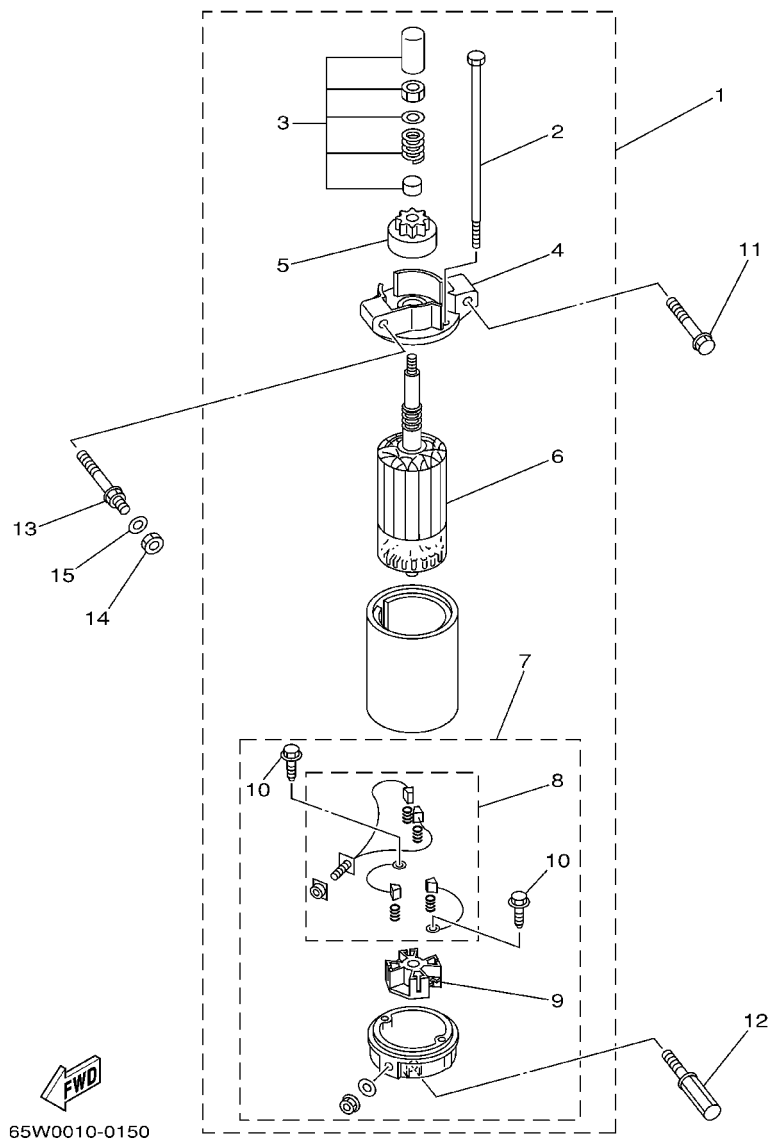


FIG. 15 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 1 | 65W-81800-01 | STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET | | 1 | 1 | |
| 2 | 65W-81826-00 | .BOLT .BOULON | | 2 | 2 | |
| 3 | 65W-81857-01 | .RETAINER .ARRETOIR | | 1 | 1 | |
| 4 | 65W-81830-00 | .FRONT BRACKET ASSY .SUPPORT AVANT | | 1 | 1 | |
| 5 | 65W-81807-00 | .GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE | | 1 | 1 | |
| 6 | 65W-81850-01 | .ARMATURE ASSY .INDUIT | | 1 | 1 | |
| 7 | 65W-81820-00 | .REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET | | 1 | 1 | |
| 8 | 65W-81801-00 | ..BRUSH SET ..CHARBON | | 1 | 1 | |
| 9 | 65W-81840-00 | ..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON | | 1 | 1 | |
| 10 | 65W-8182S-00 | ..SCREW ..VIS | | 2 | 2 | |
| 11 | 90119-08M39 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | | 1 | 1 | |
| 12 | 90109-08M77 | BOLT BOULON | | 1 | 1 | |
| 13 | 90109-08M78 | BOLT BOULON | | 1 | 1 | |
| 14 | 95380-08700 | NUT ECROU | | 1 | 1 | |
| 15 | 92990-08600 | WASHER, PLATE RONDELLE, PLATE | | 2 | 2 | |

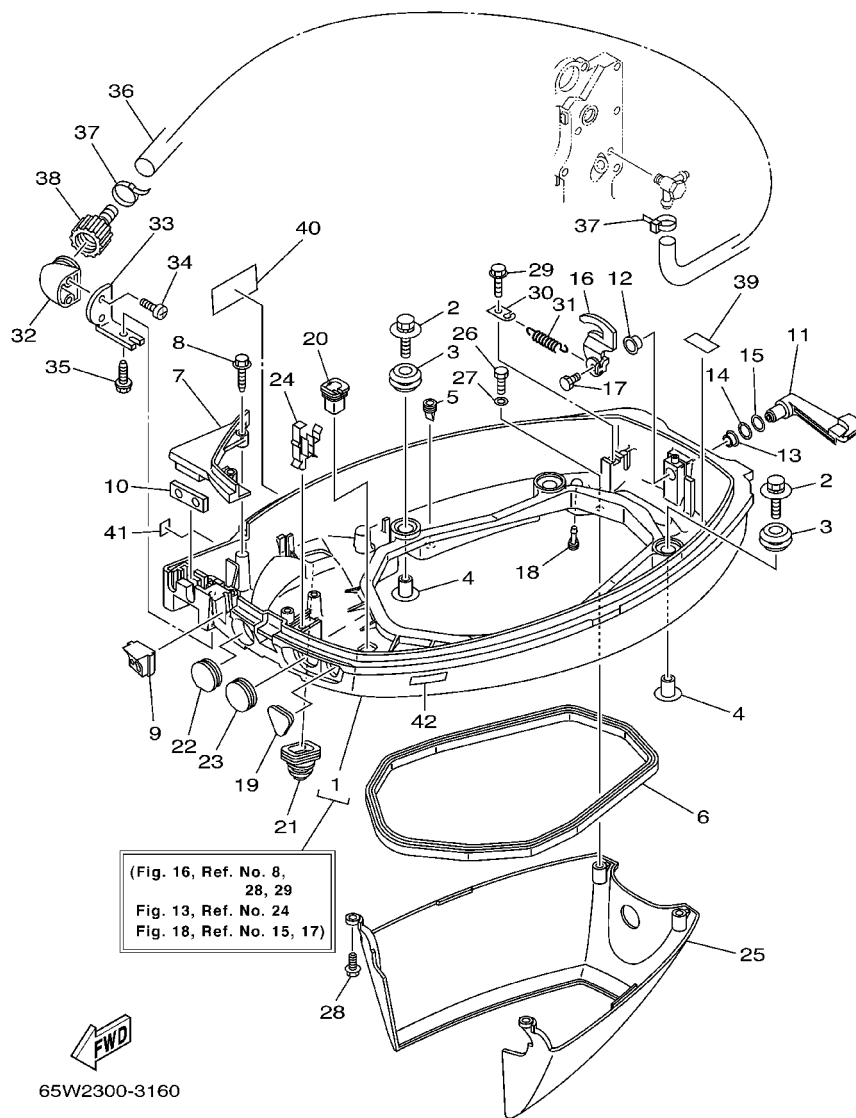


FIG. 16 BOTTOM COWLING

CAPOT INFÉRIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 1 | 65W-42710-05-4D | BOTTOM COWLING ASSY ENS. EMBASE | 1 | 1 | | WITH TAPPING BOLT |
| | 65W-42710-15-4D | BOTTOM COWLING ASSY ENS. EMBASE | | | 1 | WITH TAPPING BOLT |
| 2 | 90119-06M08 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 4 | 4 | 4 | |
| 3 | 90480-09M12 | GROMMET PASSE-FIL | 4 | 4 | 4 | |
| 4 | 90387-06060 | COLLAR COLLERETTE | 4 | 4 | 4 | |
| 5 | 65W-42717-00 | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2 | 6 | 6 | 6 | |
| 6 | 62Y-42716-00 | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1 | 1 | 1 | 1 | |
| 7 | 65W-42738-01-4D | PLATE, FITTING ETRIER | 1 | 1 | 1 | |
| 8 | 90109-06M82 | BOLT BOULON | 2 | 2 | 2 | |
| 9 | 65W-42725-00 | GROMMET PASSE-FIL | 1 | | | |
| | 65W-42725-21 | GROMMET PASSE-FIL | | 1 | 1 | |
| 10 | 65W-42727-00 | GROMMET PASSE-FIL | 1 | | | |
| | 62Y-42727-00 | GROMMET PASSE-FIL | | 1 | 1 | |
| 11 | 65W-42815-01-4D | LEVER, CLAMP LEVIER, PRESSE | 1 | 1 | 1 | |
| 12 | 90386-12M37 | BUSH DOUILLE | 1 | 1 | 1 | |
| 13 | 90386-12MA2 | BUSH DOUILLE | 1 | 1 | 1 | |
| 14 | 90206-12052 | WASHER, WAVE RONDELLE, ONDULEE | 1 | 1 | 1 | |
| 15 | 90201-12M07 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 16 | 65W-42816-03 | LEVER, CLAMP LEVIER, PRESSE | 1 | 1 | 1 | |
| 17 | 97095-06012 | BOLT BOULON | 1 | 1 | 1 | |
| 18 | 6H3-44391-01 | NIPPLE, HOSE RACCORD D'ESSENCE | 1 | 1 | 1 | |
| 19 | 65W-26326-00 | GROMMET RONDELLE CAOUTCHOUC | 1 | | | |
| | 65W-26326-10 | GROMMET RONDELLE CAOUTCHOUC | | 1 | 1 | |
| 20 | 682-42727-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |
| 21 | 65W-42724-10 | GROMMET PASSE-FIL | 1 | 1 | | FOR FLUSHING KIT |
| | 6H1-42726-20 | GROMMET PASSE-FIL | | | 1 | FOR FLUSHING KIT |
| 22 | 6G1-42725-00 | GROMMET PASSE-FIL | 1 | 1 | 1 | |

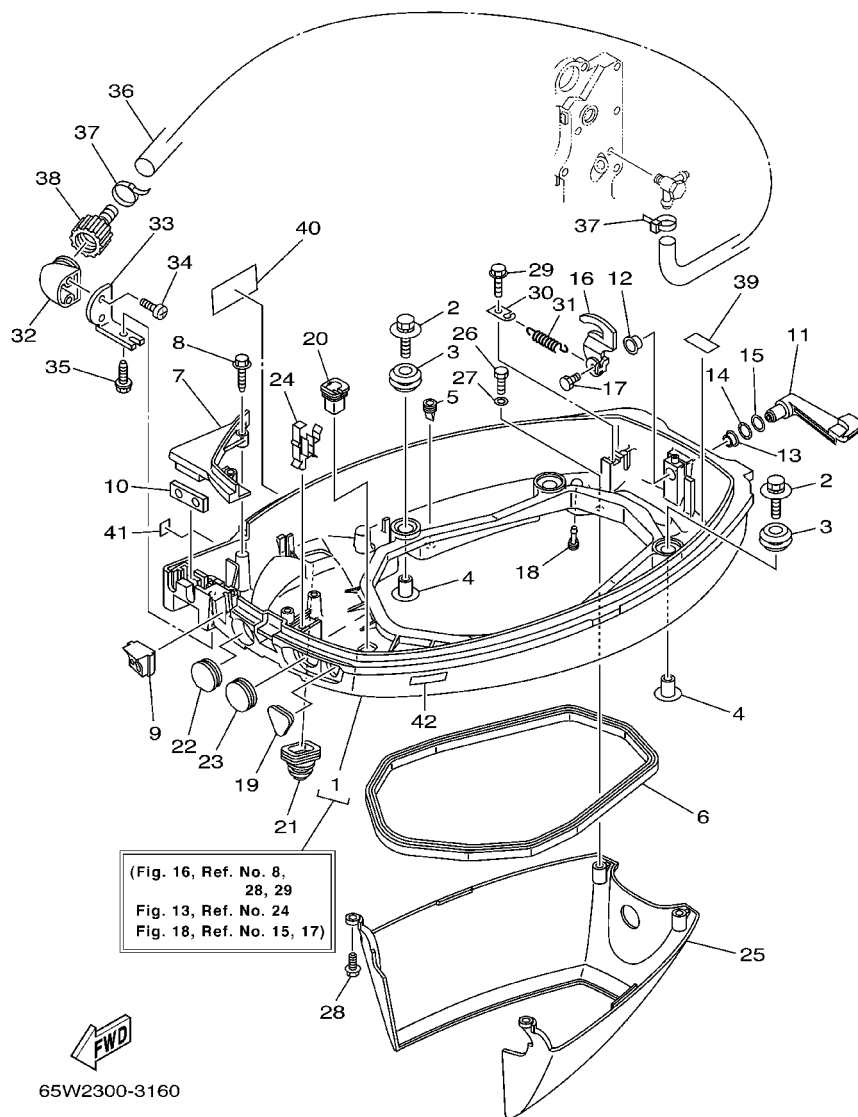


FIG. 16 BOTTOM COWLING

CAPOT INFÉRIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 23 | 65W-42726-00 | GROMMET PASSE-FIL | 1 | | | |
| | 65W-42726-10 | GROMMET PASSE-FIL | | 1 | 1 | |
| 24 | 90465-25M57 | CLAMP BRIDE | 1 | 1 | 1 | |
| 25 | 65W-42741-01 | APRON CAPOT LATERAL | 1 | 1 | 1 | |
| 26 | 97095-06014 | BOLT BOULON | 2 | 2 | 2 | |
| 27 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 28 | 90109-06M81 | BOLT BOULON | 2 | 2 | 2 | |
| 29 | 90109-06M86 | BOLT BOULON | 1 | 1 | 1 | |
| 30 | 66T-43144-00 | HOOK, SPRING CROCHET | 1 | 1 | 1 | |
| 31 | 90506-16M34 | SPRING, TENSION RESSORT, TENSION | 1 | 1 | 1 | |
| 32 | 68T-12572-00 | ADAPTER ADAPTATEUR | 1 | 1 | 1 | FLUSHING KIT |
| 33 | 69W-12535-00 | PLATE PLAQUE | 1 | 1 | 1 | FLUSHING KIT |
| 34 | 90167-06002 | SCREW, TAPPING VIS, TÊTE FRAISÉE | 2 | 2 | 2 | FLUSHING KIT |
| 35 | 90109-06M86 | BOLT BOULON | 1 | 1 | 1 | FLUSHING KIT |
| 36 | 90445-11M82 | HOSE DURITE | 1 | 1 | 1 | FLUSHING KIT |
| 37 | 90465-11M10 | CLAMP BRIDE | 2 | 2 | 2 | FLUSHING KIT |
| 38 | 6R3-12580-00 | JOINT ASSY ARTICULER (ENS.) | 1 | 1 | 1 | FLUSHING KIT |
| 39 | 62Y-82377-00 | LABEL ETIQUETTE | 1 | 1 | 1 | |
| 40 | 6G8-13444-51 | MARK MAKER | 1 | 1 | 1 | |
| 41 | 6A1-28176-00 | LABEL, CAUTION ETIQUETTE, RECOMMANDATION | 1 | 1 | 1 | |
| 42 | 6E3-8257H-00 | PLATE, MARK PLAQUE, ADHESIF | 1 | 1 | 1 | |

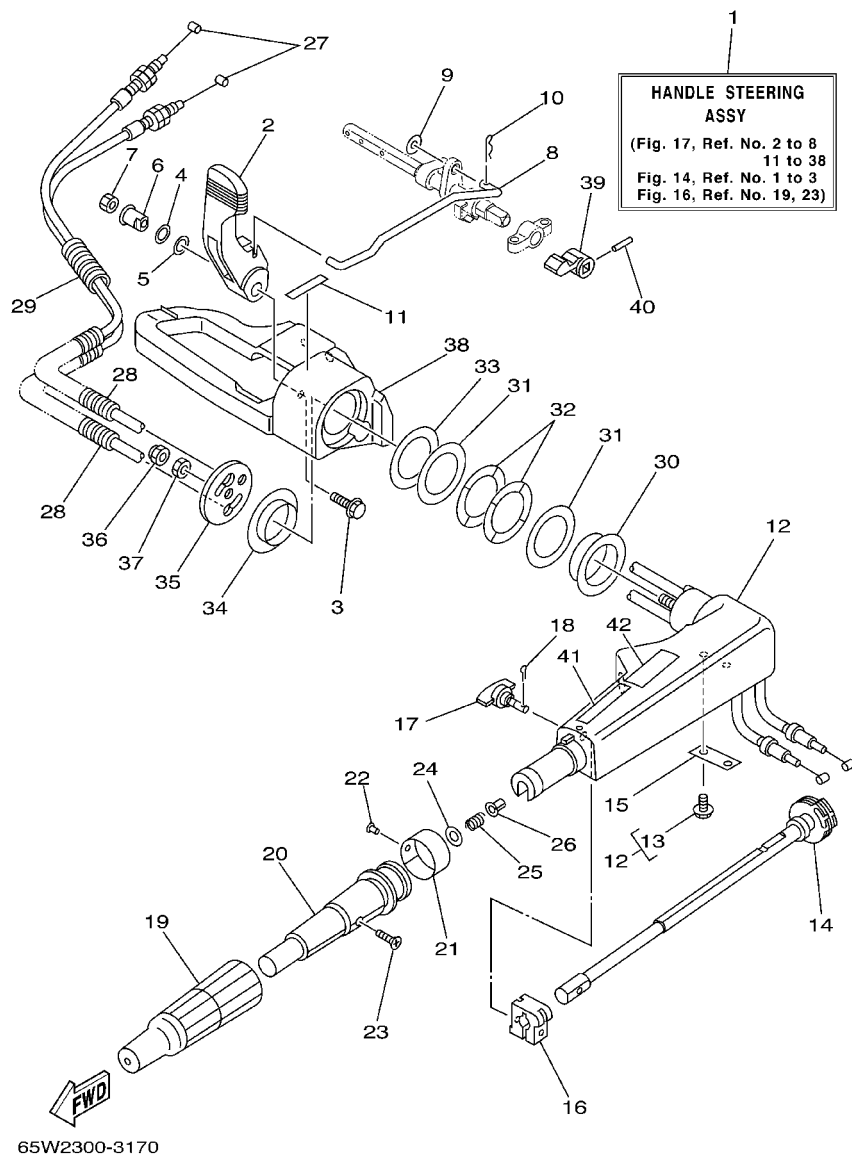


FIG. 17 STEERING

DIRECTION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|-------------------|
| 1 | 65W-W0084-01-4D | HANDLE STEERING ASSY BARRE FRANCHE (ENS.) | 1 | | | | |
| 2 | 65W-44111-00 | HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE | 1 | | | | |
| 3 | 90119-06M85 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 1 | | | | |
| 4 | 90206-12M00 | WASHER, WAVE RONDELLE, ONDULEE | 1 | | | | |
| 5 | 90201-12M07 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | |
| 6 | 65W-42123-00 | BOLT, HANDLE JOINT BOULON | 1 | | | | |
| 7 | 95380-06600 | NUT, HEXAGON ECROU | 1 | | | | |
| 8 | 65W-44124-00 | LINK, SHIFT ROD BIELLETTTE | 1 | | | | |
| 9 | 92990-06200 | WASHER, PLAIN RONDELLE, PLATE | 1 | | | | |
| 10 | 90468-18008 | CLIP JONG | 1 | | | | |
| 11 | 6E0-44191-11 | INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE | 1 | | | | |
| 12 | 65W-42101-01-4D | HANDLE, STEERING POIGNEE | 1 | | | | |
| 13 | 90109-06M86 | BOLT BOULON | 2 | | | | |
| 14 | 65W-42138-00 | LEVER, THROTTLE LEVIER, ACCELERATEUR | 1 | | | | |
| 15 | 65W-42159-00 | STAY SUPPORT | 1 | | | | |
| 16 | 6G1-42126-00 | FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION | 1 | | | | |
| 17 | 65W-42125-00 | BOLT, FRICTION ADJUSTING BOULON | 1 | | | | |
| 18 | 91490-16010 | PIN, COTTER GOUPILLE | 1 | | | | |
| 19 | 66M-42177-00 | RUBBER, HANDLE CAOUTCHOUC, POIGNEE | 1 | | | | |
| 20 | 66M-42119-00 | GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE | 1 | | | | |
| 21 | 6J0-42137-00 | INDICATOR, THROTTLE INDICATEUR, ACCELERATION | 1 | | | | |
| 22 | 90269-02M09 | RIVET RIVET | 1 | | | | |
| 23 | 90149-05M13 | SCREW VIS | 1 | | | | |
| 24 | 92903-10600 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | |
| 25 | 90501-23215 | SPRING, COMPRESSION RESSORT, COMPRESSION | 1 | | | | |
| 26 | 90386-08032 | BUSH DOUILLE | 1 | | | | |
| 27 | 65W-26311-00 | CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR | 2 | | | | |

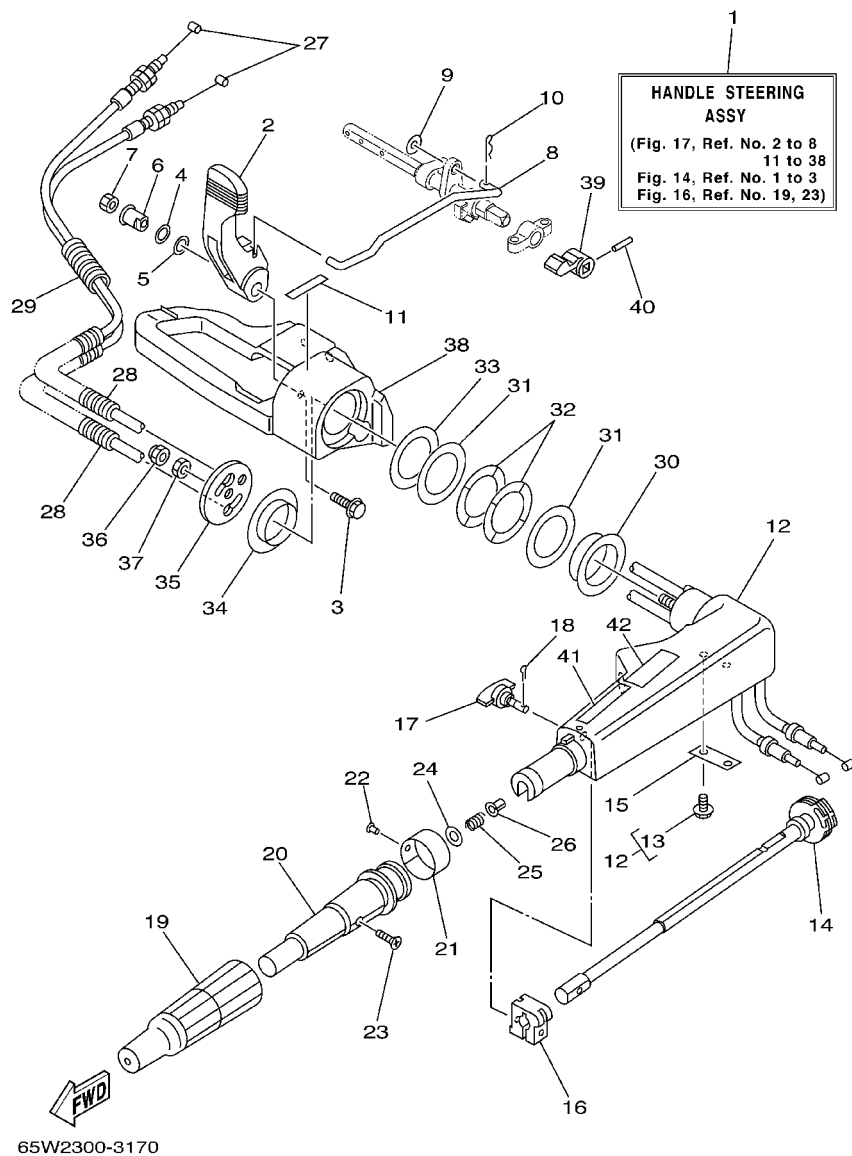
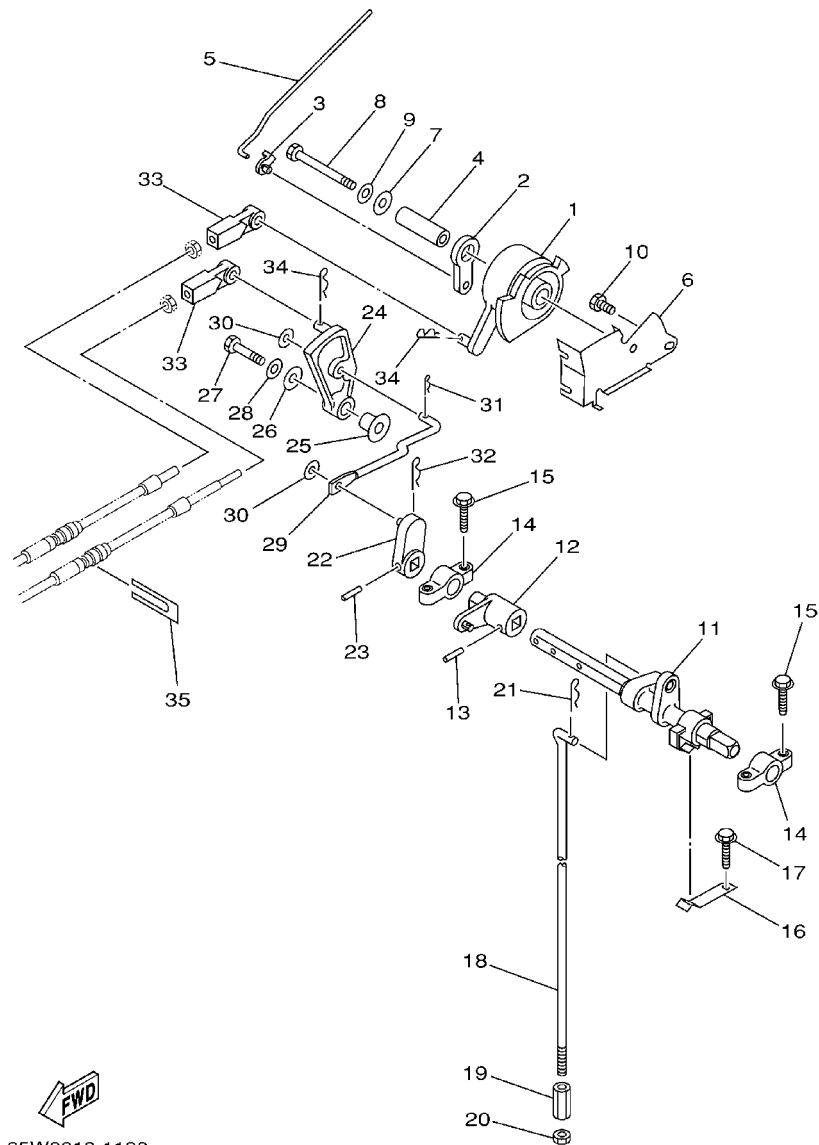


FIG. 17 STEERING

DIRECTION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|-------------------|
| 28 | 90446-10M86 | HOSE DURITE | 2 | | | | |
| 29 | 90446-14M88 | HOSE DURITE | 1 | | | | |
| 30 | 90386-40MA0 | BUSH DOUILLE | 1 | | | | |
| 31 | 90201-43M00 | WASHER, PLATE RONDELLE, PLATE | 2 | | | | |
| 32 | 90206-43M22 | WASHER, WAVE RONDELLE, ONDULEE | 2 | | | | |
| 33 | 90202-43M57 | WASHER, PLATE RONDELLE, PLATE | 1 | | | | |
| 34 | 90386-40M99 | BUSH DOUILLE | 1 | | | | |
| 35 | 65W-42131-01 | COVER, HANDLE STEERING COUVERCLE | 1 | | | | |
| 36 | 95780-10300 | NUT, FLANGE ECROU | 1 | | | | |
| 37 | 95380-10700 | NUT ECROU | 1 | | | | |
| 38 | 65W-42121-01-4D | BRACKET SUPPORT | 1 | | | | |
| 39 | 65W-44173-00 | LEVER, SHIFT CONTROL POIGNEE, INVERSION | | 1 | 1 | | |
| 40 | 90254-03M05 | PIN, SPRING RIVET, TETE TRONCONIQUE | | 1 | 1 | | |
| 41 | 6E0-83627-41 | LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7 | 1 | | | | |
| 42 | 6E0-83627-51 | LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7 | 1 | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

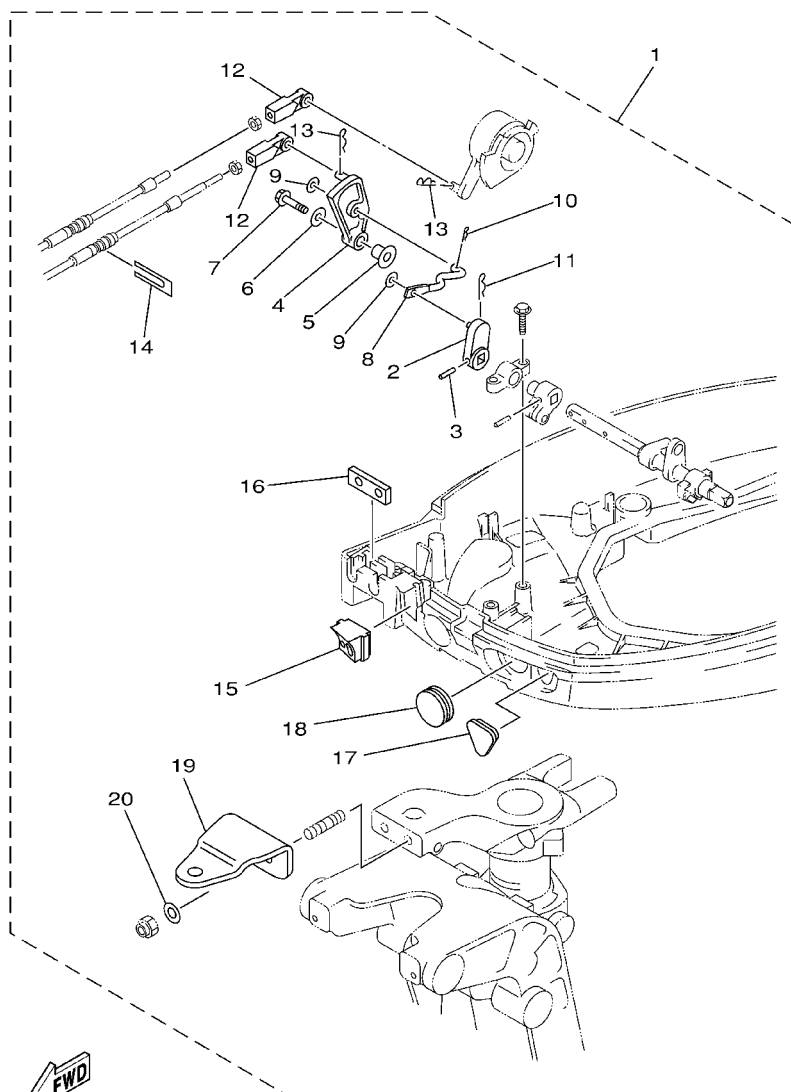


65W0010-1190

FIG. 18 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|-------------------|
| 1 | 65W-41638-00 | PULLEY POULIE | 1 | 1 | 1 | | |
| 2 | 65W-41283-00 | LEVER, FREE ACCEL. LEVIER | 1 | 1 | 1 | | |
| 3 | 661-41262-02 | JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER | 1 | 1 | 1 | | |
| 4 | 90387-06064 | COLLAR COLLERETTE | 1 | 1 | 1 | | |
| 5 | 65W-41211-00 | LINK, ACCEL. BIELLETTE, ACCELERATION | 1 | 1 | 1 | | |
| 6 | 65W-14497-01 | STAY, THROTTLE WIRE SUPPORT DE BOISSEAU | 1 | 1 | 1 | | |
| 7 | 90201-06M31 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | | |
| 8 | 97095-06055 | BOLT BOULON | 1 | 1 | 1 | | |
| 9 | 92995-06600 | WASHER RONDELLE | 1 | 1 | 1 | | |
| 10 | 97095-06010 | BOLT BOULON | 1 | 1 | 1 | | |
| 11 | 65W-44121-00 | LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION | 1 | 1 | 1 | | |
| 12 | 65W-44122-00 | BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE | 1 | 1 | 1 | | |
| 13 | 90254-03M05 | PIN, SPRING RIVET, TETE TRONCONIQUE | 1 | 1 | 1 | | |
| 14 | 6F5-41662-00 | BRACKET SUPPORT | 2 | 2 | 2 | | |
| 15 | 90109-06M81 | BOLT BOULON | 4 | 4 | 4 | | |
| 16 | 65W-44116-00 | SPRING RESSORT | 1 | 1 | 1 | | |
| 17 | 90109-06M86 | BOLT BOULON | 1 | 1 | 1 | | |
| 18 | 65W-44143-00 | ROD, SHIFT TIGE D'EMBRAYAGE | 1 | 1 | | | S |
| | 65W-44143-10 | ROD, SHIFT TIGE D'EMBRAYAGE | 1 | 1 | 1 | | L |
| 19 | 90170-06015 | NUT ECROU | 1 | 1 | 1 | | |
| 20 | 95380-06700 | NUT ECROU | 1 | 1 | 1 | | |
| 21 | 90468-18008 | CLIP JONC | 1 | 1 | 1 | | |
| 22 | 65W-44142-00 | JOINT AXE | | 1 | 1 | | |
| 23 | 90254-03M05 | PIN, SPRING RIVET, TETE TRONCONIQUE | | 1 | 1 | | |
| 24 | 65W-44125-00 | LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION | | 1 | 1 | | |
| 25 | 90387-06M29 | COLLAR COLLERETTE | | 1 | 1 | | |
| 26 | 90201-06M31 | WASHER, PLATE RONDELLE, PLATE | | 1 | 1 | | |

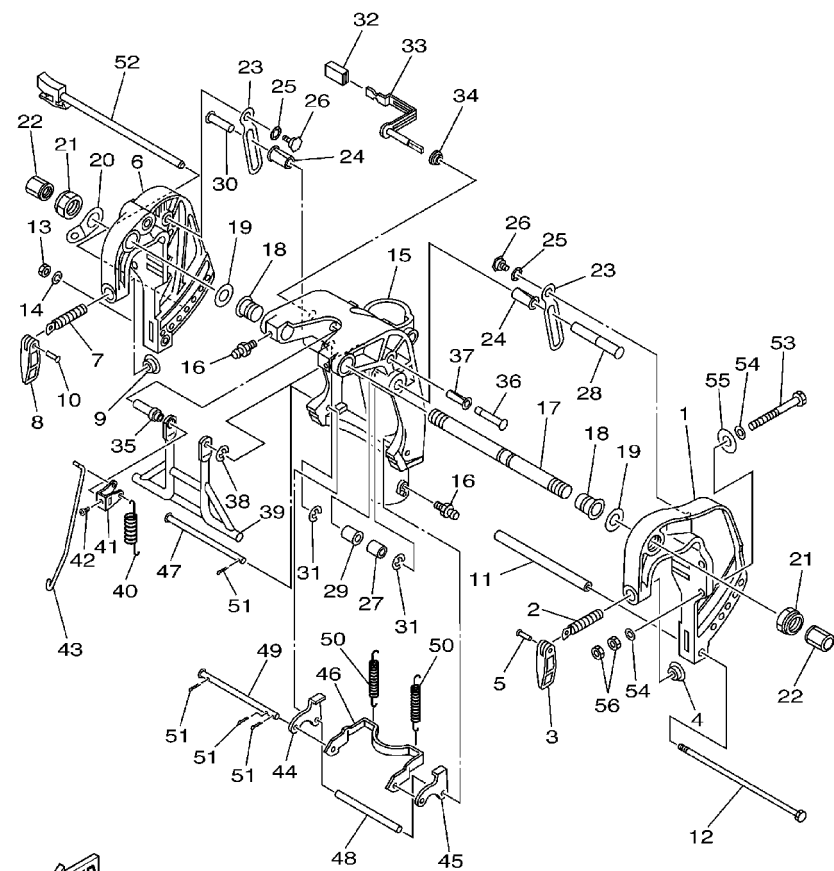


65W0010-9200

FIG. 19 REMOTE CONTROL ATTACHMENT

COMMANDE A DISTANCE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|-------------------|
| 1 | 65W-48501-00 | REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT) | 1 | | | | AP |
| 2 | 65W-44142-00 | .JOINT .AXE | 1 | | | | |
| 3 | 90254-03M05 | .PIN, SPRING .RIVET, TETE TRONCONIQUE | 1 | | | | |
| 4 | 65W-44125-00 | .LEVER, SHIFT ROD .LEVIER, TIGE D'INVERSION | 1 | | | | |
| 5 | 90387-06M29 | .COLLAR .COLLERETTE | 1 | | | | |
| 6 | 90201-06M31 | .WASHER, PLATE .RONDELLE, PLATE | 1 | | | | |
| 7 | 97595-06525 | .BOLT, WITH WASHER .VIS HEXAGONAL AVEC RONDELLE | 1 | | | | |
| 8 | 65W-44192-00 | .JOINT, ROD 1 .RACCORD 1, BIELLETTE | 1 | | | | |
| 9 | 90201-05M06 | .WASHER, PLATE .RONDELLE, PLATE | 2 | | | | |
| 10 | 90468-10005 | .CLIP .JONC | 1 | | | | |
| 11 | 90468-18008 | .CLIP .JONC | 1 | | | | |
| 12 | 663-48344-00 | .CABLE END, REMOTE CONTROL .CHAPE CABLE | 2 | | | | |
| 13 | 90468-18008 | .CLIP .JONC | 2 | | | | |
| 14 | 6H3-48538-00 | .CLAMP, CABLE 1 .COLLIER | 1 | | | | |
| 15 | 65W-42725-20 | .GROMMET .PASSE-FIL | 1 | | | | |
| 16 | 62Y-42727-00 | .GROMMET .PASSE-FIL | 1 | | | | |
| 17 | 65W-26326-10 | .GROMMET .RONDELLE CAOUTCHOUC | 1 | | | | |
| 18 | 65W-42726-10 | .GROMMET .PASSE-FIL | 1 | | | | |
| 19 | 65W-48511-00 | .HOOK, STEERING .ATTACHE, DIRECTION | 1 | | | | |
| 20 | 90201-10120 | .WASHER, PLATE .RONDELLE, PLATE | 2 | | | | |

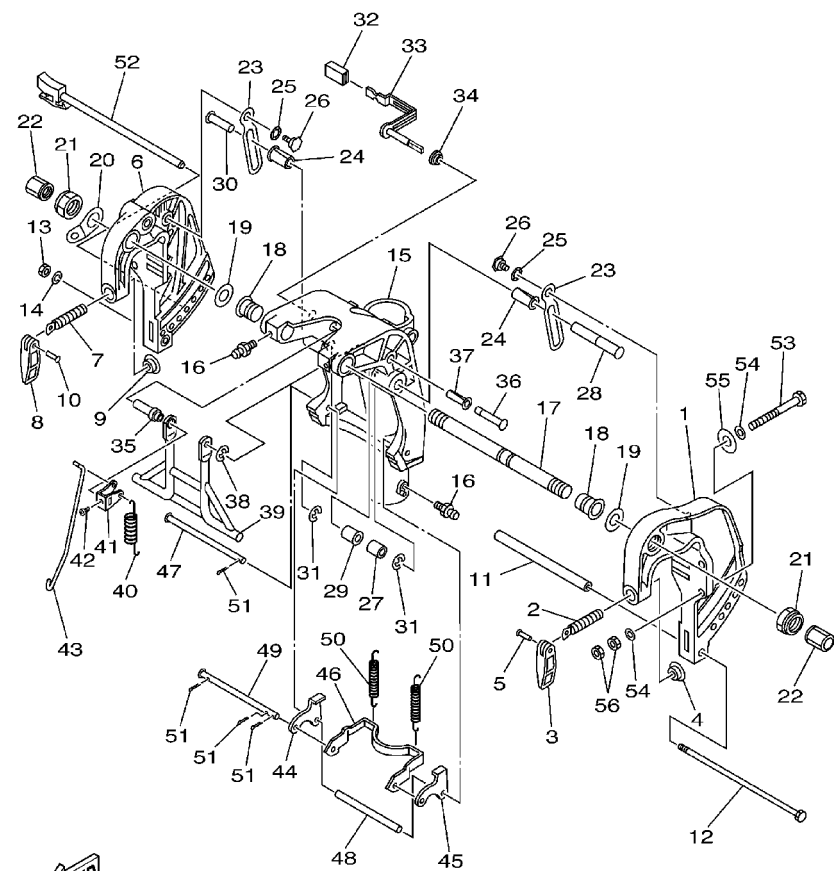


65W1010-2210

FIG. 20 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 1 | 65W-43111-02-4D | BRACKET, CLAMP PRESSE | 1 | 1 | | |
| 2 | 90149-14M12 | SCREW VIS | 1 | 1 | | |
| 3 | 663-43118-01-4D | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 1 | 1 | | |
| 4 | 648-43114-01 | PAD, TRANSOM CLAMP RONDELLE D'APPUI | 1 | 1 | | |
| 5 | 90243-04007 | PIN GOUPILLE | 1 | 1 | | |
| 6 | 65W-43112-02-4D | BRACKET, CLAMP PRESSE | 1 | 1 | | |
| 7 | 90149-14M12 | SCREW VIS | 1 | 1 | | |
| 8 | 663-43118-01-4D | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 1 | 1 | | |
| 9 | 648-43114-01 | PAD, TRANSOM CLAMP RONDELLE D'APPUI | 1 | 1 | | |
| 10 | 90243-04007 | PIN GOUPILLE | 1 | 1 | | |
| 11 | 90387-08M29 | COLLAR COLLERETTE | 1 | 1 | | |
| 12 | 90101-08M76 | BOLT BOULON | 1 | 1 | | |
| 13 | 95380-08600 | NUT ECROU | 1 | 1 | | |
| 14 | 92990-08100 | WASHER, SPRING RONDELLE, GROWER | 1 | 1 | | |
| 15 | 65W-43311-00-4D | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1 | 1 | 1 | | S |
| 16 | 65W-43311-10-4D | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1 | 1 | 1 | | L |
| 17 | 93700-06M03 | NIPPLE, GREASE PION | 3 | 3 | | |
| 18 | 63D-43131-01 | BOLT, CLAMP BRACKET BOULON, PRESSE | 1 | 1 | | |
| 19 | 90386-22M15 | BUSH DOUILLE | 2 | 2 | | |
| 20 | 90201-22M03 | WASHER, PLATE RONDELLE, PLATE | 2 | 2 | | |
| 21 | 6J8-43113-01 | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE | 1 | 1 | | |
| 22 | 90185-22M11 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | 2 | 2 | | |
| 23 | 6G5-43145-01 | CAP, CLAMP BRACKET CAPUCHON, PRESSE | 2 | 2 | | |
| 24 | 65W-43627-01 | STOPPER PLAQUETTE | 2 | 2 | | |
| 25 | 90386-12M98 | BUSH DOUILLE | 2 | 2 | | |
| 26 | 90206-14M23 | WASHER, WAVE RONDELLE, ONDULEE | 2 | 2 | | |
| 27 | 90109-08M87 | BOLT BOULON | 2 | 2 | | |

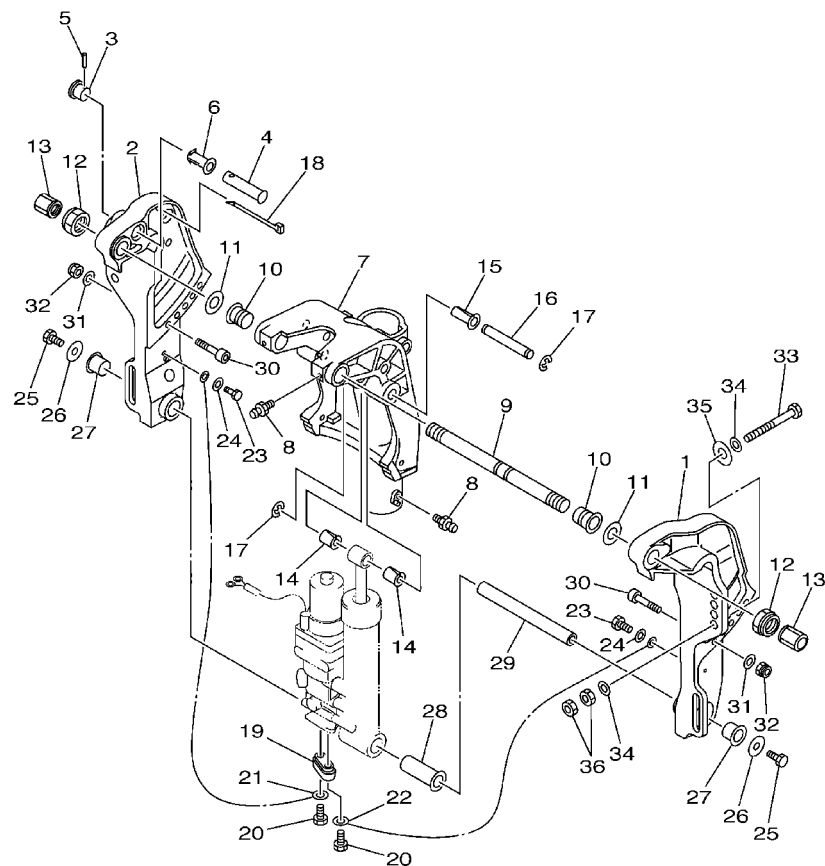


65W1010-2210

FIG. 20 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 27 | 90387-12M04 | COLLAR COLLERETTE | 1 | 1 | | |
| 28 | 90249-12M39 | PIN GOUPILLE | 1 | 1 | | |
| 29 | 90386-12MA0 | BUSH DOUILLE | 1 | 1 | | |
| 30 | 90249-12M34 | PIN GOUPILLE | 1 | 1 | | |
| 31 | 93430-10M00 | CIRCLIP CLIPS | 2 | 2 | | |
| 32 | 682-43318-01 | COVER CAPUCHON | 1 | 1 | | |
| 33 | 65W-43630-11 | TILT LEVER ASSY LEVIER D'INCLINAISON | 1 | 1 | | |
| 34 | 90386-07MA2 | BUSH DOUILLE | 1 | 1 | | |
| 35 | 90387-07M05 | COLLAR COLLERETTE | 1 | 1 | | |
| 36 | 90249-10M31 | PIN GOUPILLE | 1 | 1 | | |
| 37 | 90386-10M99 | BUSH DOUILLE | 1 | 1 | | |
| 38 | 99080-08600 | CIRCLIP CIRCLIP | 1 | 1 | | |
| 39 | 66T-43350-02 | RECEIVER ASSY RECEIVER ASSY | 1 | 1 | | |
| 40 | 90506-20M37 | SPRING, TENSION RESSORT, TENSION | 1 | 1 | | |
| 41 | 66T-43631-11 | LEVER, TILT LEVIER, INCLINAISON | 1 | 1 | | |
| 42 | 90157-05014 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 1 | 1 | | |
| 43 | 65W-43616-00 | ROD, TILT LOCK TIGE | 1 | 1 | | |
| 44 | 65W-43614-01 | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR | 1 | 1 | | |
| 45 | 65W-43615-01 | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR | 1 | 1 | | |
| 46 | 65W-43613-00 | ARM, TILT LOCK GUIDE | 1 | 1 | | |
| 47 | 90249-07M32 | PIN GOUPILLE | 1 | 1 | | |
| 48 | 90387-07M29 | COLLAR COLLERETTE | 1 | 1 | | |
| 49 | 90249-07M33 | PIN GOUPILLE | 1 | 1 | | |
| 50 | 90506-30M00 | SPRING, TENSION RESSORT, TENSION | 2 | 2 | | |
| 51 | 91490-20015 | PIN, COTTER GOUPILLE | 4 | 4 | | |
| 52 | 65W-43160-00 | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.) | 1 | 1 | | |
| 53 | 90101-10M58 | BOLT BOULON | | 4 | | |



FWD
65W1010-2220

FIG. 21 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|--|-------------------|
| 1 | 65W-43111-10-4D | BRACKET, CLAMP PRESSE | | | 1 | | | |
| 2 | 65W-43112-10-4D | BRACKET, CLAMP PRESSE | | | 1 | | | |
| 3 | 65W-43192-00 | KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE | | | 1 | | | |
| 4 | 65W-43191-00 | SHAFT, STOPPER AXE, BUTEE | | | 1 | | | |
| 5 | 91690-30018 | PIN, SPRING AGRAFFE | | | 1 | | | |
| 6 | 90386-14MA1 | BUSH DOUILLE | | | 1 | | | |
| 7 | 65W-43311-10-4D | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1 | | | 1 | | | L |
| 8 | 93700-06M03 | NIPPLE, GREASE PION | | | 3 | | | |
| 9 | 63D-43131-01 | BOLT, CLAMP BRACKET BOULON, PRESSE | | | 1 | | | |
| 10 | 90386-22M15 | BUSH DOUILLE | | | 2 | | | |
| 11 | 90201-22M03 | WASHER, PLATE RONDELLE, PLATE | | | 2 | | | |
| 12 | 90185-22M11 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | | | 2 | | | |
| 13 | 6G5-43145-01 | CAP, CLAMP BRACKET CAPUCHON, PRESSE | | | 2 | | | |
| 14 | 90386-12MA0 | BUSH DOUILLE | | | 2 | | | |
| 15 | 90386-12M98 | BUSH DOUILLE | | | 1 | | | |
| 16 | 90249-12M38 | PIN GOUPILLE | | | 1 | | | |
| 17 | 93430-10M00 | CIRCLIP CLIPS | | | 2 | | | |
| 18 | 90465-13M11 | CLAMP BRIDE | | | 2 | | | |
| 19 | 65W-45251-00 | ANODE ANODE | | | 1 | | | |
| 20 | 90101-06020 | BOLT BOULON | | | 2 | | | |
| 21 | 6H1-82148-00 | WIRE, LEAD 4 FIL 4 | | | 1 | | | |
| 22 | 6U0-82127-00 | WIRE, LEAD 2 FIL 2 | | | 1 | | | |
| 23 | 97095-06014 | BOLT BOULON | | | 2 | | | |
| 24 | 92995-06600 | WASHER RONDELLE | | | 2 | | | |
| 25 | 97080-08016 | BOLT BOULON | | | 2 | | | |
| 26 | 90201-08M00 | WASHER, PLATE RONDELLE, PLATE | | | 2 | | | |
| 27 | 90386-18M44 | BUSH DOUILLE | | | 2 | | | |

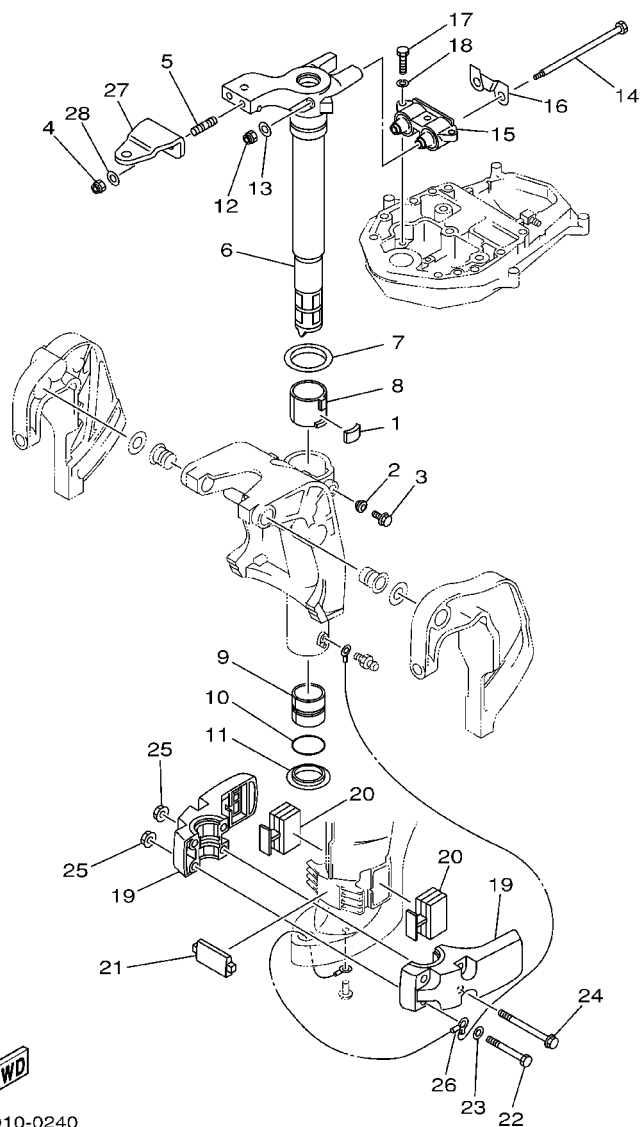


FIG. 22 BRACKET 3

SUPPORT 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|-------------------|
| 1 | 648-42528-00 | PLATE, FRICTION PLAQUE, FRICTION | 1 | 1 | 1 | | |
| 2 | 65W-43373-00 | SEAL, DAMPER JOINT | 1 | 1 | 1 | | |
| 3 | 90105-08M76 | BOLT, FLANGE BOULON | 1 | 1 | 1 | | |
| 4 | 90185-10051 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | 2 | 2 | 2 | | |
| 5 | 90116-10M28 | BOLT, STUD GOUJON | 2 | 2 | 2 | | |
| 6 | 65W-42511-00-4D | BRACKET, STEERING CADRE, DIRECTION | 1 | 1 | | | S |
| | 65W-42511-10-4D | BRACKET, STEERING CADRE, DIRECTION | 1 | 1 | 1 | | L |
| 7 | 90209-52M00 | WASHER RONDELLE | 1 | 1 | 1 | | |
| 8 | 90386-52M02 | BUSH DOUILLE | 1 | 1 | 1 | | |
| 9 | 90386-44M03 | BUSH DOUILLE | 1 | 1 | 1 | | |
| 10 | 93210-43MJ0 | O-RING JOINT TORIQUE | 1 | 1 | 1 | | |
| 11 | 90386-44M99 | BUSH DOUILLE | 1 | 1 | 1 | | |
| 12 | 90185-08045 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | 2 | 2 | 2 | | |
| 13 | 92995-08200 | WASHER RONDELLE | 2 | 2 | 2 | | |
| 14 | 90101-08M86 | BOLT BOULON | 2 | 2 | 2 | | |
| 15 | 67C-44514-20-4D | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL | 1 | 1 | 1 | | |
| 16 | 66T-44526-30 | PLATE PLAQUE | 1 | 1 | 1 | | |
| 17 | 97075-08030 | BOLT BOULON | 3 | 3 | 3 | | |
| 18 | 92995-08100 | WASHER RONDELLE | 3 | 3 | 3 | | |
| 19 | 65W-44551-11-4D | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR | 2 | 2 | 2 | | |
| 20 | 65W-44555-00 | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL | 2 | 2 | 2 | | |
| 21 | 65W-44575-01 | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR | 1 | 1 | 1 | | |
| 22 | 97075-10080 | BOLT BOULON | 2 | 2 | 2 | | |
| 23 | 92995-10600 | WASHER RONDELLE | 2 | 2 | 2 | | |
| 24 | 90119-10M14 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 2 | 2 | 2 | | |
| 25 | 90179-10M33 | NUT ECROU | 4 | 4 | 4 | | |
| 26 | 65W-82127-10 | WIRE, LEAD 2 FIL 2 | 1 | 1 | 1 | | |

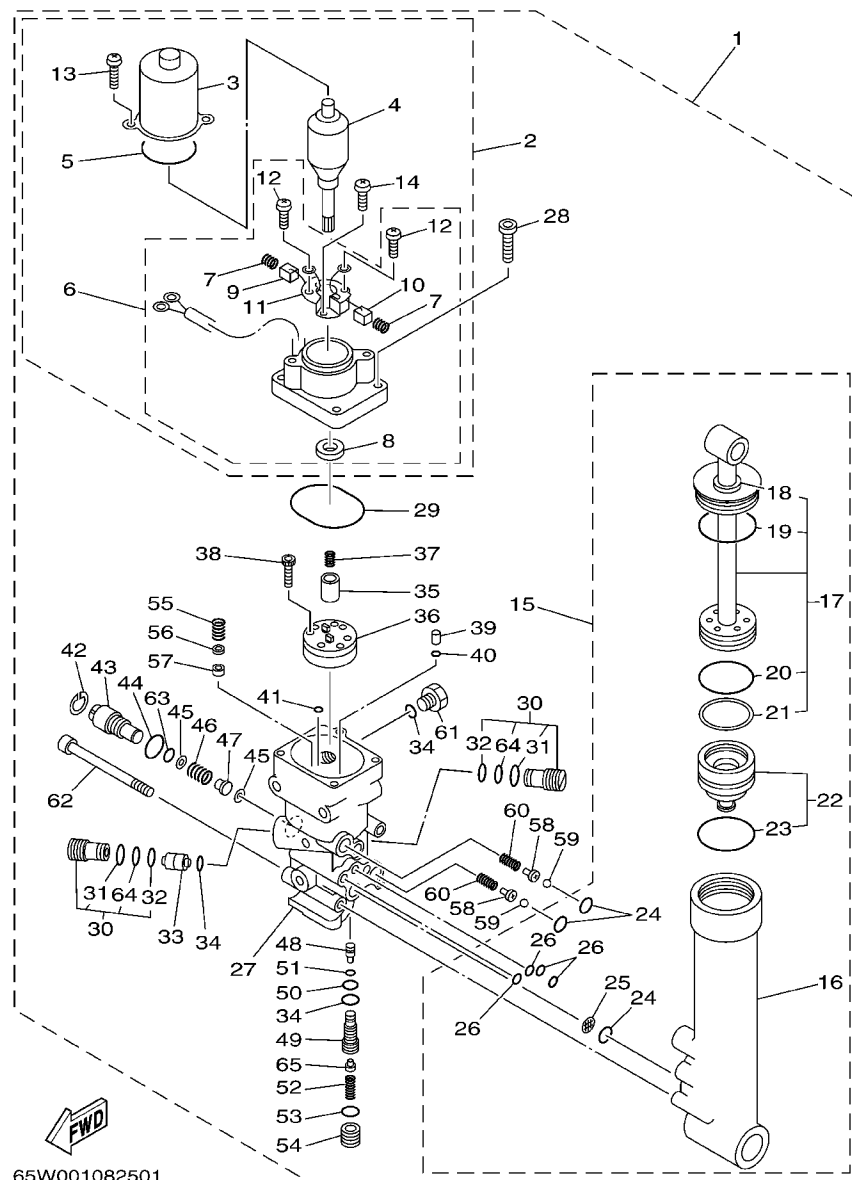
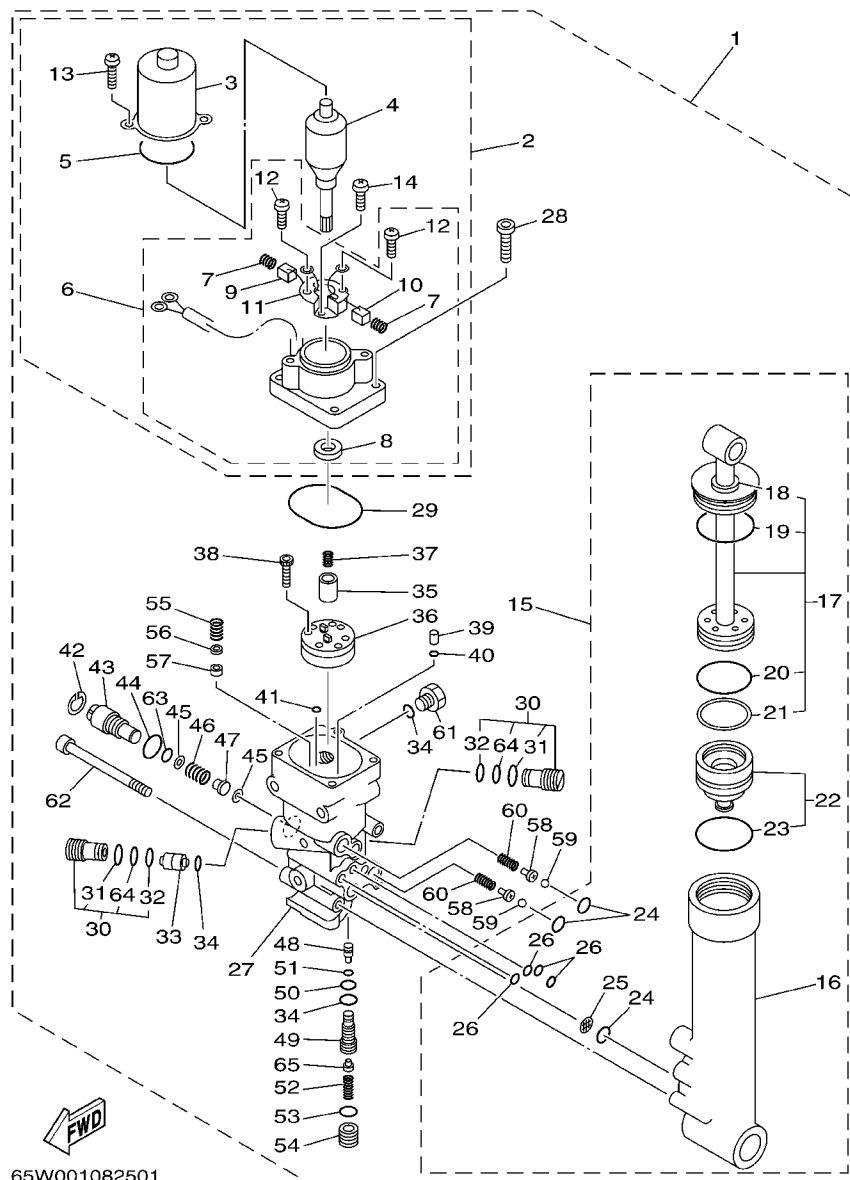


FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|--|-------------------|
| 1 | 65W-43800-02-4D | POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.) | | | 1 | | | |
| 2 | 65W-43880-00 | ..MOTOR ASSY ..MOTEUR (ENS.) | | | 1 | | | |
| 3 | 65W-43804-00 | ..STATOR ASSY ..STATOR (ENS.) | | | 1 | | | |
| 4 | 65W-43805-00 | ..ARMATURE ASSY ..INDUIT (ENS.) | | | 1 | | | |
| 5 | 65W-43869-00 | ..O-RING ..JOINT TORIQUE | | | 1 | | | |
| 6 | 65W-43881-00 | ..FRAME, END ..BATI | | | 1 | | | |
| 7 | 65W-4386K-00 | ...SPRING, BRUSH ...RESSORT, BALAI | | | 2 | | | |
| 8 | 65W-43882-00 | ...OIL SEAL ...JOINT SPI | | | 1 | | | |
| 9 | 65W-43892-00 | ...BRUSH 2 ...BALAI 2 | | | 1 | | | |
| 10 | 65W-43891-00 | ...BRUSH 1 ...BALAI 1 | | | 1 | | | |
| 11 | 65W-4380F-00 | ...PLATE, BRUSH HOLDER ...PLAQUE | | | 1 | | | |
| 12 | 65W-43879-00 | ...SCREW, WITH WASHER ...VIS, AVEC RONDELLE | | | 2 | | | |
| 13 | 65W-43887-00 | ..BOLT, THROUGH ..BOULON | | | 2 | | | |
| 14 | 65W-4388E-00 | ..BOLT ..BOULON | | | 1 | | | |
| 15 | 65W-43840-00 | ..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.) | | | 1 | | | |
| 16 | 65W-4380K-00 | ..CYLINDER, TILT SUB ASSY ..CYLINDRE | | | 1 | | | |
| 17 | 65W-43810-00 | ..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE(E | | | 1 | | | |
| 18 | 65W-43812-00 | ...SEAL, DUST ...JOINT | | | 1 | | | |
| 19 | 65W-43865-00 | ...O-RING ...JOINT TORIQUE | | | 1 | | | |
| 20 | 6H1-43861-10 | ...O-RING ...JOINT TORIQUE | | | 1 | | | |
| 21 | 65W-43871-00 | ...RING, BACK UP ...SEGMENT | | | 1 | | | |
| 22 | 65W-4381B-00 | ..FREE PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.) | | | 1 | | | |
| 23 | 6H1-43861-10 | ...O-RING ...JOINT TORIQUE | | | 1 | | | |
| 24 | 93210-11368 | ..O-RING ..JOINT TORIQUE | | | 3 | | | |
| 25 | 6H1-43816-00 | ..FILTER 1 ..FILTRE 1 | | | 1 | | | |
| 26 | 93210-064A5 | ..O-RING ..JOINT TORIQUE | | | 4 | | | |
| 27 | 65W-4380L-00 | ..HOUSING, TRIM & TILT SUB ASSY ..CARTER | | | 1 | | | |



65W001082501

FIG. 23 POWER TRIM & TILT ASSY

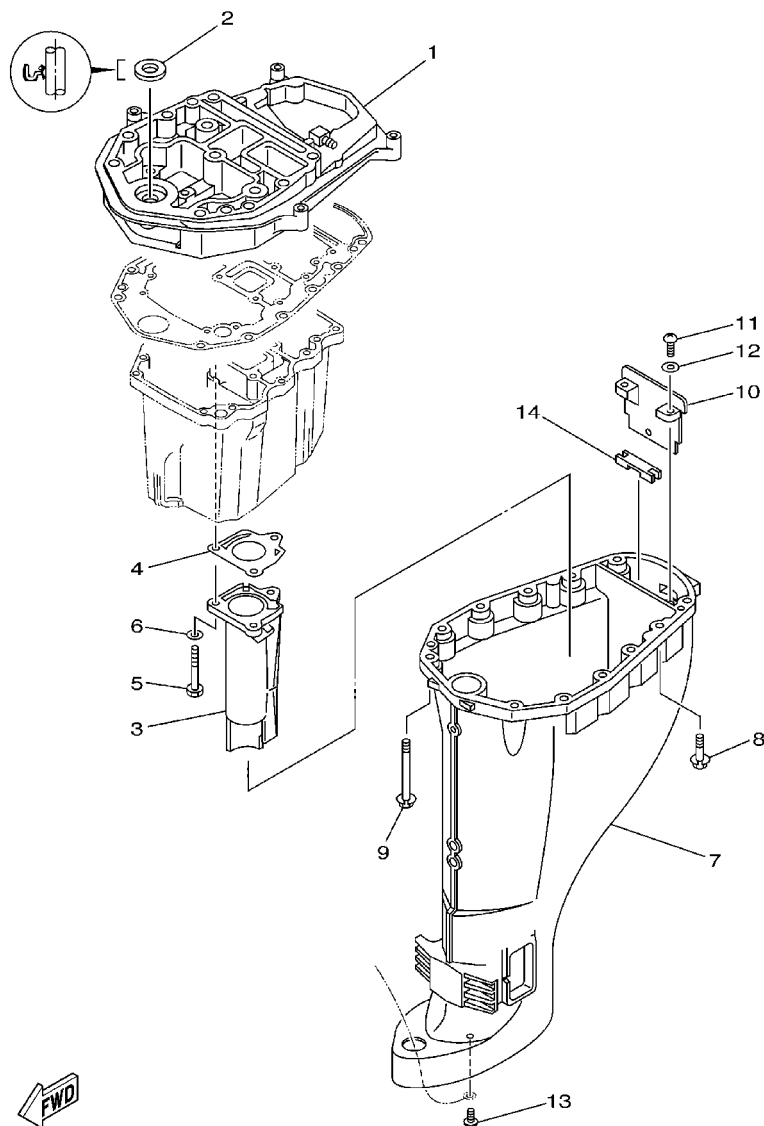
PUISSANCE PARER ET INCLINER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 28 | 65W-43888-00 | .BOLT, SOCKET .BOULON | | | 4 | |
| 29 | 93210-50768 | .O-RING .JOINT TORIQUE | | | 1 | |
| 30 | 6T4-43802-03 | .VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.) | | | 2 | |
| 31 | 6H1-43866-00 | .O-RING .JOINT TORIQUE | | | 1 | |
| 32 | 6H1-43867-00 | .O-RING .JOINT TORIQUE | | | 1 | |
| 33 | 62X-43841-00 | .PISTON, SHUTTLE .PISTON | | | 1 | |
| 34 | 93210-09165 | .O-RING .JOINT TORIQUE | | | 3 | |
| 35 | 65W-43831-00 | .CONNECTOR, SHAFT .RACCORD | | | 1 | |
| 36 | 65W-43830-00 | .GEAR PUMP ASSY .POMPE A PIGNON (ENS.) | | | 1 | |
| 37 | 6T4-43853-00 | .SPRING, MAIN VALVE .RESSORT | | | 1 | |
| 38 | 91318-04025 | .BOLT .BOULON | | | 4 | |
| 39 | 65W-43817-00 | .FILTER 2 .FILTRE 2 | | | 2 | |
| 40 | 65W-43861-00 | .O-RING .JOINT TORIQUE | | | 2 | |
| 41 | 65W-43862-00 | .O-RING .JOINT TORIQUE | | | 2 | |
| 42 | 6H1-43875-00 | .RING, SNAP .RESSORT | | | 1 | |
| 43 | 6H1-43845-00 | .SCREW, MANUAL RELEASE .VIS | | | 1 | |
| 44 | 93210-18397 | .O-RING .JOINT TORIQUE | | | 1 | |
| 45 | 6H1-43847-00 | .SEAT, MANUAL VALVE .SIEGE | | | 2 | |
| 46 | 65W-43854-00 | .SPRING, MANUAL RELEASE .RESSORT | | | 1 | |
| 47 | 65W-4382A-00 | .ADAPTOR 1 .ADAPTEUR 1 | | | 1 | |
| 48 | 65W-43844-00 | .PIN, VALVE SUPPORT .GOUPILLE | | | 1 | |
| 49 | 65W-43851-00 | .SEAT, RELIEF VALVE .SIEGE | | | 1 | |
| 50 | 93210-08006 | .O-RING .JOINT TORIQUE | | | 1 | |
| 51 | 93210-03478 | .O-RING .JOINT TORIQUE | | | 1 | |
| 52 | 65W-43855-00 | .SPRING, UP RELIEF .RESSORT | | | 1 | |
| 53 | 93210-11073 | .O-RING .JOINT TORIQUE | | | 1 | |
| 54 | 65W-43843-00 | .SCREW, VALVE LOCK .VIS | | | 1 | |

FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

[illegible]

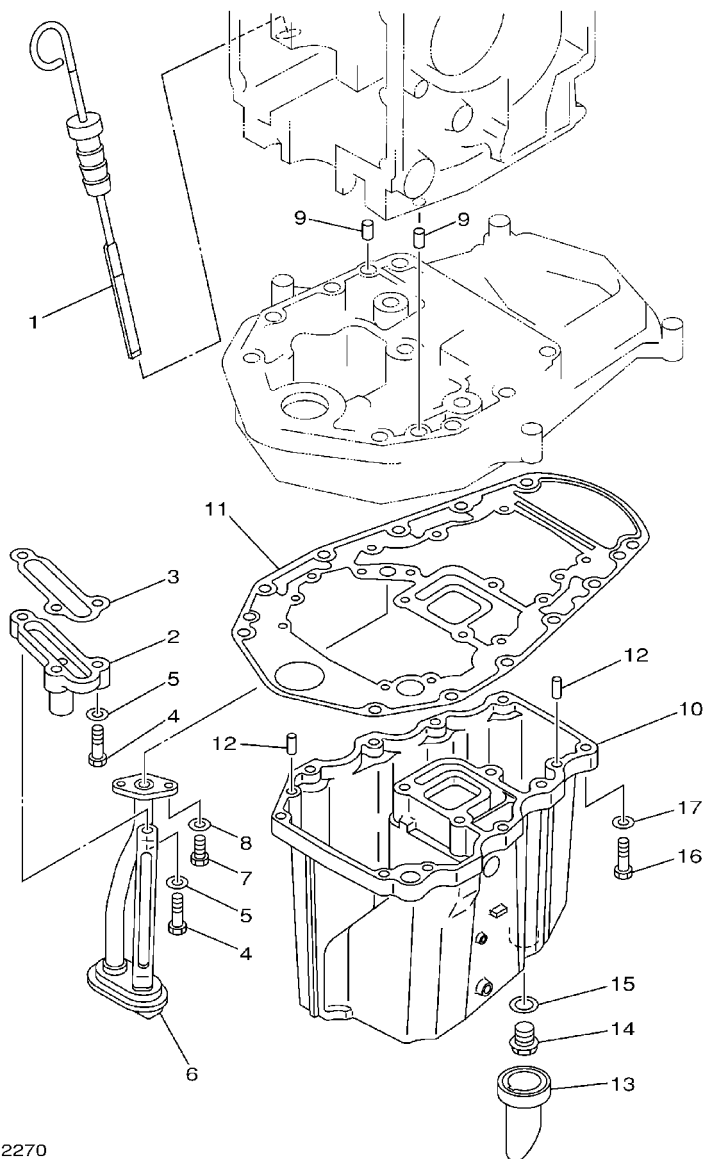


65W2100-3260

FIG. 24 UPPER CASING

FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|--|-------------------|
| 1 | 65W-41137-04-94 | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT | 1 | 1 | 1 | | | |
| 2 | 93110-16004 | OIL SEAL JOINT D'HUILE | 1 | 1 | 1 | | | |
| 3 | 68U-41131-00-5B | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT | 1 | 1 | 1 | | | |
| 4 | 67C-41133-00 | GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT | 1 | 1 | 1 | | | |
| 5 | 97075-06050 | BOLT BOULON | 3 | 3 | 3 | | | |
| 6 | 92995-06600 | WASHER RONDELLE | 3 | 3 | 3 | | | |
| 7 | 65W-45111-00-4D | CASING, UPPER FOURREAU | 1 | 1 | | | | S |
| | 65W-45111-10-4D | CASING, UPPER FOURREAU | 1 | 1 | 1 | | | L |
| 8 | 90119-08M79 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 4 | 4 | 4 | | | |
| 9 | 90119-08M82 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 8 | 8 | 8 | | | |
| 10 | 65W-45151-00 | COVER, UPPER CASING CAPUCHON, FOURREAU | 1 | 1 | 1 | | | |
| 11 | 97880-05016 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 2 | 2 | 2 | | | |
| 12 | 92990-05600 | WASHER, PLATE RONDELLE, PLATE | 2 | 2 | 2 | | | |
| 13 | 90157-06M06 | SCREW, PAN HEAD VIS, TETE TRONCONIQUE | 1 | 1 | 1 | | | |
| 14 | 65W-45128-00 | SEAL 2 JOINT 2 | 1 | 1 | 1 | | | |



65W1010-2270

FIG. 25 OIL PAN

VENTILATEUR D'HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|----|----|-------------------|
| 1 | 65W-15362-01 | PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE | 1 | 1 | 1 | |
| 2 | 62Y-11575-00 | RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR | 1 | 1 | 1 | |
| 3 | 62Y-13475-00 | GASKET JOINT | 1 | 1 | 1 | |
| 4 | 97013-06025 | BOLT BOULON | 3 | 3 | 3 | |
| 5 | 92903-06600 | WASHER, PLATE RONDELLE, PLATE | 3 | 3 | 3 | |
| 6 | 65W-13411-00 | STRAINER, OIL FILTRE, HUILE | 1 | 1 | 1 | |
| 7 | 97013-06016 | BOLT BOULON | 2 | 2 | 2 | |
| 8 | 92903-06600 | WASHER, PLATE RONDELLE, PLATE | 2 | 2 | 2 | |
| 9 | 93608-12M05 | PIN, DOWEL AXE | 2 | 2 | 2 | |
| 10 | 65W-15311-01-5B | OIL PAN VENTILATEUR D'HUILE | 1 | 1 | 1 | |
| 11 | 69W-15312-00 | GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE | 1 | 1 | 1 | |
| 12 | 93606-12019 | PIN, DOWEL GOUPILLE | 4 | 4 | 4 | |
| 13 | 65W-15316-00 | DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT | 1 | 1 | 1 | |
| 14 | 90340-14M06 | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT | 1 | 1 | 1 | |
| 15 | 90430-14M09 | GASKET JOINT | 1 | 1 | 1 | |
| 16 | 97075-06025 | BOLT BOULON | 10 | 10 | 10 | |
| 17 | 92995-06600 | WASHER RONDELLE | 10 | 10 | 10 | |

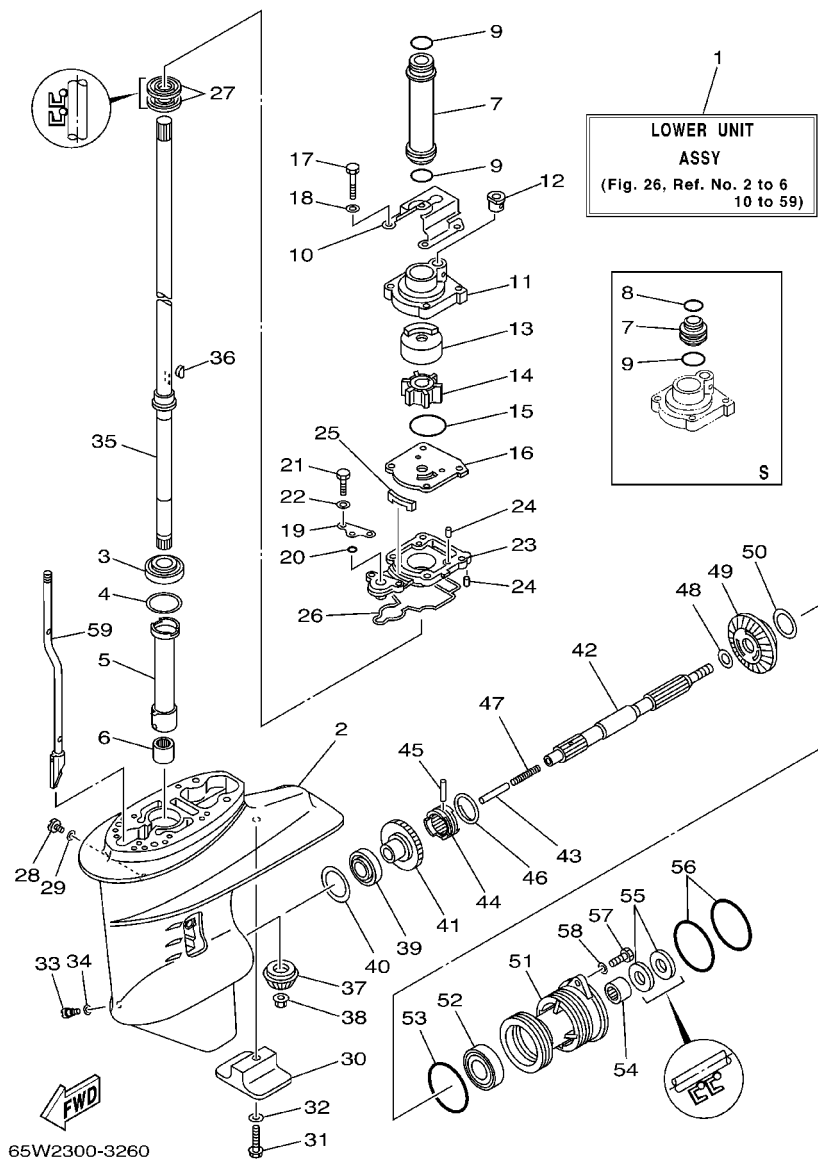


FIG. 26 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 1 | 65W-45300-00-4D | LOWER UNIT ASSY UNITE INFERIEURE (ENS.) | 1 | 1 | | S |
| | 65W-45300-10-4D | LOWER UNIT ASSY UNITE INFERIEURE (ENS.) | 1 | 1 | 1 | L |
| 2 | 61N-45311-02-4D | CASING, LOWER BOITIER D'HELICE | 1 | 1 | 1 | |
| 3 | 93332-000W5 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 4 | 61N-45587-00-07 | SHIM (T:0.7MM) CALE(T:0.7MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-10 | SHIM (T:1.0MM) CALE(T:1.0MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-11 | SHIM (T:1.1MM) CALE(T:1.1MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-12 | SHIM (T:1.2MM) CALE(T:1.2MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-13 | SHIM (T:1.3MM) CALE(T:1.3MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-14 | SHIM (T:1.4MM) CALE(T:1.4MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-15 | SHIM (T:1.5MM) CALE(T:1.5MM) | 1 | 1 | 1 | UR |
| | 61N-45587-00-16 | SHIM (T:1.6MM) CALE(T:1.6MM) | 1 | 1 | 1 | UR |
| 5 | 61N-45536-00 | SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR | 1 | 1 | 1 | |
| 6 | 93315-220V7 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 7 | 61N-44362-00 | TUBE, WATER TUBE D'EAU | 1 | 1 | | S |
| | 61N-44362-10 | TUBE, WATER TUBE D'EAU | 1 | 1 | 1 | L |
| 8 | 93210-22164 | O-RING JOINT TORIQUE | 1 | 1 | | S |
| 9 | 93210-26130 | O-RING JOINT TORIQUE | 1 | 1 | | S |
| | 93210-26130 | O-RING JOINT TORIQUE | 2 | 2 | 2 | L |
| 10 | 65W-44328-11 | PLATE PLAQUETTE | 1 | 1 | 1 | L |
| 11 | 61N-44311-01 | HOUSING, WATER PUMP CORPS, POMPE A EAU | 1 | 1 | 1 | |
| 12 | 6L2-44367-00 | DAMPER, WATER SEAL JOINT TUBE D'EAU | 1 | 1 | 1 | |
| 13 | 61N-44322-01 | INSERT, CARTRIDGE CUVETTE | 1 | 1 | 1 | |
| 14 | 6H4-44352-02 | IMPELLER TURBINE | 1 | 1 | 1 | |
| 15 | 93210-45161 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 16 | 61N-44323-00 | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1 | 1 | 1 | |
| 17 | 97095-06040 | BOLT BOULON | 4 | 4 | 4 | |

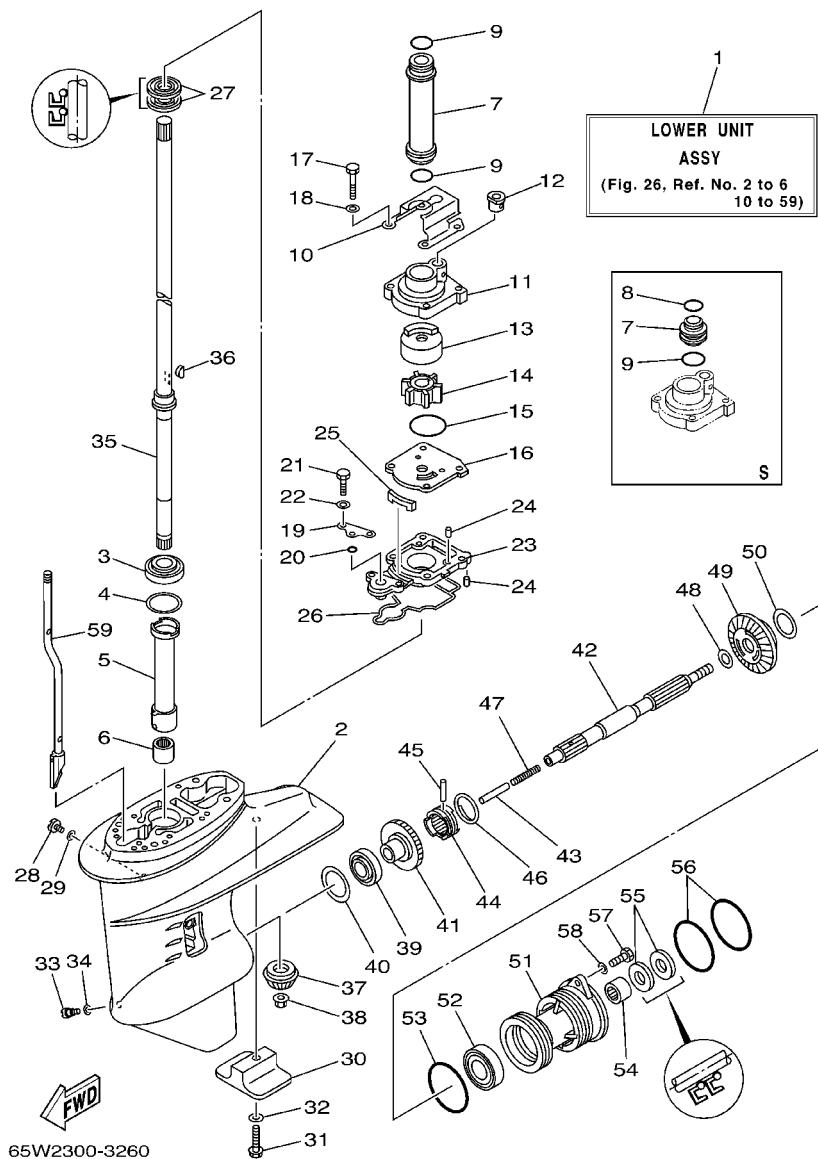


FIG. 26 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 18 | 92995-06600 | WASHER RONDELLE | 4 | 4 | 4 | |
| 19 | 65W-44176-00 | BRACKET SUPPORT | 1 | 1 | 1 | |
| 20 | 93210-06ME6 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 21 | 97095-06025 | BOLT BOULON | 2 | 2 | 2 | |
| 22 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 23 | 65W-45331-00-5B | HOUSING, BEARING FLASQUE, ROULEMENT | 1 | 1 | 1 | |
| 24 | 93604-10M03 | PIN, DOWEL CLAVETTE | 3 | 3 | 3 | |
| 25 | 61N-45127-00 | SEAL JOINT | 1 | 1 | 1 | |
| 26 | 61N-45315-00 | PACKING, LOWER CASING JOINT, BOITIER D'HELICE | 1 | 1 | 1 | |
| 27 | 93101-22067 | OIL SEAL JOINT SPY | 2 | 2 | 2 | |
| 28 | 90340-08002 | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT | 1 | 1 | 1 | |
| 29 | 90430-08020 | GASKET JOINT | 1 | 1 | 1 | |
| 30 | 61N-45251-01 | ANODE ANODE | 1 | 1 | 1 | |
| 31 | 95895-06035 | BOLT, FLANGE BOULON | 1 | 1 | 1 | |
| 32 | 92990-06300 | WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE | 1 | 1 | 1 | |
| 33 | 688-45341-10 | PLUG, DRAIN BOUCHON DE VIDANGE | 1 | 1 | 1 | |
| 34 | 90430-08020 | GASKET JOINT | 1 | 1 | 1 | |
| 35 | 61N-45510-00 | DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.) | 1 | 1 | | S |
| | 61N-45510-10 | DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.) | 1 | 1 | 1 | L |
| 36 | 90280-03024 | KEY, WOODRUFF CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | |
| 37 | 61N-45551-00 | PINION PIGNON D'ATTAQUE | 1 | 1 | 1 | |
| 38 | 90179-10M14 | NUT ECROU | 1 | 1 | 1 | |
| 39 | 93332-00005 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 40 | 6L2-45567-00-10 | SHIM (T:1.0MM) CALE (T:1.0MM) | 1 | 1 | 1 | UR |
| | 6L2-45567-00-11 | SHIM (T:1.1MM) CALE (T:1.1MM) | 1 | 1 | 1 | UR |
| | 6L2-45567-00-12 | SHIM (T:1.2MM) CALE (T:1.2MM) | 1 | 1 | 1 | UR |
| | 6L2-45567-00-13 | SHIM (T:1.3MM) CALE (T:1.3MM) | 1 | 1 | 1 | UR |

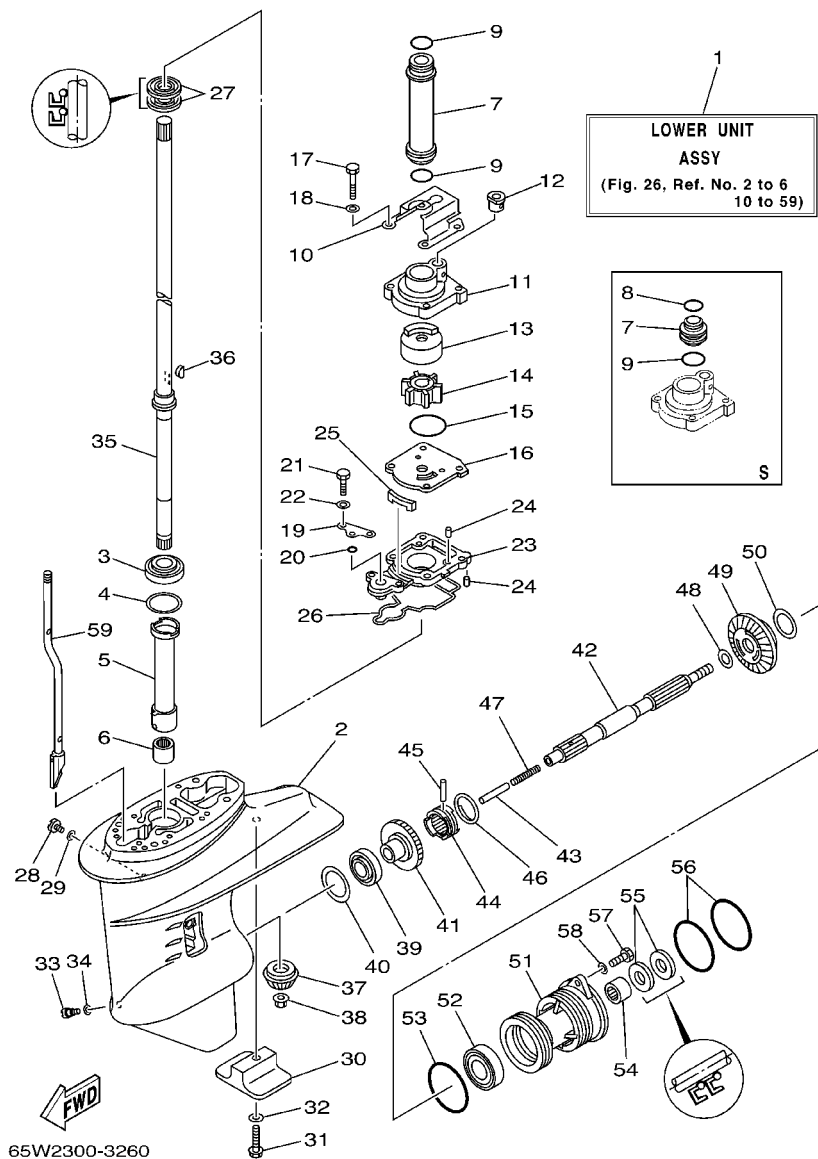


FIG. 26 LOWER CASING. DRIVE 1

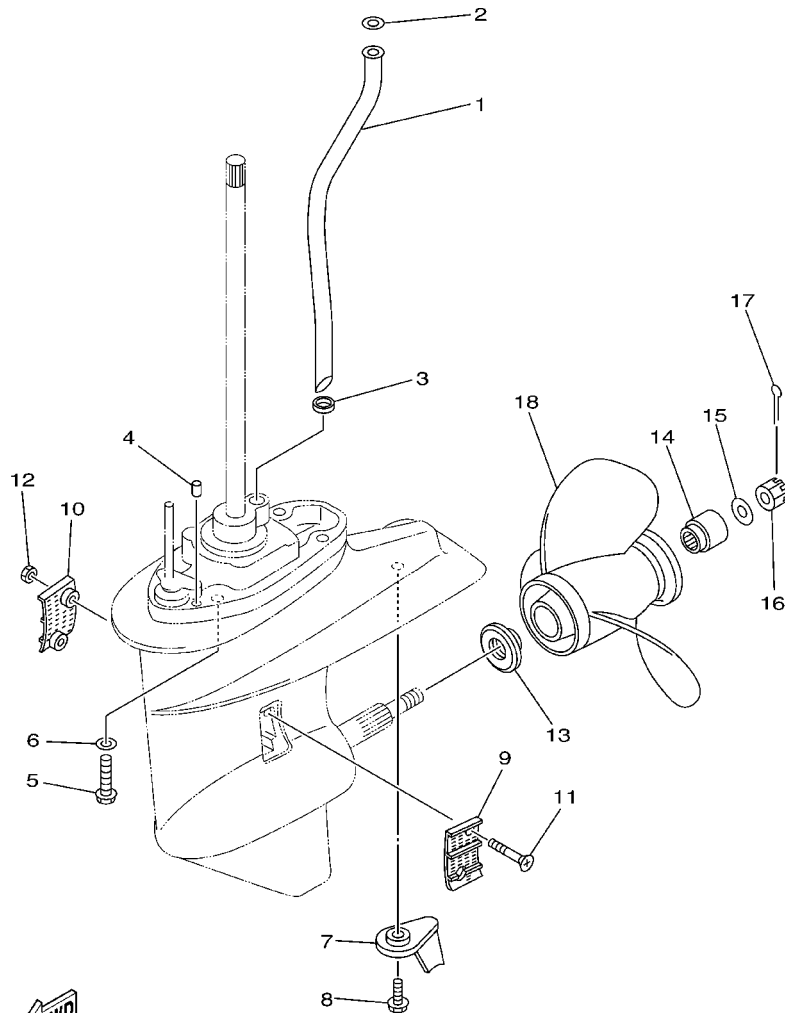
BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 40 | 6L2-45567-00-14 | SHIM (T:1.4MM) CALE (T:1.4MM) | 1 | 1 | 1 | UR |
| 41 | 61N-45560-00 | GEAR PIGNON | 1 | 1 | 1 | |
| 42 | 6L2-45611-00 | SHAFT, PROPELLER ARBRE, HELICE | 1 | 1 | 1 | |
| 43 | 648-45635-00 | PLUNGER, SHIFT POUSOIR D'EMBRAYAGE | 1 | 1 | 1 | |
| 44 | 664-45631-02 | CLUTCH, DOG CRABOT. | 1 | 1 | 1 | |
| 45 | 90250-05010 | PIN, STRAIGHT GOUPILLE, DROITE | 1 | 1 | 1 | |
| 46 | 648-45633-00 | RING, CROSS PIN JONC, GOUPILLE CRABOT | 1 | 1 | 1 | |
| 47 | 90501-10065 | SPRING, COMPRESSION RESSORT, COMPRESSION | 1 | 1 | 1 | |
| 48 | 90201-20417 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | |
| 49 | 61N-45571-00 | GEAR PIGNON | 1 | 1 | 1 | |
| 50 | 6L2-45577-00-10 | SHIM (T:1.0MM) CALE (T:1.0MM) | 1 | 1 | 1 | UR |
| | 6L2-45577-00-11 | SHIM (T:1.1MM) CALE (T:1.1MM) | 1 | 1 | 1 | UR |
| | 6L2-45577-00-12 | SHIM (T:1.2MM) CALE (T:1.2MM) | 1 | 1 | 1 | UR |
| | 6L2-45577-00-13 | SHIM (T:1.3MM) CALE (T:1.3MM) | 1 | 1 | 1 | UR |
| 51 | 61N-45361-01-4D | CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE | 1 | 1 | 1 | |
| 52 | 93306-00612 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 53 | 93210-64ME7 | O-RING JOINT TORIQUE | 1 | 1 | 1 | |
| 54 | 93315-22004 | BEARING ROULEMENT | 1 | 1 | 1 | |
| 55 | 93101-20M07 | OIL SEAL JOINT SPY | 2 | 2 | 2 | |
| 56 | 93210-65M50 | O-RING JOINT TORIQUE | 2 | 2 | 2 | |
| 57 | 97075-06020 | BOLT BOULON | 2 | 2 | 2 | |
| 58 | 92995-06600 | WASHER RONDELLE | 2 | 2 | 2 | |
| 59 | 65W-44150-00 | SHIFT CAM ASSY CAME D'INVERSION | 1 | 1 | | S |
| | 65W-44150-10 | SHIFT CAM ASSY CAME D'INVERSION | 1 | 1 | 1 | L |

FIG. 27 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|---------------------------------|
| 1 | 65W-44361-01 | TUBE, WATER TUBE D'EAU | 1 | 1 | | | S |
| | 65W-44361-11 | TUBE, WATER TUBE D'EAU | 1 | 1 | 1 | | L |
| 2 | 90202-12060 | WASHER, PLATE RONDELLE, PLATE | 1 | 1 | 1 | | |
| 3 | 90430-10002 | GASKET JOINT | 1 | 1 | 1 | | |
| 4 | 93606-11M24 | PIN, DOWEL GOUILLE | 2 | 2 | 2 | | |
| 5 | 90105-10M12 | BOLT, FLANGE BOULON | 4 | 4 | 4 | | |
| 6 | 92995-10600 | WASHER RONDELLE | 4 | 4 | 4 | | |
| 7 | 61N-45371-00 | TAB-TRIM ANODE DERIVE | 1 | 1 | 1 | | |
| 8 | 90119-06M48 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 1 | 1 | 1 | | |
| 9 | 6L2-45214-00 | COVER, WATER INLET GRILLE, ENTREE D'EAU | 1 | 1 | 1 | | |
| 10 | 6L2-45215-00 | COVER, WATER INLET GRILLE, ENTREE D'EAU | 1 | 1 | 1 | | |
| 11 | 90151-05M05 | SCREW, COUNTERSUNK VIS, TETE NOYEE | 2 | 2 | 2 | | |
| 12 | 90185-05002 | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT | 2 | 2 | 2 | | |
| 13 | 6L2-45987-01 | SPACER ENTRETOISE | 1 | 1 | 1 | | |
| 14 | 689-45997-00 | SPACER ENTRETOISE | 1 | 1 | 1 | | |
| 15 | 92990-14200 | WASHER, PLAIN RONDELLE, PLAIN | 1 | 1 | 1 | | |
| 16 | 90171-14013 | NUT, CASTLE ECROU, CRENELE | 1 | 1 | 1 | | |
| 17 | 91490-30022 | PIN, COTTER GOUILLE | 1 | 1 | 1 | | |
| 18 | 664-45941-01-EL | PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F) | 1 | 1 | 1 | | UR |
| | 664-45943-01-EL | PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F) | 1 | 1 | 1 | | UR |
| | 664-45945-00-EL | PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F) | 1 | 1 | 1 | | UR |
| | 664-45947-01-EL | PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F) | 1 | 1 | 1 | | UR |
| | 664-45949-02-EL | PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F) | 1 | 1 | 1 | | UR |
| | 664-45952-00-EL | PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F) | 1 | 1 | 1 | | UR |
| | 664-45954-00-EL | PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F) | 1 | 1 | 1 | | UR |
| | 664-45970-00-98 | PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F) | 1 | 1 | 1 | | UR STAINLESS STEEL, WEEDLESS |
| | 664-45972-00-98 | PROPELLER (3X9-1/8"X12"-F) HELICE (3X9-1/8"X12"-F) | 1 | 1 | 1 | | UR STAINLESS STEEL, WEEDLESS |



65W1100-2290

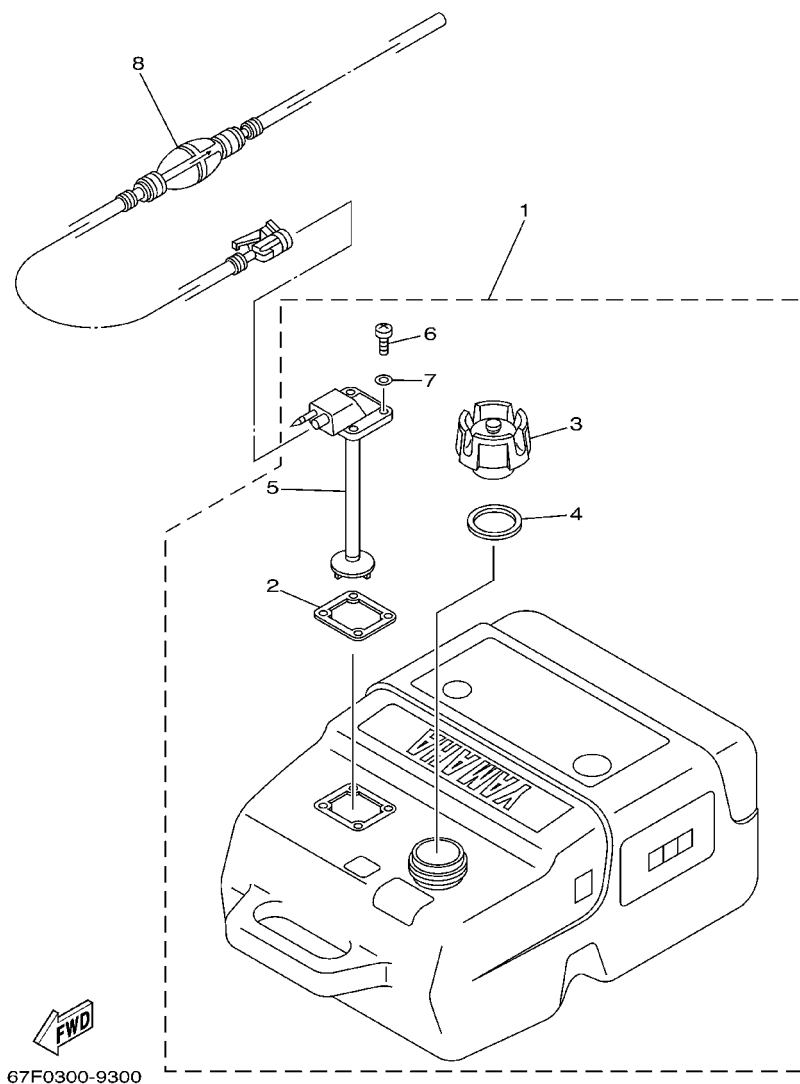


FIG. 28 FUEL TANK

RESERVOIR A CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---------------------------------|----|---|----|----------------------------|
| 1 | 6YK-24201-01 | FUEL TANK ASSY | 1 | 1 | 1 | AP PLASTIC, 25L, "SCEPTER" |
| | 6YK-24201-10 | RESERVOIR A ESSENCE (ENS.) | 1 | 1 | 1 | |
| | 6YK-24201-10 | FUEL TANK ASSY (25L) | 1 | 1 | 1 | |
| 2 | 6YL-24268-01 | RESERVOIR A ESSENCE (ENS.) 25L) | 1 | 1 | 1 | |
| | | .GASKET, FUEL METER | 1 | 1 | 1 | |
| 3 | 6YK-24610-00 | .JOINT, JAUGE A CARBURANT | 1 | 1 | 1 | WITH INDICATOR |
| | | .CAP ASSY | 1 | 1 | 1 | |
| | 6YK-24610-10 | .BOUCHON | 1 | 1 | 1 | *ECM-"F25A-ONLY" |
| | | .CAP ASSY | 1 | 1 | 1 | |
| | | .BOUCHON | 1 | 1 | 1 | |
| 4 | 6YL-24641-00 | .GASKET, CAP 1 | 1 | 1 | 1 | |
| | | .JOINT 1, BOUCHON | 1 | 1 | 1 | |
| 5 | 6YK-24260-01 | .FUEL METER ASSY | 1 | 1 | 1 | |
| | | .INDICATEUR DE CARBURANT | 1 | 1 | 1 | |
| 6 | 90157-05M16 | .SCREW, PAN HEAD | 4 | 4 | 4 | |
| | | .VIS, TETE TRONCONIQUE | 4 | 4 | 4 | |
| 7 | 6YL-24329-00 | .SEAL | 4 | 4 | 4 | |
| | | .JOINT | 4 | 4 | 4 | |
| 8 | 6YL-24306-52 | FUEL PIPE COMP. 1 | 1 | 1 | 1 | AP |
| | | DURITE A ESSENCE 1 | 1 | 1 | 1 | |

*ECM: FOR EMISSION CONTROL MODEL.

*ECM: POUR MODELE CONTROLE D' EMISSIONS.

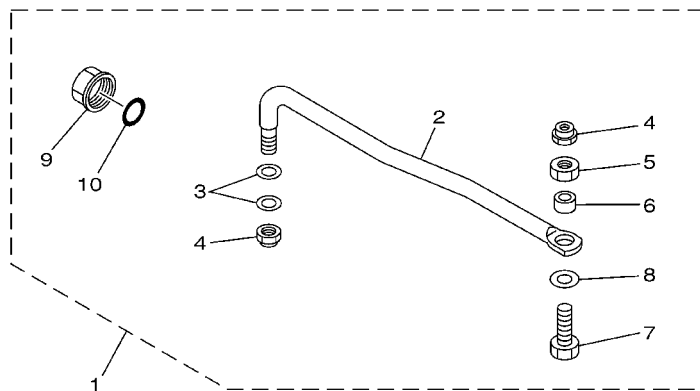


FIG. 29 STEERING GUIDE

FIXATION DE DIRECTION

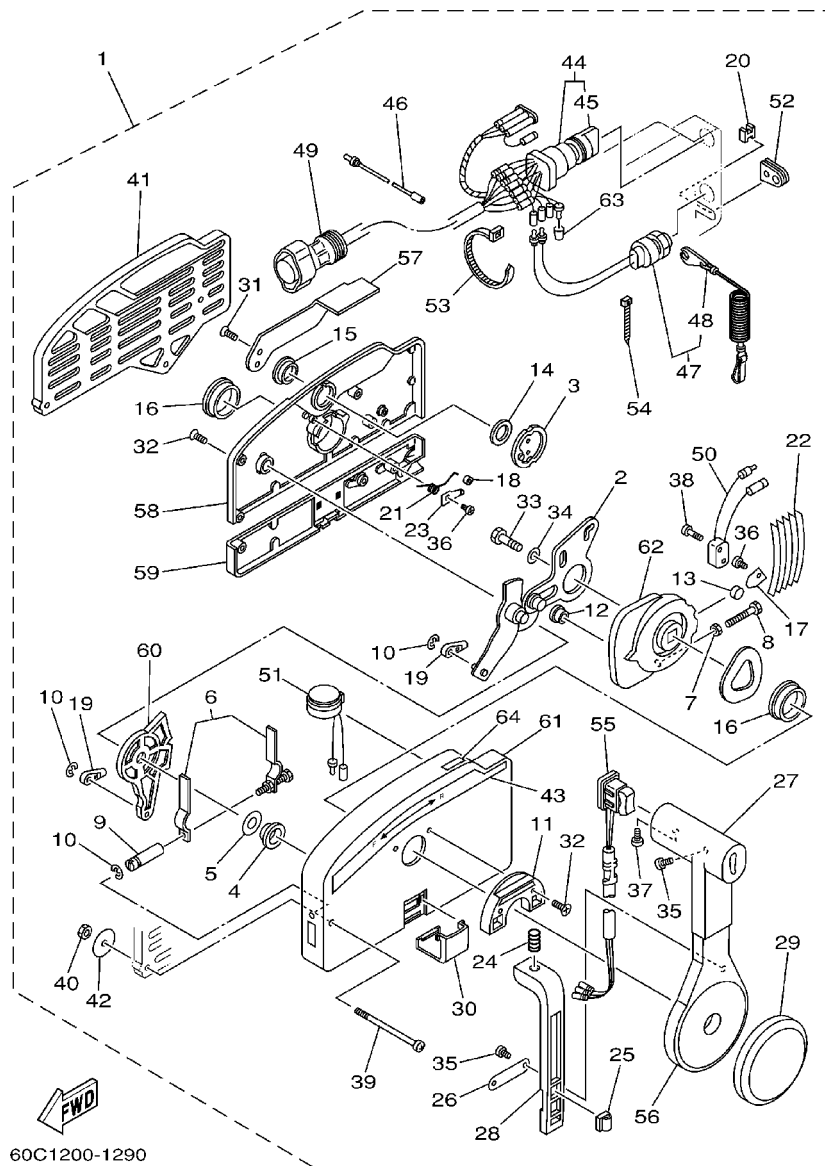
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67M0100-8280

BOITIER DE COMMANDE A DISTANCE

[illegible]



60C1200-1290

FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|-------------------|
| 1 | 703-48205-A4 | REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE | | | 1 | AP WITH PT/T SW. |
| | 703-48203-A2 | REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE | | 1 | | AP |
| 2 | 703-48261-01 | .ARM, THROTTLE .BRAS, ACCELERATION | | 1 | 1 | |
| 3 | 703-48153-00 | .SHAFT, FREE ACCEL. .AXE | | 1 | 1 | |
| 4 | 703-48235-00 | .BUSHING .COUSSINET | | 1 | 1 | |
| 5 | 703-48268-00 | .SPACER .ENTRETOISE | | 1 | 1 | |
| 6 | 703-48264-00 | .THROTTLE, FRICTION .ACCELERATION | | 1 | 1 | |
| 7 | 95380-05600 | .NUT .ECROU | | 1 | 1 | |
| 8 | 97380-05025 | .BOLT .BOULON, HEXAGONAL | | 1 | 1 | |
| 9 | 703-48265-00 | .SHAFT, FRICTION .AXE, COPILOTE | | 1 | 1 | |
| 10 | 93430-06024 | .CIRCLIP .CLIPS | | 3 | 3 | |
| 11 | 703-48245-00 | .PLATE, LOCK .PLAQUE, VERROU | | 1 | 1 | |
| 12 | 703-48252-00 | .ROLLER, CAM .POULIE | | 1 | 1 | |
| 13 | 701-48248-00 | .ROLLER, FREE ACCEL. .POULIE | | 1 | 1 | |
| 14 | 703-48198-00 | .WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE | | 1 | 1 | |
| 15 | 703-48243-00 | .BUSHING .COUSSINET | | 1 | 1 | |
| 16 | 703-48236-00 | .BUSHING 1 .POULIE | | 2 | 2 | |
| 17 | 703-48189-00 | .RETAINER .FLASQUE | | 1 | 1 | |
| 18 | 703-48234-00 | .ROLLER, DETENT .POULIE | | 1 | 1 | |
| 19 | 703-48345-01 | .CABLE END, REMOTE CONTROL 2 .CHAPE CABLE | | 2 | 2 | |
| 20 | 703-48358-00 | .ANCHOR, CABLE .COLLIER | | 1 | 1 | |
| 21 | 703-48244-00 | .SPRING, FREE ACCEL. .RESSORT | | 1 | 1 | |
| 22 | 703-48238-00 | .SPRING, DETENT .RESSORT | | 5 | 5 | |
| 23 | 703-48246-00 | .SPACER .ENTRETOISE | | 1 | 1 | |
| 24 | 703-48227-00 | .SPRING, NEUTRAL LOCK .RESSORT | | 1 | 1 | |
| 25 | 703-82594-00 | .CLAMP .BRIDE | | | 1 | WITH PT/T SW. |
| 26 | 703-48226-00 | .PLATE, STOPPER .PLAQUETTE | | 1 | 1 | |

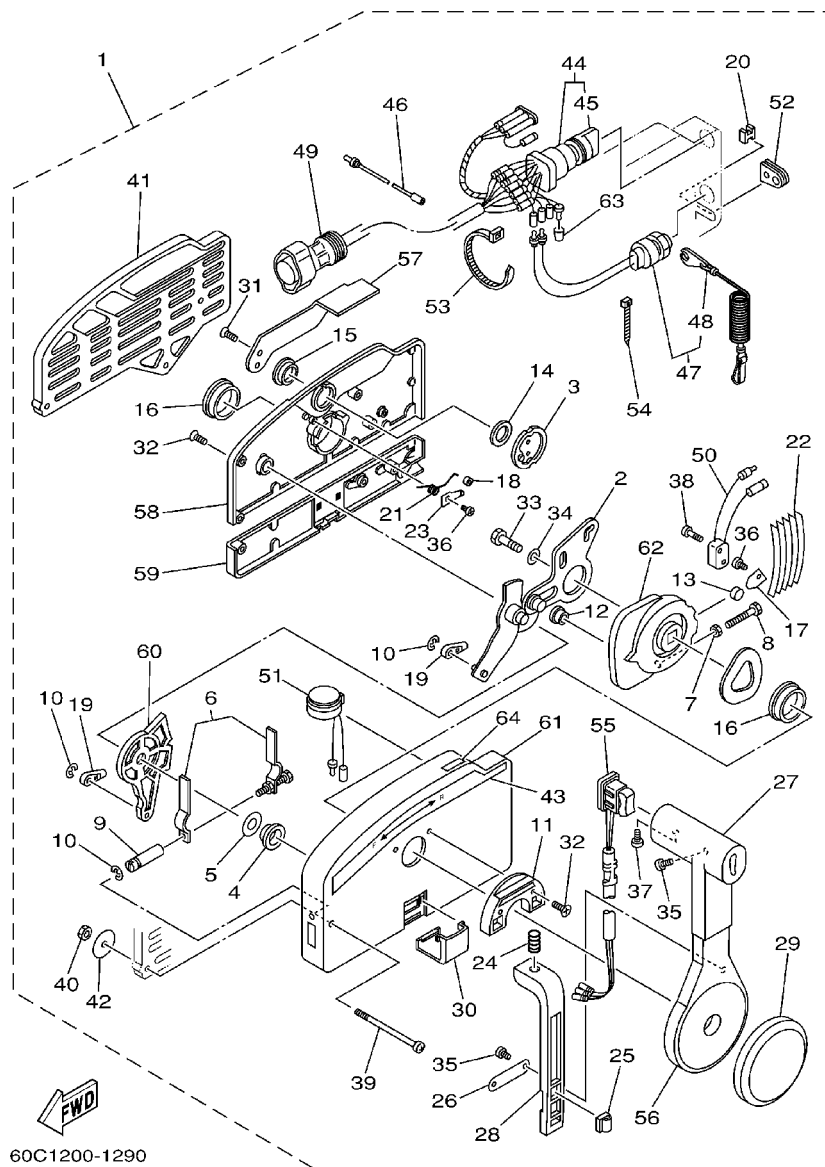


FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|
| 27 | 703-48222-00 | .GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER | | 1 | 1 | SINGLE |
| 28 | 703-48223-00 | .LOCK, NEUTRAL .VERROU, NEUTRAL | | 1 | 1 | |
| 29 | 703-48225-00 | .COVER .COUVERCLE | | 1 | 1 | |
| 30 | 703-48219-00 | .COVER, LEAD .COUVERCLE | | 1 | 1 | |
| 31 | 703-48281-00 | .SCREW .VIS | | 2 | 2 | |
| 32 | 703-48282-00 | .SCREW .VIS | | 7 | 7 | |
| 33 | 97380-08030 | .BOLT .BOULON, HEXAGONAL | | 1 | 1 | SINGLE |
| 34 | 92990-08600 | .WASHER, PLATE .RONDELLE, PLATE | | 1 | 1 | |
| 35 | 98580-04010 | .SCREW, PAN HEAD .VIS | | 3 | 3 | |
| 36 | 98580-04006 | .SCREW, PAN HEAD .VIS | | 2 | 2 | |
| 37 | 98580-05010 | .SCREW, PAN HEAD .VIS | | 1 | 1 | |
| 38 | 98580-03015 | .SCREW, PAN HEAD .VIS | | 2 | 2 | |
| 39 | 703-48291-10 | .SCREW (M6) .VIS (M6) | | 3 | 3 | FOR PRIME START MODEL FOR 703-48203-A2 |
| 40 | 95380-06600 | .NUT, HEXAGON .ECROU | | 3 | 3 | |
| 41 | 703-48293-10 | .SPACER, REMOTE CONTROL .ENTRETOISE | | 1 | 1 | |
| 42 | 701-48287-00 | .WASHER .RONDELLE | | 3 | 3 | |
| 43 | 703-48215-00 | .GRAPHIC .ADHESIF | | 1 | 1 | |
| 44 | 703-82510-12 | .MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET | | | 1 | |
| | 703-82510-03 | .MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET | | 1 | | L:5M (10P) L:5M (7P) |
| 45 | 676-82577-00 | .CAP, KEY .CABOCHON | | 1 | 1 | |
| 46 | 703-82531-00 | .WIRE, LEAD .FIL | | 1 | 1 | |
| 47 | 688-82575-01 | .ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT | | 1 | 1 | |
| 48 | 682-82556-00 | .STOPPER .PLAQUETTE | | 1 | 1 | |
| 49 | 688-8258A-20 | .EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS | | | 1 | |
| | 688-82586-21 | .EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS | | 1 | | L:5M (10P) L:5M (7P) |
| 50 | 703-82540-00 | .NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT | | 1 | 1 | |
| 51 | 703-83383-A0 | .BUZZER .RONFLEUR | | 1 | 1 | |

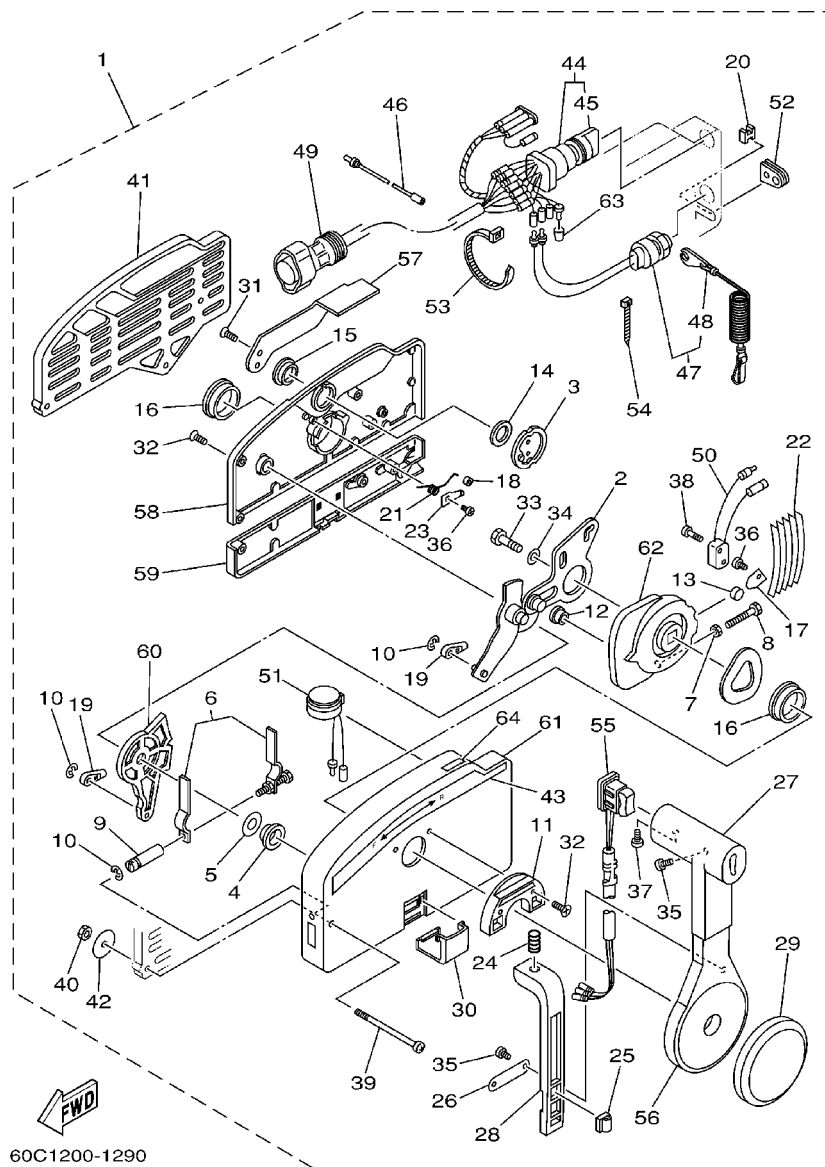
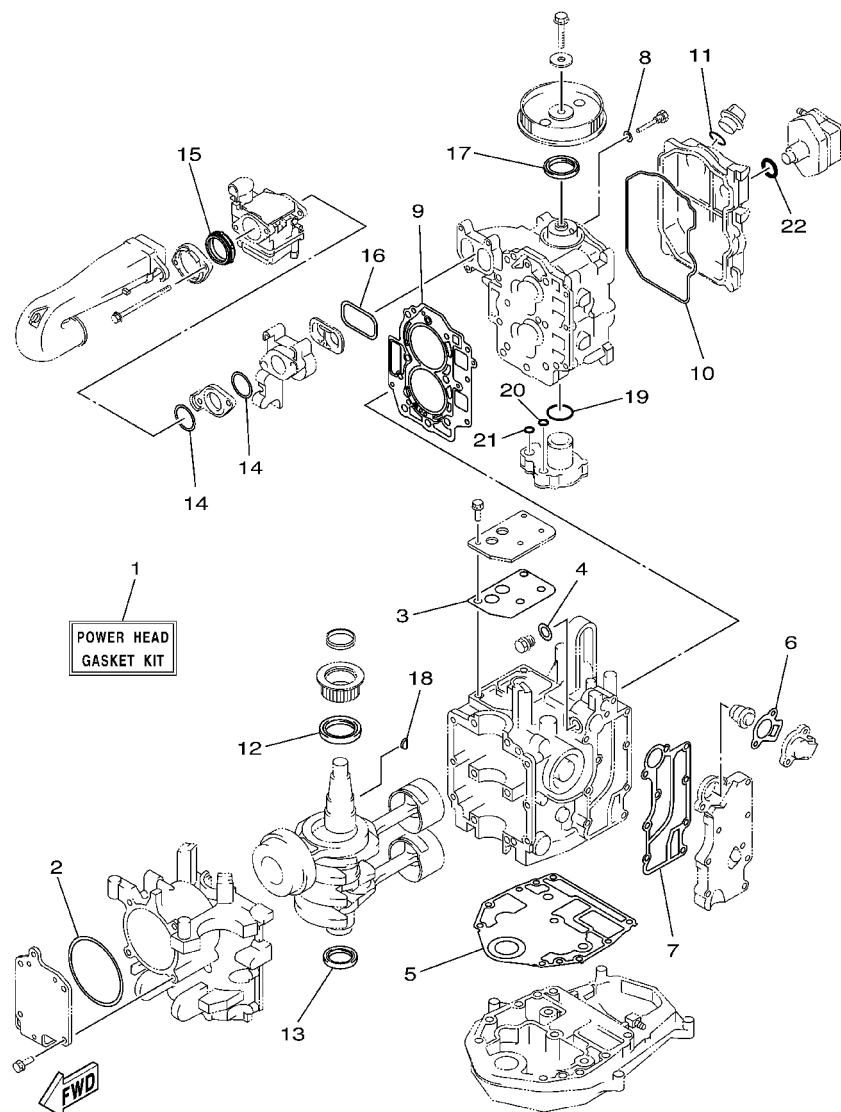


FIG. 31 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|-------------------|
| 52 | 703-48284-00 | .GROMMET .PASSE-FIL | | 1 | 1 | |
| 53 | 703-82591-00 | .BAND .COLLIER | | 1 | 1 | |
| 54 | 703-82592-00 | .BAND .COLLIER | | 1 | 1 | |
| 55 | 703-82563-02 | .TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR | | | 1 | WITH PT/T SW. |
| | 703-48224-00 | .COVER, CONTROL LEVER .COUVERCLE | | 1 | | WITHOUT PT/T SW. |
| 56 | 703-48221-00 | .LEVER, CONTROL .LEVIER, COMMANDE | | 1 | 1 | |
| 57 | 703-48152-00 | .KNOB, FREE ACCEL. .BOUTON | | 1 | 1 | |
| 58 | 703-48212-00 | .BACK PLATE 1 .PLAQUETTE 1 | | 1 | 1 | |
| 59 | 703-48213-00 | .BACK PLATE 2 .PLAQUETTE 2 | | 1 | 1 | |
| 60 | 703-48271-00 | .ARM, SHIFT .BRAS | | 1 | 1 | |
| 61 | 703-48211-01 | .HOUSING,1 .CORPS | | 1 | 1 | |
| 62 | 703-48232-00 | .GEAR .PIGNON | | 1 | 1 | |
| 63 | 703-82542-00 | .CAP .COUVERCLE | | 1 | 1 | |
| 64 | 703-48218-00 | .GRAPHIC .ADHESIF | | 1 | 1 | |

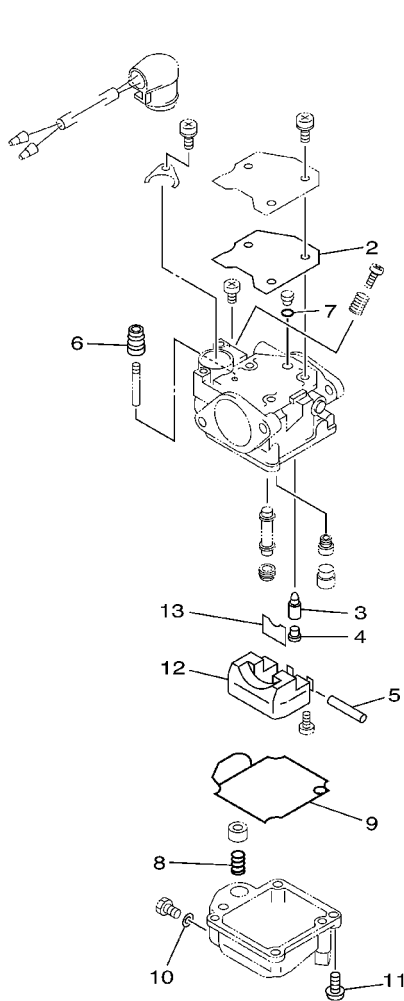


68U2100-3290

FIG. 32 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | | REMARKS REMARQUES |
|----------|---------------------|--|----|---|----|--|--|-------------------|
| 1 | 65W-W0001-02 | POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE | 1 | 1 | 1 | | | |
| 2 | 65W-15663-00 | .SEAL .JOINT | 1 | 1 | 1 | | | |
| 3 | 65W-11169-01 | .GASKET, BREATHER COVER .JOINT, COUVERCLE DE RENIFLARD | 1 | 1 | 1 | | | |
| 4 | 90430-14115 | .GASKET .JOINT | 1 | 1 | 1 | | | |
| 5 | 65W-11351-10 | .GASKET, CYLINDER .JOINT, D'EMBASE | 1 | 1 | 1 | | | |
| 6 | 62Y-12414-00 | .GASKET, COVER .JOINT, COUVERCLE | 1 | 1 | 1 | | | |
| 7 | 65W-41114-00 | .GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN | 1 | 1 | 1 | | | |
| 8 | 90430-06014 | .GASKET .JOINT | 1 | 1 | 1 | | | |
| 9 | 65W-11181-20 | .GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1 | 1 | 1 | 1 | | | |
| 10 | 65W-11356-00 | .SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE | 1 | 1 | 1 | | | |
| 11 | 93210-24M79 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | | |
| 12 | 93102-43M42 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | | | |
| 13 | 93102-35M47 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | | | |
| 14 | 65W-14198-00 | .GASKET .JOINT | 2 | 2 | 2 | | | |
| 15 | 65W-14457-10 | .SEAL .JOINT | 1 | 1 | 1 | | | |
| 16 | 65W-13645-00 | .GASKET, MANIFOLD 1 .JOINT, TUBULURE 1 | 1 | 1 | 1 | | | |
| 17 | 93102-37M40 | .OIL SEAL .JOINT SPY | 1 | 1 | 1 | | | |
| 18 | 90280-04M06 | .KEY, WOODRUFF .CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | | | |
| 19 | 93210-33MH2 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | | |
| 20 | 93210-12MG9 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | | |
| 21 | 93210-14515 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | | |
| 22 | 93210-24M79 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | | |



65W0100-8360

FIG. 33 REPAIR KIT 2

KITS DE REPARATION 2

[illegible]

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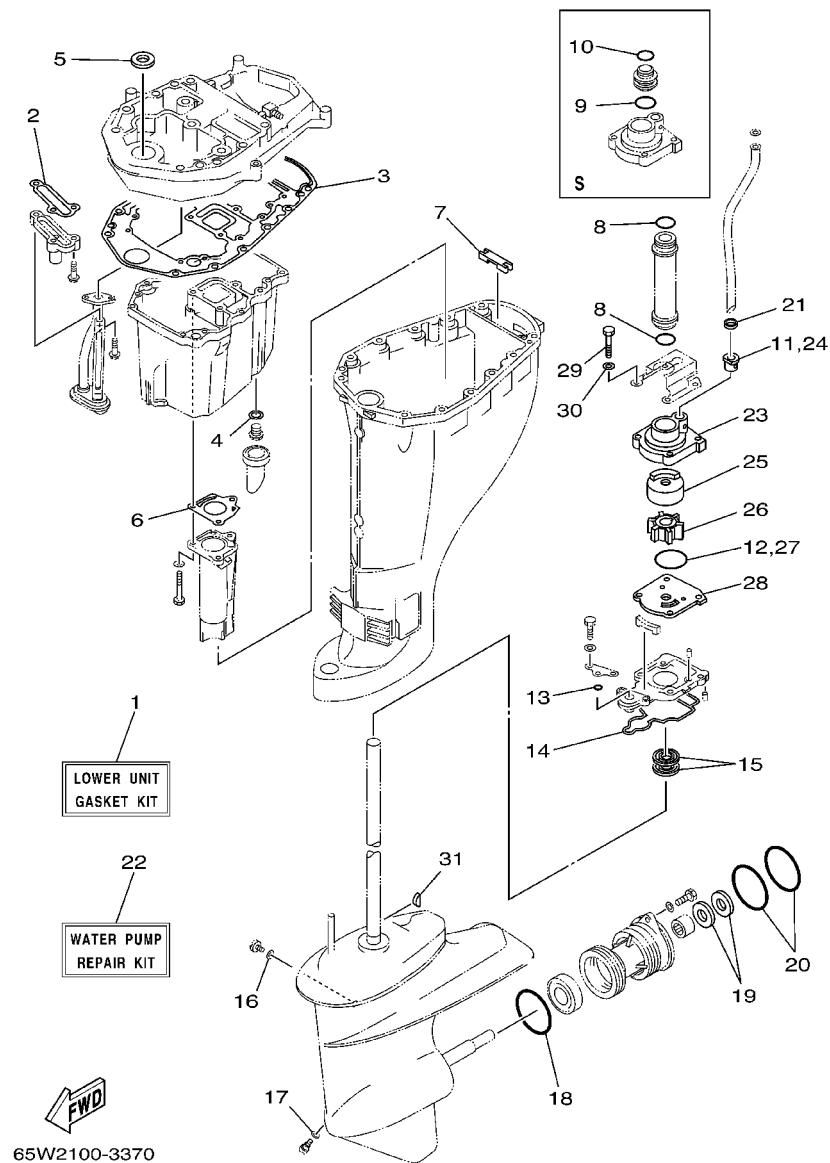


FIG. 34 REPAIR KIT 3

KITS DE REPARATION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|-------------------|
| 1 | 65W-W0001-23 | LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE | 1 | 1 | 1 | | |
| 2 | 62Y-13475-00 | .GASKET .JOINT | 1 | 1 | 1 | | |
| 3 | 69W-15312-00 | .GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE | 1 | 1 | 1 | | |
| 4 | 90430-14M09 | .GASKET .JOINT | 1 | 1 | 1 | | |
| 5 | 93110-16004 | .OIL SEAL .JOINT D'HUILE | 1 | 1 | 1 | | |
| 6 | 67C-41133-00 | .GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT | 1 | 1 | 1 | | |
| 7 | 65W-45128-00 | .SEAL 2 .JOINT 2 | 1 | 1 | 1 | | |
| 8 | 93210-26130 | .O-RING .JOINT TORIQUE | 2 | 2 | 2 | | L |
| 9 | 93210-26130 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | S |
| 10 | 93210-22164 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | S |
| 11 | 6L2-44367-00 | .DAMPER, WATER SEAL .JOINT TUBE D'EAU | 1 | 1 | 1 | | |
| 12 | 93210-45161 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | |
| 13 | 93210-06ME6 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | |
| 14 | 61N-45315-00 | .PACKING, LOWER CASING .JOINT, BOITIER D'HELICE | 1 | 1 | 1 | | |
| 15 | 93101-22067 | .OIL SEAL .JOINT SPY | 2 | 2 | 2 | | |
| 16 | 90430-08020 | .GASKET .JOINT | 1 | 1 | 1 | | |
| 17 | 90430-08020 | .GASKET .JOINT | 1 | 1 | 1 | | |
| 18 | 93210-64ME7 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | |
| 19 | 93101-20M07 | .OIL SEAL .JOINT SPY | 2 | 2 | 2 | | |
| 20 | 93210-65M50 | .O-RING .JOINT TORIQUE | 2 | 2 | 2 | | |
| 21 | 90430-10002 | .GASKET .JOINT | 1 | 1 | 1 | | |
| 22 | 61N-W0078-11 | WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE | 1 | 1 | 1 | | |
| 23 | 61N-44311-01 | .HOUSING, WATER PUMP .CORPS, POMPE A EAU | 1 | 1 | 1 | | |
| 24 | 6L2-44367-00 | .DAMPER, WATER SEAL .JOINT TUBE D'EAU | 1 | 1 | 1 | | |
| 25 | 61N-44322-01 | .INSERT, CARTRIDGE .CUVETTE | 1 | 1 | 1 | | |
| 26 | 6H4-44352-02 | .IMPELLER .TURBINE | 1 | 1 | 1 | | |
| 27 | 93210-45161 | .O-RING .JOINT TORIQUE | 1 | 1 | 1 | | |

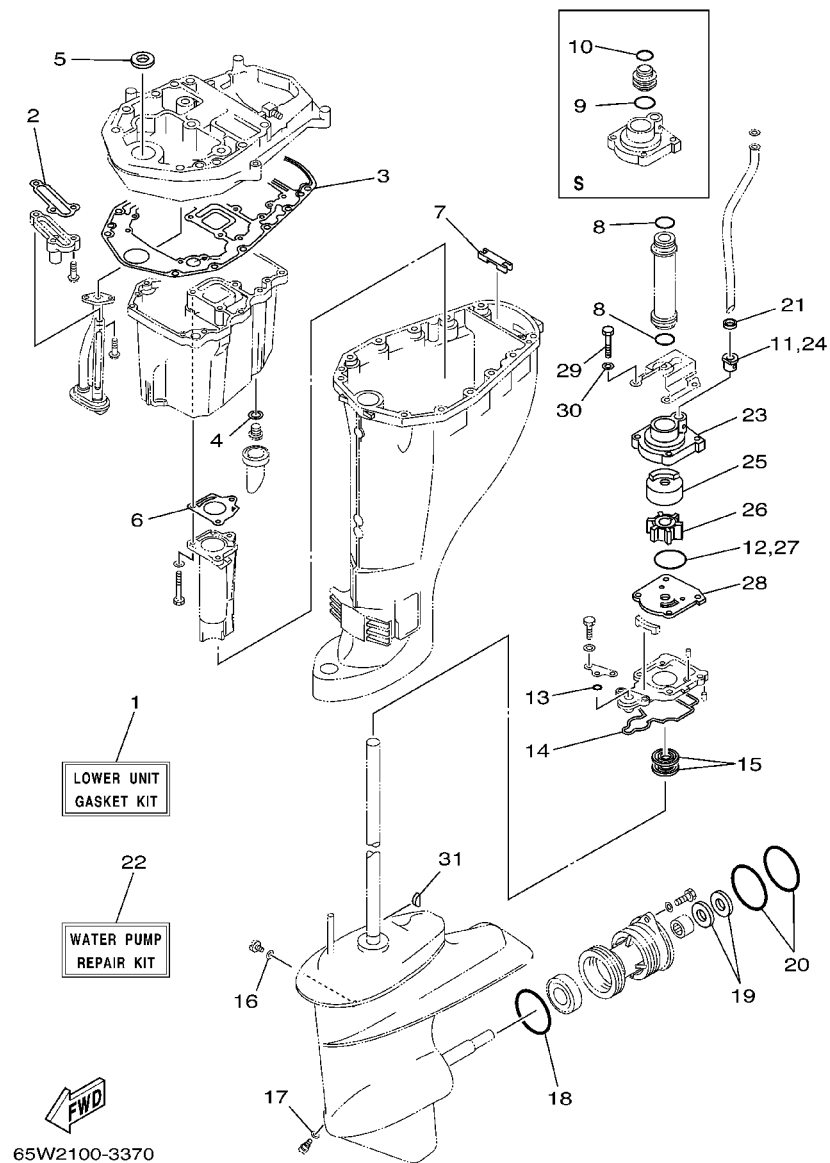


FIG. 34 REPAIR KIT 3

KITS DE REPARATION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | MH | E | ET | | | REMARKS REMARQUES |
|----------|---------------------|---|----|---|----|--|--|-------------------|
| 28 | 61N-44323-00 | .OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE | 1 | 1 | 1 | | | |
| 29 | 97095-06040 | .BOLT .BOULON | 4 | 4 | 4 | | | |
| 30 | 92995-06600 | .WASHER .RONDELLE | 4 | 4 | 4 | | | |
| 31 | 90280-03024 | .KEY, WOODRUFF .CLAVETTE, DEMI-LUNE | 1 | 1 | 1 | | | |
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