

YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHEES**

F45A'98 (62Y)
F50A'98 (62Y)
FT50B'98 (64J)

YAMAHA
GENUINE
Parts & Accessories

2W62Y-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F45A'98(62Y), F50A'98(62Y), FT50B'98(64J)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

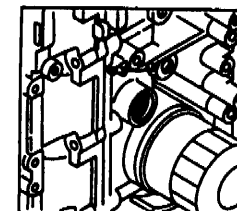
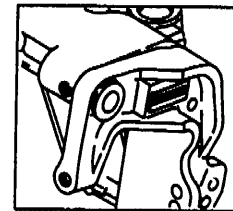
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	F45AED	L : 500166	~
	F45AET	L : 550231	~
	F50AED	L : 300766	~
	F50AET	L : 406877	~
	FT50BET	L : 401951	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F45A'98(62Y), F50A'98(62Y), FT50B'98(64J)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

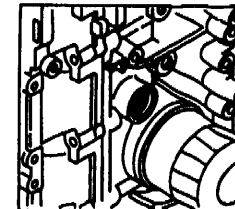
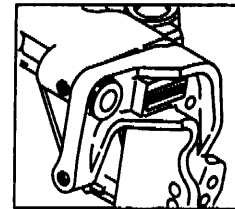
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6EO-85500-70	MAGNETO C.D.I CPLT	1	
6EO-85550-70	. ROTOR CPLT	1	
6EO-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
F45AED	L : 500166 ~
F45AET	L : 550231 ~
F50AED	L : 300766 ~
F50AET	L : 406877 ~
FT50BET	L : 401951 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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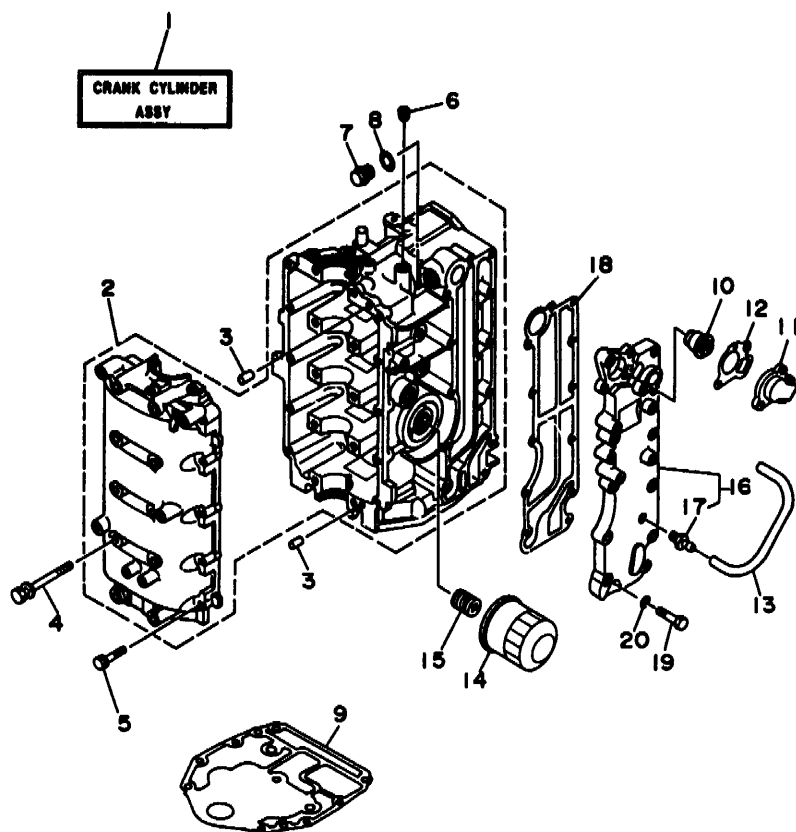
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INDEX NUMERIQUE		



62YJA-5011

FIG. 1 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0098-04-40	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS). (REF.NO. 2 ~ 12, 14 ~ 20, FIG. 3, REF.NO. 1 ~ 11, FIG. 8, REF.NO. 13 ~ 16, FIG. 22, REF.NO. 12)	1	
2	62Y-15100-04-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99530-08012	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2	
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
5	97513-06535	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
6	90344-51M01	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1	
7	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-14115	GASKET JOINT	1	
9	62Y-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	
10	6G8-12411-02	THERMOSTAT THERMOSTAT	1	
11	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
12	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	
13	90445-09252	HOSE DURITE	1	
14	3FV-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
15	90401-20M00	BOLT, UNION BOULON, RACCORD	1	
16	62Y-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
17	62Y-12481-00	.PIPE 1 .DURITE 1	1	
18	62Y-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
19	97014-06035	BOLT BOULON	12	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	12	

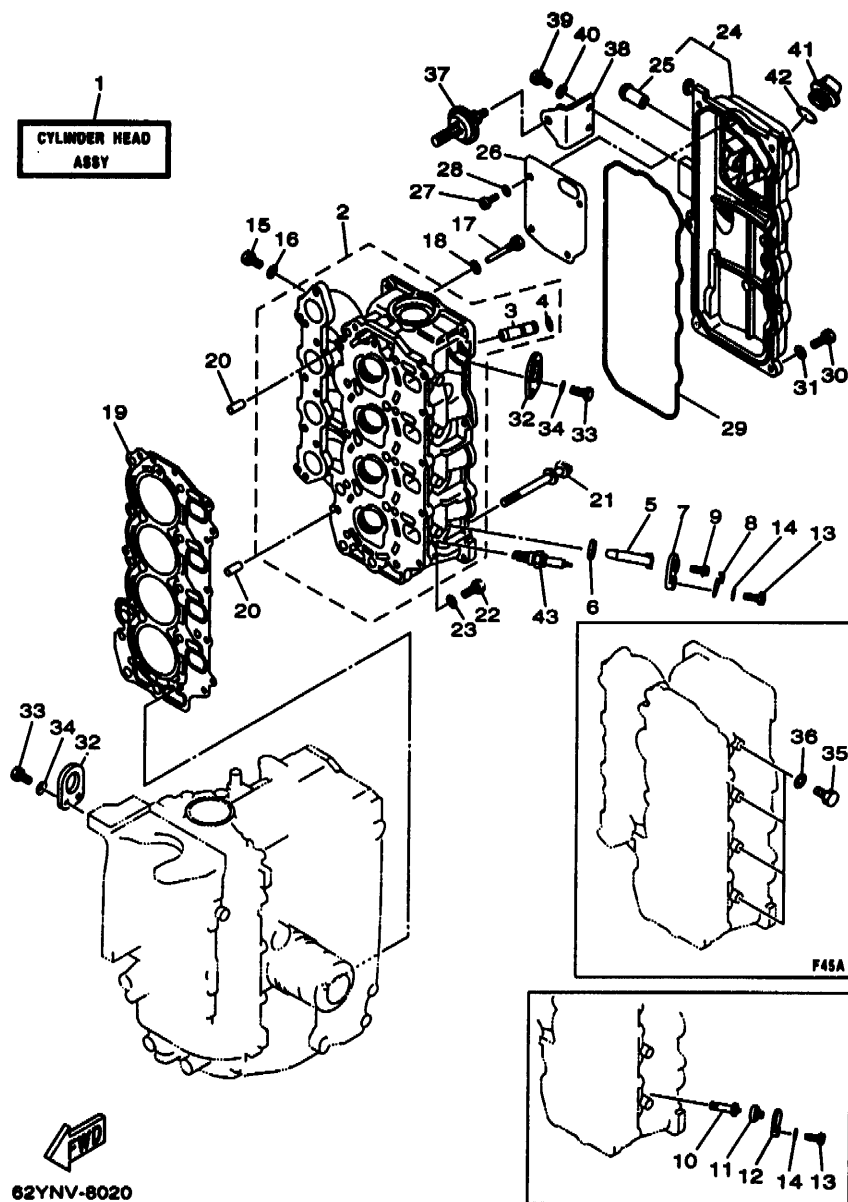
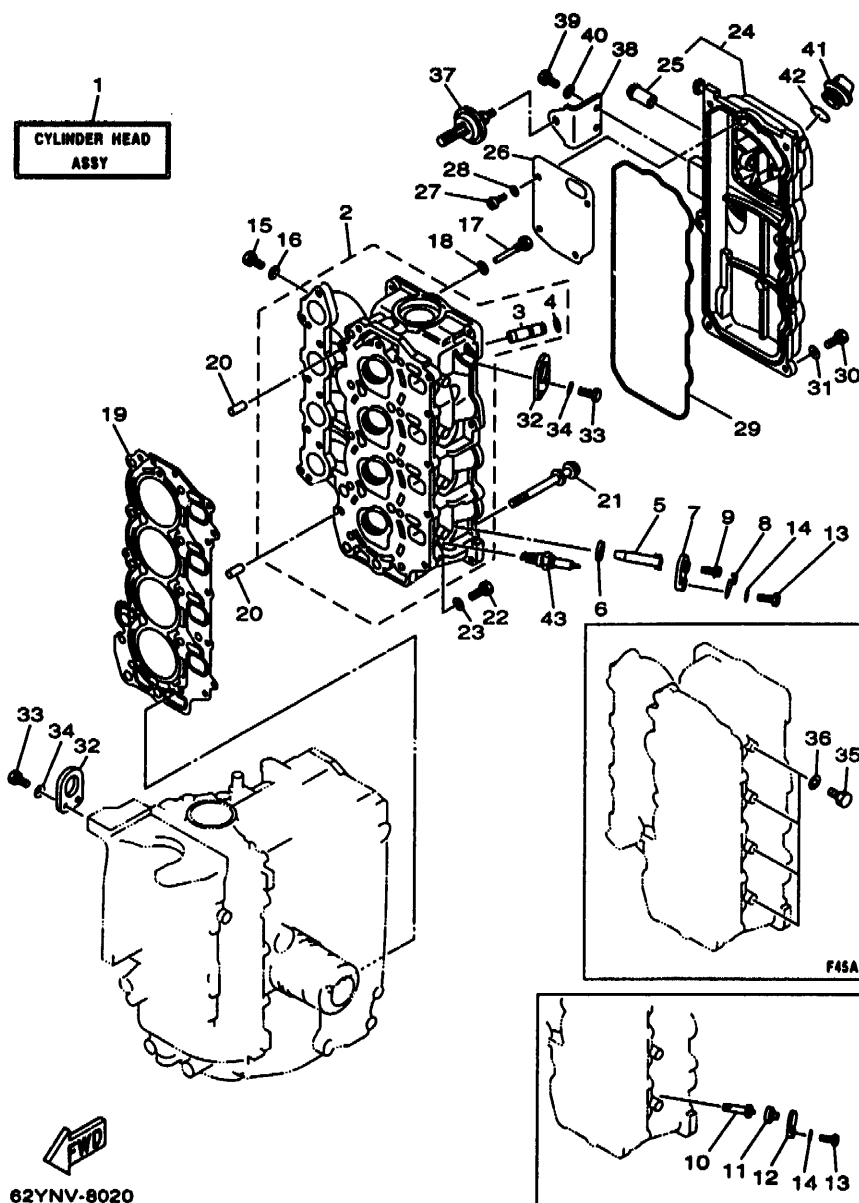


FIG. 2 CYLINDER. CRANKCASE 2

CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
➤ 1	62Y-W009A-13-4D	CYLINDER HEAD ASSY CULASSE (ENS.) (REF.NO. 2 ~ 9, 13 ~ 31,41,42 FIG. 4, REF.NO. 1 ~ 15, FIG. 8, REF.NO. 1 ~ 6, 17, 21, 22)	1	
➤ 2	62Y-W009A-12-4D	CYLINDER HEAD ASSY CULASSE (ENS.) (REF.NO. 2 ~ 4, 10 ~ 31,41,42 FIG. 4, REF.NO. 1 ~ 15, FIG. 8, REF.NO. 1 ~ 6, 17, 21, 22)	1	
2	62Y-11111-11-94	HEAD, CYLINDER 1 CULASSE	1	
3	62Y-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	8	
4	93450-09M01	.CIRCLIP .CIRCLIP	8	
➤ 5	62Y-11325-00	ANODE ANODE	4	
➤ 6	66M-11328-00	GROMMET, ANODE PASSE-FIL	4	
➤ 7	66M-11327-00-94	COVER, ANODE COUVERCLE	4	
➤ 8	66M-12535-00	PLATE PLAQUE	4	
➤ 9	97595-05512	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
➤ 10	6J8-11325-00	ANODE ANODE	4	
➤ 11	62Y-11328-00	GROMMET, ANODE PASSE-FIL	4	
➤ 12	6H3-11327-00-94	COVER, ANODE COUVERCLE	4	
13	97013-06020	BOLT BOULON	4	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
15	97095-06010	BOLT BOULON	4	
16	90430-06C14	GASKET JOINT	4	
17	90109-06M65	BOLT BOULON	1	
18	90430-06014	GASKET JOINT	1	
19	62Y-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
➤ {	F45AED L:500186~ F45AET L:550231~	F50AET L:300776~ F50AET L:407124~	FT50BET L:402159~	
➤ {	F45AED L:~500185 F45AET L:~550230	F50AED L:~300775 F50AET L:~407123	FT50BET L:~402158	



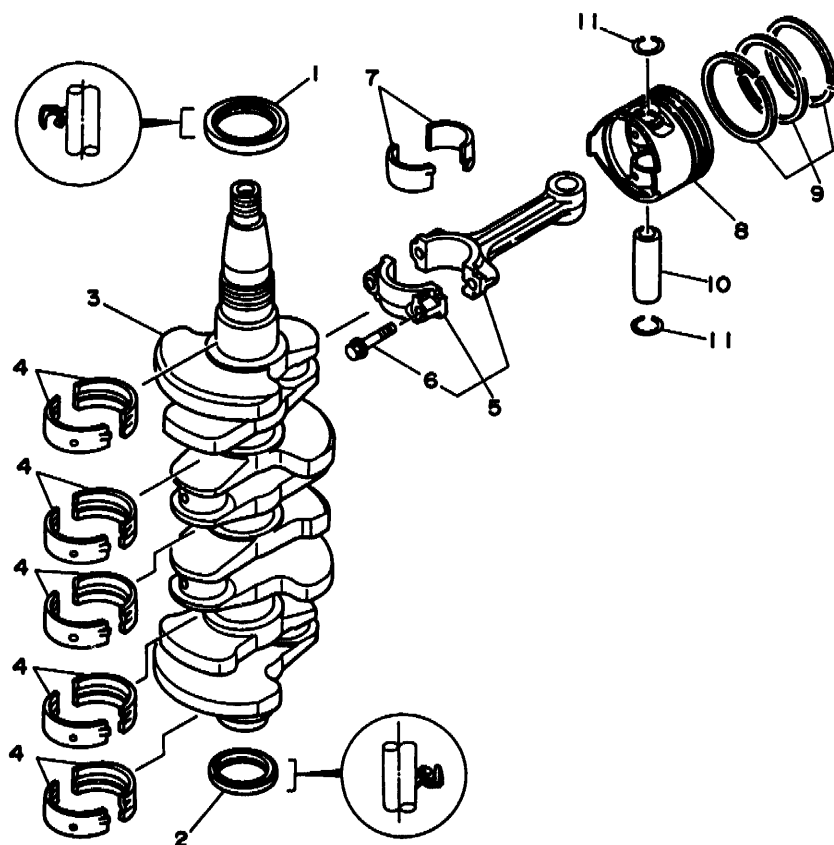
62YNV-8020

FIG. 2 CYLINDER. CRANKCASE 2

CYLINDER. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
21	90119-09M00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
22	97013-06025	BOLT BOULON	5	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	
24	62Y-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
25	62Y-14485-00	.PIPE, JOINT .DURITE	1	
26	62Y-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	
27	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
28	92907-04600	WASHER RONDELLE	4	
29	62Y-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	
30	97013-06020	BOLT BOULON	7	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
32	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2	
33	97095-06020	BOLT BOULON	4	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
35	97095-08014	BOLT BOULON	4	F45A
36	90430-08143	GASKET JOINT	4	F45A
37	62Y-14368-01	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
38	62Y-14413-00	STAY SUPPORT	1	
39	97095-06016	BOLT BOULON	2	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
41	668-15363-00	PLUG, OIL PLOT, HUILE	1	
42	93210-25070	O-RING JOINT TORIQUE	1	
43	94701-00375	PLUG, SPARK (NGK DPR6EA-9) BOUGIE D'ALLUMAGE (NGK DPR6EA-9)	4	

B1



62YJA-5030

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93102-43M42	OIL SEAL	1	
2	93102-35M47	JOINT SPY	1	
3	62Y-11411-00	OIL SEAL	1	
4	62Y-11416-00	JOINT SPY	1	
5	62Y-11416-10	CRANKSHAFT	1	
6	62Y-11416-20	VILEBREQUIN COMPLET	10	UR BROWN
7	62Y-11650-00	PLANE BEARING, CRANKSHAFT 1	10	UR BLACK
8	62Y-11650-00	COUSSINET DE VILEBREQUIN	10	UR BLUE
9	62Y-11654-00	PLANE BEARING, CRANKSHAFT 1	4	
10	62Y-11656-00	COUSSINET DE VILEBREQUIN	2	
11	62Y-11656-10	CONNECTING ROD ASSY	8	UR BROWN
12	62Y-11656-20	BIELLE COMPLETE	8	UR BLACK
13	62Y-11631-00-96	.BOLT, CONNECTING ROD	8	UR BLUE
14	62Y-11631-00-96	.BOULON, BIELLE	4	
15	62Y-11635-00	PLANE BEARING, CONNECTING ROD	4	AP
16	62Y-11636-00	ROULEMENT DE BIELLE	4	AP
17	62Y-11603-00	PLANE BEARING, CONNECTING ROD	4	AP
18	62Y-11604-00	ROULEMENT DE BIELLE	4	AP
19	62Y-11605-00	PLANE BEARING, CONNECTING ROD	4	AP
20	62Y-11633-00	ROULEMENT DE BIELLE	4	
21	93450-17129	PISTON (STD)	8	
22		PISTON (STD)	4	
23		PISTON (0.25MM O/S)	4	
24		PISTON (0.25MM O/S)	4	
25		PISTON (0.50MM O/S)	4	
26		PISTON (0.50MM O/S)	4	
27		PISTON RING SET (STD)	4	
28		JUE DE SEGMENTS (STD)	4	
29		PISTON RING SET (0.25MM O/S)	4	
30		JUE DE SEGMENTS (0.25MM O/S)	4	
31		PISTON RING SET (0.50MM O/S)	4	
32		JUE DE SEGMENTS (0.50MM O/S)	4	
33		PIN, PISTON	4	
34		AXE, PISTON	8	
35		CIRCLIP		
36		CIRCLIP		

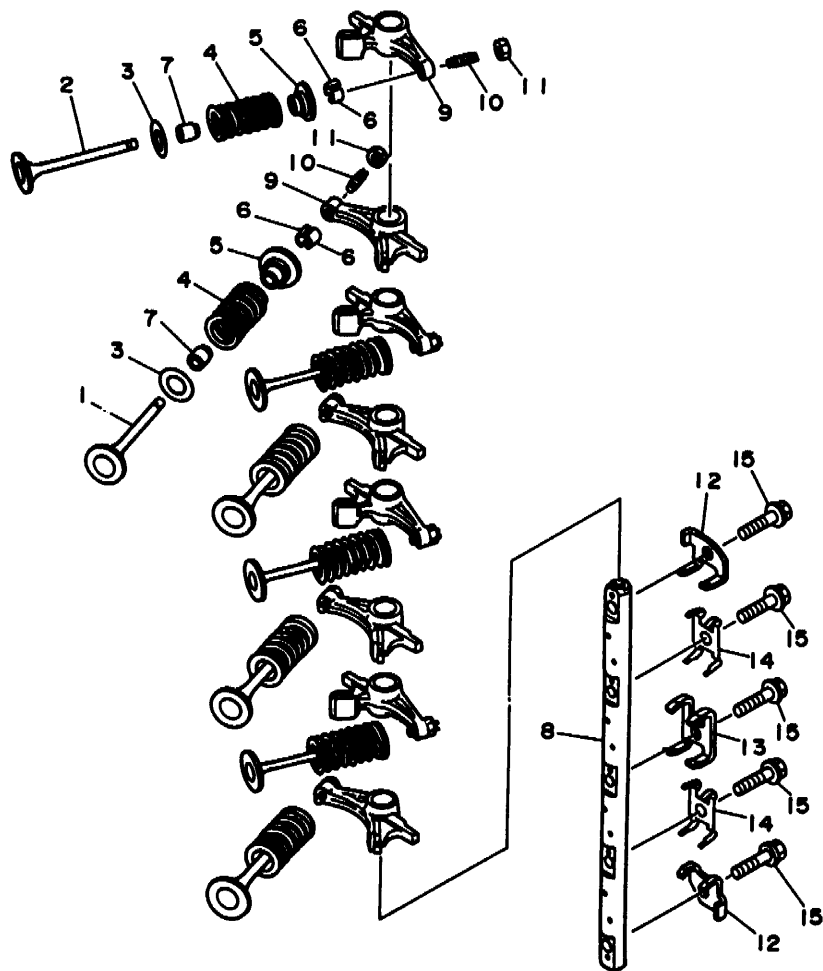


FIG. 4 VALVE

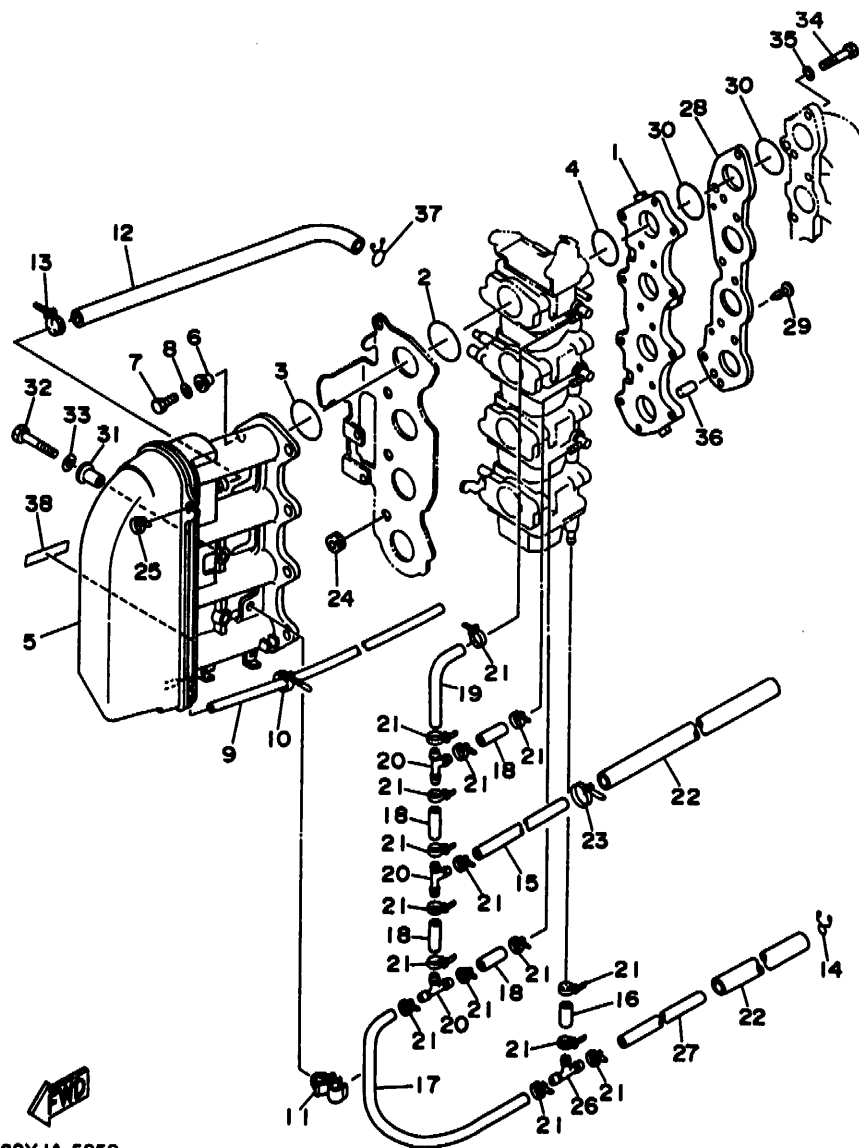
SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	4	
2	62Y-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	4	
3	62Y-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	8	
4	51Y-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	8	
5	30X-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	8	
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	16	
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8	
8	62Y-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	1	
9	62Y-12151-00	ARM, VALVE ROCKER CULBUTEUR	8	
10	62Y-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	8	
11	62Y-12158-00	NUT, LOCK CONTRE-ECROU	8	
12	62Y-12238-00	PLATE, BOLT STOPPER PLAQUE, BUTEE DE BOULON	2	
13	62Y-12279-00	PLATE PLAQUE	1	
14	62Y-12216-00	SPRING RESSORT	2	
15	90109-08M63	BOLT BOULON	5	



62YJA-5040

B3



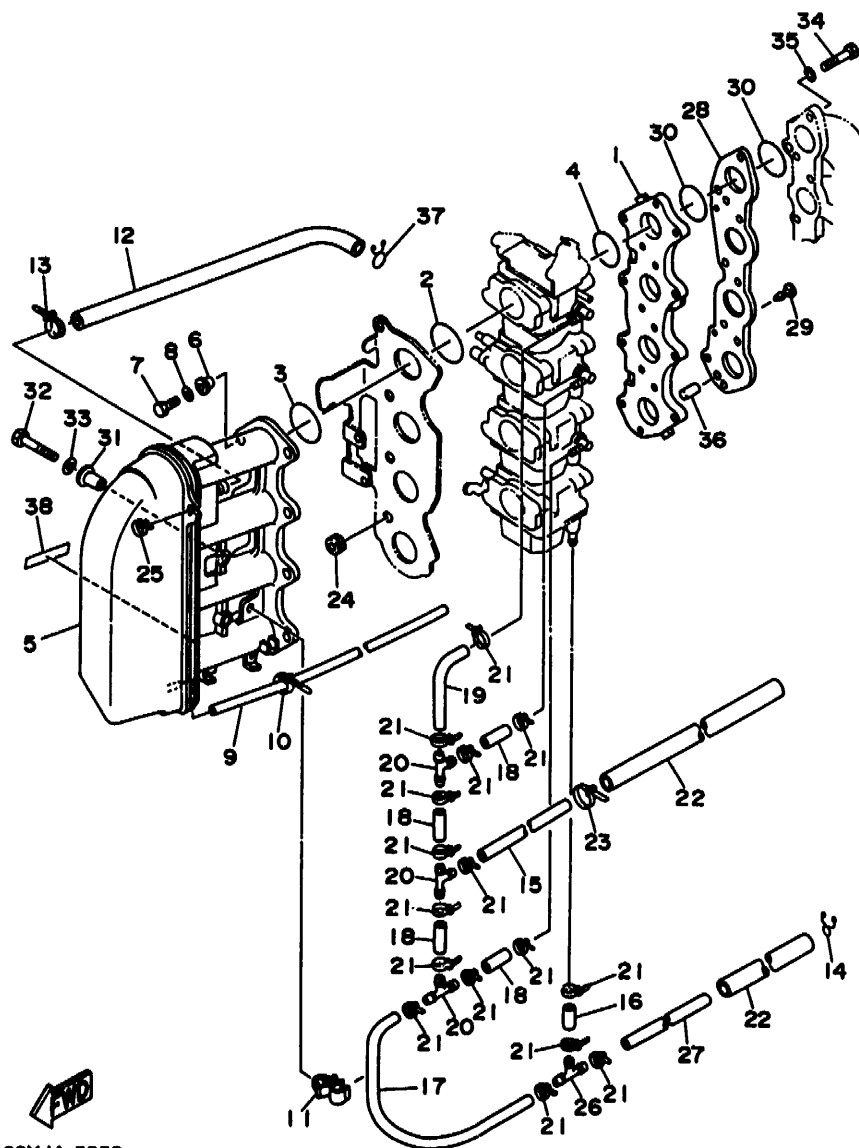
62YJA-5050

FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-13586-00-94	JOINT, CARBURETOR 1 RACCORD, CARBURATEUR 1	1	
2	93210-35M86	O-RING JOINT TORIQUE	4	
3	93210-38MH3	O-RING JOINT TORIQUE	4	
4	93210-30MH4	O-RING JOINT TORIQUE	4	
5	62Y-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
6	90387-06M70	COLLAR COLLERETTE	8	
7	97095-06090	BOLT BOULON	8	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
9	90445-07M38	HOSE DURITE	1	
10	90465-11M10	CLAMP BRIDE	1	
11	90464-10M32	CLAMP BRIDE	1	
12	62Y-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	
13	90465-13M36	CLAMP BRIDE	1	
14	90467-10M04	CLIP JONC	1	
15	90445-10M33	HOSE DURITE	1	
16	90445-10M85	HOSE DURITE	1	
17	62Y-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
18	90445-10M14	HOSE DURITE	4	
19	62Y-24313-00	PIPE 3 DURITE 3	1	
20	688-24378-00	PIPE, JOINT 4 DURITE RACCORDMENT 4	3	
21	90465-11M10	CLAMP BRIDE	16	
22	90445-16M00	HOSE DURITE	2	
23	90465-11M10	CLAMP BRIDE	1	
24	90480-11224	GROMMET PASSE-FIL	4	
25	90465-11M10	CLAMP BRIDE	1	
26	62Y-24378-00	PIPE, JOINT 4 DURITE RACCORDMENT 4	1	
27	90445-10M18	HOSE DURITE	1	
28	62Y-14271-00	INSULATOR ISOLATEUR	1	

B4



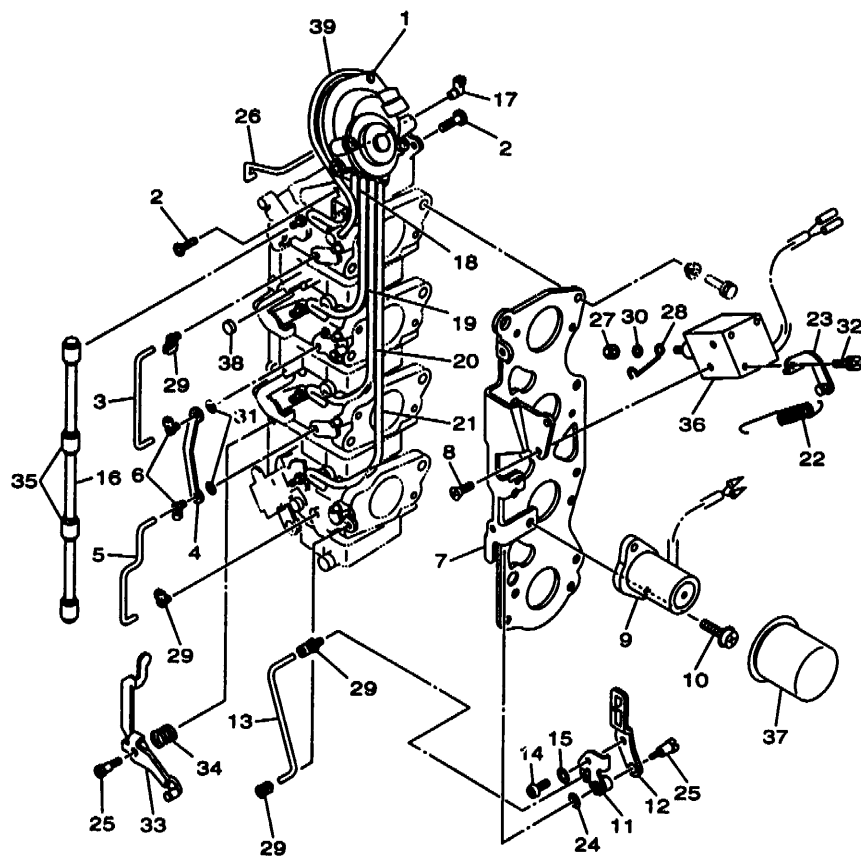
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FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90338-04M17	PLUG PLOT	2	
30	93210-35M86	O-RING JOINT TORIQUE	8	
31	90387-06M15	COLLAR COLLERETTE	2	
32	97095-06030	BOLT BOULON	2	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
34	97095-06025	BOLT BOULON	8	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
36	93608-16M16	PIN, DOWEL AXE	2	
37	90467-15M14	CLIP JONC	1	
38	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	FOR JAPAN

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 62YNV-8060

FIG. 6 CARBURETOR LINK

BIELLETTE CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-14369-00	DIAPHRAGM ASSY 2 DIAPHRAGME 2	1	
2	97890-05006	SCREW, PAN HEAD VIS, CRUCIFORME	3	
3	62Y-14585-00	ROD, CHOKE TRINGLE, STARTER	1	
4	62Y-14585-10	ROD, CHOKE TRINGLE, STARTER	1	
5	62Y-14585-20	ROD, CHOKE TRINGLE, STARTER	1	
6	62Y-41262-10	JOINT, CHOKE LEVER AXE	2	
7	62Y-14291-00	BRACKET 1 SUPPORT 1	1	
8	62Y-14592-00	SCREW VIS	2	
9	62Y-14380-00	PRIME STARTER ASSY DEMARREUR D'AMARCAGE ENS.	1	
10	62Y-14429-00	SCREW VIS	2	
11	62Y-14175-00	LEVER, STARTER 1 LEVIER, STARTER 1	1	
12	62Y-14175-10	LEVER, STARTER 1 LEVIER, STARTER 1	1	
13	62Y-14585-30	ROD, CHOKE TRINGLE, STARTER	1	
14	62Y-14567-00	SCREW VIS	1	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
16	62Y-14585-40	ROD, CHOKE TRINGLE, STARTER	1	
17	62Y-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
18	62Y-14349-10	PIPE DURITE	1	
19	62Y-14349-20	PIPE DURITE	1	
20	62Y-14349-00	PIPE DURITE	1	
21	62Y-14349-30	PIPE DURITE	1	
22	62Y-14487-01	SPRING RESSORT	1	
23	62Y-14255-00	PLATE PLAQUE	1	
24	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
25	62Y-14429-10	SCREW VIS	2	
26	62Y-14585-50	ROD, CHOKE TRINGLE, STARTER	1	
27	62Y-14258-00	NUT, LOCK CONTRE-ECROU	1	
28	62Y-1212A-00	WIRE PULL FIL	1	

B6

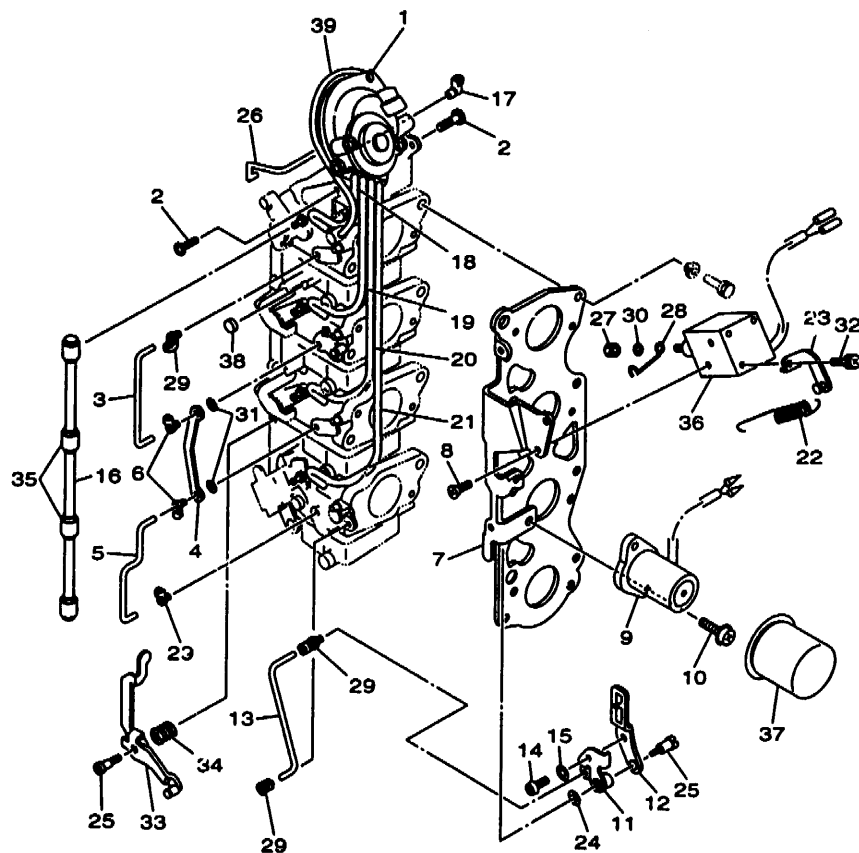


FIG. 6 CARBURETOR LINK

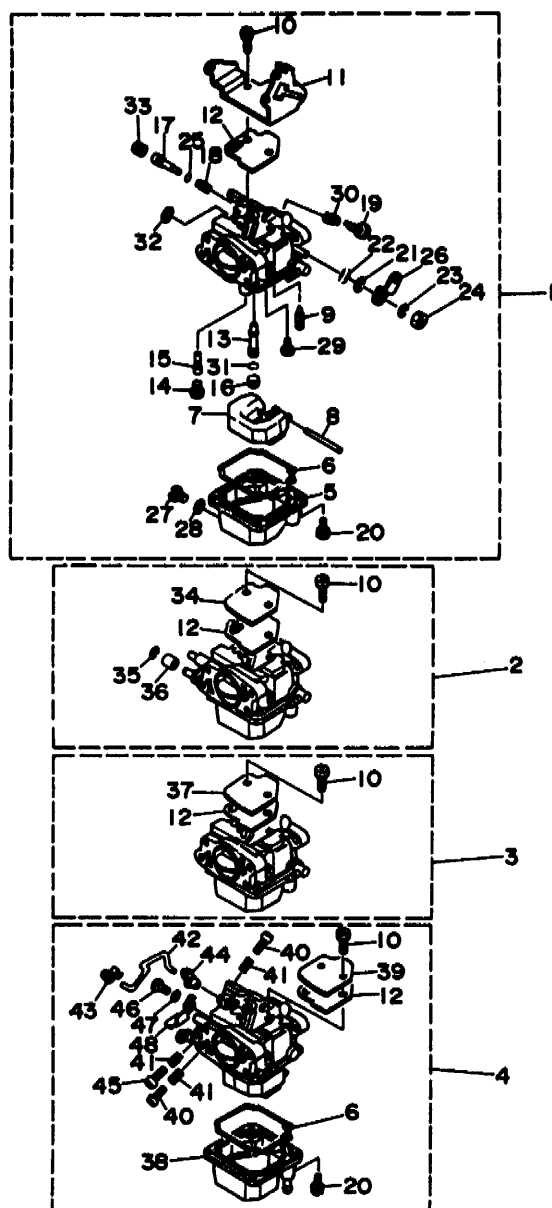
BIELLETTE CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6F5-41262-01	JOINT, THROTTLE LEVER AXE	4	
30	62Y-14475-10	WASHER RONDELLE	1	
31	62Y-14596-00	WASHER RONDELLE	2	
32	97980-04108	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
33	62Y-14360-00	THROTTLE DAMPER ASSY AMORTISSEUR D'ACCELERATEUR	1	
34	62Y-14555-00	SPRING RESSORT	1	
35	62Y-14578-00	COLLAR COLLERETTE	2	
36	6E9-86111-01	COIL, SOLENOID BOBINE	1	
37	62Y-14967-00	COVER COUVERCLE	1	F50A/FT50B
38	6G8-14457-00	SEAL JOINT	4	F45A
39	62Y-14349-20	PIPE DURITE	1	F45A



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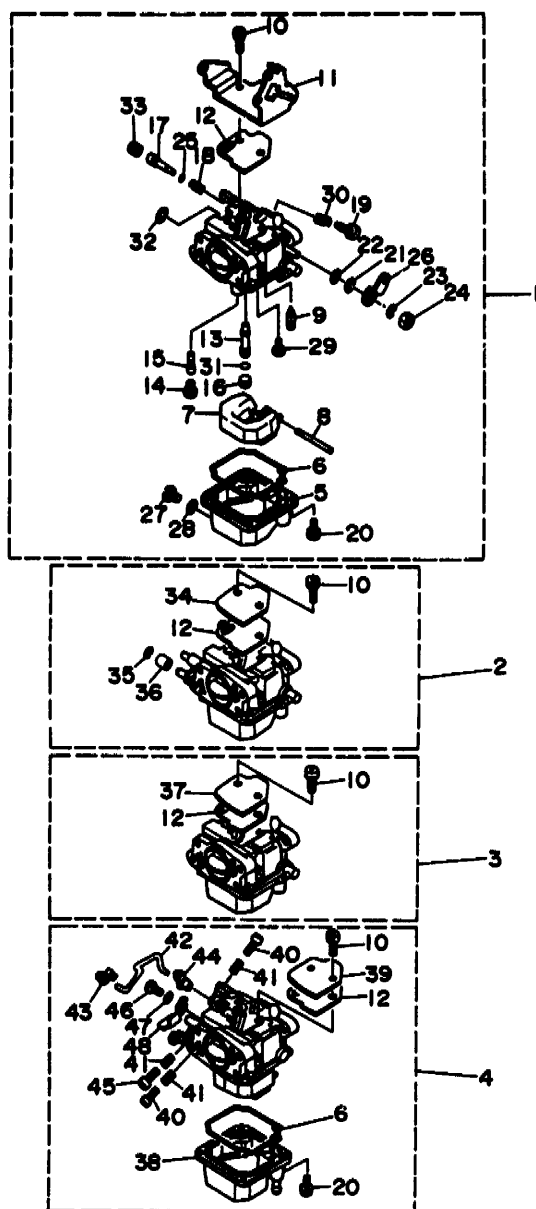
62YJA-5070

FIG. 7 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-14901-01	CARBURETOR ASSY 1	1	UR F50A
	62Y-14901-10	CARBURETEUR 1 COMPLET	1	UR F45A
	64J-14901-01	CARBURETOR ASSY 1	1	UR FT50B
	62Y-14902-01	CARBURETEUR 1 COMPLET	1	UR FT50B
2	62Y-14902-01	CARBURETOR ASSY 2	1	UR F50A
	62Y-14902-10	CARBURETEUR 2 COMPLET	1	UR F45A
	64J-14902-01	CARBURETOR ASSY 2	1	UR FT50B
	62Y-14903-01	CARBURETEUR 2 COMPLET	1	UR FT50B
3	62Y-14903-01	CARBURETOR ASSY 3	1	UR F50A
	62Y-14903-10	CARBURETEUR 3 COMPLET	1	UR F45A
	64J-14903-01	CARBURETOR ASSY 3	1	UR FT50B
	62Y-14904-01	CARBURETEUR 3 COMPLET	1	UR FT50B
4	62Y-14904-01	CARBURETOR ASSY 4	1	UR F50A
	62Y-14904-10	CARBURETEUR 4 COMPLET	1	UR F45A
	64J-14904-01	CARBURETOR ASSY 4	1	UR FT50B
	62Y-14381-00	CARBURETEUR 4 COMPLET	1	UR FT50B
5	62Y-14381-00	.BODY, FLOAT CHAMBER	3	#1,2,3
6	6L2-14384-00	.CORPS, CUVE DE FLOTTEUR	4	
7	6L2-14385-00	.GASKET, FLOAT CHAMBER	4	
8	6E5-14386-01	.JOINT, CUVE DE FLOTTEUR	4	
9	6L2-14392-00	.FLOAT	4	
10	97980-04110	.FLOTTEUR	4	
11	62Y-14157-00	.PIN, FLOAT	4	
12	62Y-14399-00	.AXE, FLOTTEUR	4	
13	62Y-14341-00	.VALVE, NEEDLE	4	
14	62Y-14343-56	.POINTEAU	4	
15	62Y-14342-21	.SCREW, WITH WASHER	8	
16	62Y-14355-00	.VIS, AVEC RONDELLE	1	#1
17	12V-14105-00	.COVER, MIXING	4	
	62Y-14105-00	.COUVERCLE DE CHAMBRE	4	
	62Y-14341-10	.VALVE, BIMETAL	4	
	62Y-14341-10	.CLAPET, BILAME	4	UR
	62Y-14343-52	.NOZZLE, MAIN	4	UR F45A
	62Y-14372-10	.PUITS D'AIGUILLE	4	UR
	62Y-14342-21	.JET, MAIN (#112)	2	UR F45A #1,2
	62Y-14343-52	.GICLEUR, PRINCIPAL (#112)	2	UR F45A #3,4
	62Y-14372-10	.JET, MAIN (#104)	2	UR F45A #3,4
	62Y-14342-21	.GICLEUR, PRINCIPAL (#104)	4	
	62Y-14355-00	.JET, MAIN (#103)	4	
	12V-14105-00	.GICLEUR, PRINCIPAL (#103)	4	
	62Y-14105-00	.JET, PILOT (# 42)	4	
	62Y-14105-00	.GICLEUR, RALENTI (# 42)	4	
	62Y-14105-00	.NOZZLE, MAIN 2	4	
	62Y-14105-00	.PUITS D'AIGUILLE	4	
	62Y-14105-00	.PILOT SCREW SET	4	UR
	62Y-14105-00	.JEU DE VIS DE RICHESSE	4	UR

C1



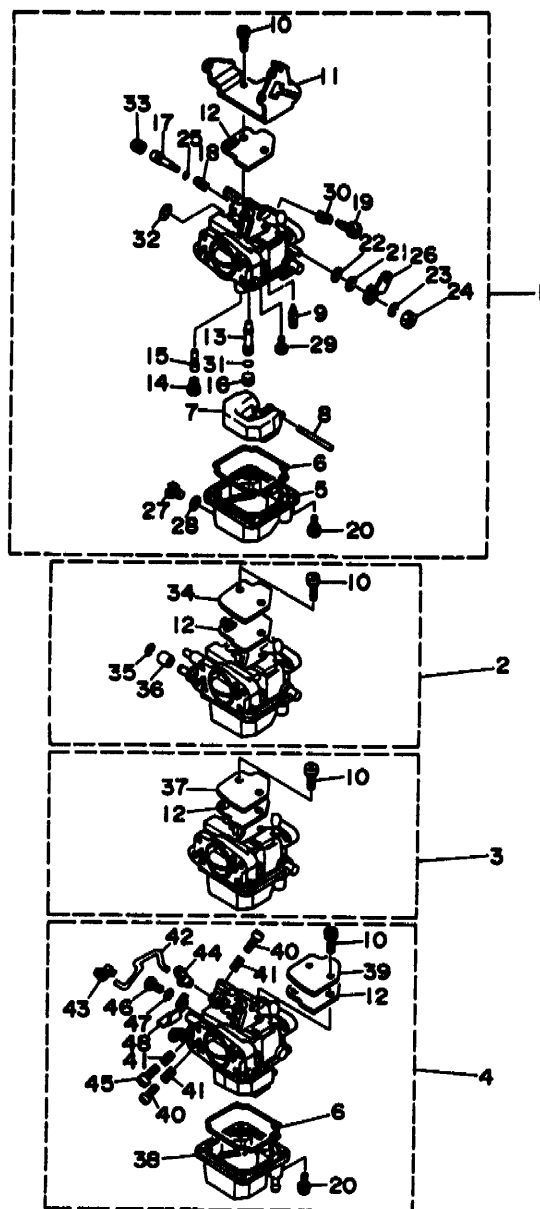
62YJA-5070

FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
17	62Y-14323-10	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	4	UR F45A
18	30X-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	4	
19	62Y-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	3	#1,2,3
20	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	16	
21	93430-04301	.CIRCLIP .CLIPS	4	
22	62Y-14475-00	.WASHER .RONDELLE	4	
23	6A1-14356-00	.WASHER, SPRING .RONDELLE	1	#1
24	654-14363-01	.NUT .ECROU	1	#1
25	5H0-14397-00	.O-RING .JOINT TORIQUE	4	
26	62Y-14276-00	.LEVER .LEVIER	1	#1
27	62Y-14383-00	.SCREW, DRAIN .BOUCHON, PURGE	4	
28	62Y-14398-00	.GASKET .JOINT	4	
29	98980-04006	.SCREW, BIND .VIS	4	
30	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	3	#1,2,3
31	6F5-14397-00	.O-RING .JOINT TORIQUE	4	
32	6L2-14357-00	.WASHER, PLAIN .RONDELLE PLATE	3	#1,2,3
33	50M-14355-00	.PLUG .PLOT	4	
34	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#2
35	62Y-14159-00	.CLIP .JONC	1	#2
36	62Y-14267-00	.ROLLER .ROULEAU	1	#2
37	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#3
38	62Y-14381-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	#4
39	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#4
40	62Y-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	#4
41	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	3	#4
42	62Y-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	#4
43	6F5-41262-01	.JOINT, THROTTLE LEVER .AXE	1	#4
44	62Y-41262-00	.JOINT, CHOKE LEVER .RACCORD, LEVIER DE STARTER	1	#4

C2

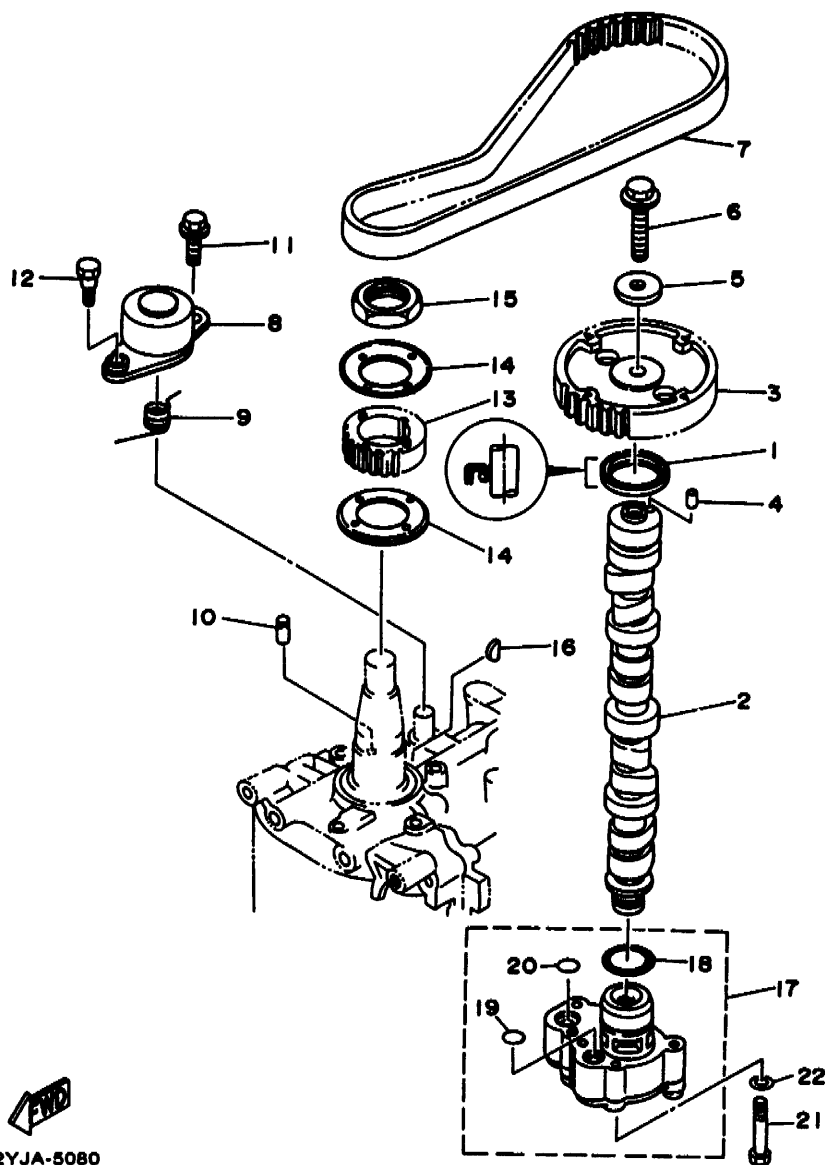


62YJA-5070

FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	664-14321-01	.SCREW, THROTTLE	1 #4	
46	664-14327-01	.VIS, ACCELERATEUR	1 #4	
47	62Y-14597-00	.SCREW	1 #4	
48	62Y-14573-00	.WASHER	1 #4	
		.RONDELLE		
		.LEVER	1 #4	
		.LEVIER		



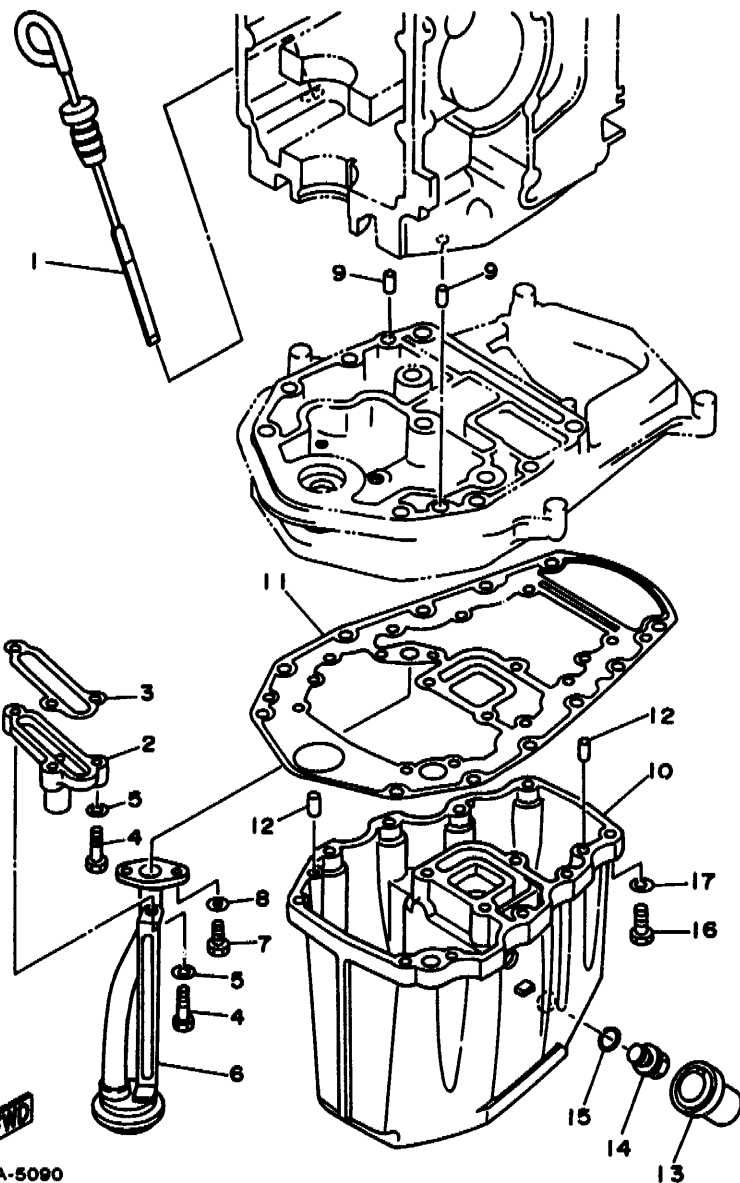
62YJA-5080

FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93102-37M40	OIL SEAL	1	
2	62Y-12171-00	JOINT SPY	1	
3	62Y-11537-00	CAMSHAFT 1	1	
4	93605-14143	ARBRE A CAMES 1	1	
5	90201-10M06	GEAR, DRIVEN	1	
6	95895-10040	PIGNON SECONDAIRE	1	
7	62Y-46241-00	PIN, DOWEL	1	
8	62Y-11590-00	AXE	1	
9	90508-23M36	WASHER, PLATE	1	
10	90249-07M29	RONDELLE, PLATE	1	
11	95895-08020	BOLT, FLANGE	1	
12	90109-06M64	BOULON	1	
13	62Y-11536-00	BOLT	1	
14	62Y-11557-00	GEAR, DRIVE	1	
15	90170-35M32	PIGNON SECONDAIRE	1	
16	90280-04M06	WASHER 1	2	
17	62Y-13300-00	RONDELLE 1	1	
18	93210-33MH2	NUT	1	
19	93210-12MG9	ECROU	1	
20	93210-14515	KEY, WOODRUFF	1	
21	97095-06040	CLAVETTE, DEMI-LUNE	1	
22	92990-06600	OIL PUMP ASSY	1	
		POMPE A HUILE COMPLET		
		.O-RING	1	
		.JOINT TORIQUE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		BOLT	4	
		BOULON	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	

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62YJA-5090

FIG. 9 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-15362-00	PLUG, OIL LEVEL	1	
2	62Y-11575-00	PLOT, NIVEAU D'HUILE	1	
3	62Y-13475-00	RELIEF VALVE ASS'Y	1	
4	62Y-13475-00	SOUPAPE DE RENTREE D'AIR	1	
5	97013-06025	GASKET	1	
6	92990-06600	JOINT	1	
7	92990-06600	BOLT	3	
8	92990-06600	BOULON	3	
9	92990-06600	WASHER, PLATE	3	
10	62Y-13411-00	RONDELLE, PLATE	1	
11	62Y-13411-00	STRAINER, OIL	1	
12	97014-06016	FILTRE, HUILE	1	
13	97014-06016	BOLT	2	
14	92990-06600	BOULON	2	
15	92990-06600	WASHER, PLATE	2	
16	93608-12M05	RONDELLE, PLATE	2	
17	93608-12M05	PIN, DOWEL	2	
18	62Y-15311-00-5B	AXE	1	
19	62Y-15311-00-5B	OIL PAN	1	
20	62Y-15312-00	VENTILATEUR D'HUILE	1	
21	62Y-15312-00	GASKET, OIL PAN	1	
22	93606-12019	JOINT DE VENTILATEUR D'HUILE	1	
23	93606-12019	PIN, DOWEL	4	
24	62Y-15316-00	GOUPILLE	1	
25	62Y-15316-00	DAMPER, ENGINE MOUNT 1	1	
26	62Y-13471-00	AMORTISSEUR DE SUPPORT	1	
27	62Y-13471-00	PLUG, DRAIN	1	
28	93210-14515	PLOT, VIDANGE	1	
29	93210-14515	O-RING	1	
30	97095-06025	JOINT TORIQUE	1	
31	97095-06025	BOLT	10	
32	92990-06600	BOULON	10	
33	92990-06600	WASHER, PLATE	10	
34	92990-06600	RONDELLE, PLATE	10	

C5

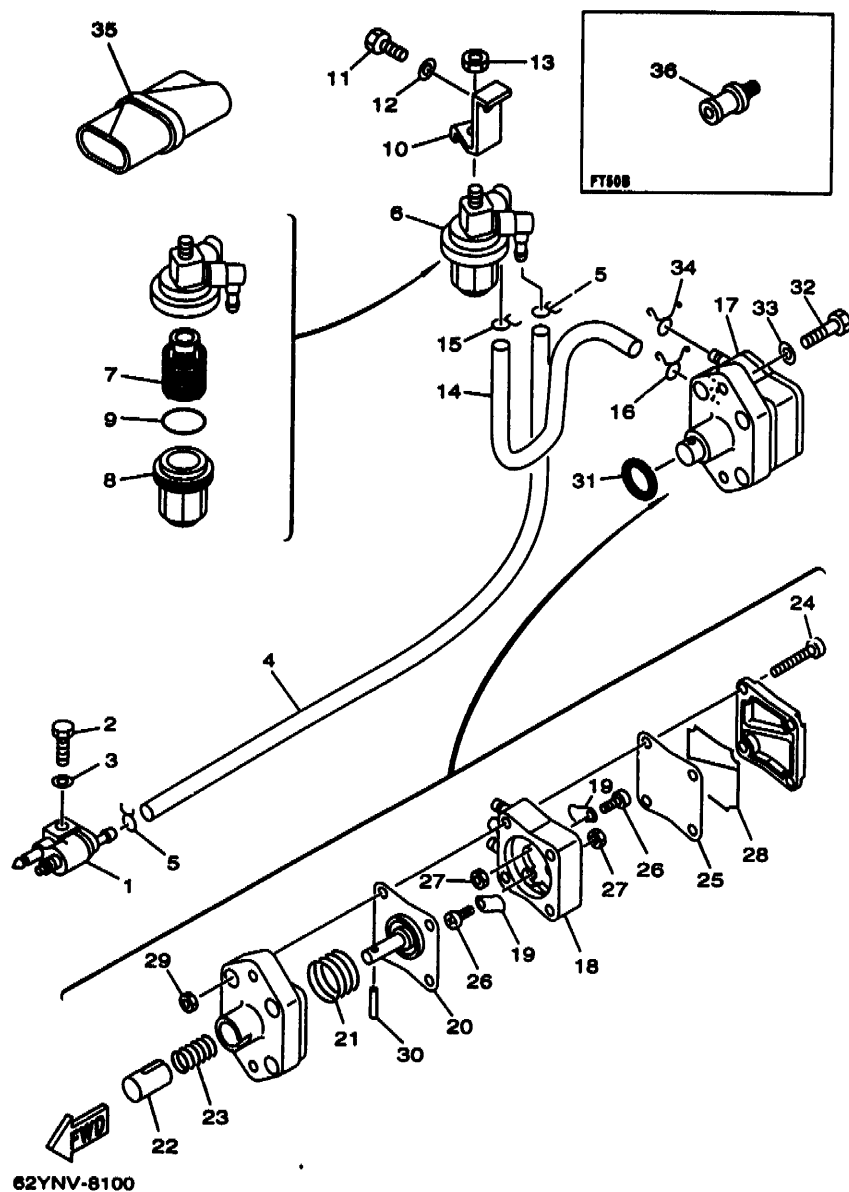


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDENT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90445-10M34	WASHER, PLATE RONDELLE, PLATE	1	
5	90467-09M03	HOSE DURITE	1	
6	61N-24560-00	CLIP JONC	2	
7	61N-24563-00	FILTER ASSY ENS FILTRE	1	
8	61N-24521-00	ELEMENT, FILTER .ELEMENT, FILTRE	1	
9	93210-32738	CUP, FILTER .CUP, FILTRE	1	
10	62Y-24566-00	CUVETTE, FILTRE .O-RING	1	
11	97095-08014	JOINT TORIQUE	1	
12	92995-08600	BRACKET, FILTER SUPPORT, FILTRE	1	
13	95380-08600	BOLT BOULON	1	
14	90445-10M48	WASHER RONDELLE	1	
15	90467-09M03	NUT ECROU	1	
16	90467-10M04	HOSE DURITE	1	
17	62Y-24410-02	CLIP JONC	1	
18	62Y-24413-00	CLIP JONC	1	
19	62Y-24421-01	FUEL PUMP ASSY POMPE A ESSENCE	1	
20	62Y-24411-02	BODY 2 .CORPS 2	1	
21	62Y-24423-00	VALVE, CHECK .SOUPAPE, RETENUE	2	
22	62Y-13131-01	DIAPHRAGM .DIAPHRAGME	1	
23	62Y-24454-00	SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	
24	62Y-24444-00	PLUNGER .PLONGEUR	1	
25	62Y-24471-00	SPRING .RESSORT	1	
26	6A0-14325-00	SCREW .VIS	4	
27	95380-03600	DIAPHRAGM .DIAPHRAGME	1	
28	62Y-24452-00	SCREW, PAN HEAD .VIS TETE CONIQUE	2	
		NUT ECROU	2	
		COVER .COUVERCLE	1	

C6

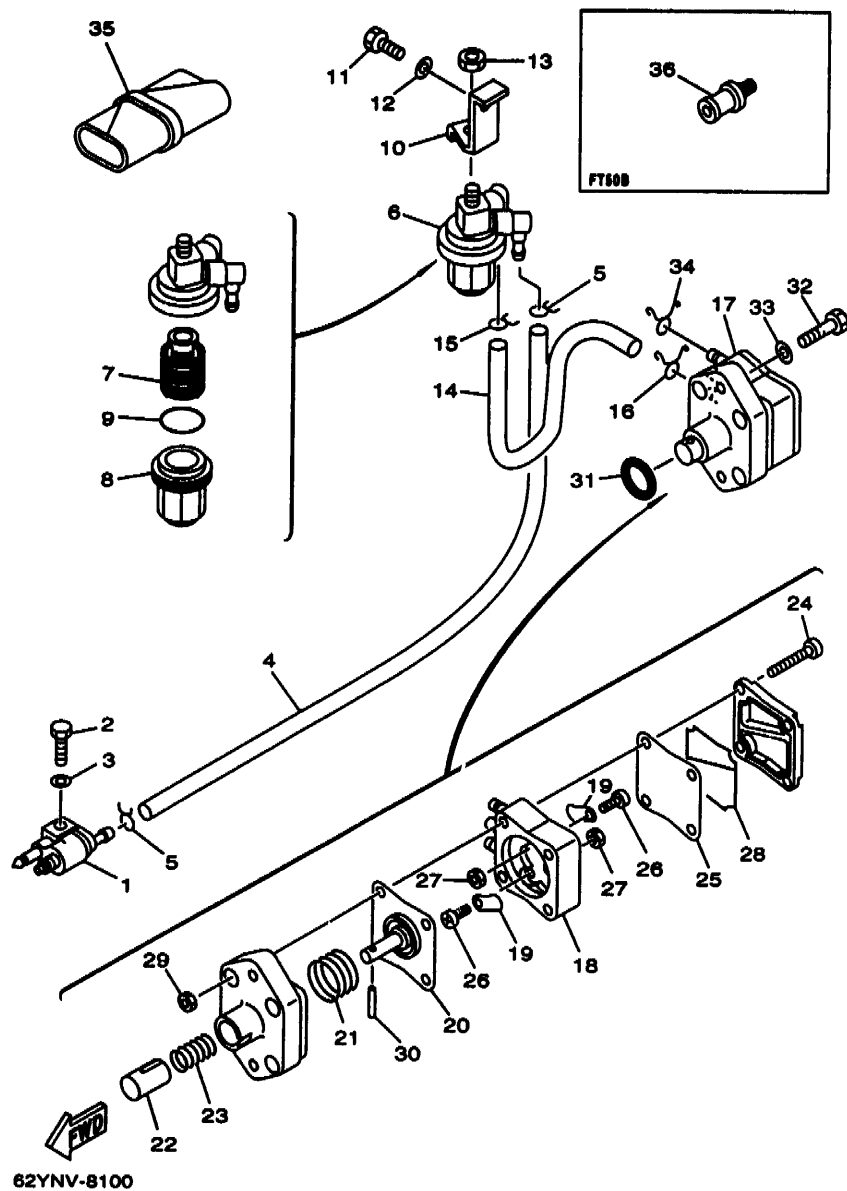
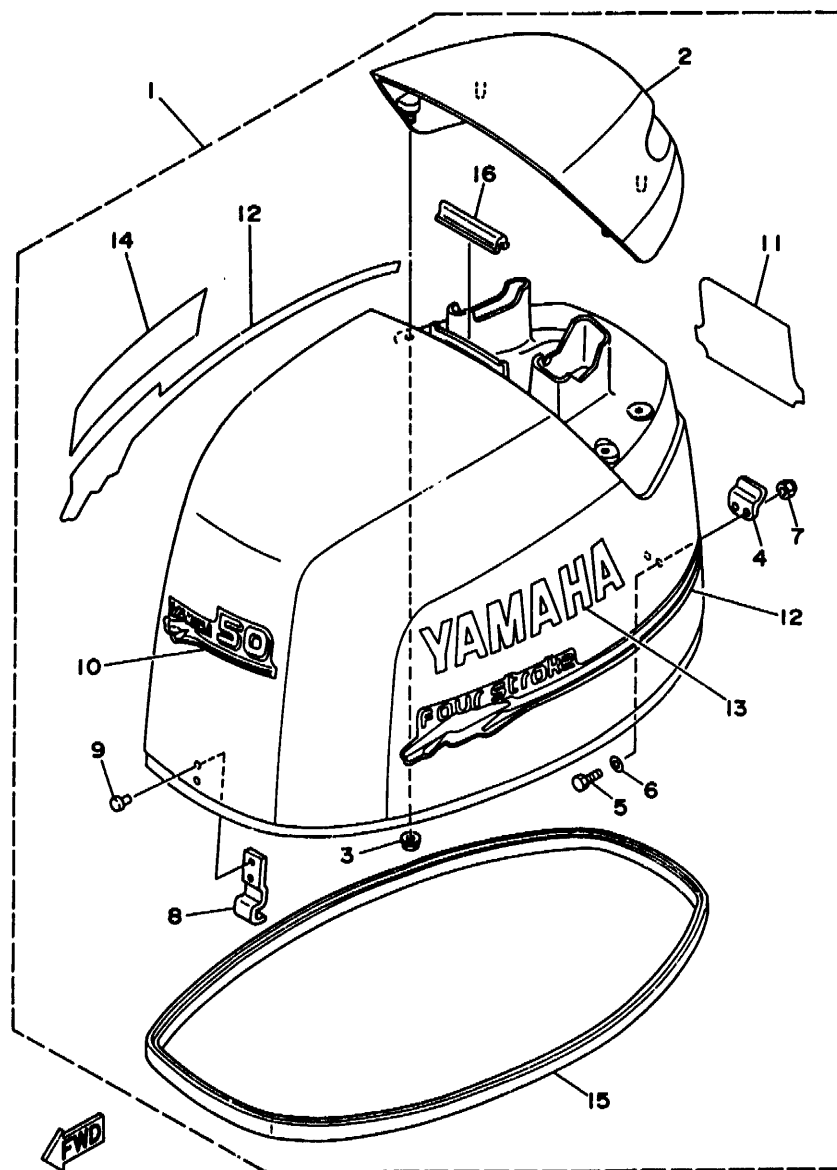


FIG. 10 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	95380-05600	.NUT	4	
30	62Y-24374-01	.ECROU	1	
31	93210-25070	.PIN	1	
32	97095-06030	.GOUPILLE	1	
33	92990-06600	O-RING	1	
34	90467-10M04	JOINT TORIQUE	1	
35	62Y-28100-00	BOLT	2	
36	6E0-28193-00-94	BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		CLIP	1	
		JONG	1	
		TOOL KIT	1	
		TROUSSE A OUTILS	1	
		PLUG, WATER CHECK	1	FT50B
		BOUCHON, CONTROLE D'EAU	1	



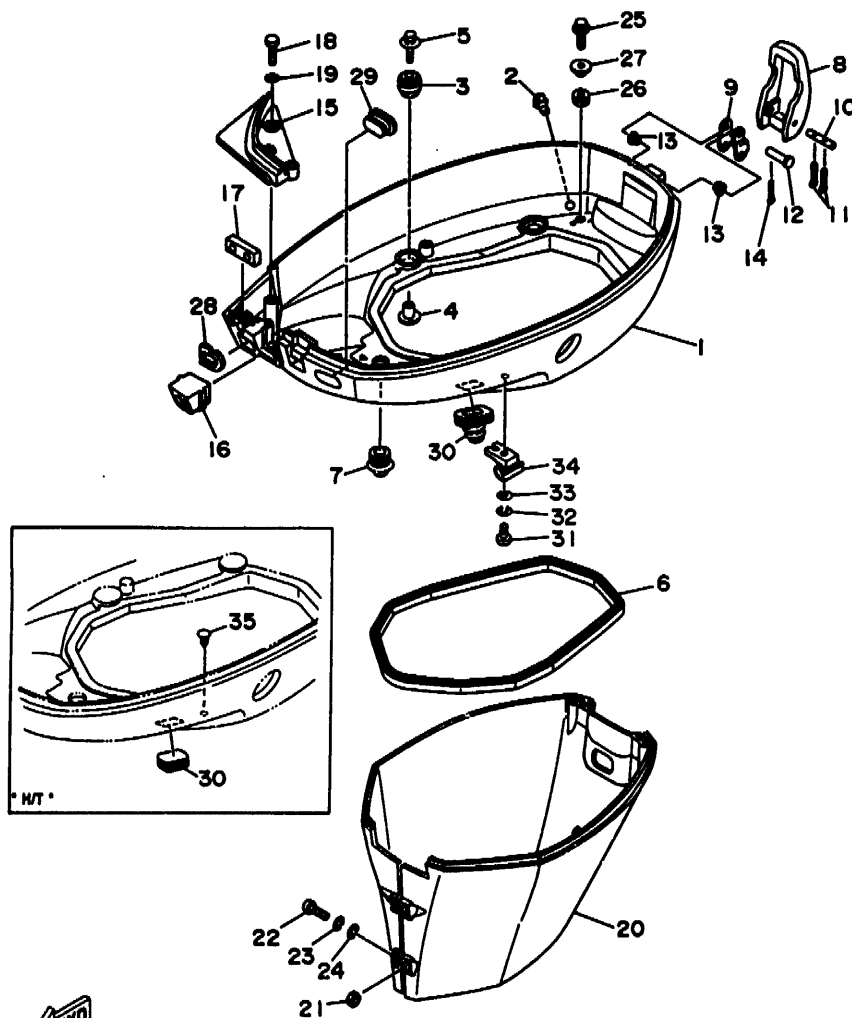
62YJA-5110

FIG. 11 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F50A
	64J-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR FT50B
	62Y-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F45A
2	62Y-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
3	90179-06M24	.NUT .ECROU	4	
4	62Y-42652-00	.HOOK .CROCHET	1	
5	97095-05016	.BOLT .BOULON	2	
6	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	95780-05300	.NUT, FLANGE .ECROU	2	
8	62Y-42651-00	.HOOK .CROCHET	1	
9	90266-06M02	.RIVET .RIVET	2	
10	62Y-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR
	62Y-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR F45A
11	62Y-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F50A
	64J-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR FT50B
	62Y-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F45A
12	62Y-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	
13	62Y-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1	
14	62Y-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1	
15	62Y-42615-00	.SEAL .JOINT	1	
16	61N-42628-00	.SEAL .JOINT	1	

D1



62YJA-5121

FIG. 12 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-42711-02-4D	COWLING, BOTTOM CUVETTE	1	UR H/T
	62Y-42711-12-4D	COWLING, BOTTOM CUVETTE	1	UR PTT
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	90480-09M12	GROMMET PASSE-FIL	4	
4	90387-06M69	COLLAR COLLERETTE	4	
5	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
6	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
7	6E5-42724-00	GROMMET PASSE-FIL	1	
8	62Y-42828-00-4D	PLATE, CLAMP PLAQUE, PRESSE	1	
9	62Y-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90249-05M30	PIN GOUPILLE	1	
11	91490-16010	PIN, COTTER GOUPILLE	2	
12	90240-05M19	PIN, CLEVIS BOULON, A GOUPILLE	1	
13	90386-05002	BUSH DOUILLE	2	
14	91490-16010	PIN, COTTER GOUPILLE	1	
15	62Y-42738-01-5B	PLATE, FITTING ETRIER	1	
16	62Y-42725-00	GROMMET PASSE-FIL	1	
17	62Y-42727-00	GROMMET PASSE-FIL	1	
18	97095-06020	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	62Y-42741-00-4D	APRON CAPOT LATERAL	1	
21	95380-06600	NUT ECROU	2	
22	98580-06025	SCREW, PAN HEAD VIS	2	
23	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	95895-06016	BOLT, FLANGE BOULON	2	
26	90480-13M24	GROMMET PASSE-FIL	2	
27	90387-06M40	COLLAR COLLERETTE	2	

D2

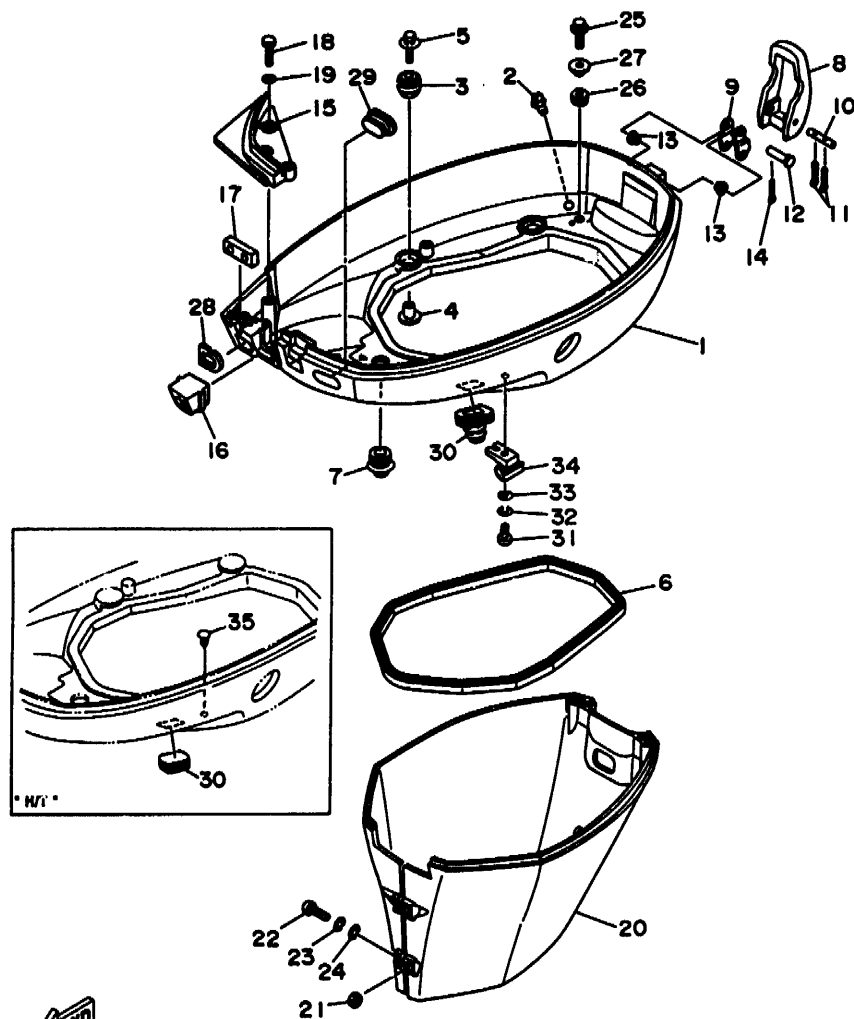


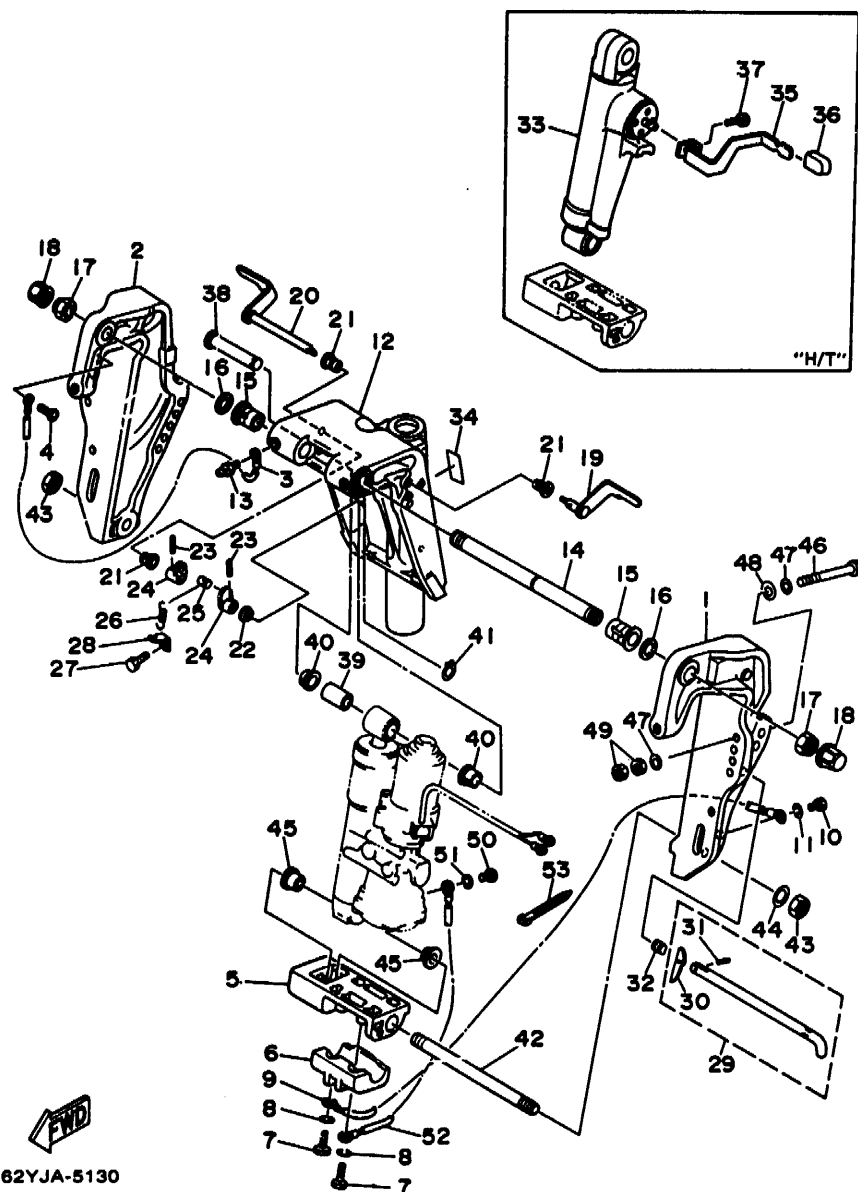
FIG. 12 BOTTOM COMING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	61N-24329-00	SEAL JOINT	1	
29	6H3-42727-00	GROMMET PASSE-FIL	1	
30	6H4-42726-00	GROMMET PASSE-FIL	1	UR H/T
	688-42726-10	GROMMET PASSE-FIL	1	UR PTT
31	98580-06025	SCREW, PAN HEAD VIS	1	PTT
32	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	PTT
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
34	90464-09M43	CLAMP BRIDE	1	PTT
35	90338-05M03	PLUG PLOT	1	

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D3



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FIG. 13 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
6	63D-45251-00	ANODE	1	
7	97095-06025	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	63D-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
13	93700-06M03	NIPPLE, GREASE PION	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
18	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	90386-10M16	BUSH DOUILLE	3	
22	90386-10025	BUSH DOUILLE	1	
23	91690-30020	PIN, SPRING AGRAFFE	2	
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
25	90249-06M19	PIN GOUPILLE	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
27	97095-06010	BOLT BOULON	1	
28	6G5-43144-00	HOOK, SPRING CROCHET	1	

D4

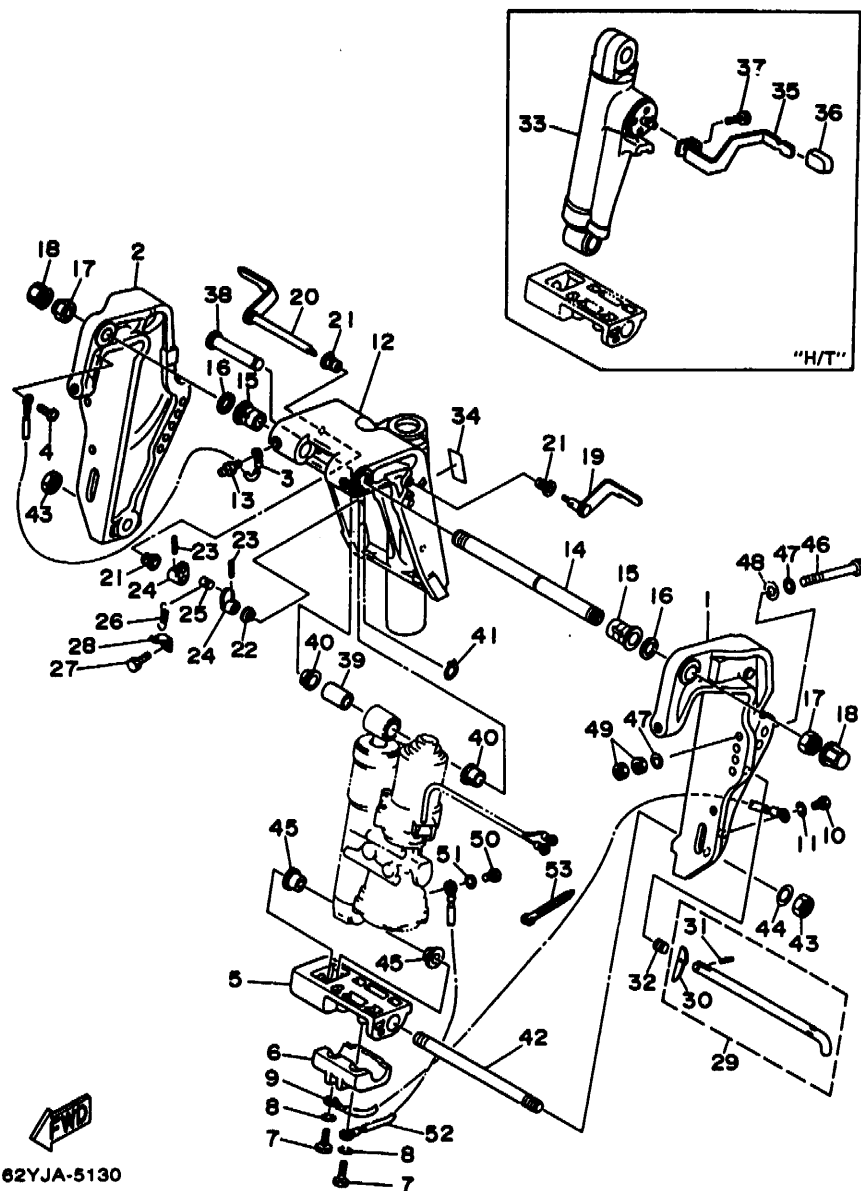
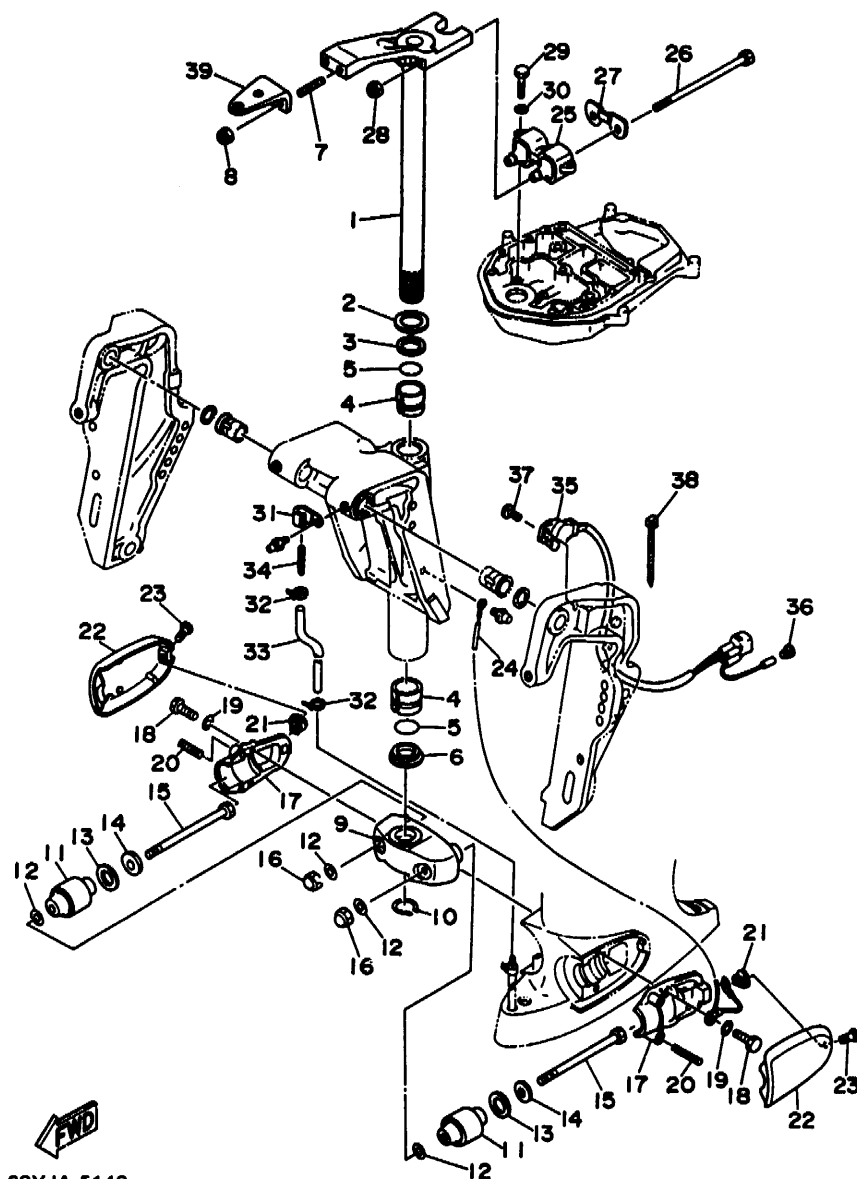


FIG. 13 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
30	688-43165-00	.PLATE, TILT LOCK	1	
31	91690-30012	.TAQUET, BROCHE INCLINAISON	1	
32	90502-16M02	.PIN, SPRING	1	
33	62Y-43170-00-4D	.AGRAFFE SPRING, CONICAL RESSORT, CONIQUE	1	H/T
34	63D-43691-00	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	H/T
35	63D-43631-00	INDICATOR, TILT	1	H/T
36	682-43318-01	ETIQUETTE, RELEVAGE	1	H/T
37	97095-06010	LEVER, TILT LEVIER, INCLINAISON	1	H/T
38	6E5-43126-02	COVER CAPUCHON	1	H/T
39	90386-18M92	BOLT BOULON	1	
40	90386-18M35	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
41	93410-18M02	BUSH DOUILLE	2	
42	90116-18M52	BUSH DOUILLE	1	
43	90170-18M10	CIRCLIP CLIPS	1	
44	92995-18600	BOLT, STUD GOIJON	1	
45	90386-18M44	NUT ECROU	2	
46	90101-12M65	WASHER RONDELLE, PLATE	1	
47	92990-12200	BUSH DOUILLE	4	
48	90201-12426	BOLT BOULON	8	
49	95380-12600	WASHER, PLAIN RONDELLE, PLATE	4	
50	97095-06010	WASHER, PLATE RONDELLE, PLATE	8	
51	92990-06600	NUT ECROU	1	PTT
52	6H1-82148-00	BOLT BOULON	1	PTT
53	90465-11M10	WASHER, PLATE RONDELLE, PLATE	1	PTT
		WIRE, LEAD 4 FIL 4	4	PTT
		CLAMP BRIDE		

D5



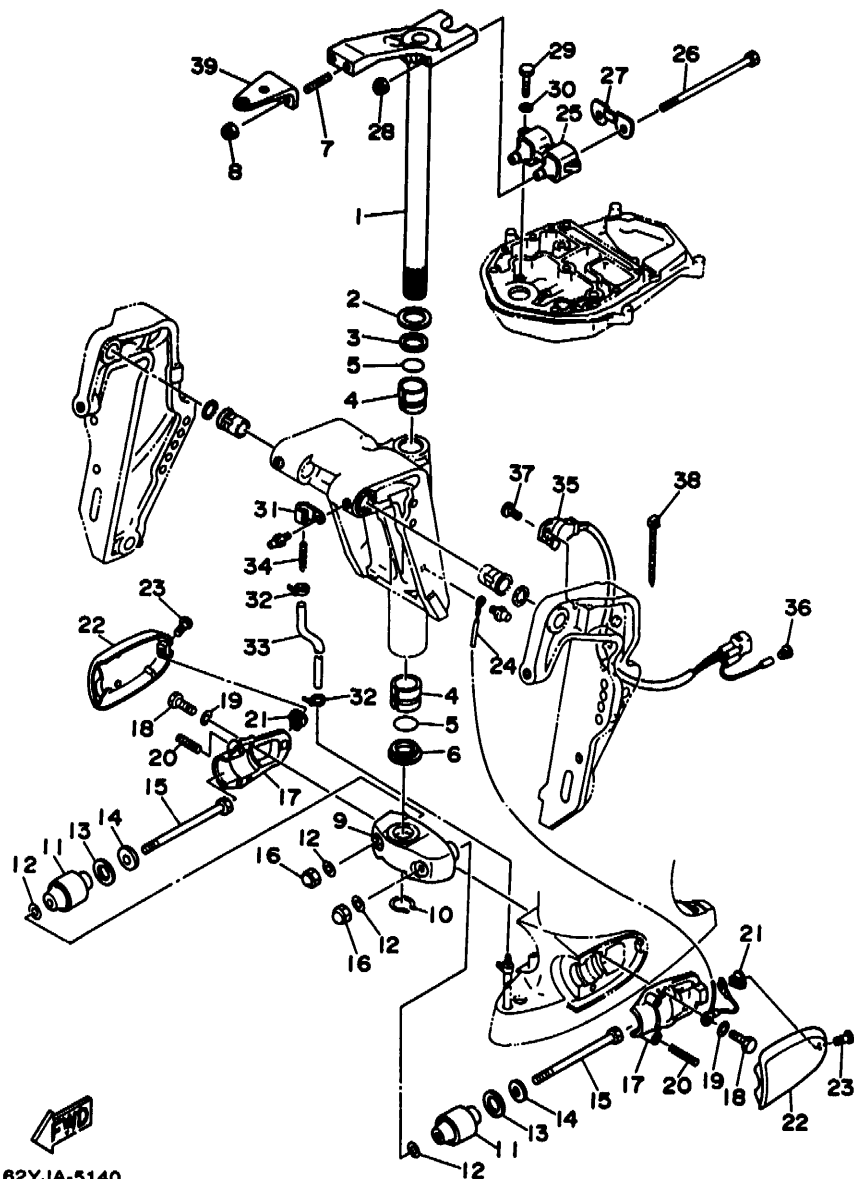
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FIG. 14 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
3	90386-30M78	BUSH DOUILLE	1	
4	90386-30M77	BUSH DOUILLE	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	
6	90386-30M60	BUSH DOUILLE	1	
7	90116-10175	BOLT, STUD GOIJON	2	
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
9	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
10	93410-28M06	CIRCLIP CLIPS	1	
11	679-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
13	90202-21100	WASHER, PLATE RONDELLE, PLATE	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	
15	90109-12261	BOLT BOULON	2	
16	95380-12800	NUT, CROWN ECROU, BORGNE	2	
17	663-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	
18	97095-08025	BOLT BOULON	4	
19	92995-08100	WASHER RONDELLE	4	
20	90501-14M08	SPRING, COMPRESSION RESSORT, COMPRESSION	4	
21	90179-06066	NUT ECROU	2	
22	62Y-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	
23	97885-06016	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	
24	697-82127-01	WIRE, LEAD 2 FIL 2	1	
25	62Y-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	UR
	62Y-44514-20-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	UR FT50B
26	90101-08M15	BOLT BOULON	2	
27	63D-44526-00	PLATE PLAQUE	1	

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FIG. 14 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
29	97095-08030	BOLT BOULON	3	
30	92995-08100	WASHER RONDELLE	3	
31	90465-08028	CLAMP BRIDE	1	
32	90465-11M10	CLAMP BRIDE	2	
33	90445-07MF1	HOSE DURITE	1	
34	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
35	63D-83672-00	TRIM SENDER INCLINER RACCORD	1 PTT	
36	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1 PTT	
37	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2 PTT	
38	90465-13M11	CLAMP BRIDE	1 PTT	
39	63D-48511-00-40	HOOK, STEERING ATTACHE, DIRECTION	1	

D7

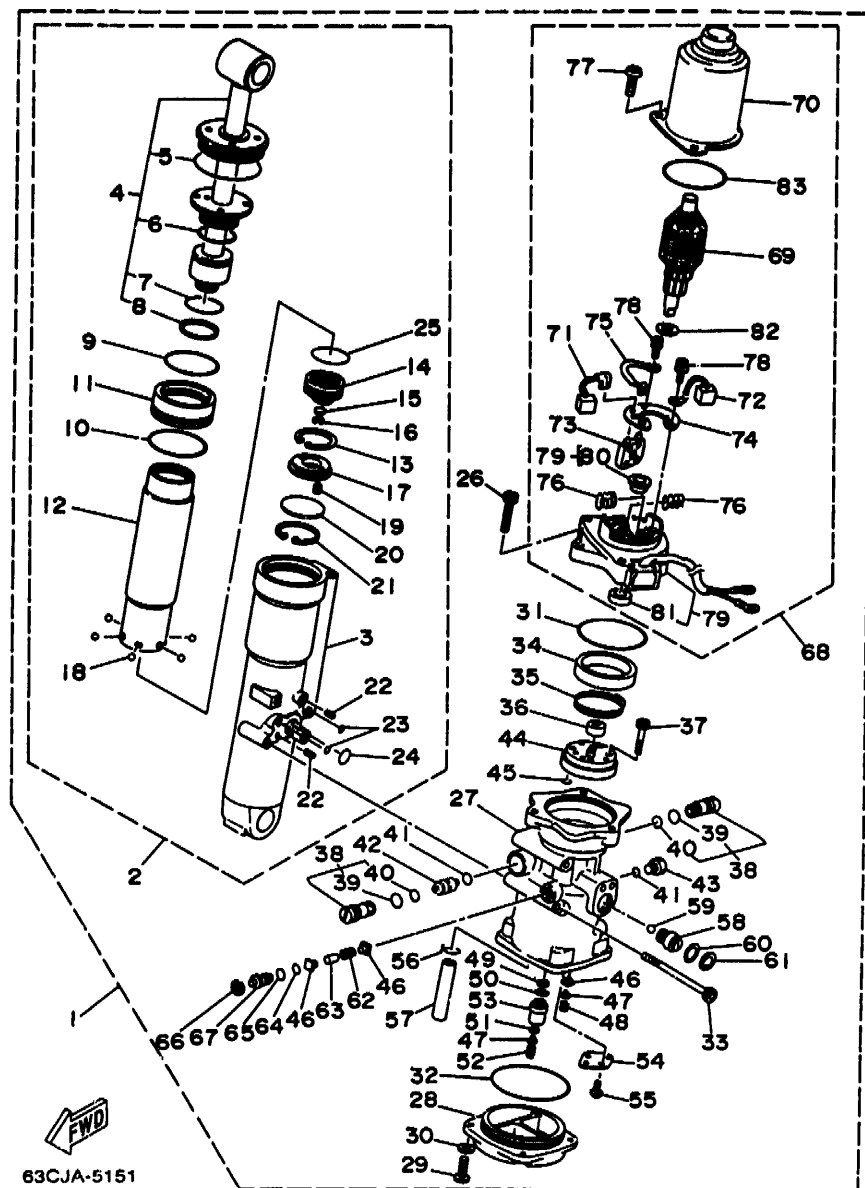


FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62X-43800-02-40	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	62X-43840-01	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1	
4	62X-43810-01	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
5	62X-43861-00	...O-RING ...JOINT TORIQUE	1	
6	62X-43862-00	...O-RING ...JOINT TORIQUE	1	
7	93210-29375	...O-RING ...JOINT TORIQUE	1	
8	62X-43871-00	...RING, BACK UP ...SEGMENT	1	
9	93210-44383	...O-RING ..JOINT TORIQUE	1	
10	93210-48214	...O-RING ..JOINT TORIQUE	1	
11	62X-4388A-00	..PISTON, TRIM ..PISTON	1	
12	62X-22471-00	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR	1	
13	99009-35500	..CIRCLIP ..CIRCLIP	1	
14	62X-43814-00	..PISTON, FREE ..PISTON	1	
15	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT	1	
16	61A-43875-00	..RING, SNAP ..RESSORT	1	
17	62X-43899-00	..PLATE STOPPER ..PLAQUETTE	1	
18	93503-16003	..BALL ..BILLE	6	
19	62X-4384H-00	..SPRING ..RESSORT	2	
20	1UF-22434-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1	1	
21	62X-43875-00	..RING, SNAP ..RESSORT	1	
22	91690-40010	..PIN, SPRING ..AGRAFFE	2	
23	93210-064A5	..O-RING ..JOINT TORIQUE	2	
24	62X-43864-00	..O-RING ..JOINT TORIQUE	1	
25	93210-29375	..O-RING ..JOINT TORIQUE	1	
26	62X-43888-00	..BOLT, SOCKET ..BOULON	3	
27	62X-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER	1	
28	62X-4385M-00	..PLATE, RESERVOIR ..PLAQUETTE	1	

E1

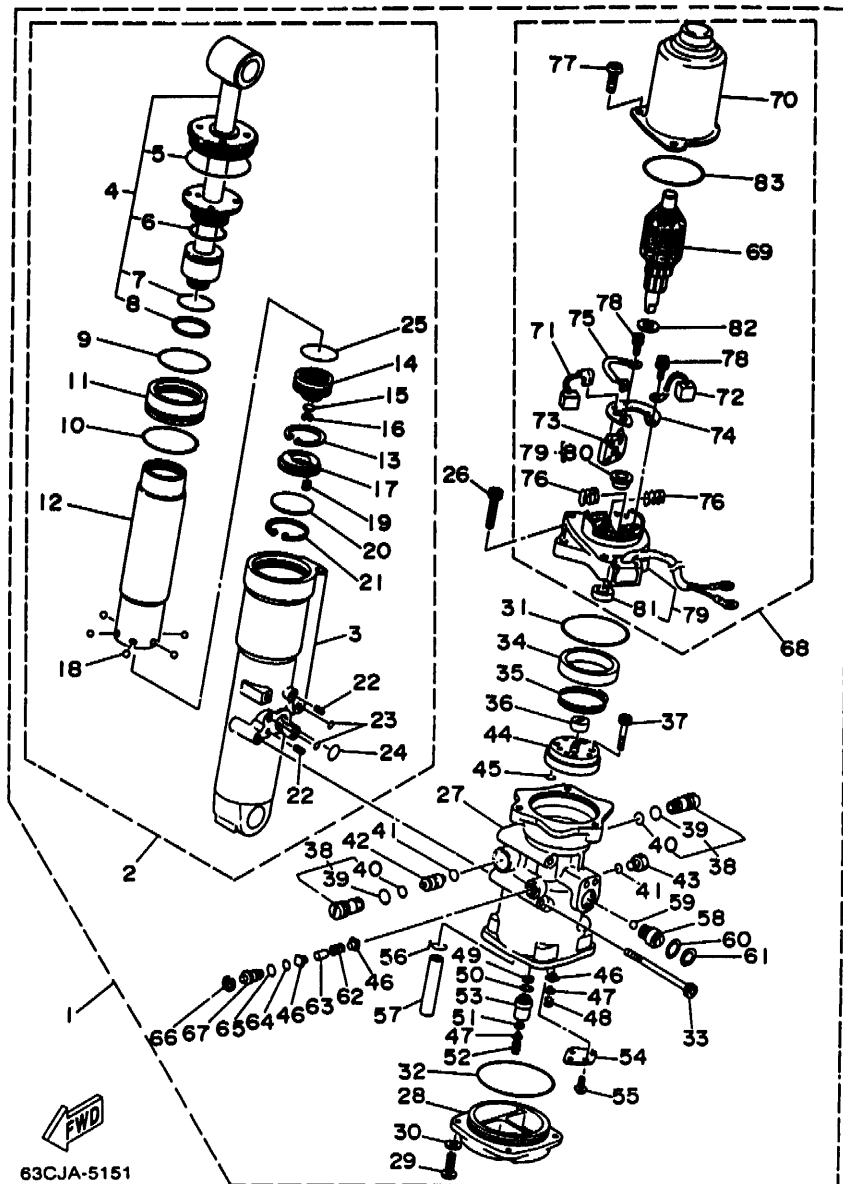
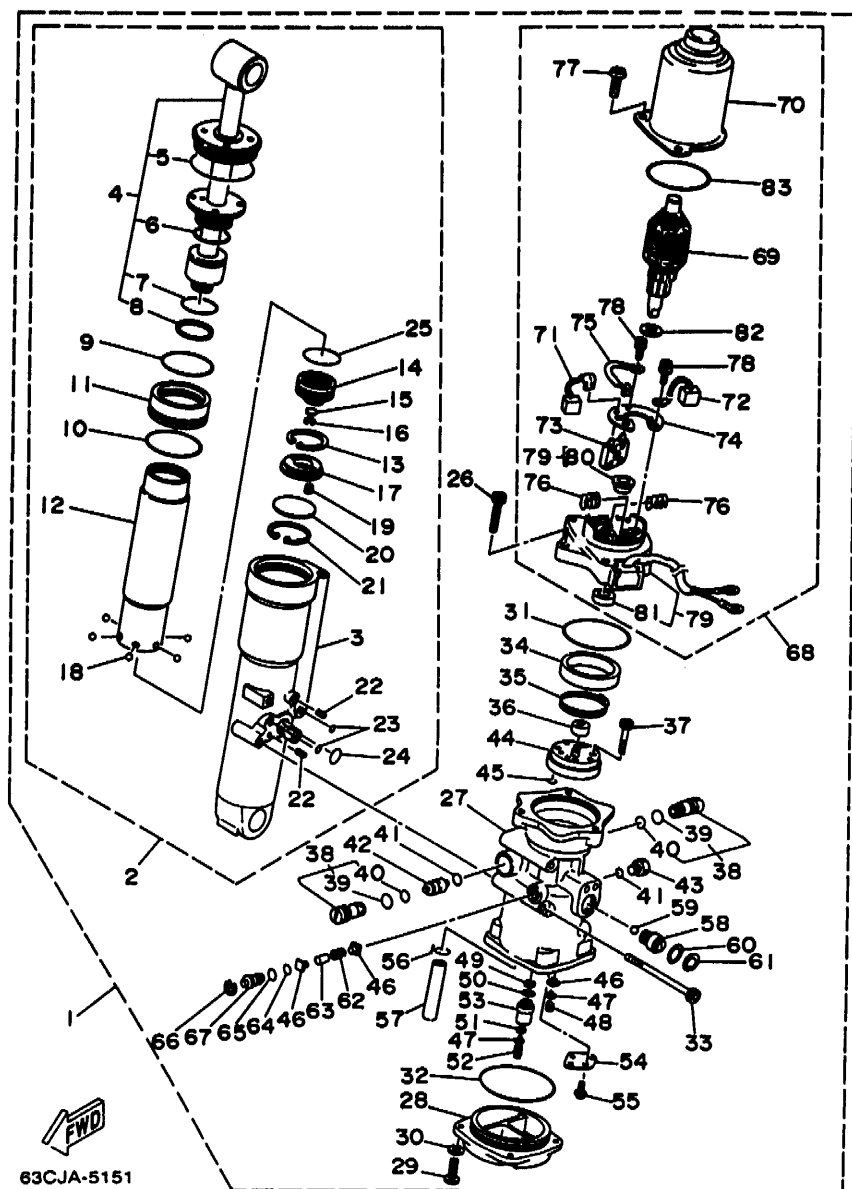


FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06016	.BOLT .BOULON	4	
30	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	4	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1	
32	62X-43866-00	.O-RING .JOINT TORIQUE	1	
33	62X-43878-00	.BOLT, SOCKET .BOULON	3	
34	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
35	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
37	91318-04025	.BOLT .BOULON	4	
38	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
39	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
40	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
41	93210-09350	.O-RING .JOINT TORIQUE	2	
42	62X-43841-01	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
45	93210-06519	.O-RING .JOINT TORIQUE	2	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	3	
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
49	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
50	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	
55	97607-05210	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	2	
56	90467-11044	.CLIP .JONC	1	

E2

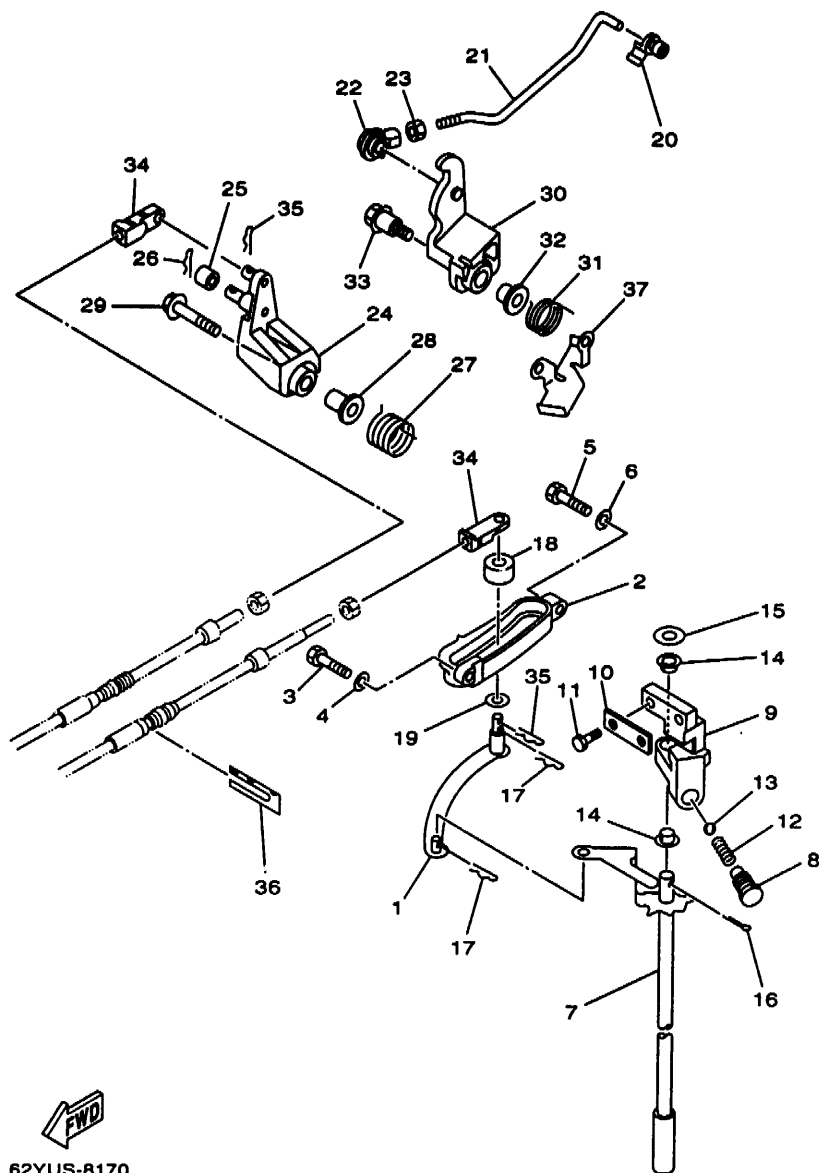


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FIG. 15 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	62X-4383A-00	.HOSE .DURITE	1	
58	62X-43860-00	.MANUAL VALVE SUB-ASSY .SOUPAPE, MANUEL (ENS.)	1	
59	93505-32038	.BALL .BILLE ROULEMENT	1	
60	93210-18397	.O-RING .JOINT TORIQUE	1	
61	6H1-43875-00	.RING, SNAP .RESSORT	1	
62	61A-4385H-00	.SPRING, SEAL .RESSORT	1	
63	93605-10108	.PIN, DOWEL .AXE	1	
64	93210-06632	.O-RING .JOINT TORIQUE	1	
65	93210-07540	.O-RING .JOINT TORIQUE	1	
66	6T4-43876-00	.RING, SNAP .RESSORT	1	
67	6T4-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
68	62X-43880-00	.MOTOR ASSY .MOTEUR (ENS.)	1	
69	62X-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	
70	62X-43804-00	.STATOR ASSY .STATOR (ENS.)	1	
71	62X-43891-00	.BRUSH 1 .BALAI 1	1	
72	62X-43892-00	.BRUSH 2 .BALAI 2	1	
73	62X-82181-00	.CIRCUIT BREAKER COMP. .RUP:EUR COMPLET	1	
74	62X-4380F-00	.PLATE, BRUSH HOLDER .PLAQUE	1	
75	62X-43807-00	.WIRE SUB ASSY .AUXILIAIRE CABLE (ENS.)	1	
76	62X-4386K-00	.SPRING, BRUSH .RESSORT, BALAI	2	
77	97880-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	
78	98517-04012	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
79	62X-43881-00	.FRAME, END .BATI	1	
80	62X-4380H-00	...METAL ...METAL	1	
81	93102-08414	...OIL SEAL ...JOINT SPY	1	
82	90201-083J8	...WASHER, PLATE .RONDELLE, PLATE	1	
83	93210-50582	...O-RING .JOINT TORIQUE	1	

E3



62YUS-8170

FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
2	62Y-44117-01-4D	BRACKET SUPPORT	1	
3	97095-06020	BOLT BOULON	1	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
5	97095-06025	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	62Y-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	
8	62Y-42715-01	BUSHING COUSSINET	1	
9	62Y-44118-00	BRACKET SUPPORT	1	
10	62Y-44112-00	STAY, HANDLE GEAR SHIFT PLAQUE	1	
11	97095-06020	BOLT BOULON	1	
12	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
13	93501-04M02	BALL BILLE ROULEMENT	1	
14	90386-90M90	BUSH DOUILLE	2	
15	90201-10M20	WASHER, PLATE RONDELLE, PLATE	1	
16	91490-20015	PIN, COTTER GOUPILLE	1	
17	90468-18008	CLIP JONC	2	
18	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
19	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
20	6F5-41237-00	JOINT, LINK RACCORD	1	
21	62Y-41241-00	ROD, LINK BIELLETTE	1 UR	
	62Y-41241-10	ROD, LINK BIELLETTE	1 UR F45A	
22	6H1-41237-00	JOINT, LINK RACCORD	1 UR	
	6H4-41237-00	JOINT, LINK RACCORD	1 UR F45A	
23	95380-05700	NUT ECROU	1	
24	62Y-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
25	62Y-42171-00	BUSHING COUSSINET	1	
26	91490-16010	PIN, COTTER GOUPILLE	1	

E4

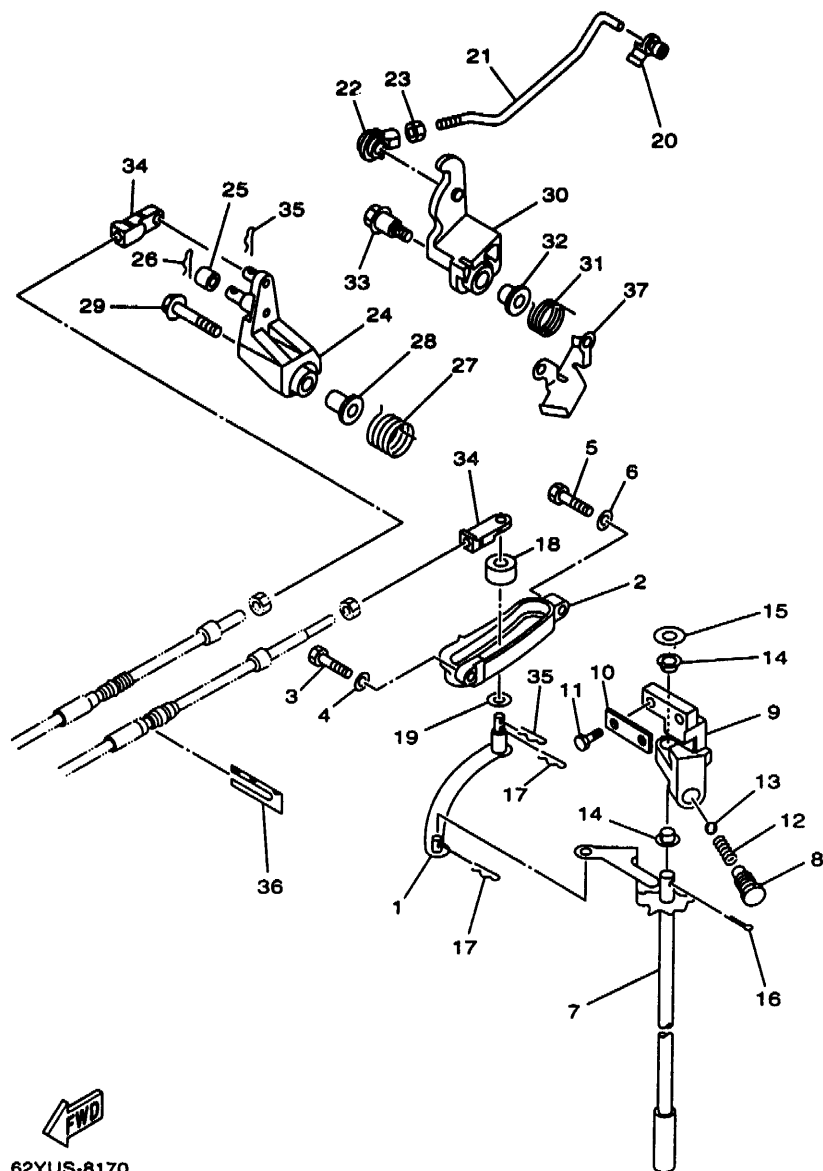


FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	62Y-44135-00	SPRING RESSORT	1	
28	90387-06M45	COLLAR COLLERETTE	1	
29	95895-06030	BOLT, FLANGE BOULON	1	
30	62Y-42335-00	LEVER, ACCEL. CONTROL LEVIER, ACCELERATION	1	UR
	62Y-42335-10	LEVER, ACCEL. CONTROL LEVIER, ACCELERATION	1	UR F45A
31	62Y-44116-01	SPRING RESSORT	1	
32	90386-10009	BUSH DOUILLE	1	
33	90109-06M30	BOLT BOULON	1	
34	668-26363-00	END, CABLE EMBOUT DE CABLE	2	
35	90468-18008	CLIP JONC	2	
36	62Y-48538-00	CLAMP, CABLE 1 COLLIER	1	
37	62Y-42159-00	STAY SUPPORT	1	



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E5

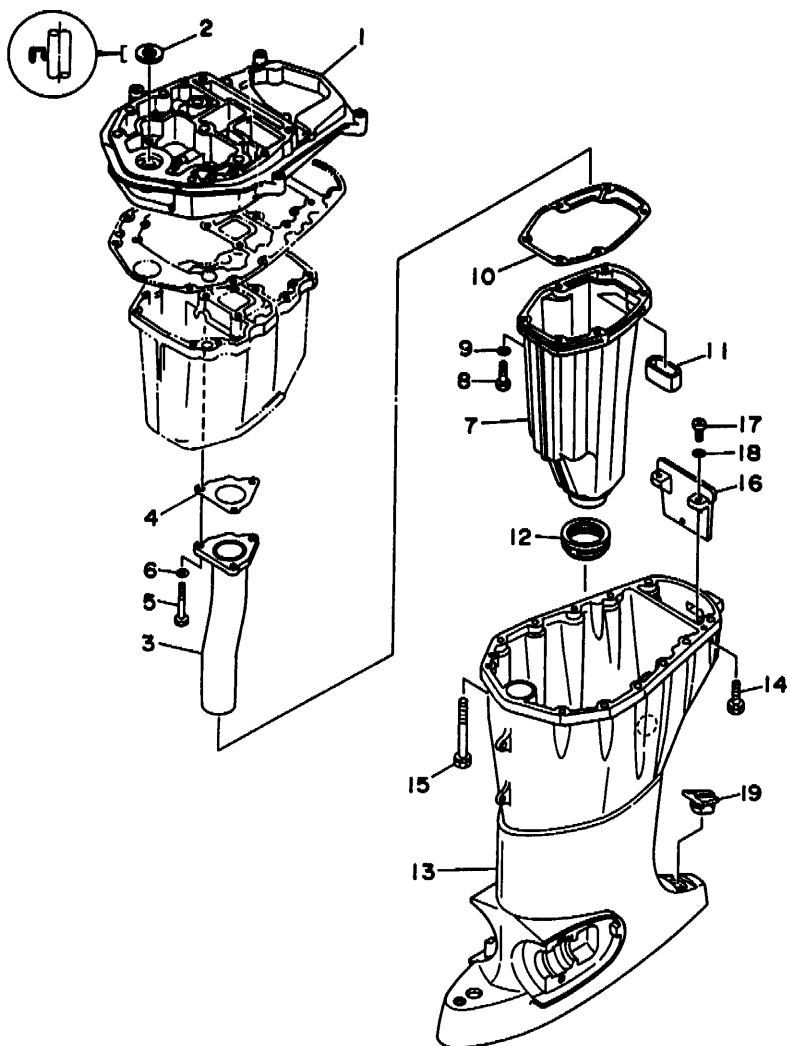


FIG. 17 UPPER CASING

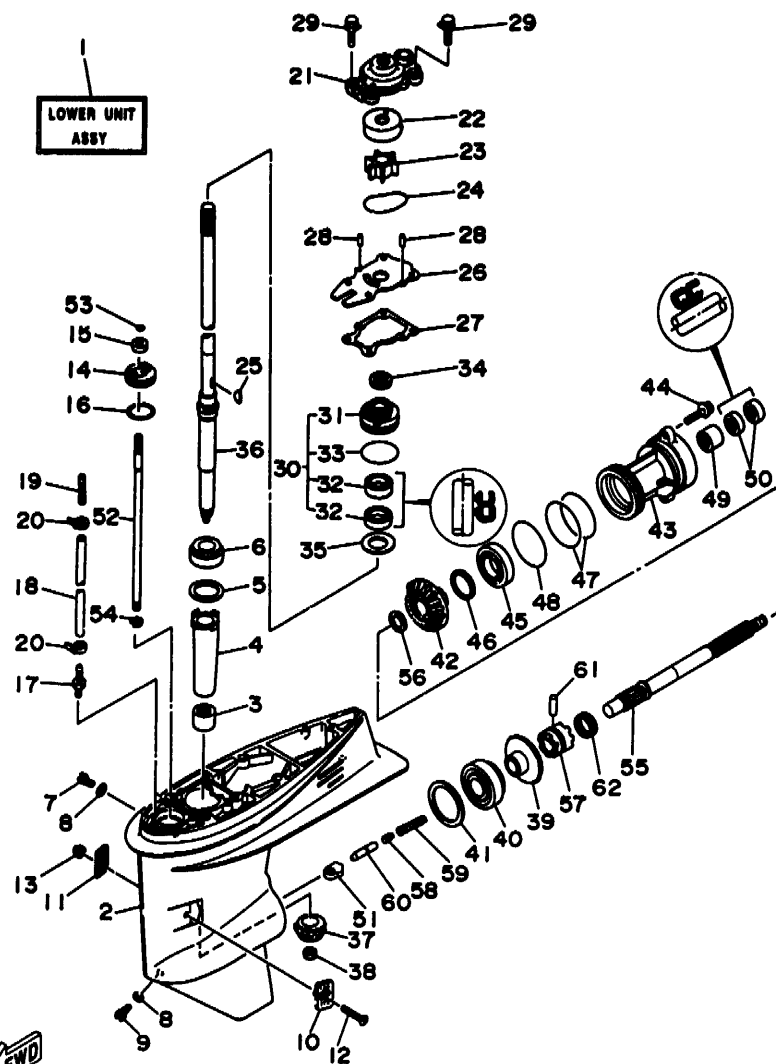
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
2	93104-16M01	OIL SEAL	1	
3	62Y-41131-01	JOINT SPY MANIFOLD, EXT. 1	1	
4	62Y-41133-00	PIPE D'ECHAPPEMENT	1	
5	97095-06045	GASKET, EXHAUST MANIFOLD 1	1	
6	92990-06600	JOINT, PIPE D'ECHAPPEMENT BOLT	3	
7	62Y-14711-00-5B	BOULON WASHER, PLATE RONDELLE, PLATE	3	
8	97095-06025	MUFFLER 1	1	
9	92990-06600	POT D'ECHAPPEMENT 1	1	
10	62Y-41134-00	BOLT BOULON	6	
11	62Y-45127-00	WASHER, PLATE RONDELLE, PLATE	6	
12	663-45123-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
13	62Y-45111-02-4D	SEAL JOINT	1	
14	90119-08M79	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
15	90119-08M82	CASING, UPPER FOURREAU	1	
16	62Y-45151-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
17	98580-05016	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
18	92990-05600	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
19	6H3-45155-00	SCREW, PAN HEAD VIS	2	
		WASHER, PLATE RONDELLE, PLATE	2	
		CAP	1	
		CAPUCHON		



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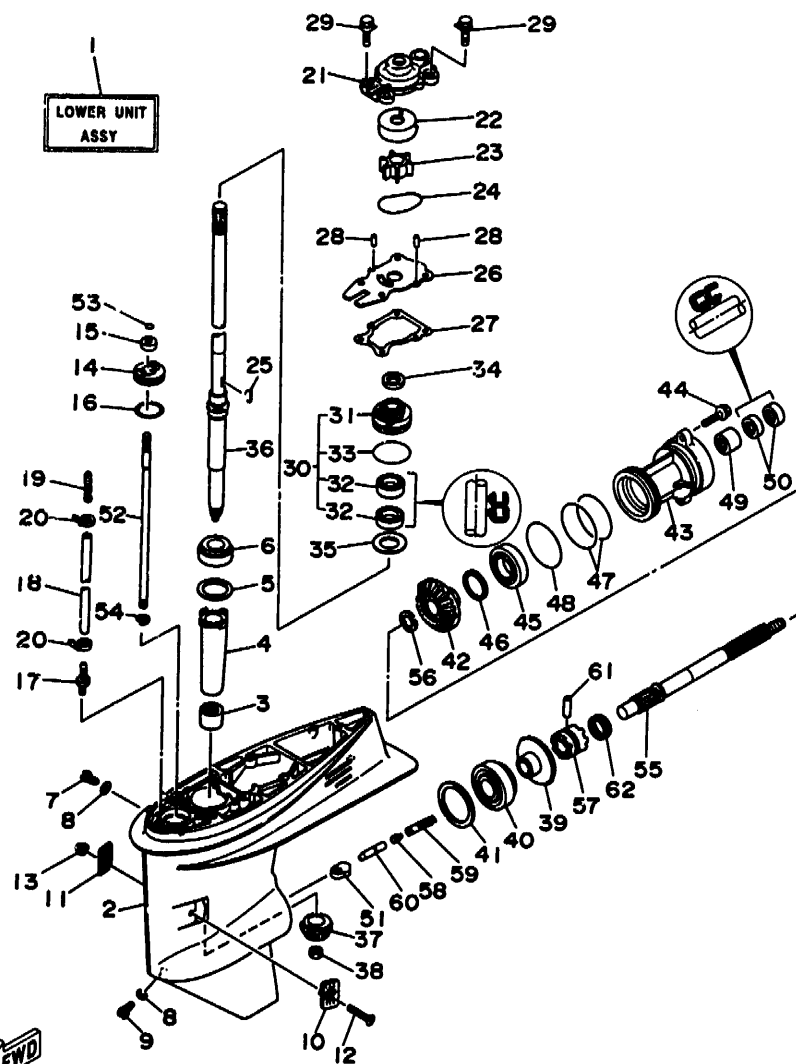


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FIG. 18 LOWER CASING, DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-45300-11-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	(REF.NO. 2 ~ 62)
2	63D-45301-02-40	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-08020	GASKET JOINT	2	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	95380-05600	NUT ECROU	1	
14	63D-45321-00	PLATE PLAQUETTE	1	
15	93106-09014	OIL SEAL JOINT SPY	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07M31	HOSE DURITE	1	
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
20	90465-11M10	CLAMP BRIDE	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	

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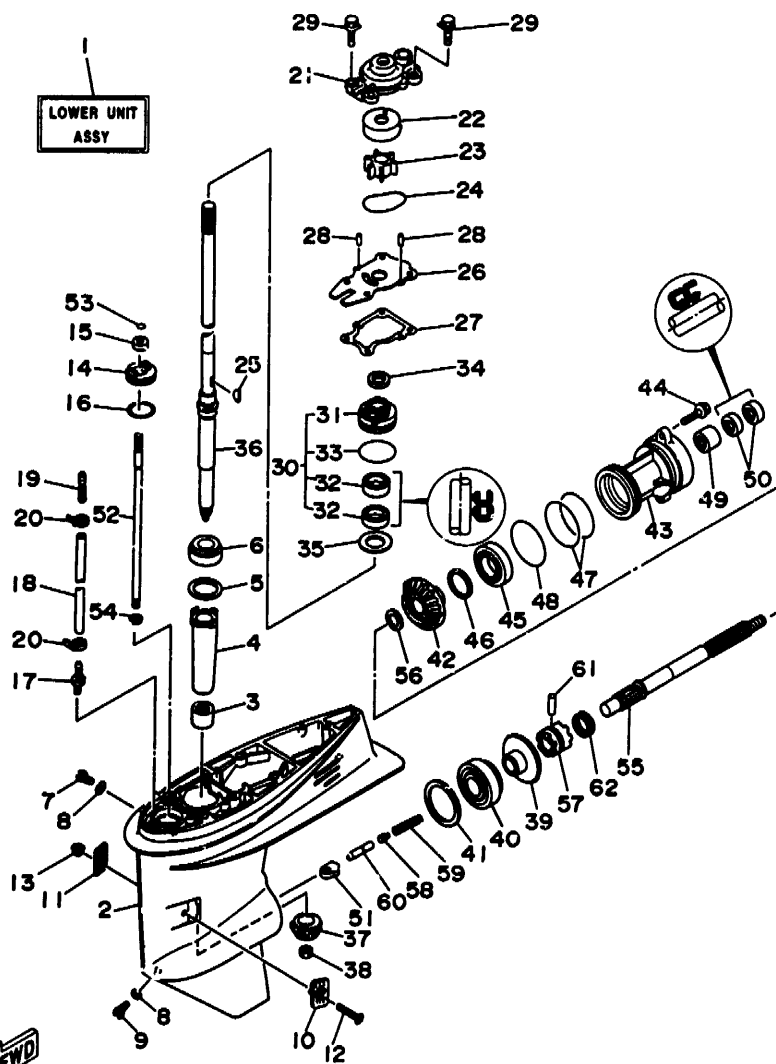


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FIG. 18 LOWER CASING, DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6H3-44352-00	IMPELLER	1	
24	93210-59MG7	TURBINE	1	
25	90280-03024	O-RING	1	
26	63D-44323-00	JOINT TORIQUE	1	
27	63D-44316-00	KEY, WOODRUFF	1	
28	93604-08062	CLAVETTE, DEMI-LUNE	1	
29	90119-08M15	OUTER PLATE, CARTRIDGE	1	
30	63D-W4434-00	PLAQUE EXTERIEURE	1	
31	63D-44341-00	GASKET, WATER PUMP	1	
32	93101-25M57	JOINT, POMPE A EAU	2	
33	93210-48MG8	PIN, DOWEL	2	
34	63D-45344-00	CLAVETTE	4	
35	90201-27M00	BOLT, WITH WASHER	4	
36	62Y-45501-10	BOULON, AVEC RONDELLE	4	
37	6H4-45551-01	WATER PUMP HOUSING ASSY	1	
38	90170-12138	CORPS ENS., POMPE A EAU	1	
39	6H4-45560-01	HOUSING, WATER PUMP	1	
40	93332-00003	CORPS, POMPE A EAU	2	
41	663-45567-01-10	OIL SEAL	1	
42	6H4-45571-01	JOINT SPY	1	
43	63D-45361-02-4D	O-RING	1	
44	90105-08M61	JOINT TORIQUE	1	
45	663-45567-01-12	COVER, OIL SEAL	1	
46	663-45567-01-15	FLASQUE, JOINT D'HUILE	1	
47	663-45567-01-18	WASHER, PLATE	1	
48	663-45567-01-30	RONDELLE, PLATE	1	
49	663-45567-01-40	DRIVE SHAFT COMP.	1	
50	663-45567-01-50	ARBRE MOTEUR COMP.	1	
51	663-45567-01-50	PINION	1	
52	663-45567-01-50	PIGNON D'ATTAQUE	1	
53	663-45567-01-50	NUT	1	
54	663-45567-01-50	ECROU	1	
55	663-45567-01-50	GEAR	1	
56	663-45567-01-50	PIGNON	1	
57	663-45567-01-50	BEARING	1	
58	663-45567-01-50	ROULEMENT	1	
59	663-45567-01-50	SHIM (T:0.10MM)	1	UR
60	663-45567-01-50	CALE (T:0.10MM)	1	UR
61	663-45567-01-50	SHIM (T:0.12MM)	1	UR
62	663-45567-01-50	CALE (T:0.12MM)	1	UR

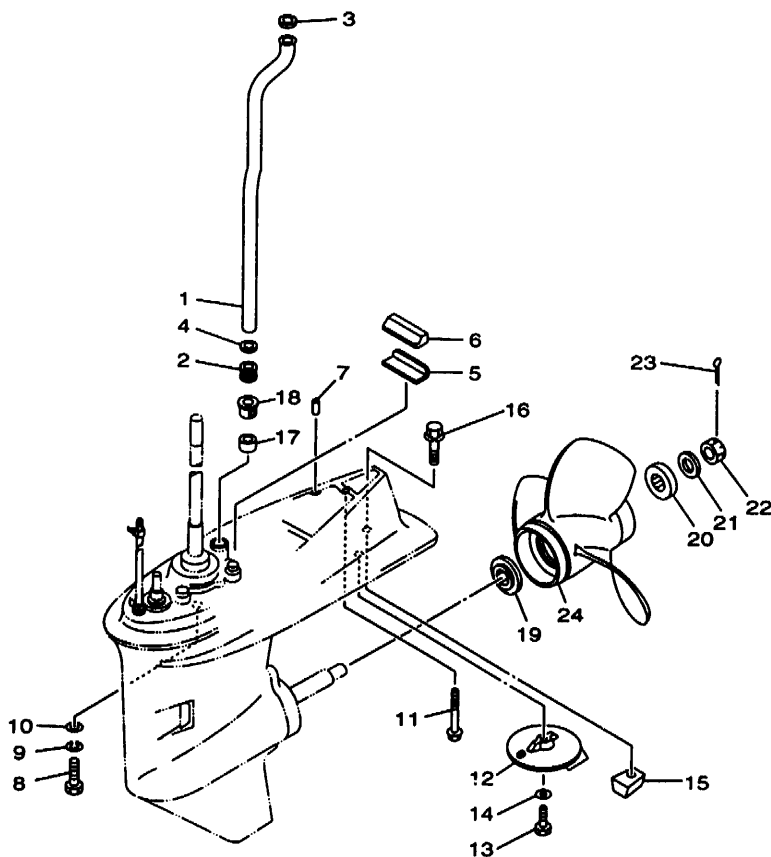
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FIG. 18 LOWER CASING, DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	93306-001U1	BEARING ROULEMENT	1	
46	63D-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	63D-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	63D-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	63D-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	63D-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	63D-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	63D-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
47	93210-74MG5	O-RING JOINT TORIQUE	2	
48	93210-69MG6	O-RING JOINT TORIQUE	1	
49	93317-22204	BEARING, CYLINDRICAL PIECE	1	
50	93101-22067	OIL SEAL JOINT SPY	2	
51	62Y-44151-00	CAM, SHIFT CAME, INVERSION	1	
52	63D-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
53	93210-07540	O-RING JOINT TORIQUE	1	
54	99001-08600	CIRCLIP CIRCLIP	1	
55	63D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
56	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
57	63D-45631-01	CLUTCH, DOG CRABOT	1	
58	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
59	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
60	63D-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
61	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
62	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	



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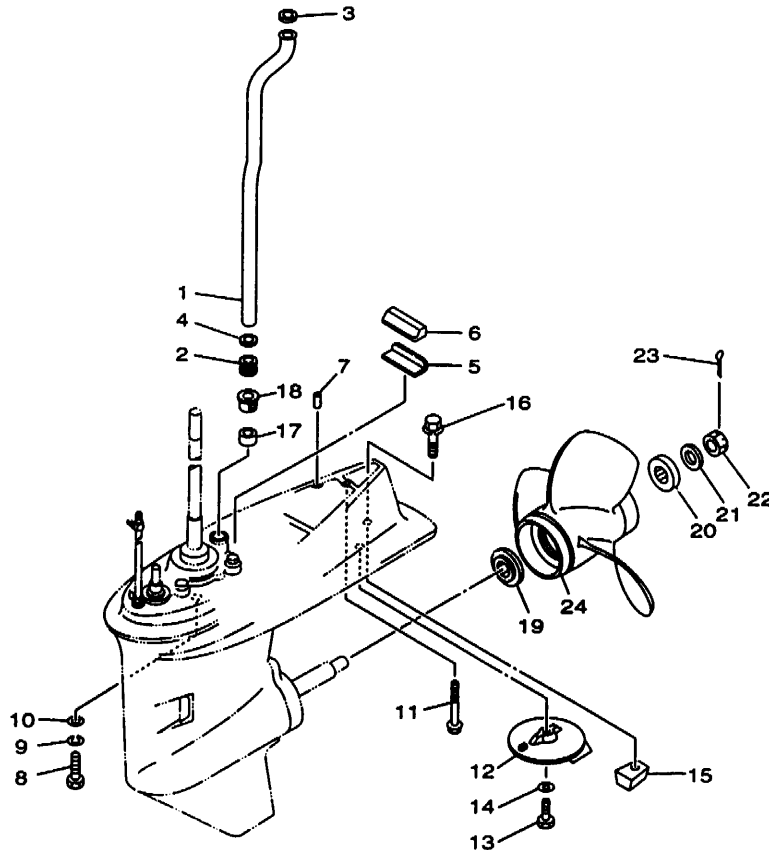
FIG. 19 LOWER CASING, DRIVE 2 (F50A/F45A)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
4	90430-12072	GASKET JOINT	1	
5	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	97075-10040	BOLT BOULON	4	
9	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
10	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
11	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
12	664-45371-01	TAB-TRIM ANODE DERIVE	1	
13	97095-08025	BOLT BOULON	1	
14	92995-08100	WASHER RONDELLE	1	
15	63D-45251-10	ANODE ANODE	1	
16	97595-08430	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
17	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
18	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
19	663-45987-02	SPACER ENTRETOISE	1	
20	670-45997-02	SPACER ENTRETOISE	1	
21	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
22	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
23	91490-30030	PIN, COTTER GOUPILLE	1	
24	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1 UR	
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1 UR	
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1 UR	
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1 UR	
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	

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FIG. 19 LOWER CASING, DRIVE 2 (F50A/F45A)
 FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1 UR	
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1 UR	
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1 UR	



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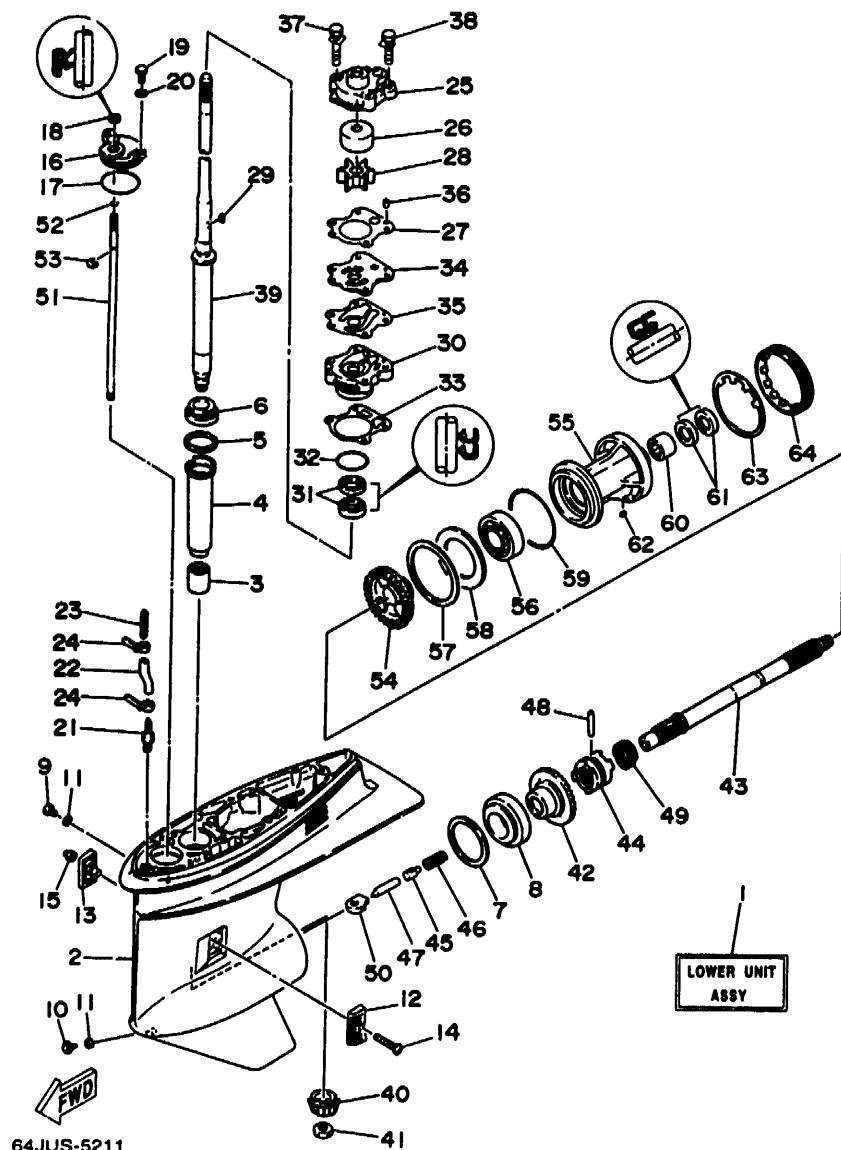


FIG. 20 LOWER CASING. DRIVE 3 (FT50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (FT50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64J-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 64)	1	
2	6H1-45301-13-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	2	
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
15	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

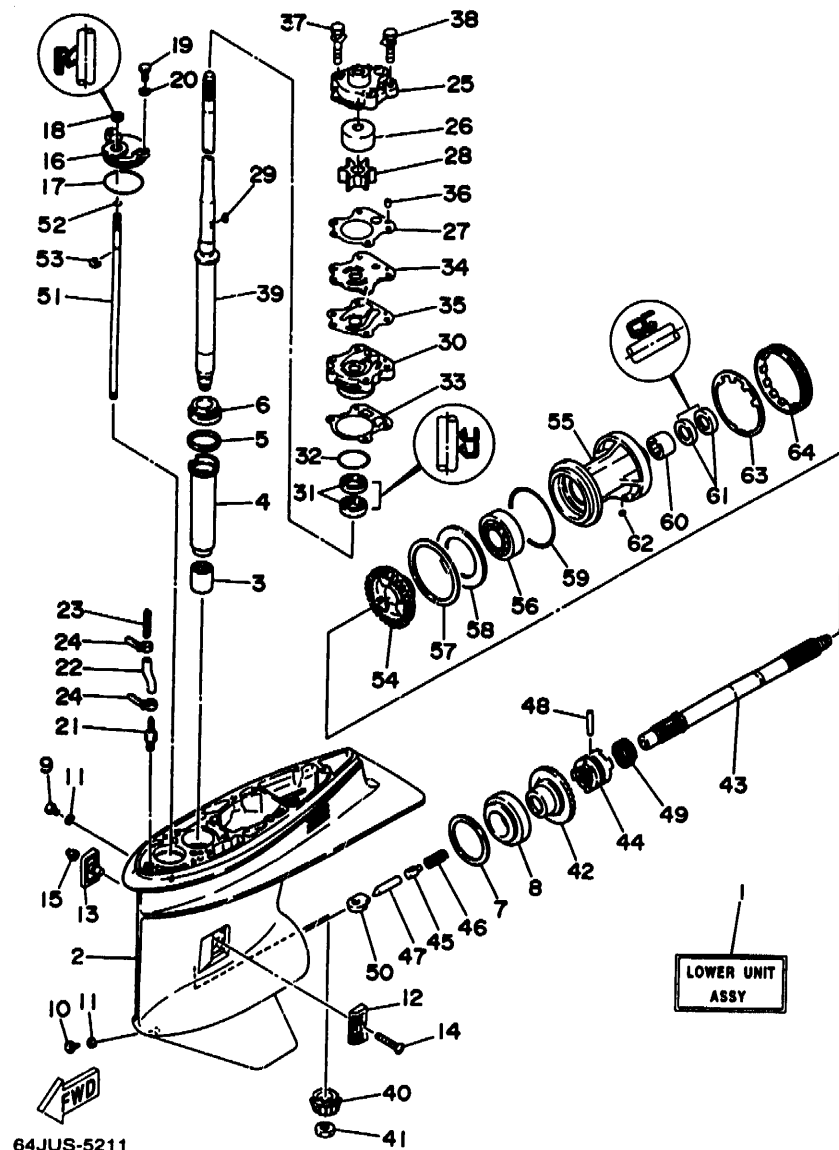


FIG. 20 LOWER CASING, DRIVE 3 (FT50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (FT50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING	1	
18	93106-09014	JOINT TORIQUE	1	
19	97095-06016	OIL SEAL	1	
20	92990-06600	JOINT SPY	2	
21	6E5-45378-00	BOLT BOULON	2	
22	90445-07M31	WASHER, PLATE RONDELLE, PLATE	2	
23	6E5-83558-10	NIPPLE, HOSE RACCORD, TUYAU	1	
24	90465-11M10	HOSE DURITE	1	
25	6H3-44311-00	END, NIPPLE RACCORD DE NIPPLE	1	
26	663-44322-00	CLAMP	2	
27	6H3-44315-A0	BRIDE	1	
28	6H3-44352-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
29	90280-03M03	INSERT, CARTRIDGE CUVETTE	1	
30	6H3-44341-00-94	GASKET, WATER PUMP	1	
31	93101-23070	JOINT, POMPE A EAU	2	
32	93210-46044	IMPELLER TURBINE	1	
33	688-44316-A0	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
34	6H3-44323-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
35	6H3-44324-A0	OIL SEAL	1	
36	93604-10M03	JOINT SPY	2	
37	90119-08M33	O-RING	1	
38	90119-08M14	JOINT TORIQUE	1	
39	64J-45501-10	GASKET, WATER PUMP	1	
40	6K5-45551-00	JOINT, POMPE A EAU	1	
41	90170-16M01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
42	6K5-45560-00	GASKET, CARTRIDGE	1	
43	688-45611-01	JOINT	1	
44		PIN, DOWEL CLAVETTE	2	
45		BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
46		BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
47		DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
48		PINION (12T) PIGNON D'ATTAQUE (12D)	1	
49		NUT ECROU	1	
50		GEAR (28T) PIGNON (28D)	1	
51		SHAFT, PROPELLER ARBRE, HELICE	1	

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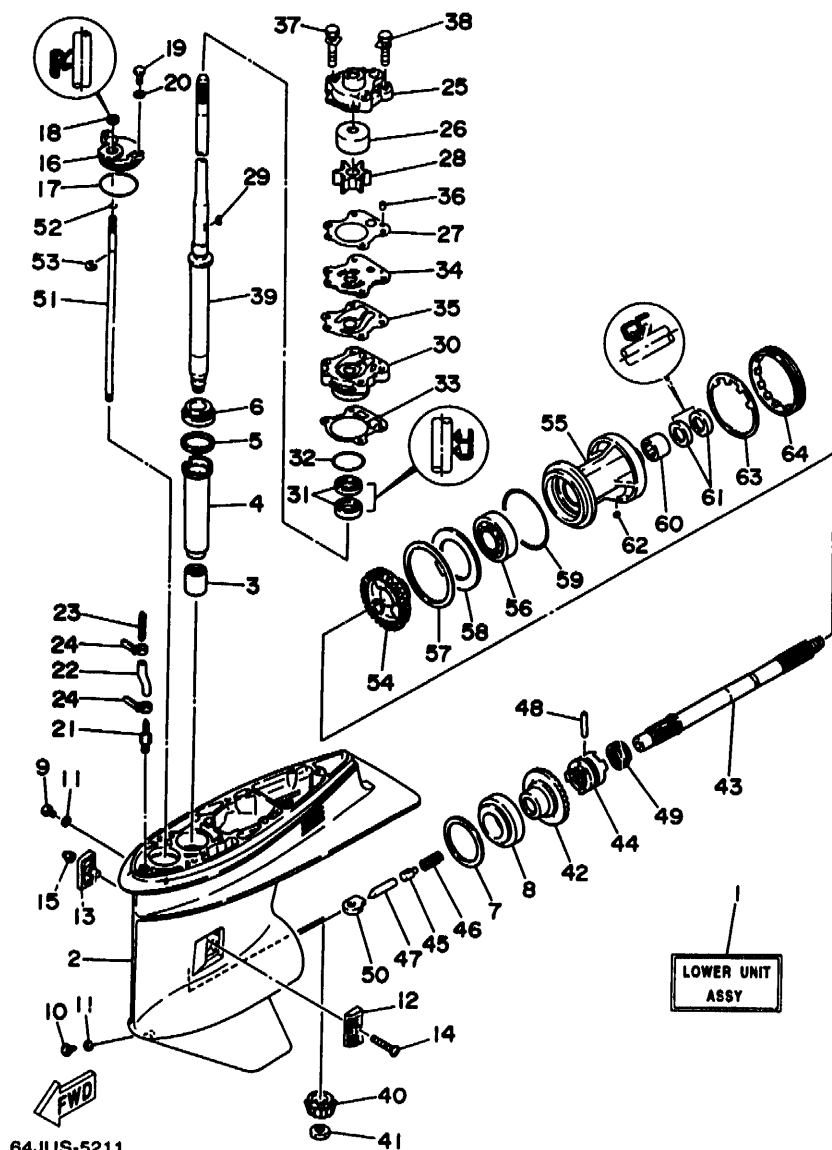


FIG. 20 LOWER CASING, DRIVE 3 (FT50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (FT50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	688-45631-01	CLUTCH, DOG CRABOT	1	
45	688-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
46	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	688-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
48	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
49	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
50	663-44151-00	CAM, SHIFT CAME, INVERSION	1	
51	6K5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
52	93210-07540	O-RING JOINT TORIQUE	1	
53	99001-08600	CIRCLIP CIRCLIP	1	
54	6K5-45571-00	GEAR (28T) PIGNON (28D)	1	
55	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
56	93306-207U0	BEARING ROULEMENT	1	
57	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
58	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
59	93210-85M97	O-RING JOINT TORIQUE	1	
60	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
61	93101-25M03	OIL SEAL JOINT SPY	2	
62	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
63	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
64	688-45384-00	NUT ECROU	1	

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
62Y-W0001-01	27- 1	62Y-11654-00	3- 6	62Y-14267-00	7-56	62Y-14398-00	7-28	62Y-15373-00	5-12	62Y-42159-00	16-37
62Y-W0001-20	29- 1	62Y-11656-00	3- 7	62Y-14271-00	5-28		28-11	1UF-22434-00	15-20	62Y-42171-00	16-25
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62Y-83614-00	25-34	90171-16011	19-22	90386-10M16	13-21	90465-11M10	5-10		11- 6		25- 3
63D-83672-00	14-35		21-18	90386-10O09	16-32		5-21		17-18		25-12
62Y-85510-01	22- 2	90179-06M24	11- 3	90386-10O25	13-22		5-23	92990-06600	22- 8	92995-08100	14-19
62Y-85540-02	25- 1	90179-06O66	14-21	90386-18M35	13-40		5-25		1-20		14-30
62Y-85540-11	25- 1	90185-05904	20-15	90386-18M44	13-45		13-53		2-14		19-14
62Y-85550-01	22- 1	90185-08O45	14-28	90386-18M92	13-39		14-32		2-23	92995-08600	10-12
62Y-85561-00-94	22- 3	90185-09M01	26- 4	90386-22M15	13-15		18-20		2-31		23-17
62Y-85570-00	24- 1	90185-10O51	14- 8	90386-30M60	14- 6		20-24		2-34		24-11
62Y-85580-00	22- 5	90185-22M11	13-17	90386-30M77	14- 4	90465-13M11	14-38		2-40	92995-18600	13-44
62Y-85599-00	24-18	90201-083J8	15-82	90386-30M78	14- 3		25-26		5- 8	93101-22067	18-50
6E9-86111-01	6-36	90201-10M06	8- 5	90386-90M90	16-14	90465-13M24	25-22		5-33		29-18
90101-08M15	14-26	90201-10M20	16-15	90387-06M15	5-31		25-31		5-35	93101-23070	20-31
90101-09M01	26- 7		26- 3	90387-06M40	12-27	90465-13M36	5-13		8-22		30-13
90101-12M65	13-46	90201-10M63	26- 8	90387-06M45	16-28	90467-09M03	10- 5		9- 5	93101-25M03	20-61
90105-08M61	18-44	90201-12M16	14-12	90387-06M69	12- 4		10-15		9- 8		30-18
90105-10M67	21-13	90201-12426	13-48	90387-06M7C	5- 6	90467-10M04	5-14		9-17	93101-25M57	18-32
90109-06M30	16-33	90201-13M19	14-14	90387-10M42	26- 6		10-16		10- 3		29-14
90109-06M64	8-12	90201-17M00	21-17	90401-20M00	1-15		10-34		10-33	93102-08414	15-81
90109-06M65	2-17	90201-21M18	22-18	90430-06O14	2-16	90467-11O44	15-56		12-19	93102-35M47	3- 2
90109-08M63	4-15	90201-22M03	13-16		2-18	90467-15M14	5-37		12-24		27-11
90109-12261	14-15	90201-22429	18-56		27- 6	90468-18O08	16-17		12-33	93102-37M40	8- 1
90116-08M14	24-20	90201-27M00	18-35	90430-08O20	18- 8		16-35		13-11		27-16
90116-10175	14- 7	90201-30M00	14- 2		20-11	90480-09M12	12- 3		13-51	93102-43M42	3- 1
90116-18M52	13-42	90202-07M07	16-19		29- 9	90480-11224	5-24		16- 4		27-10
90119-06M08	12- 5	90202-12O60	19- 3		30- 9	90480-12O72	22-15		16- 6	93104-16M01	17- 2
90119-08M01	1- 4		21- 3	90430-08143	2-36	90480-13M24	12-26		17- 6		29- 4
90119-08M14	20-38	90202-21100	14-13	90430-12O72	19- 4	90480-25161	24- 4		17- 9		30- 4
	30-28	90240-05M19	12-12		21- 4	90501-12O82	16-12		20-20	93106-09O14	18-15

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
93106-09014	20-18	93210-49046	30-10	95380-12600	13-49	97095-08014	10-11				
	29-10	93210-50582	15-83	95380-12800	14-16	97095-08016	23-16				
	30-11	93210-59MG7	18-24	95780-05300	11- 7	97095-08025	14-18				
93210-064A5	15-23		29-12	95895-06016	12-25		19-13				
93210-06519	15-45		29-25	95895-06030	16-29	97095-08030	14-29				
93210-06632	15-64	93210-69MG6	18-48	95895-08020	8-11	97095-08035	24-10				
93210-07540	15-65		29-17	95895-10040	8- 6	97513-06535	1- 5				
	18-53	93210-74MG5	18-47	97013-06020	2-13	97595-05512	2- 9				
	20-52		29-16		2-30	97595-08430	19-16				
	29-19	93210-85M97	20-59	97013-06025	2-22	97607-05210	15-55				
93210-09350	15-41		30-17		9- 4	97880-05020	15-77				
93210-12MG9	8-19	93306-001U1	18-45	97014-06016	9- 7	97885-06008	13- 4				
	27-19	93306-207U0	20-56	97014-06035	1-19	97885-06016	14-23				
93210-14515	8-20	93315-32224	18- 3	97075-10040	19- 8		14-37				
	9-15	93315-325V1	20- 3		21- 6	97890-05005	6- 2				
	27-20	93317-22204	18-49	97095-05016	11- 5	97980-04106	6-32				
93210-16275	26-10	93317-325U0	20-60	97095-06010	2-15	97980-04110	7-10				
93210-18397	15-60	93332-000U3	20- 6		13-10	97980-04112	7-20				
93210-25070	2-42	93332-000W7	20- 8		13-27		28- 9				
	10-31	93332-00001	18- 6		13-37	98507-04010	2-27				
	27- 9	93332-00003	18-40		13-50	98517-04012	15-78				
	27-21	93410-18M02	13-41	97095-06012	24-16	98580-05012	22- 6				
93210-29M94	14- 5	93410-28M06	14-10		25-14	98580-05016	17-17				
93210-29375	15- 7	93430-04301	7-21		25-35	98580-06025	12-22				
	15-25	93450-09M01	2- 4	97095-06014	25- 8		12-31				
93210-30MH4	5- 4	93450-17129	3-11	97095-06016	2-39		22- 9				
	27-14	93501-04M02	16-13		15-29	98980-04006	7-29				
	28-13	93503-16003	15-18		20-19	99001-08600	18-54				
93210-32738	10- 9	93505-32038	15-59	97095-06020	2-33		20-53				
93210-33MG4	18-16	93604-08062	18-28		12-18	99009-35500	15-13				
	29-11	93604-10M03	20-36		16- 3	99530-08012	1- 3				
93210-33MH2	8-18	93605-10108	15-63		16-11		2-20				
	27-18	93605-14143	8- 4		25- 2		22-11				
93210-35M86	5- 2	93606-12019	9-12	97095-06025	5-34						
	5-30		19- 7		9-16						
	27-12		21- 5		10- 2						
	27-15	93608-12M05	9- 9		13- 7						
	28-14	93608-16M16	5-36		16- 5						
93210-38MH3	5- 3	93700-06M03	13-13		17- 8						
	27-13	94701-00375	2-43		25-11						
93210-44383	15- 9	95024-06025	22- 4		25-24						
93210-46044	20-32	95380-03600	10-27	97095-06030	5-32						
	30-14	95380-05600	10-29		10-32						
	30-27		18-13		24- 5						
93210-48MG8	18-33	95380-05700	16-23	97095-06040	8-21						
	29-15	95380-06600	12-21	97095-06045	17- 5						
93210-48214	15-10	95380-08600	10-13	97095-06090	5- 7						
93210-49046	20-17		24-21	97095-08014	2-35						

YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

F45A'98 (62Y)
F50A'98 (62Y)
FT50B'98 (64J)

YAMAHA
GENUINE
Parts & Accessories

2W62Y-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F45A'98(62Y), F50A'98(62Y), FT50B'98(64J)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

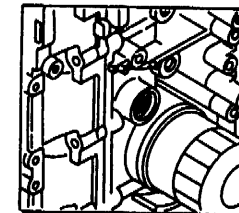
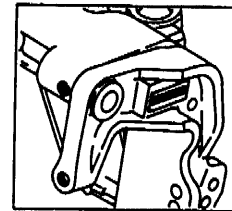
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	F45AED L : 500166 ~
	F45AET L : 550231 ~
	F50AED L : 300766 ~
	F50AET L : 406877 ~
	FT50BET L : 401951 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F45A'98(62Y), F50A'98(62Y), FT50B'98(64J)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

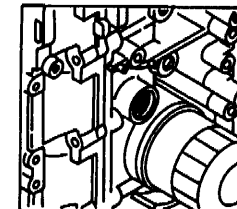
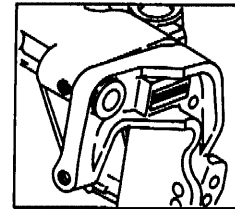
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
F45AED	L : 500166 ~
F45AET	L : 550231 ~
F50AED	L : 300766 ~
F50AET	L : 406877 ~
FT50BET	L : 401951 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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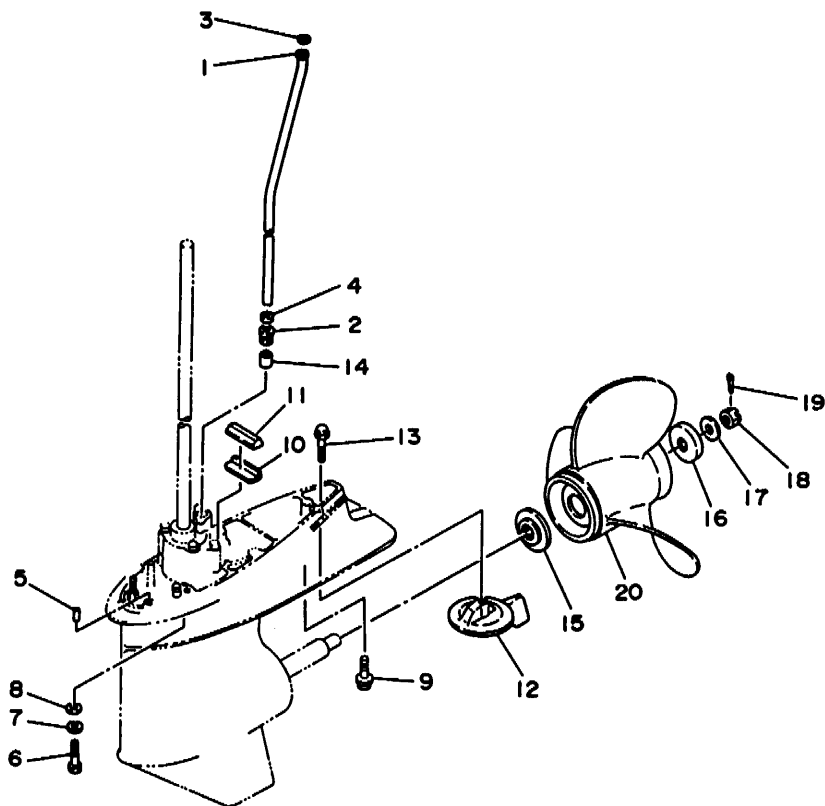
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64JUS-5220

FIG. 21 LOWER CASING. DRIVE 4 (FT50B)
FIG. 21 BOITIER D'HELICE, TRANSMISSION 4 (FT50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
4	90430-12072	GASKET JOINT	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
12	688-45371-02	TAB-TRIM ANODE DERIVE	1	
13	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	688-45987-01	SPACER ENTRETOISE	1	
16	688-45997-01	SPACER ENTRETOISE	1	
17	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUPILLE	1	
20	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1 UR	
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1 UR	
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1 UR	
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1 UR	
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	

A6

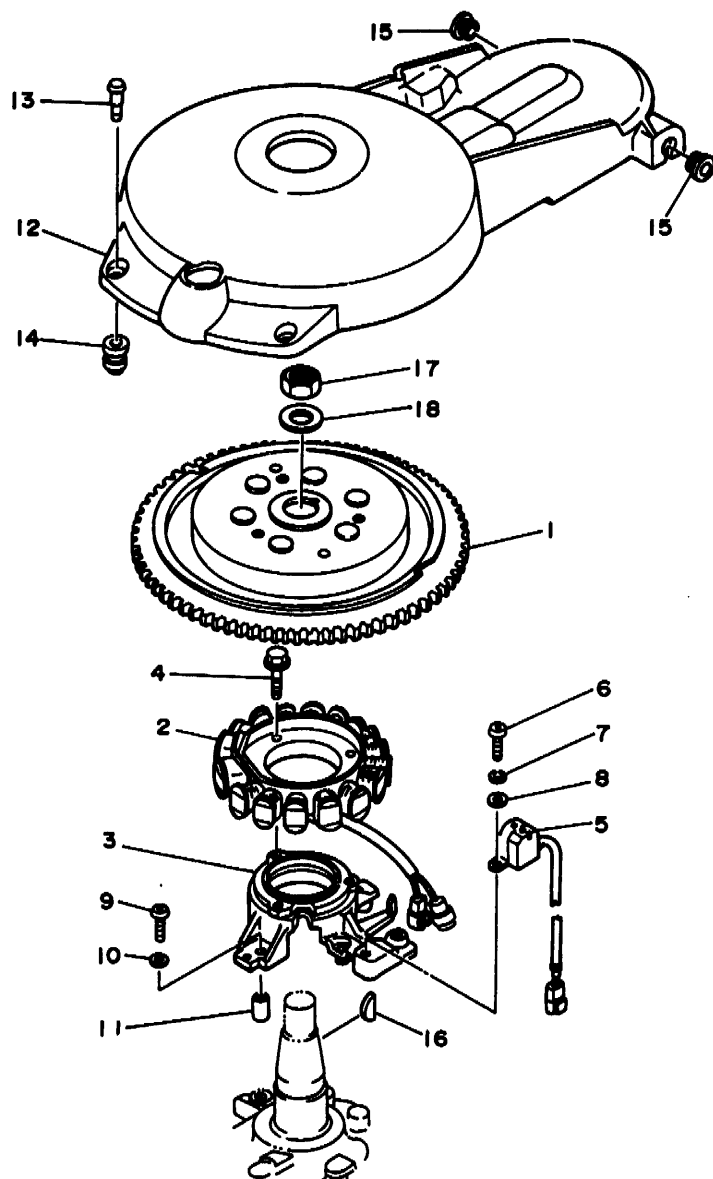


FIG. 22 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85550-01	ROTOR ASSY	1	
2	62Y-85510-01	ROTOR CPLT		
3	62Y-85561-00-94	STATOR ASSY	1	
4	95024-06025	STATOR CPLT		
5	62Y-85580-00	BASE, MAGNETO	1	
6	98580-05012	BASE, MAGNETO		
7	92990-05100	BOLT	3	
8	92990-05600	BOULON, A COLLERETTE		
9	98580-06025	COIL, PULSER	1	
10	92990-06600	BOBINE, PULSEUR		
11	99530-08012	SCREW, PAN HEAD	2	
12	62Y-81337-00	WASHER, SPRING	2	
13	6K7-81338-01	RONDELLE, GROWER		
14	663-82317-01	WASHER, PLATE	2	
15	90480-12072	RONDELLE, PLATE		
16	6H4-11545-00	SCREW, PAN HEAD	4	
17	90170-20137	WASHER, PLATE	4	
18	90201-21M18	RONDELLE, PLATE	4	



62YJA-5210

A7

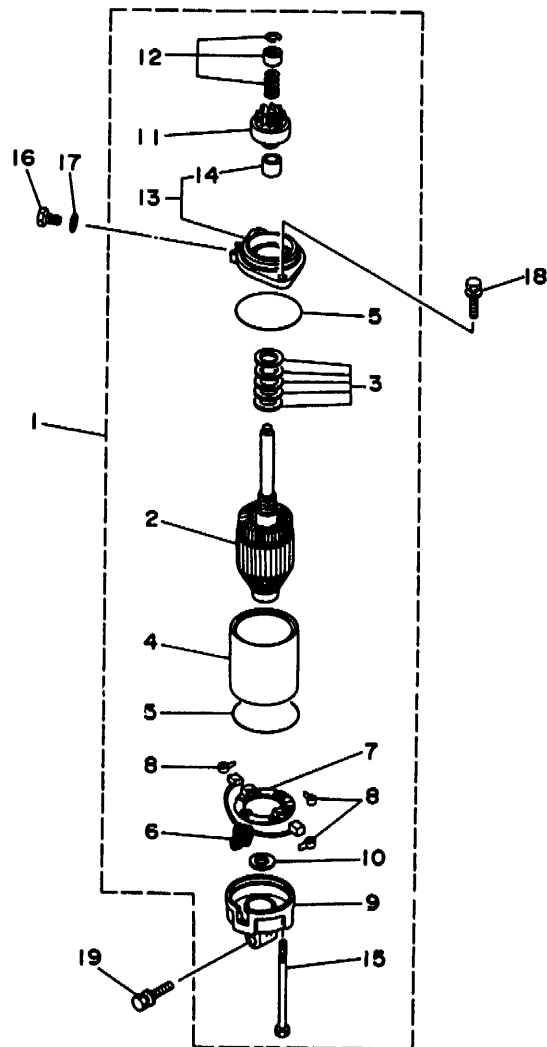


FIG 23 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUIT	1	
3	6E5-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6E5-81810-10	.STATOR ASSY .STATOR COMPLET	1	
5	6E5-81847-10	.O-RING .JOINT TORIQUE	2	
6	6E5-81801-10	.BRUSH SET .CHARBON	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	
9	6E5-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
10	6E5-81824-00	.WASHER 2 .RONDELLE 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81057-00	.RETAINER .ARRETOIR	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	688-81831-00	.METAL, FRONT .METAL, AVANT	1	
15	6E5-81826-10	.BOLT .BOULON	2	
16	97095-08016	BOLT BOULON	1	
17	92995-08600	WASHER RONDELLE	1	
18	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
19	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	



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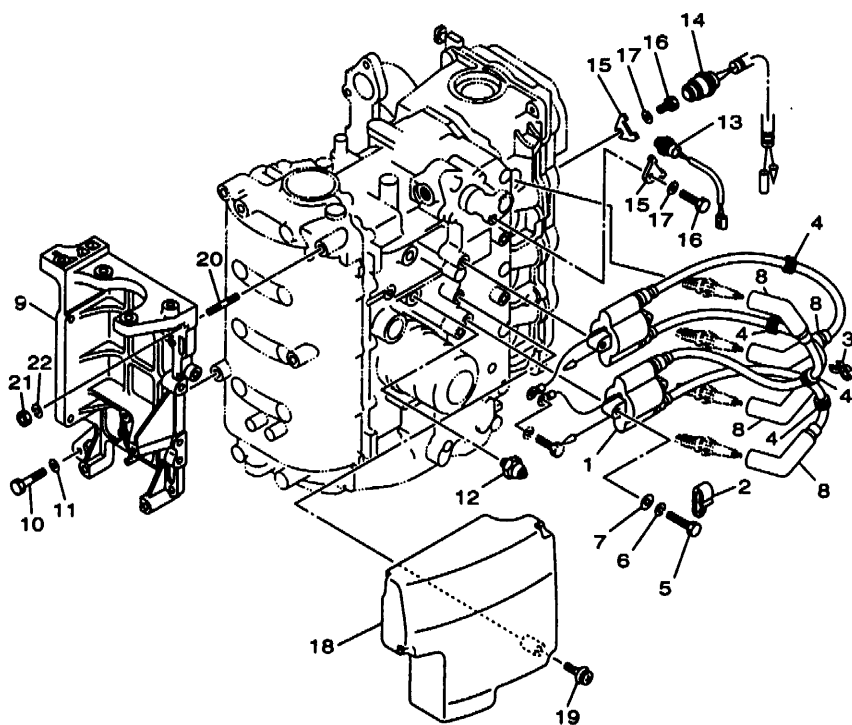


FIG. 24 ELECTRICAL 1

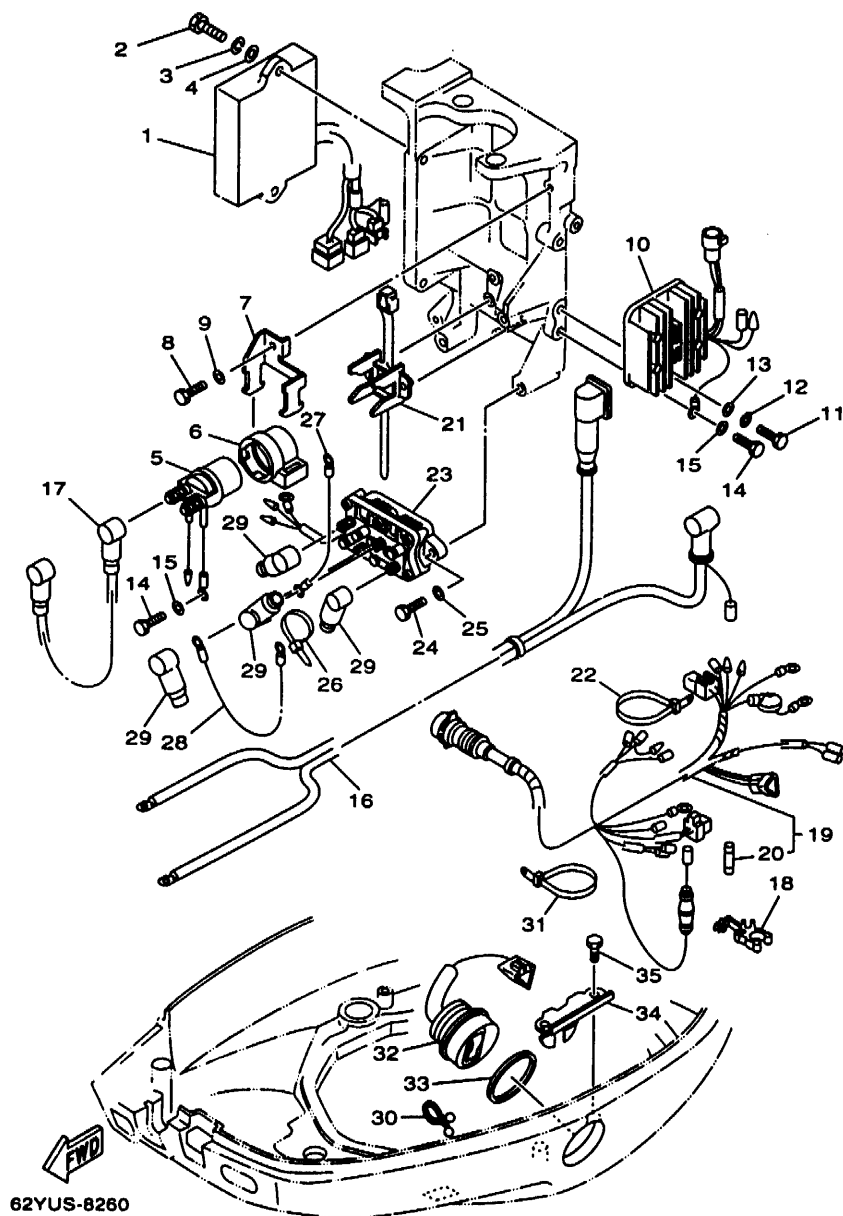
PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
2	90465-06M28	CLAMP BRIDE	1	
3	90464-07M41	CLAMP BRIDE	1	
4	90480-25161	GROMMET PASSE-FIL	4	
5	97095-06030	BOLT BOULON	4	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
8	6G8-82370-20	PLUG CAP ASSY ANTIPARASITE	4	
9	62Y-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
10	97095-08035	BOLT BOULON	3	
11	92995-08600	WASHER RONDELLE	3	
12	62Y-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
13	62Y-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
14	62Y-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
15	6E9-82588-00	PLATE PLAQUE	2	
16	97095-06012	BOLT BOULON	2	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
18	62Y-85599-00	COVER COUVERCLE	1	
19	90159-06M08	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
20	90116-08M14	BOLT, STUD GOUJON	1	
21	95380-08600	NUT ECROU	1	
22	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	



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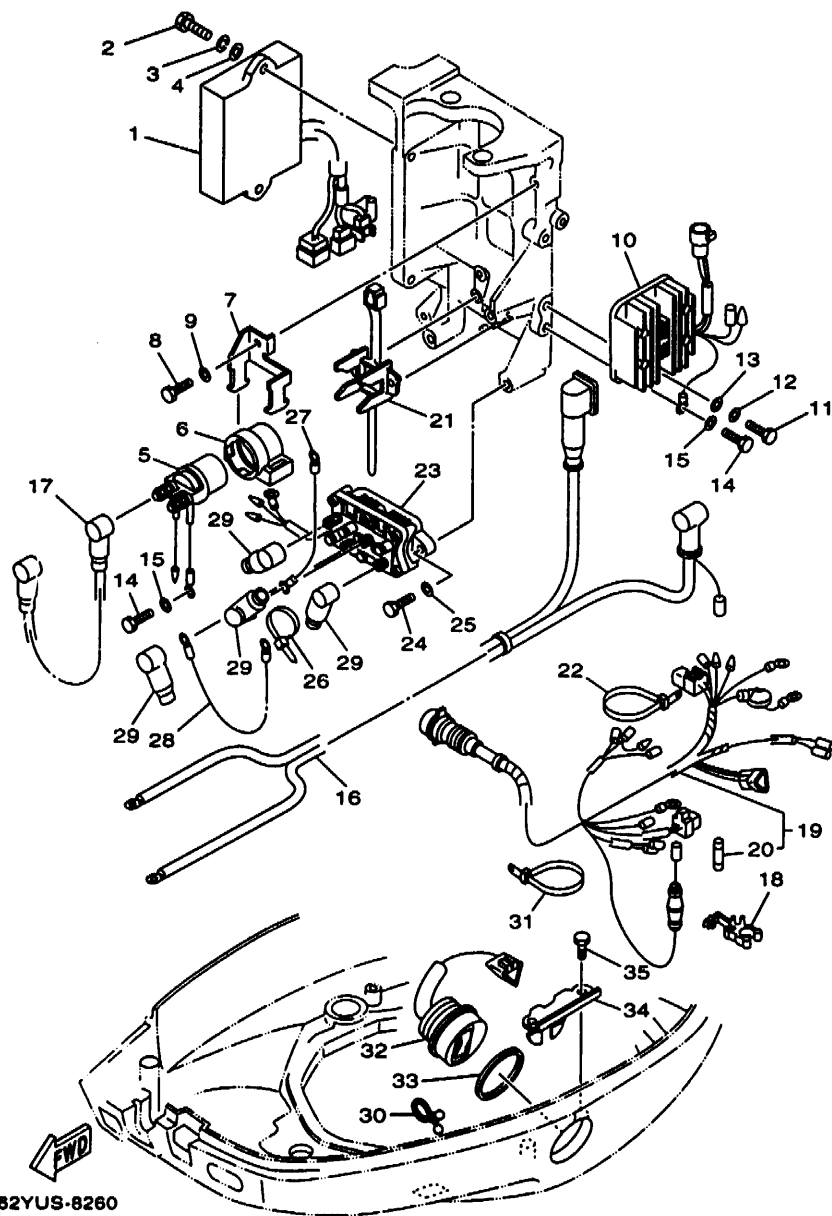
62YUS-8260

FIG. 25 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85540-02	C.D.I. UNIT ASSY	1	UR
	62Y-85540-11	BLOC C.D.I.		
	62Y-85540-11	C.D.I. UNIT ASSY	1	UR F45A
		BLOC C.D.I.		
2	97095-06020	BOLT	2	
		BOULON		
3	92995-06100	WASHER, SPRING	2	
		RONDELLE, GROWER		
4	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
5	661-81941-10	STARTER RELAY ASSY	1	
		LANCEUR RELAIS (ENS.)		
6	661-81952-00	HOLDER, RELAY	1	
		SUPPORT, RELAIS		
7	6L2-81945-00	PLATE, SWITCH FITTING	1	
		PLAQUE, FIXATION DU RELAIS		
8	97095-06014	BOLT	1	
		BOULON		
9	92990-06600	WASHER, PLATE	1	
		RONDELLE, PLATE		
10	62Y-81960-10	RECTIFIER & REGULATOR ASSY	1	
		REDRESSEUR REGULATEUR CPLT		
11	97095-06025	BOLT	2	
		BOULON		
12	92995-06100	WASHER, SPRING	2	
		RONDELLE, GROWER		
13	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
14	97095-06012	BOLT	4	
		BOULON		
15	92990-06600	WASHER, PLATE	4	
		RONDELLE, PLATE		
16	62Y-82105-00	WIRE HARNESS	1	
		FAISCEAU DE FILS		
17	6E5-82117-00	WIRE, LEAD	1	
		FIL		
18	6G5-82152-00	HOLDER, FUSE	1	
		SUPPORT, FUSIBLE		
19	62Y-82590-00	WIRE HARNESS ASSY	1	UR
		FAISCEAU DE FILS COMPLET		
	62Y-82590-10	WIRE HARNESS ASSY	1	UR PTT
		FAISCEAU DE FILS COMPLET		
20	682-82151-00	.FUSE (20A)	1	
		.FUSIBLE (20A)		
21	688-82594-00	CLAMP	1	
		BRIDE		
22	90465-13M24	CLAMP	1	
		BRIDE		
23	6H1-81950-00	RELAY ASSY	1	PTT
		RELAIS COMPLET		
24	97095-06025	BOLT	2	PTT
		BOULON		
25	92990-06600	WASHER, PLATE	2	PTT
		RONDELLE, PLATE		
26	90465-13M11	CLAMP	1	PTT
		BRIDE		

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FIG. 25 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6H2-81949-01	WIRE, LEAD FIL	1 PTT	
28	61A-81949-00	WIRE, LEAD FIL	1 PTT	
29	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4 PTT	
30	90464-15M11	CLAMP BRIDE	1 PTT	
31	90465-13M24	CLAMP BRIDE	1 PTT	
32	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1 PTT	
33	6E5-82587-00	GASKET JOINT	1 PTT	
34	62Y-83614-00	BRACKET SUPPORT	1 PTT	
35	97095-06012	BOLT BOULON	2 PTT	

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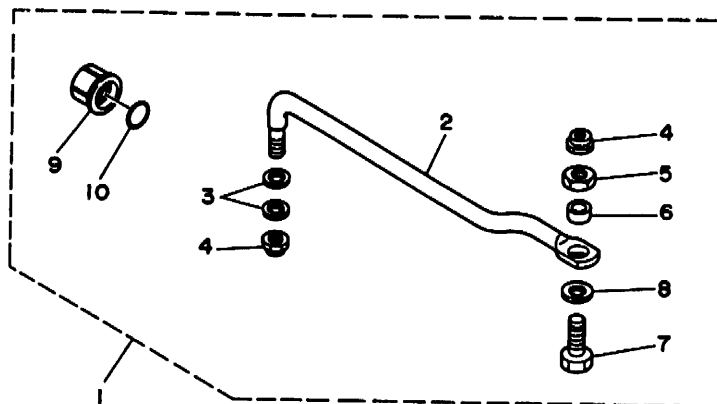
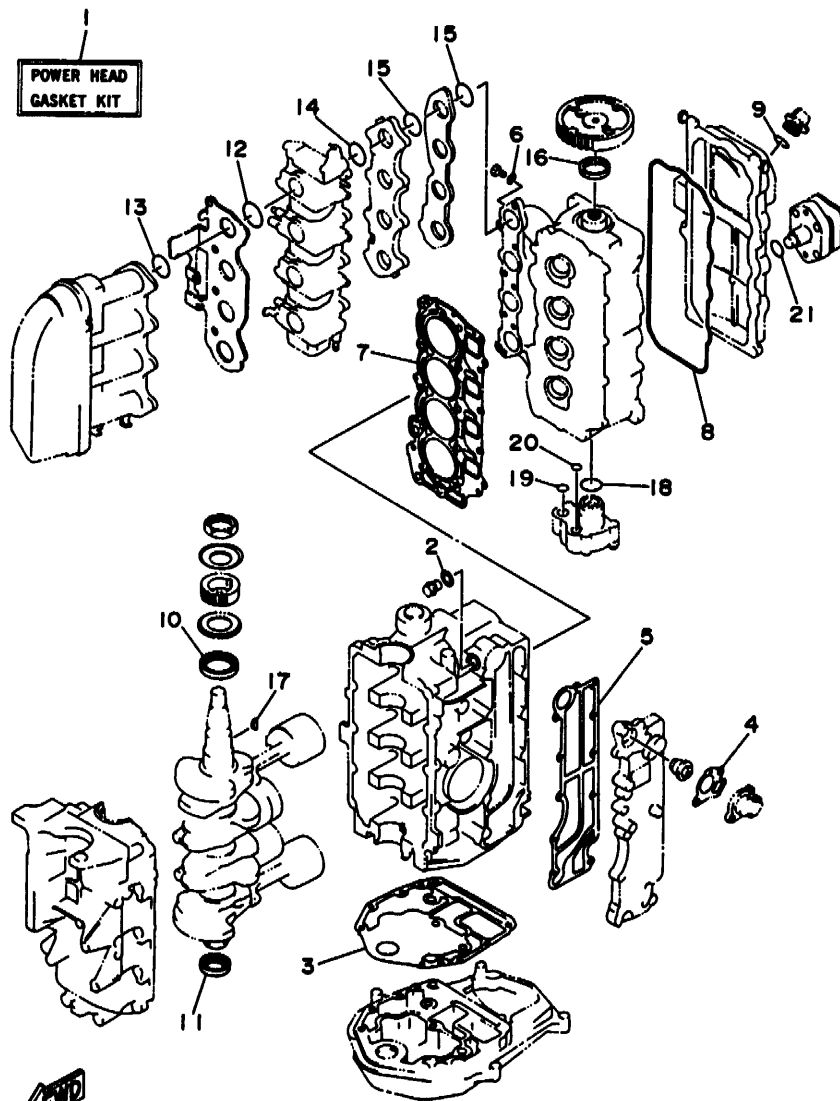


FIG. 26 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)
FIG. 26 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
5	90170-09M03	.NUT .ECROU	1	
6	90387-10M42	.COLLAR .COLLERETTE	1	
7	90101-09M01	.BOLT .BOULON	1	
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
9	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
10	93210-16275	.O-RING .JOINT TORIQUE	1	



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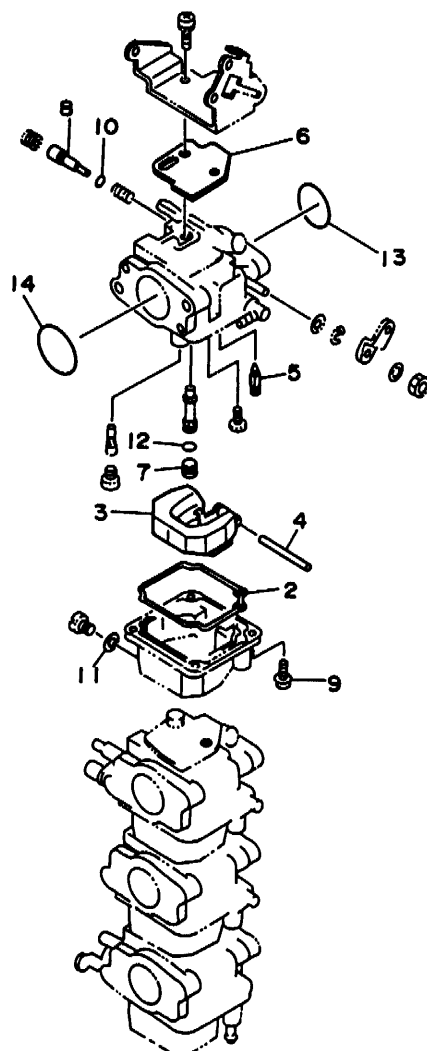
FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	90430-14115	.GASKET .JOINT	1	
3	62Y-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
4	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	
5	62Y-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
6	90430-06014	.GASKET .JOINT	4	
7	62Y-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
8	62Y-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	
9	93210-25070	.O-RING .JOINT TORIQUE	1	
10	93102-43M42	.OIL SEAL .JOINT SPY	1	
11	93102-35M47	.OIL SEAL .JOINT SPY	1	
12	93210-35M86	.O-RING .JOINT TORIQUE	4	
13	93210-38MH3	.O-RING .JOINT TORIQUE	4	
14	93210-30MH4	.O-RING .JOINT TORIQUE	4	
15	93210-35M86	.O-RING .JOINT TORIQUE	8	
16	93102-37M40	.OIL SEAL .JOINT SPY	1	
17	90280-04M06	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
18	93210-33MH2	.O-RING .JOINT TORIQUE	1	
19	93210-12MG9	.O-RING .JOINT TORIQUE	1	
20	93210-14515	.O-RING .JOINT TORIQUE	1	
21	93210-25070	.O-RING .JOINT TORIQUE	1	

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CARBURETOR
REPAIR KIT



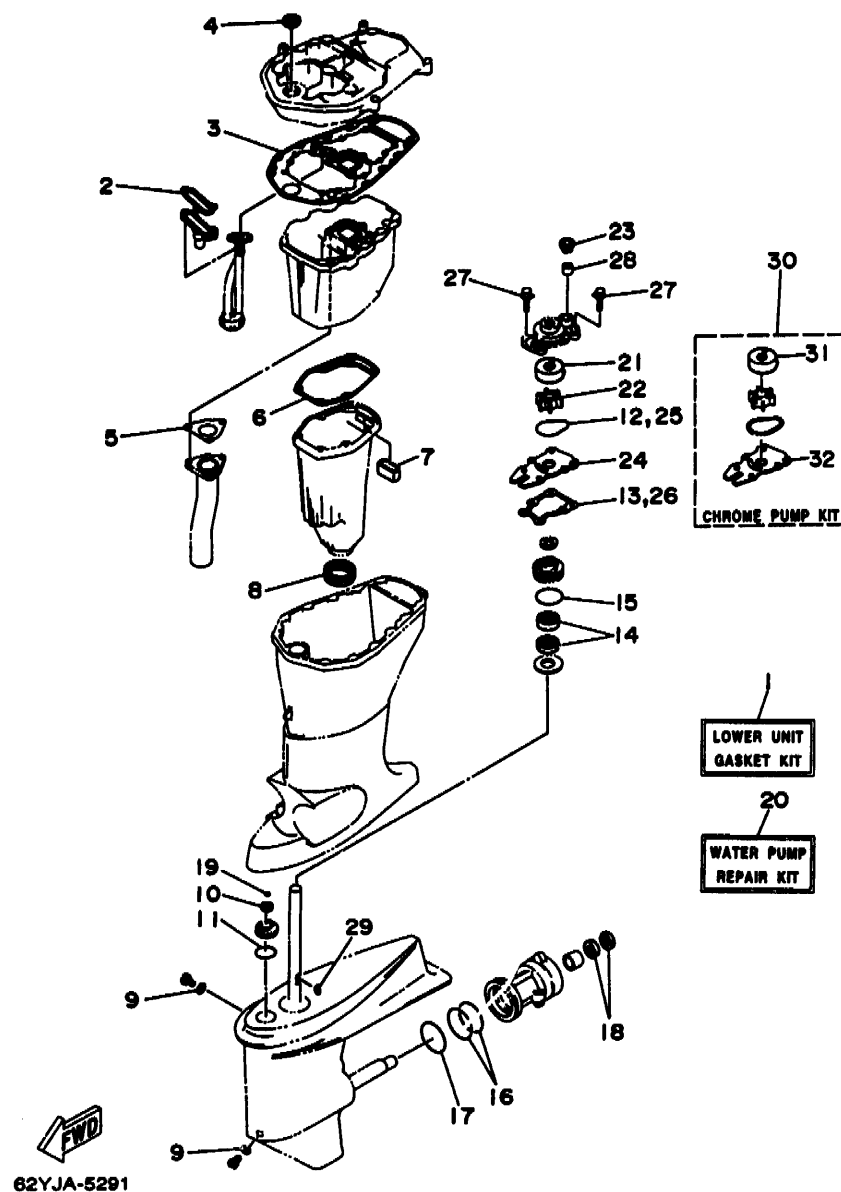
62YJA-5280

FIG. 28 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
2	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
3	6L2-14385-00	.FLOAT .FLOTTEUR	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
5	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	1	
6	62Y-14399-00	.VALVE, BIMETAL .CLAPET, BILAME	1	
7	62Y-14355-00	.NOZZLE, MAIN 2 .PUITS D'AIGUILLE	1	
8	12V-14105-00	.PILOT SCREW SET .JEU DE VIS DE RICHESSE	1	
9	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
10	5H0-14397-00	.O-RING .JOINT TORIQUE	1	
11	62Y-14398-00	.GASKET .JOINT	1	
12	6F5-14397-00	.O-RING .JOINT TORIQUE	1	
13	93210-30MH4	.O-RING .JOINT TORIQUE	4	
14	93210-35M86	.O-RING .JOINT TORIQUE	4	

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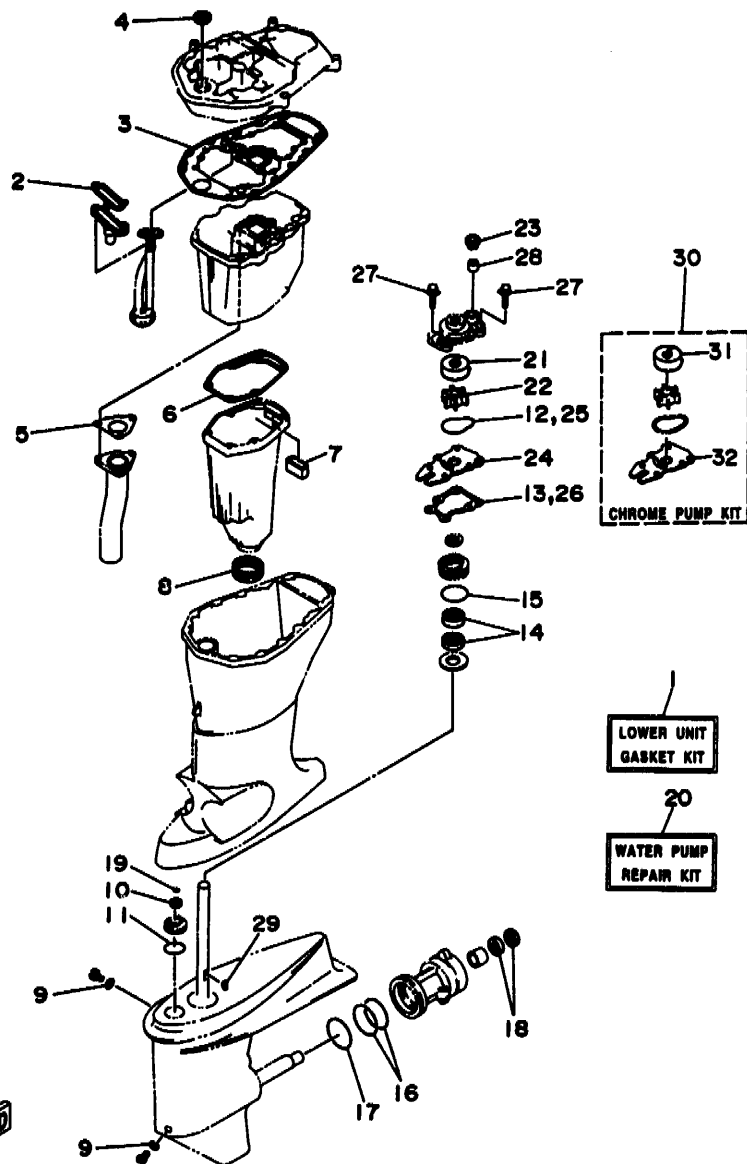
62YJA-5291

FIG. 29 REPAIR KIT 3 (F50A/F45A)

KITS DE REPARATION 3 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	62Y-13475-00	.GASKET .JOINT	1	
3	62Y-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
4	93104-16M01	.OIL SEAL .JOINT SPY	1	
5	62Y-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	62Y-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
7	62Y-45127-00	.SEAL .JOINT	1	
8	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
9	90430-08020	.GASKET .JOINT	2	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-33MG4	.O-RING .JOINT TORIQUE	1	
12	93210-59MG7	.O-RING .JOINT TORIQUE	1	
13	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-25M57	.OIL SEAL .JOINT SPY	2	
15	93210-48MG8	.O-RING .JOINT TORIQUE	1	
16	93210-74MG5	.O-RING .JOINT TORIQUE	2	
17	93210-69MG6	.O-RING .JOINT TORIQUE	1	
18	93101-22067	.OIL SEAL .JOINT SPY	2	
19	93210-07540	.O-RING .JOINT TORIQUE	1	
20	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
21	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
22	6H3-44352-00	.IMPELLER .TURBINE	1	
23	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
24	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	93210-59MG7	.O-RING .JOINT TORIQUE	1	
26	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
27	90119-08M15	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
28	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	

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FIG. 29 REPAIR KIT 3 (F50A/F45A) KITS DE REPARATION 3 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
30	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
31	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
32	63D-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

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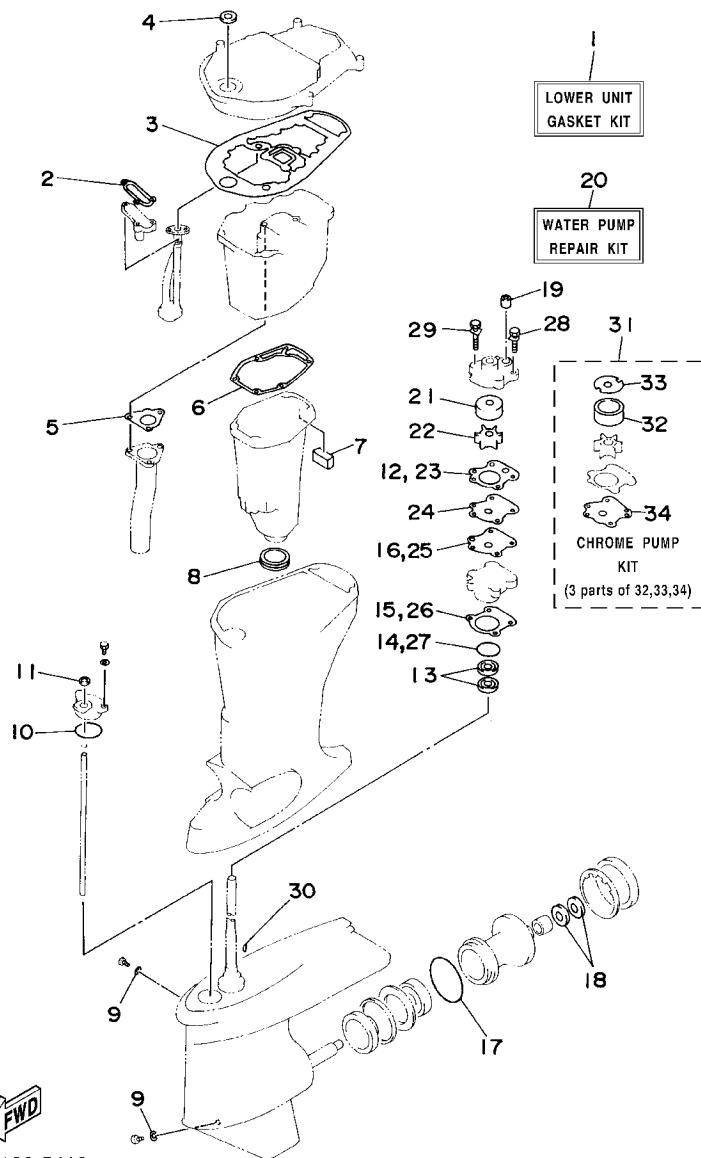


FIG. 30 REPAIR KIT 4 (FT50B)

KITS DE REPARATION 4 (FT50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64J-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	62Y-13475-00	.GASKET .JOINT	1	
3	62Y-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
4	93104-16M01	.OIL SEAL .JOINT SPY	1	
5	62Y-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	62Y-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
7	62Y-45127-00	.SEAL .JOINT	1	
8	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
9	90430-08020	.GASKET .JOINT	2	
10	93210-49046	.O-RING .JOINT TORIQUE	1	
11	93106-09014	.OIL SEAL .JOINT SPY	1	
12	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
13	93101-23070	.OIL SEAL .JOINT SPY	2	
14	93210-46044	.O-RING .JOINT TORIQUE	1	
15	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
16	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
17	93210-85M97	.O-RING .JOINT TORIQUE	1	
18	93101-25M03	.OIL SEAL .JOINT SPY	2	
19	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
20	6H3-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
21	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
22	6H3-44352-00	.IMPELLER .TURBINE	1	
23	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
24	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
26	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
27	93210-46044	.O-RING .JOINT TORIQUE	1	
28	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	

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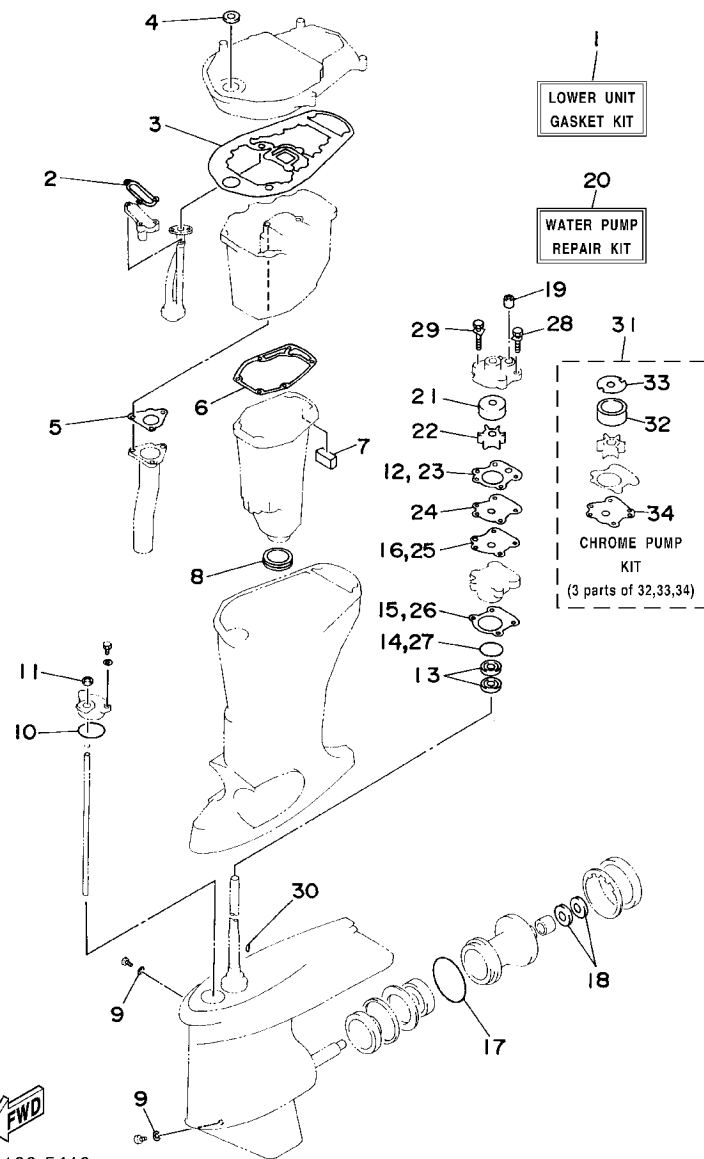


FIG. 30 REPAIR KIT 4 (FT50B)

KITS DE REPARATION 4 (FT50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90119-08M33	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	
30	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
31	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
32	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
33	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
34	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
62Y-W0001-01	27- 1	62Y-11654-00	3- 6	62Y-14267-00	7-36	62Y-14398-00	7-28	62Y-15373-00	5-12	62Y-42159-00	16-37
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6H3-W0078-02	30-20	51Y-12114-00	4- 4		7-40	62Y-14429-00	6-10	62Y-24313-00	5-19	62Y-42610-00-4D	11- 1
63D-W0078-0A	29-30	62Y-12116-00	4- 3	664-14321-01	7-45	62Y-14429-10	6-25	61N-24329-00	12-28	62Y-42610-10-4D	11- 1
63D-W0078-01	29-20	30X-12117-00	4- 5	62Y-14323-10	7-17	62Y-14440-00	5- 5	62Y-24374-01	10-30	64J-42610-00-4D	11- 1
62Y-W009A-12-4D	2- 1	30X-12118-00	4- 6	6A0-14325-00	10-26	668-14457-00	6-38	62Y-24378-00	5-26	62Y-42613-00-4D	11- 2
62Y-W009A-13-4D	2- 1	51Y-12119-00	4- 7	664-14327-01	7-46	62Y-14475-00	7-22	688-24378-00	5-20	62Y-42615-00	11-15
62Y-W009B-04-4D	1- 1	62Y-1212A-00	6-28	30X-14334-00	7-18	62Y-14475-10	6-30	62Y-24410-02	10-17	61N-42628-00	11-16
62Y-W0093-00	28- 1	62Y-12121-00	4- 2	62Y-14341-00	7-13	62Y-14485-00	2-25	62Y-24411-02	10-20	62Y-42651-00	11- 8
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