

**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÈCES DETACHÉES**

**F9.9C '01 (66N0)**

**F13.5A '01 (69V1)**

**F15A '01 (66M0)**

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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F9.9C'01 (66N0), F13.5A'01 (69V1), F15A'01 (66M0)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made

(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94.	.PULLY, STARTER	1				

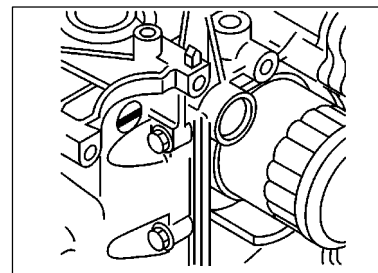
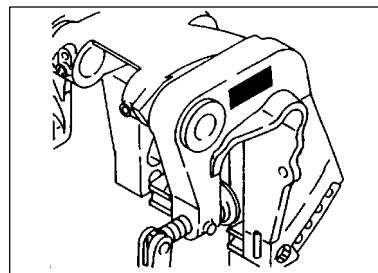
## 5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
MH	F9.9CMH, F13.5AMH, F15AMH
EH	F15AEH
E	F9.9CE, F15AE

6. Applicable Starting Serial No. and Color Code

### 1) Engine Starting Sserial No.

F9.9CMH	S : 001141 L : 301198	F15AMH	S : 004620 L : 303134
F9.9CE	S : 100262 L : 400398	F15AEH	S : 201837 L : 501974
F13.5AMH	S : 000101 L : 400101	F15AE	S : 100868 L : 400975



### 2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (\*) before a reference number indicates modification items after the first edition.

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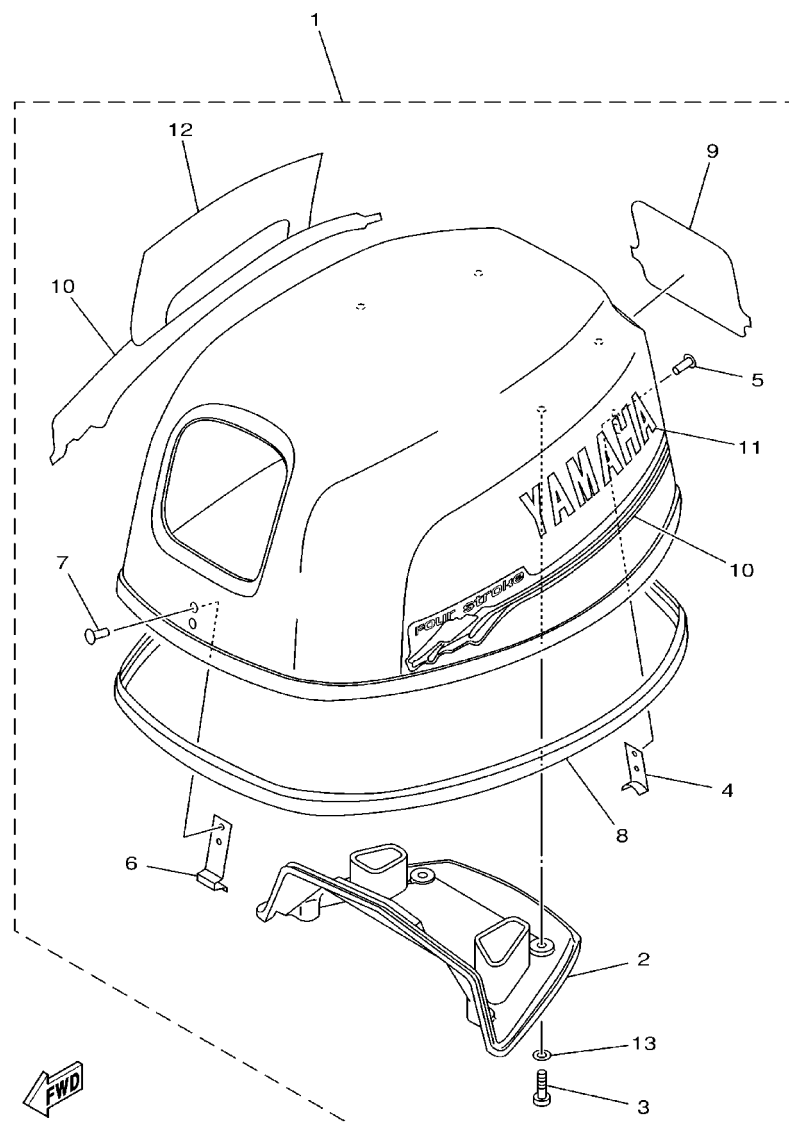
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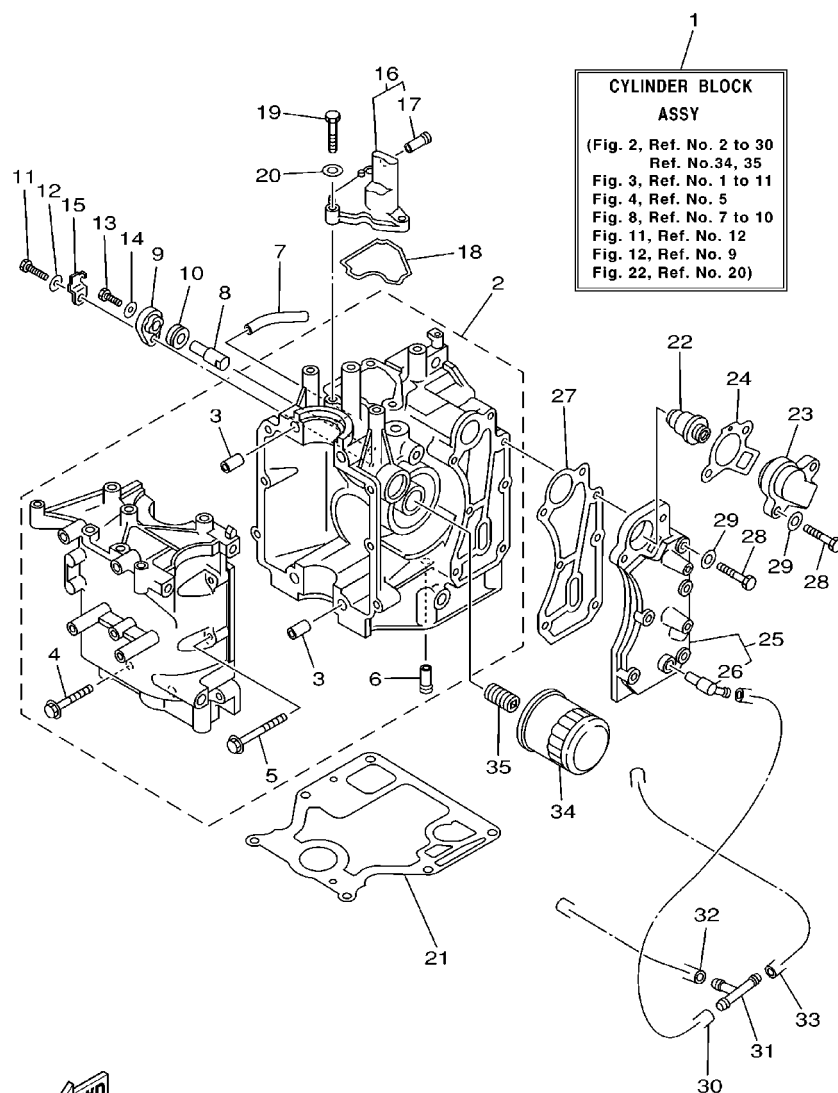


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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1	1	F15A
	69V-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1			F13.5A
	66N-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1		1	F9.9C
2	66M-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	
3	97780-60520	.SCREW, TAPPING .VIS, TETE FRAISEE	4	4	4	
4	6E0-42651-02	.HOOK .CROCHET	1	1	1	
5	90266-04M04	.RIVET .RIVET	2	2	2	
6	6E7-42652-00	.HOOK .CROCHET	1	1	1	
7	90266-04M04	.RIVET .RIVET	2	2	2	
8	66M-42615-00	.SEAL .JOINT	1	1	1	
9	66M-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	F15A
	69V-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1			F13.5A
	66N-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1		1	F9.9C
10	66M-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	
11	66M-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
12	66M-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
13	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	4	4	



**FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1**

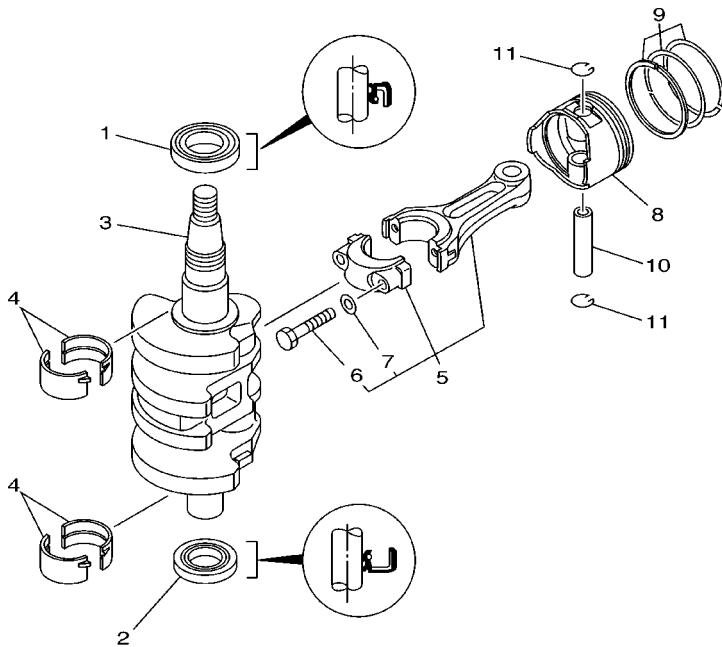
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-W009B-02-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1	1	
2	66M-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1	
3	99510-10114	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	2	2	2	
4	90119-08M66	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	
5	90119-06M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	6	6	6	
6	6E5-24377-00	.PIPE, JOINT 3 .DURITE RACCORDEMENT	1	1	1	
7	90445-10M46	HOSE (L65) DURITE (L65)	1	1	1	
8	66M-11325-00	ANODE ANODE	1	1	1	
9	66M-11327-00-94	COVER, ANODE COUVERCLE	1	1	1	
10	66M-11328-00	GROMMET, ANODE PASSE-FIL	1	1	1	
11	97095-06020	BOLT BOULON	1	1	1	
12	92995-06600	WASHER RONDELLE	1	1	1	
13	97095-05012	BOLT BOULON	1	1	1	
14	92995-05600	WASHER RONDELLE	1	1	1	
15	66M-12535-00	PLATE PLAQUE	1	1	1	
16	66M-11168-00-1S	COVER, BREATHER COUVERCLE, RENIFLARD	1	1	1	
17	6E5-24377-00	.PIPE, JOINT 3 .DURITE RACCORDEMENT	1	1	1	
18	66M-11357-00	SEAL, CYLINDER 3 JOINT, SPY CYLINDRE	1	1	1	
19	97095-06020	BOLT BOULON	3	3	3	
20	92995-06600	WASHER RONDELLE	3	3	3	
21	66M-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	1	1	
22	66M-12411-00	THERMOSTAT THERMOSTAT	1	1	1	
23	6H3-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
24	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1	1	
25	66M-41113-02-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	
26	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	
27	66M-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	



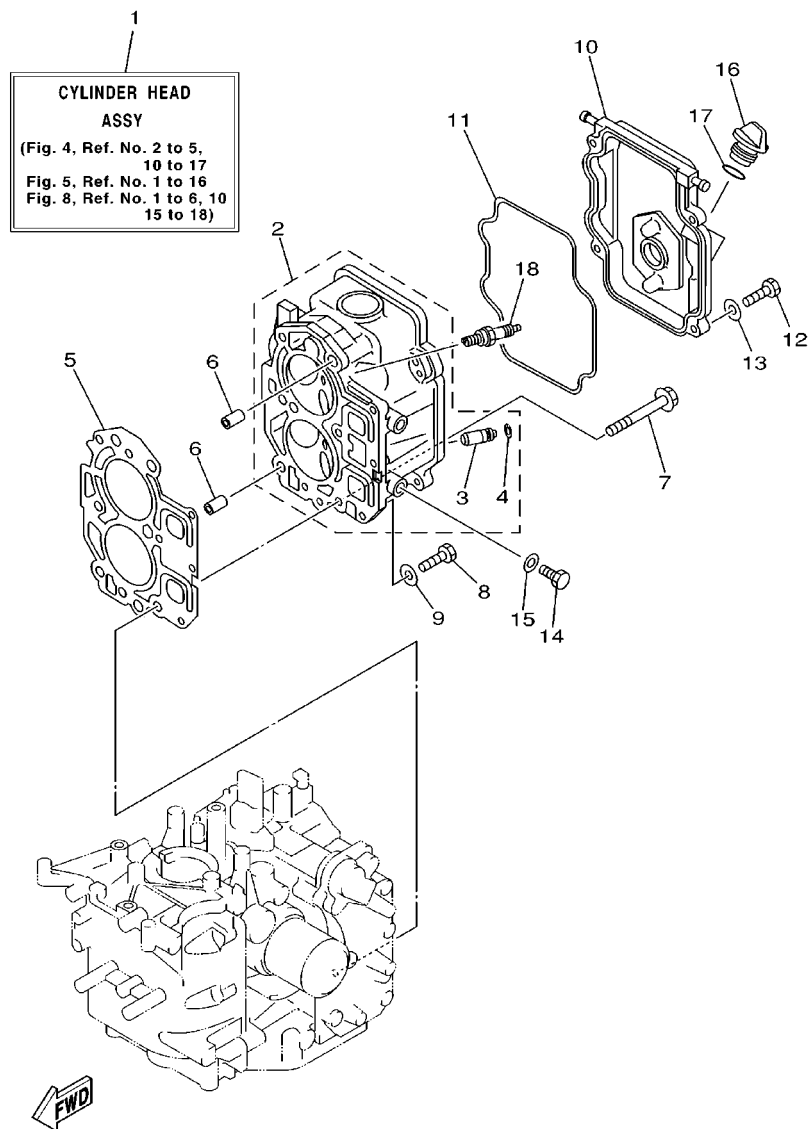
FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U		REMARKS REMARQUES
1	93102-35M51	OIL SEAL JOINT SPY	1	1	1		
2	93102-25M52	OIL SEAL JOINT SPY	1	1	1		
3	66M-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1		
4	66M-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	4	4		UR BROWN
	66M-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	4	4		UR BLACK
	66M-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	4	4		UR BLUE
5	66M-11650-00	CONNECTING ROD ASSY BIELLE COMPLETE	2	2	2		
6	66M-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2	2		
7	90201-07M01	.WASHER, PLATE .RONDELLE, PLATE	2	2	2		
8	66M-11631-00-96	PISTON (STD) PISTON (STD)	2	2	2		
	66M-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2	2		AP
	66M-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2	2		AP
9	66M-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	2	2		
	66M-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	2	2		AP
	66M-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	2	2	2		AP
10	634-11633-00	PIN, PISTON AXE, PISTON	2	2	2		
11	93450-15023	CIRCLIP CIRCLIP, TYPE S	4	4	4		



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66M0300-1040

FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-W009A-01-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1	1	FOR STD
	66M-W009A-11-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1	1	F15A FOR *ECM
2	66M-11111-01-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	FOR STD
	66M-11111-11-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	F15A FOR *ECM
3	66M-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	4	4	4	
4	93450-09M01	.CIRCLIP .CIRCLIP, TYPE S	4	4	4	
5	66M-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
6	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	2	
7	90105-08M78	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	6	6	
8	97013-06025	BOLT BOULON	3	3	3	
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	
10	66M-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
11	66M-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	1	
12	97095-06020	BOLT BOULON	4	4	4	
13	92995-06600	WASHER RONDELLE	4	4	4	
14	97095-08014	BOLT BOULON	2	2	2	F15A FOR *ECM
15	90430-08143	GASKET JOINT	2	2	2	F15A FOR *ECM
16	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1	1	
17	93210-24M79	O-RING JOINT TORIQUE	1	1	1	
18	94701-00375	PLUG, SPARK (NGK DPR6EA-9) BOUGIE D'ALLUMAGE (NGK DPR6EA-9)	2	2	2	

\*ECM: FOR EMISSION CONTROL MODEL.

\*ECM: POUR MODELE CONTROLE D' EMISSIONS.





**SOUPAPE**

**B<sub>2</sub>**

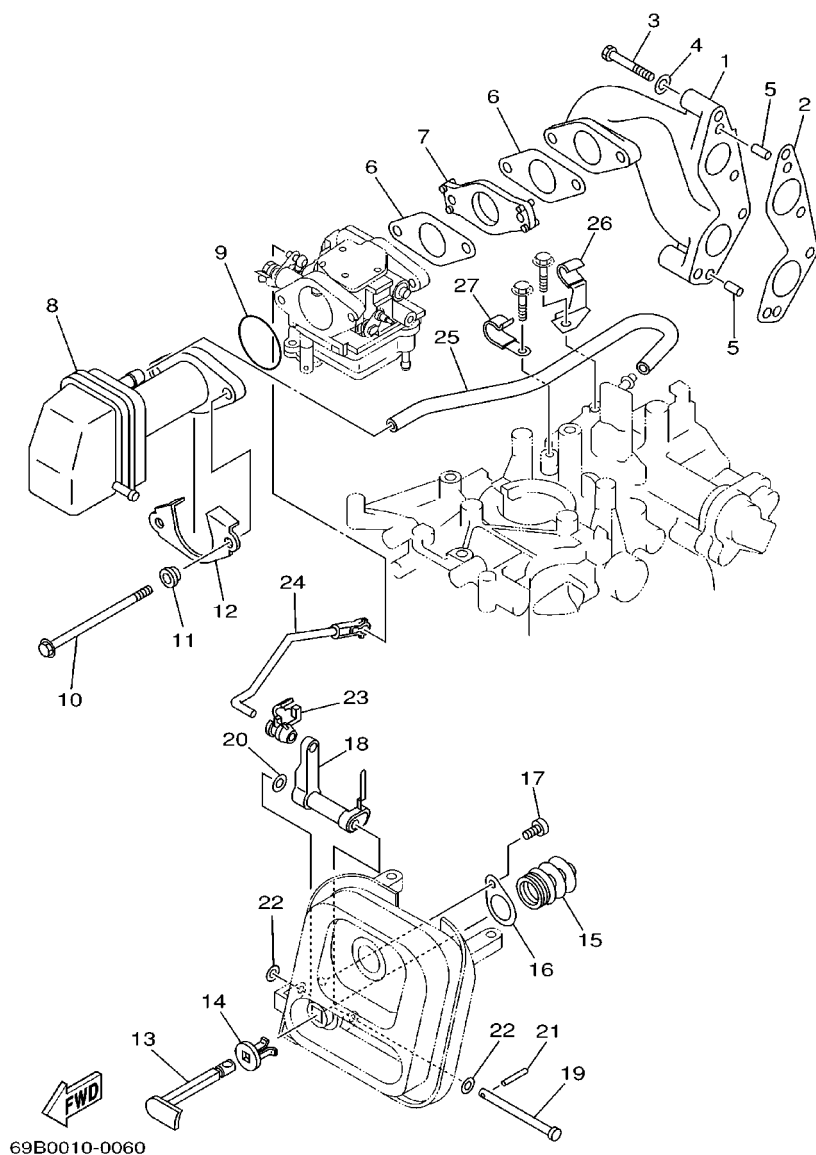
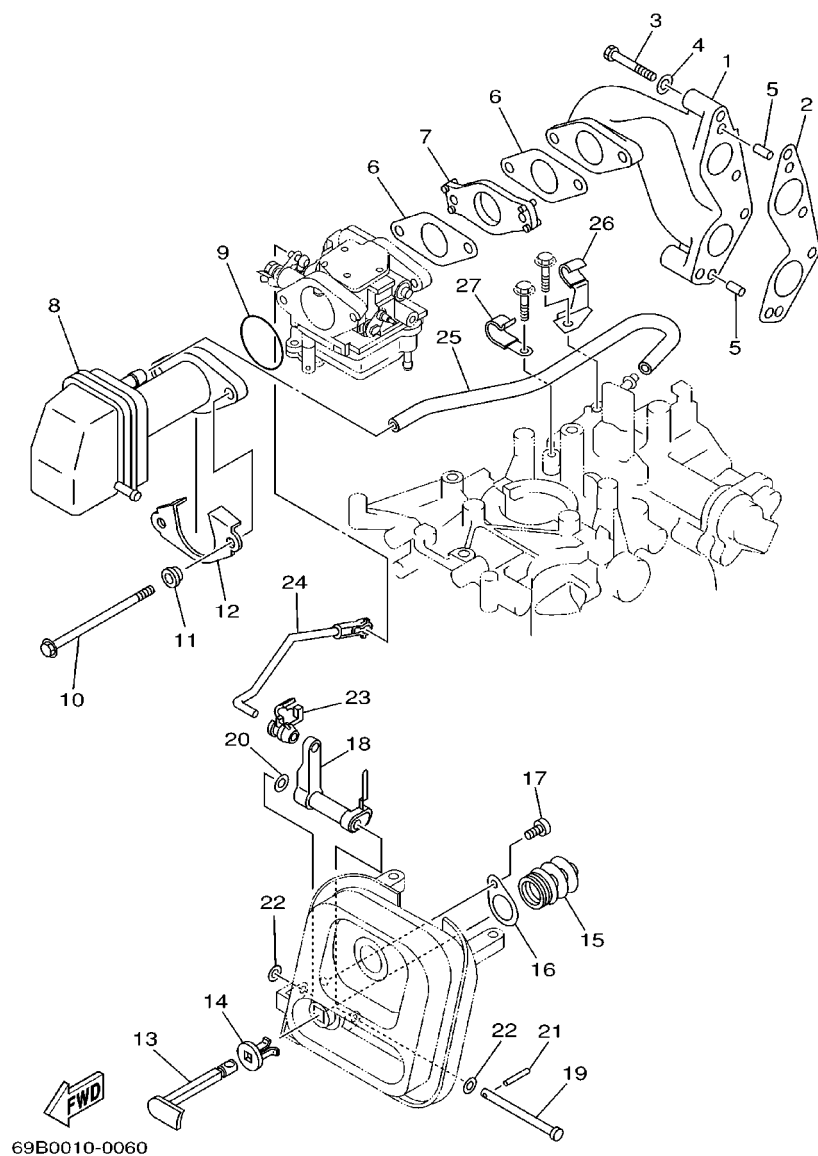


FIG. 6 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-13641-00-94	MANIFOLD 1 TUBULURE 1	1	1	1	
2	66M-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	
3	97095-06040	BOLT BOULON	4	4	4	
4	92995-06600	WASHER RONDELLE	4	4	4	
5	93606-12019	PIN, DOWEL GOUJON	2	2	2	
6	66M-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2	2	
7	66M-14271-00	INSULATOR ISOLATEUR	1	1	1	F9.9A/F15A
	69V-14271-00	INSULATOR ISOLATEUR	1			F13.5A
8	66M-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	
9	93210-35M86	O-RING JOINT TORIQUE	1	1	1	
10	90119-06M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
11	90387-06M79	COLLAR COLLERETTE	2	2	2	
12	66M-14477-00	PLATE PLAQUE	1	1	1	
13	66M-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	1	1	
14	689-41273-00	GROMMET PASSE-FIL	1	1	1	
15	66M-41292-00	BUSH 2 BAGUE 2	1	1	1	
16	66M-41298-00	WASHER 2 RONDELLE 2	1	1	1	
17	97780-50510	SCREW, TAPPING VIS, TETE FRAISEE	1	1	1	
18	66M-41252-00	LEVER, CHOKE 1 LEVIER 1	1	1	1	
19	90240-05M20	PIN, CLEVIS BOULON, A GOUPILLE	1	1	1	
20	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
21	91690-20016	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	
22	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	2	2	
23	6R5-41237-00	JOINT, LINK RACCORD	1	1	1	
24	66M-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1	1	
25	66M-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1	1	
26	90465-08M82	CLAMP BRIDE	1	1	1	



**FIG. 6 INTAKE**

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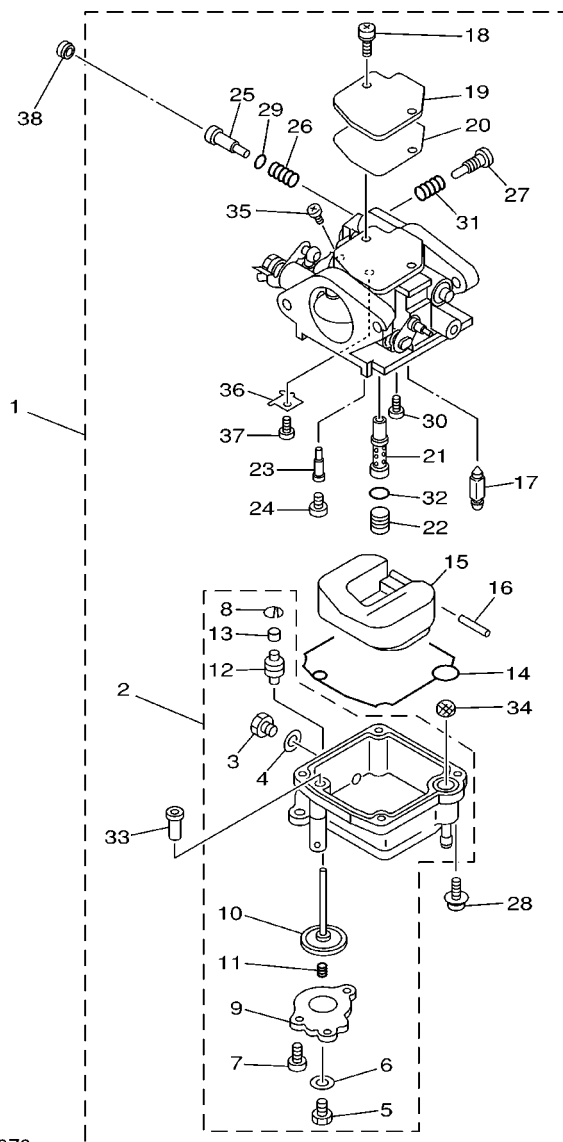


FIG. 7 CARBURETOR

CARBUREATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	1	1	F13.5A/F15A FOR STD
	66M-14301-20	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	1	1	F15A FOR *ECM
	66N-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1		1	F9.9C
2	66M-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1	F13.5A/F15A
	66N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1		1	F9.9C
3	62Y-14383-00	..SCREW, DRAIN ..BOUCHON, PURGE	1	1	1	
4	66M-14398-00	..GASKET ..JOINT	1	1	1	
5	677-14383-01	..SCREW, DRAIN ..BOUCHON, PURGE	1	1	1	F13.5A/F15A
6	6L2-14398-00	..GASKET ..JOINT	1	1	1	F13.5A/F15A
7	66M-14325-00	..SCREW, PAN HEAD ..VIS TETE CONIQUE	3	3	3	F13.5A/F15A
8	66M-14377-00	..STOPPER ..BUTEE	1	1	1	F13.5A/F15A
9	66M-14157-00	..PLATE ..PLAQUE	1	1	1	F13.5A/F15A
10	66M-14368-01	..DIAPHRAGM ASSY 1 ..DIAPHRAGME 1	1	1	1	F13.5A/F15A
11	6G8-14275-02	..SPRING ..RESSORT	1	1	1	F13.5A/F15A
12	66M-14239-00	..SEAL ..JOINT	1	1	1	F13.5A/F15A
13	66M-14225-00	..CAP ..COUVERCLE	1	1	1	F13.5A/F15A
14	66M-14384-00	..GASKET, FLOAT CHAMBER ..JOINT, CUVE DE FLOTTEUR	1	1	1	
15	6L2-14385-00	..FLOAT ..FLOTTEUR	1	1	1	
16	6E5-14386-01	..PIN, FLOAT ..AXE, FLOTTEUR	1	1	1	
17	6L2-14392-00	..VALVE, NEEDLE ..POINTEAU	1	1	1	
18	97980-04110	..SCREW, WITH WASHER ..VIS, AVEC RONDELLE	2	2	2	
19	6L2-14157-00	..COVER, MIXING ..COUVERCLE DE CHAMBRE	1	1	1	
20	62Y-14399-00	..GASKET ..JOINT	1	1	1	
21	66M-14341-00	..NOZZLE, MAIN ..PUITS D'AIGUILLE	1	1	1	F13.5A/F15A FOR STD
	66M-14341-10	..NOZZLE, MAIN ..PUITS D'AIGUILLE	1	1	1	F15A FOR *ECM

\*ECM: FOR EMISSION CONTROL MODEL.

\*ECM: POUR MODELE CONTROLE D' EMISSIONS.

  
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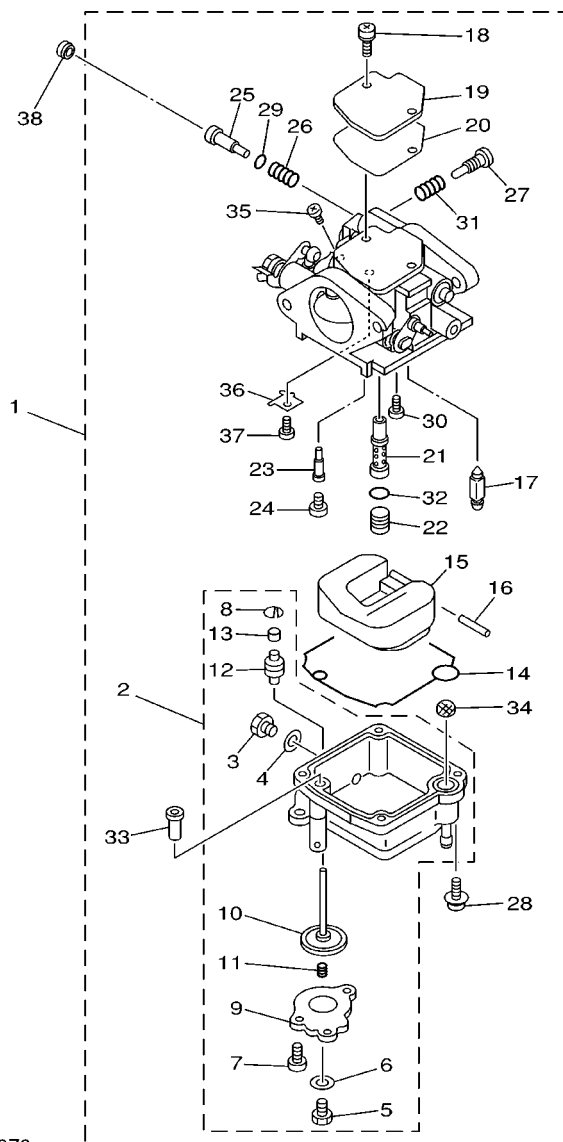


FIG. 7 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
21	66N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1		1	F9.9C
22	66M-14343-52	.JET, MAIN (#104) .GICLÉUR, PRINCIPAL (#104)	1	1	1	F13.5A/F15A FOR STD
	66M-14343-51	.JET, MAIN (#102) .GICLÉUR, PRINCIPAL (#102)	1	1	1	F15A FOR *ECM
	66N-14343-34	.JET, MAIN (#68) .GICLÉUR, PRINCIPAL (#68)	1		1	F9.9C
23	66M-14342-23	.JET, PILOT (#45) .GICLÉUR, RALENTI (#45)	1	1	1	
24	66M-14355-00	.PLUG .PLOT	1	1	1	F13.5A/F15A
	62Y-14355-00	.PLUG .PLOT	1		1	F9.9C
25	5H0-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	1	FOR STD
	62Y-14323-10	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	1	FOR *ECM
26	30X-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	1	1	1	
27	62Y-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	1	
28	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	
29	62Y-14397-00	.O-RING .JOINT TORIQUE	1	1	1	
30	98980-04006	.SCREW, BIND .VIS, DE PRESSION	1	1	1	
31	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	1	1	
32	6F5-14397-00	.O-RING .JOINT TORIQUE	1	1	1	
33	66M-14272-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	1	1	F13.5A/F15A
34	66M-14827-00	.FILTER .FILTRE	1	1	1	
35	97890-04005	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	
36	66M-14157-00	.PLATE .PLAQUE	1	1	1	
37	98580-03005	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	
38	6G8-14457-00	SEAL .JOINT	1	1	1	FOR *ECM

\*ECM: FOR EMISSION CONTROL MODEL.

\*ECM: POUR MODELE CONTROLE D'EMISSIONS.

**B6**



66M0010-1080

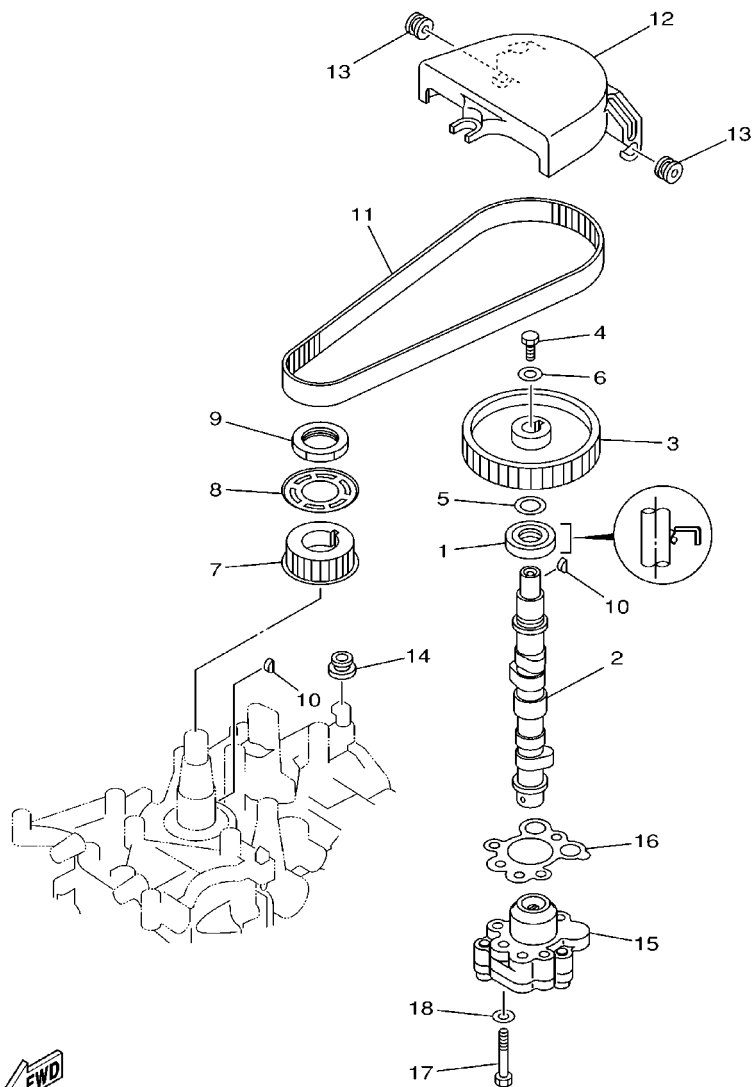
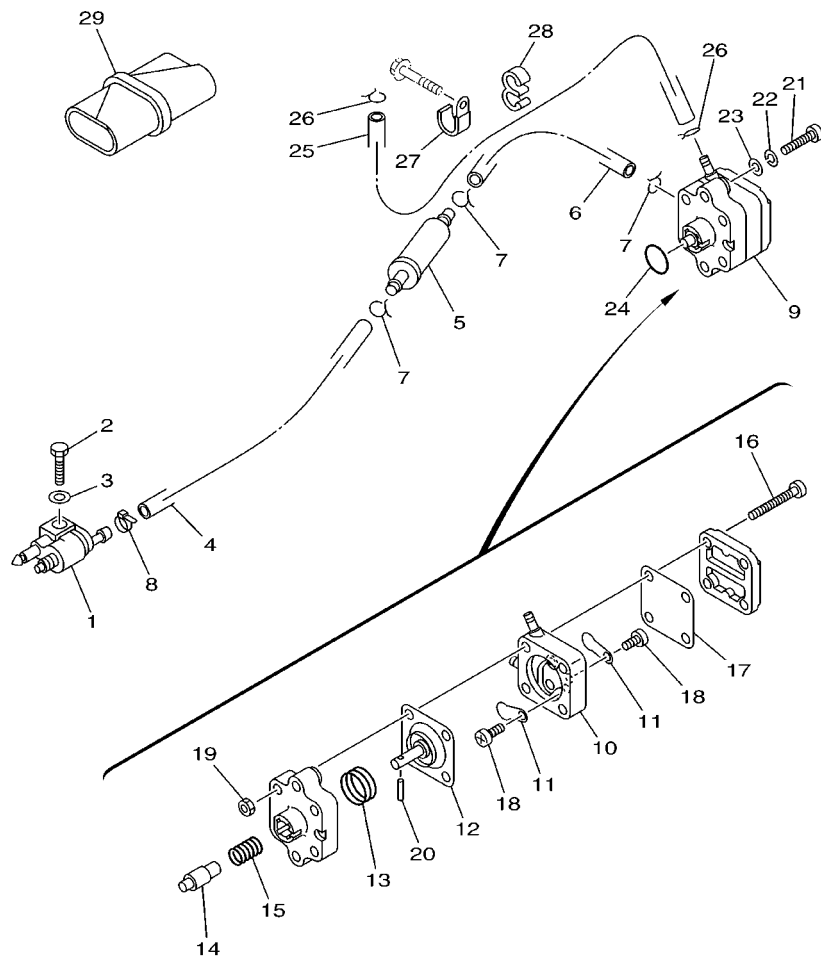


FIG. 8 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	93102-18M21	OIL SEAL JOINT SPY	1	1	1	F13.5A/F15A F9.9C
2	66M-12170-00	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1			
	66M-12170-10	CAMSHAFT ASSY 1 ENS ARBRE A CAMES 1	1			
	66M-12171-10	CAMSHAFT 1 ARBRE A CAMES 1		1	1	
3	66M-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	
4	97013-06016	BOLT BOULON	1	1	1	
5	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	1	1	
6	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	1	1	
7	66M-11536-10	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1	
8	66M-11557-00	WASHER 1 RONDELLE 1	1	1	1	
9	90170-28M37	NUT ECROU	1	1	1	
10	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	2	2	
11	66M-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	1	1	
12	66M-46297-00	COVER, DUST COUVERCLE, POUSSIERE	1	1	1	
13	90480-10M16	GROMMET PASSE-FIL	2	2	2	
14	90480-12072	GROMMET PASSE-FIL	1	1	1	
15	66M-13300-10	OIL PUMP ASSY POMPE A HUILE COMPLET	1	1	1	
16	66M-13329-10	GASKET, PUMP COVER JOINT, COUVERCLE DE POMPE	1	1	1	
17	97095-06035	BOLT BOULON	3	3	3	
18	92995-06600	WASHER RONDELLE	3	3	3	



66M0010-9090

FIG. 9 FUEL

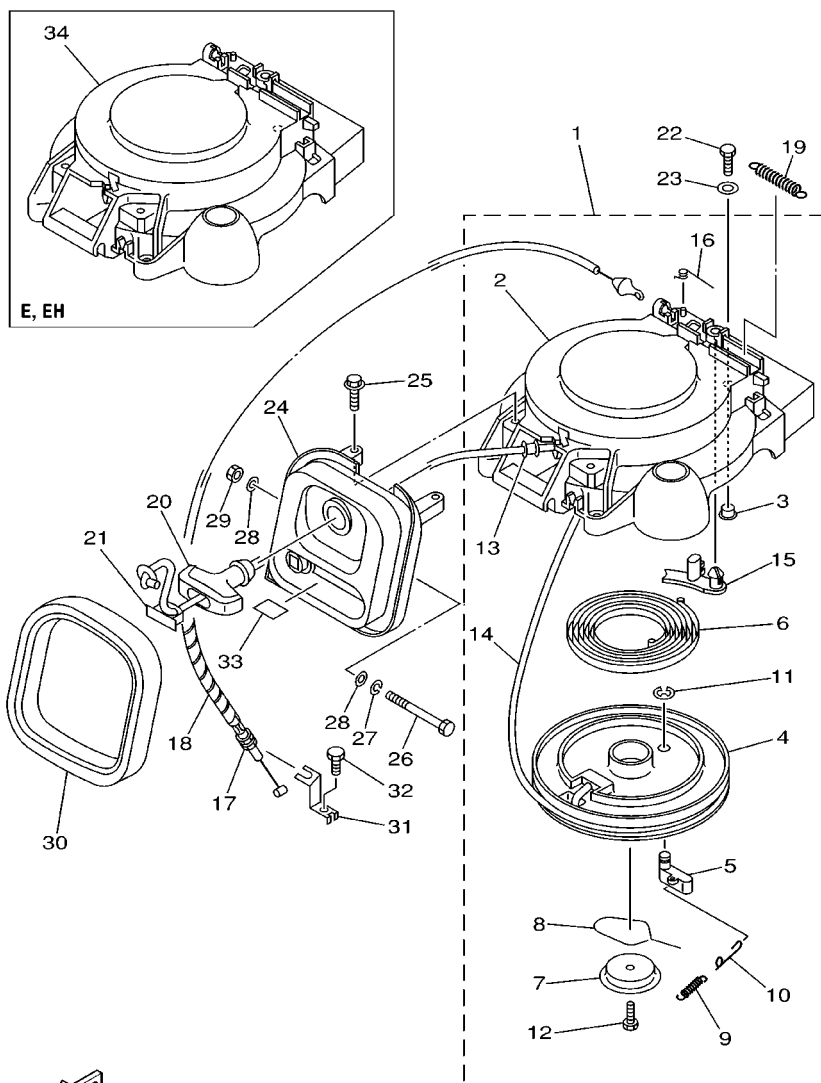
CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E		REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1		
2	97095-06020	BOLT BOULON	1	1	1		
3	92995-06600	WASHER RONDELLE	1	1	1		
4	90445-10M40	HOSE (L330) DURITE (L330)	1	1	1		
5	65W-24251-00	STRAINER 1 FILTRE 1	1	1	1		
6	90445-10M20	HOSE (L150) DURITE (L150)	1	1	1		
7	90467-09M03	CLIP JONC	3	3	3		
8	90465-11M10	CLAMP BRIDE	1	1	1		
9	66M-24410-01	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1		
10	66M-24413-01	.BODY 2 .CORPS 2	1	1	1		
11	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2		
12	66M-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1		
13	66M-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	1		
14	66M-13131-00	.PLUNGER .PLONGEUR	1	1	1		
15	66M-24454-00	.SPRING .RESSORT	1	1	1		
16	66M-24444-00	.SCREW .VIS	4	4	4		
17	66M-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	1		
18	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2		
19	95380-05600	.NUT .ECROU	4	4	4		
20	66M-24374-00	.PIN .GOUPILLE	1	1	1		
21	97880-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2		
22	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2		
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2		
24	93210-20M65	O-RING JOINT TORIQUE	1	1	1		
25	90445-10M93	HOSE (L370) DURITE (L370)	1	1	1		
26	90467-09M03	CLIP JONC	2	2	2		
27	90465-06M86	CLAMP BRIDE	1	1	1		

C1







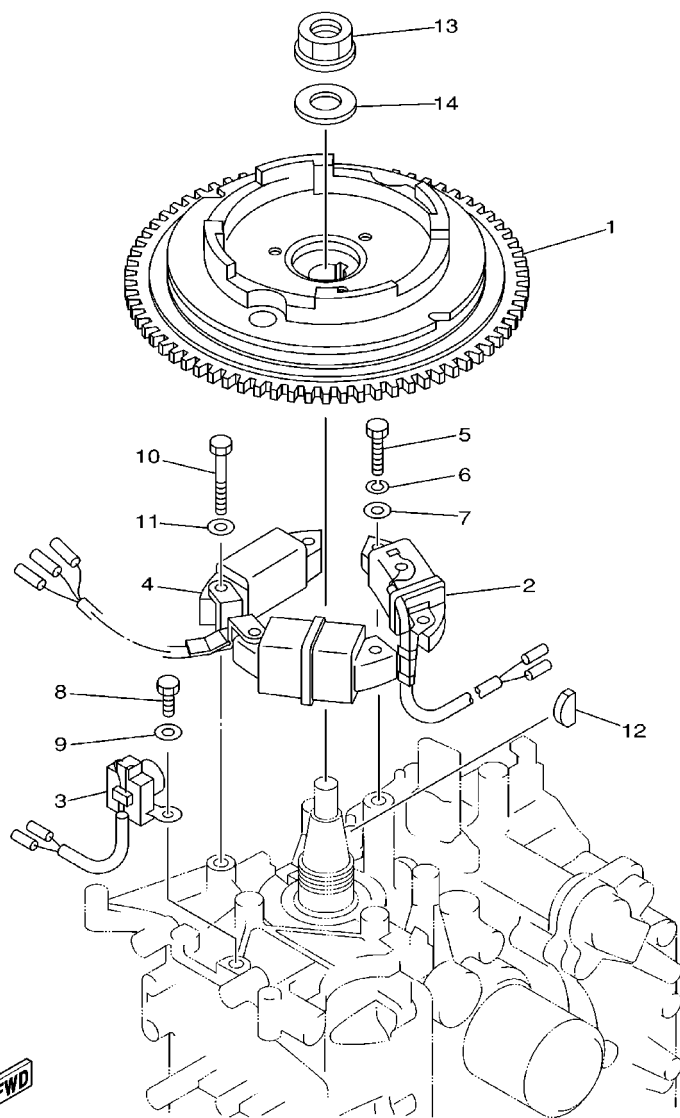
66M0300-8100

FIG. 10 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-15710-01	STARTER ASSY DEMARREUR COMPLET	1			
2	66M-15711-01	.CASE, STARTER .CARTER DE DEMARREUR	1			
3	90387-06M05	.COLLAR .COLLERETTE	3			
4	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1			
5	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1			
6	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1			
7	63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1			
8	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1			
9	63V-15767-01	.SPRING .RESSORT	1			
10	63V-15784-01	.SPRING, RETURN .RESSORT, RAPPEL	1			
11	63V-15744-00	.CIRCLIP .CIRCLIP	1			
12	63V-15768-00	.BOLT .BOULON	1			
13	63V-15764-00	.COLLAR 1 .COLLERETTE 1	1			
14	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1			
15	66T-15794-00	.STOPPER .BUTEE	1			
16	66T-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1			
17	66M-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1			
18	90446-06M90	HOSE DURITE	1			
19	66T-15731-00	SPRING, RETURN RESSORT, RAPPEL	1			
20	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1			
21	6G1-15779-00	COVER COUVERCLE	1			
22	97095-06020	BOLT BOULON	3	3	3	
23	92995-06600	WASHER RONDELLE	3	3	3	
24	66M-15758-00	GUIDE, ROPE GUIDE DE CABLE	1			
	66M-15758-10	GUIDE, ROPE GUIDE DE CABLE		1	1	
* CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M						
* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M						





69B0010-0110

FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-85550-00	ROTOR ASSY ROTOR CPLT	1			WITHOUT RING GEAR
	66M-85550-10	ROTOR ASSY ROTOR CPLT		1	1	WITH RING GEAR
2	66M-85520-00	COIL, CHARGE BOBINE, CHARGE	1	1	1	
3	66M-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1	1	
4	66M-85533-00	COIL, LIGHTING BOBINE, ECLAIRAGE	1	1		6A
	66M-85533-10	COIL, LIGHTING BOBINE, ECLAIRAGE			1	10A
5	97095-06025	BOLT BOULON	2	2	2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
7	92995-06600	WASHER RONDELLE	2	2	2	
8	97095-06016	BOLT BOULON	2	2	2	
9	92995-06600	WASHER RONDELLE	2	2	2	
10	97095-06030	BOLT BOULON	4	4		
	97095-06040	BOLT BOULON			4	
11	92995-06600	WASHER RONDELLE	4	4	4	
12	90280-05013	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
13	90179-16M05	NUT ECROU	1	1	1	
14	90201-16M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	

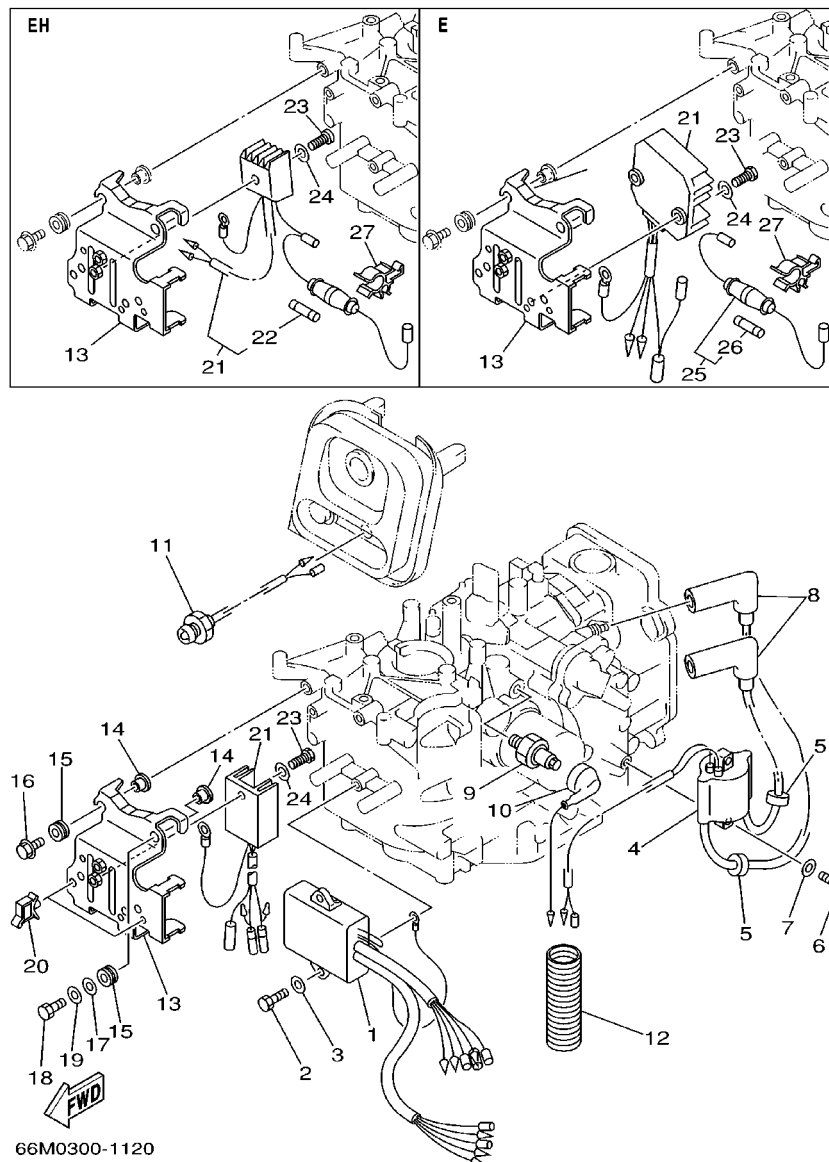


FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	
2	97095-06020	BOLT BOULON	2	2	2	
3	92995-06600	WASHER RONDELLE	2	2	2	
4	66M-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1	
5	90480-25161	GROMMET PASSE-FIL	2	2	2	
6	97095-06020	BOLT BOULON	2	2	2	
7	92995-06600	WASHER RONDELLE	2	2	2	
8	6G8-82370-30	PLUG CAP ASSY ANTIPARASITE	2	2	2	
9	62Y-82504-10	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	1	
10	66M-82127-10	WIRE, LEAD 2 FIL 2	1	1	1	
11	65W-85410-01	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	1	1	
12	6H1-83557-00	TUBE TUBE	1	1	1	
13	66M-85542-00 66M-85542-10	BRACKET SUPPORT BRACKET SUPPORT	1	1	1	
14	90387-06M05	COLLAR COLLERETTE	4	4	4	
15	90480-13M24	GROMMET PASSE-FIL	4	4	4	
16	95895-06020	BOLT, FLANGE BOULON, A COLLERETTE	3	3	3	
17	90201-06M05	WASHER, PLATE RONDELLE, PLATE	1	1	1	
18	97095-06025	BOLT BOULON	1	1	1	
19	92995-06600	WASHER RONDELLE	1	1	1	
20	90464-09M13	CLAMP BRIDE	2	2	2	
21	6J8-81960-00 6G1-81970-61 6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT RECTIFIER ASSY REDRESSEUR COMPLET RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	
22	6G1-82151-00	.FUSE .FUSIBLE	1	1	1	
23	97095-06016 97880-05025	BOLT BOULON SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	



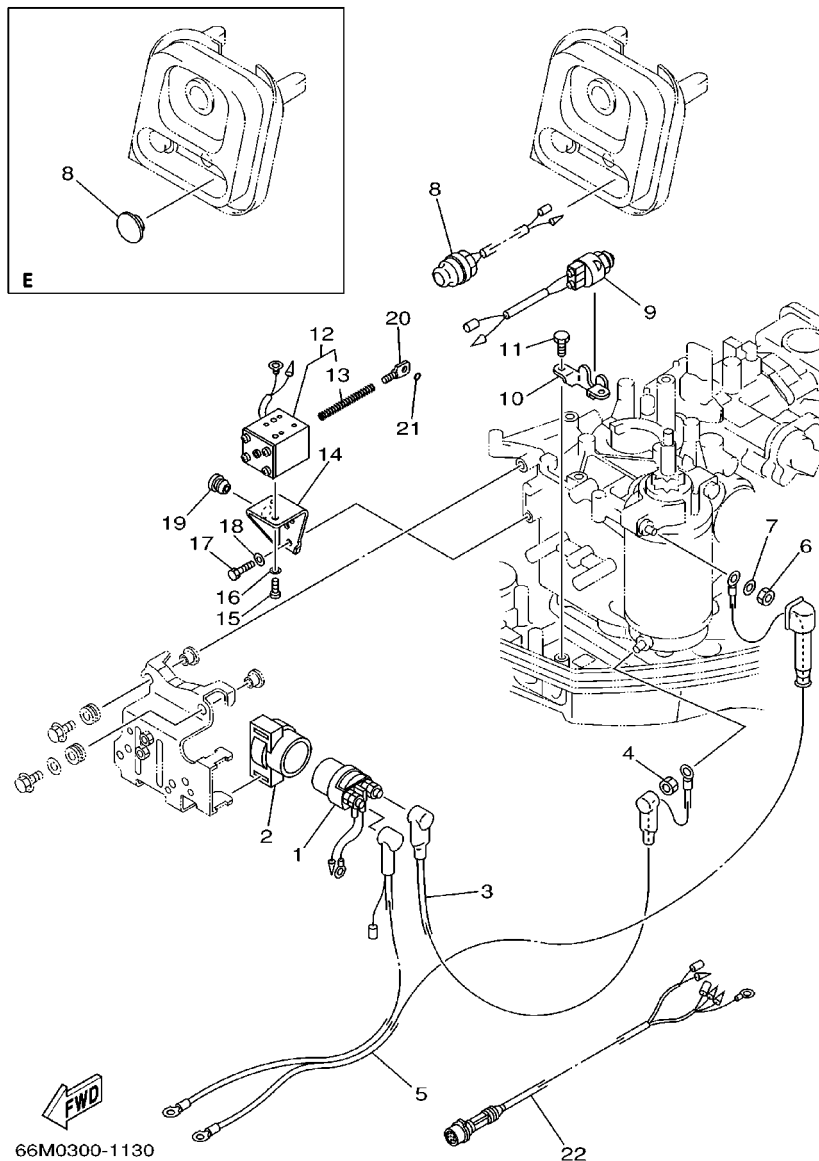
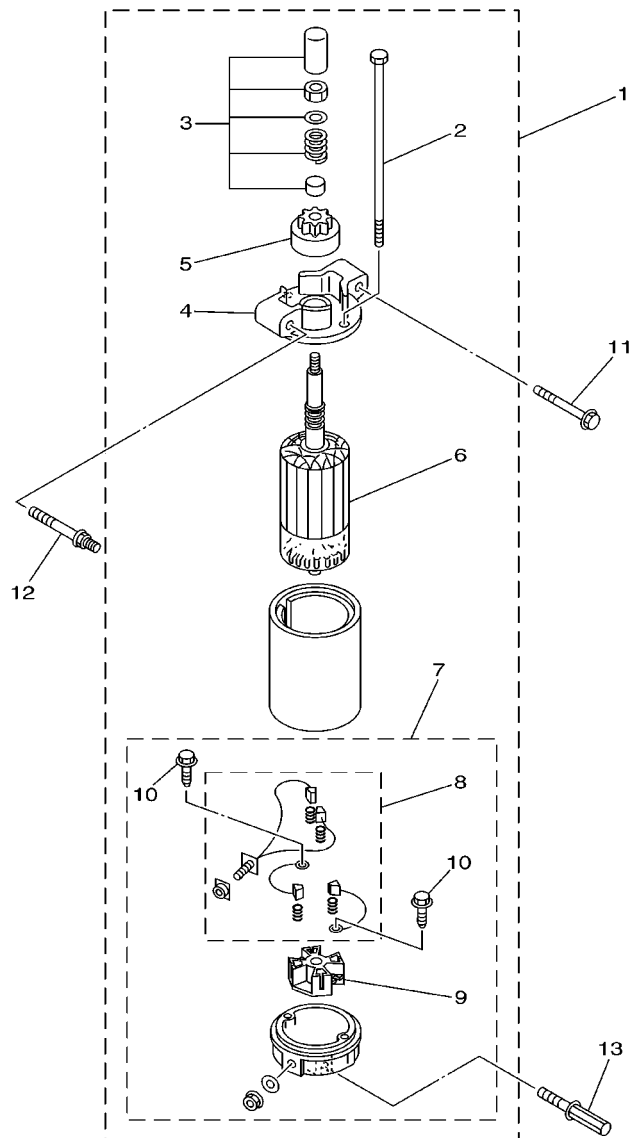


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)		1	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS		1	1	
3	66M-82117-00	WIRE, LEAD FIL		1	1	
4	65W-8182B-00	NUT, SPECIAL ECROU, SPECIAL		1	1	
5	66M-82105-00	WIRE HARNESS FAISCEAU DE FILS		1	1	
6	95380-08700	NUT ECROU		1	1	
7	92990-08600	WASHER, PLATE RONDELLE, PLATE		1	1	
8	65W-81870-00	STARTING SWITCH ASSY CONTACT A CLEF		1		
	6G1-42725-00	GROMMET PASSE-FIL			1	
9	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT		1		
10	6J8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT		1		
11	90109-06M86	BOLT BOULON		2		
12	66M-86111-00	COIL, SOLENOID BOBINE			1	
13	66M-86116-00	WIRE, PULL CABLE, TENSION			1	
14	66M-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE			1	
15	97880-05008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			2	
16	92990-05600	WASHER, PLATE RONDELLE, PLATE			2	
17	97095-06016	BOLT BOULON			2	
18	92995-06600	WASHER RONDELLE			2	
19	90480-10M13	GROMMET PASSE-FIL			1	
20	66M-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE			1	
21	93210-03261	O-RING JOINT TORIQUE			1	
22	66M-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET			1	

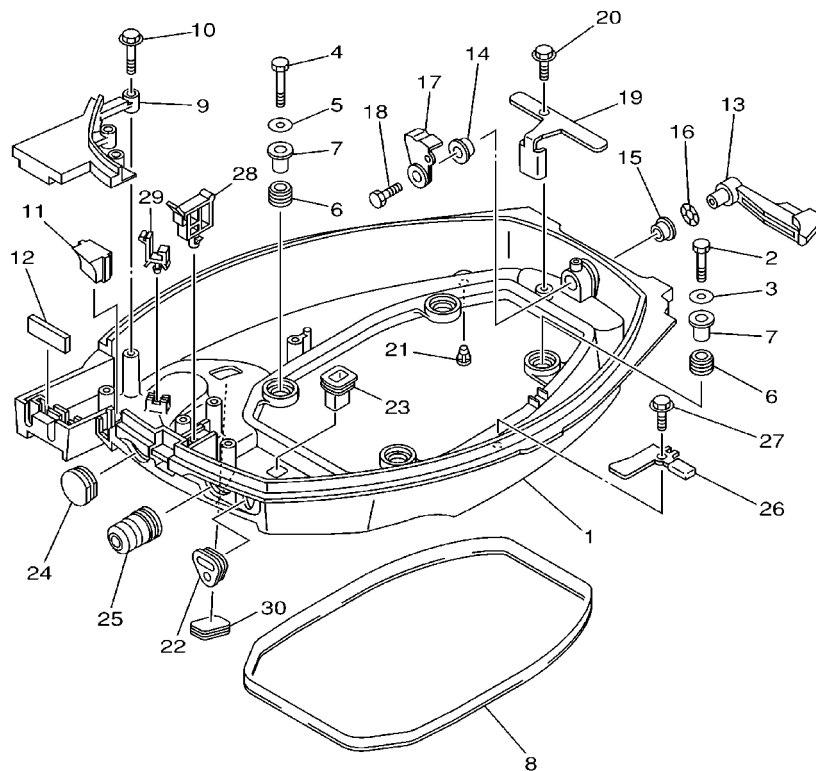


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FIG. 14 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET		1	1	
2	65W-81826-00	.BOLT .BOULON		2	2	
3	65W-81857-01	.RETAINER .ARRETOIR		1	1	
4	66M-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT		1	1	
5	65W-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE		1	1	
6	65W-81850-01	.ARMATURE ASSY .INDUIT		1	1	
7	66M-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET		1	1	
8	65W-81801-00	..BRUSH SET ..CHARBON		1	1	
9	65W-81840-00	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON		1	1	
10	65W-8182S-00	..SCREW ..VIS		2	2	
11	90119-08M39	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	1	
12	90109-08M78	BOLT BOULON		1	1	
13	90109-08M85	BOLT BOULON		1	1	



66M0300-1150

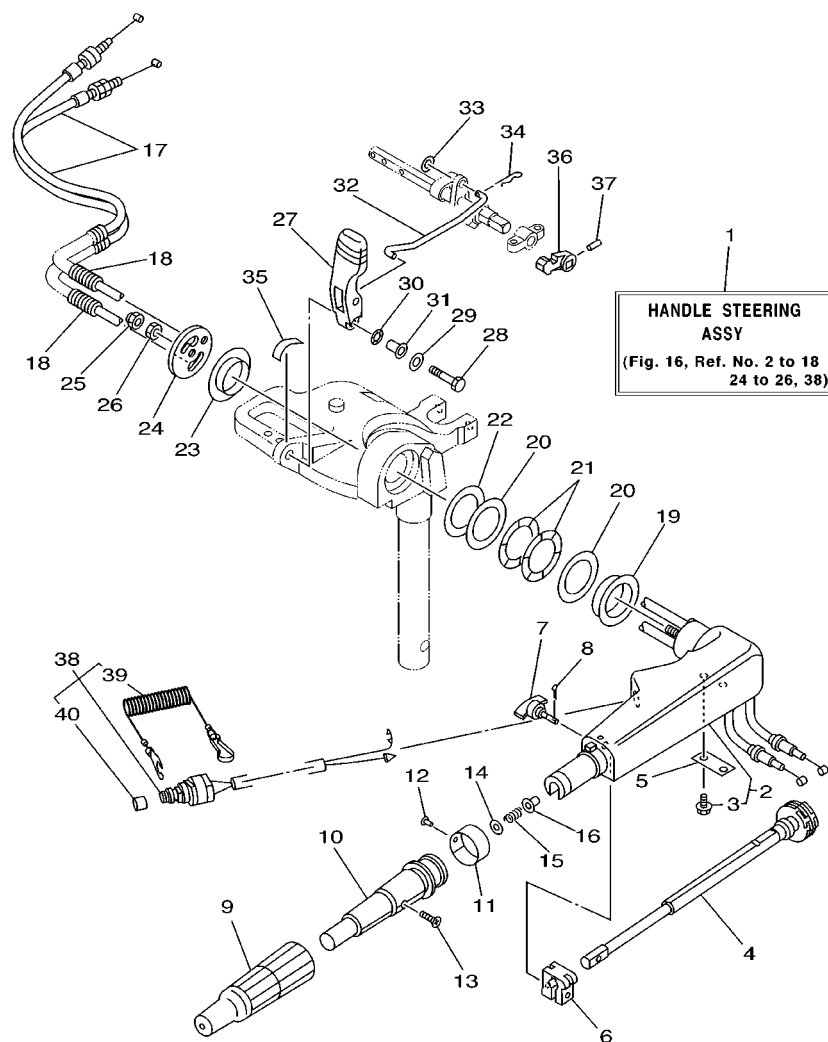
FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-42710-03-4D	BOTTOM COWLING ASSY ENS. EMBASE ( REF.NO. 10, 20, 27 FIG.10, REF.NO. 32 FIG.13, REF.NO. 11 FIG.17, REF.NO. 5, 8)	1	1	1	
2	97095-06035	BOLT BOULON	2	2	2	
3	92995-06600	WASHER RONDELLE	2	2	2	
4	97095-06025	BOLT BOULON	2	2	2	
5	92995-06600	WASHER RONDELLE	2	2	2	
6	90480-15M31	GROMMET PASSE-FIL	4	4	4	
7	90387-06M52	COLLAR COLLERETTE	4	4	4	
8	66M-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
9	66M-42738-00-4D	PLATE, FITTING ETRIER	1	1	1	
10	90109-06M82	BOLT BOULON	3	3	3	
11	66M-42725-00	GROMMET PASSE-FIL	1			
	66M-42725-10	GROMMET PASSE-FIL		1		
	66M-42725-20	GROMMET PASSE-FIL			1	
12	65W-42727-00	GROMMET PASSE-FIL	1	1		
	62Y-42727-00	GROMMET PASSE-FIL			1	
13	66M-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
14	90386-12M37	BUSH DOUILLE	1	1	1	
15	90386-12MA2	BUSH DOUILLE	1	1	1	
16	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
17	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
18	97095-06012	BOLT BOULON	1	1	1	
19	66M-42766-00	BRACKET 2 SUPPORT 2	1	1	1	
20	90109-06M86	BOLT BOULON	1	1	1	
21	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
22	66M-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	1		





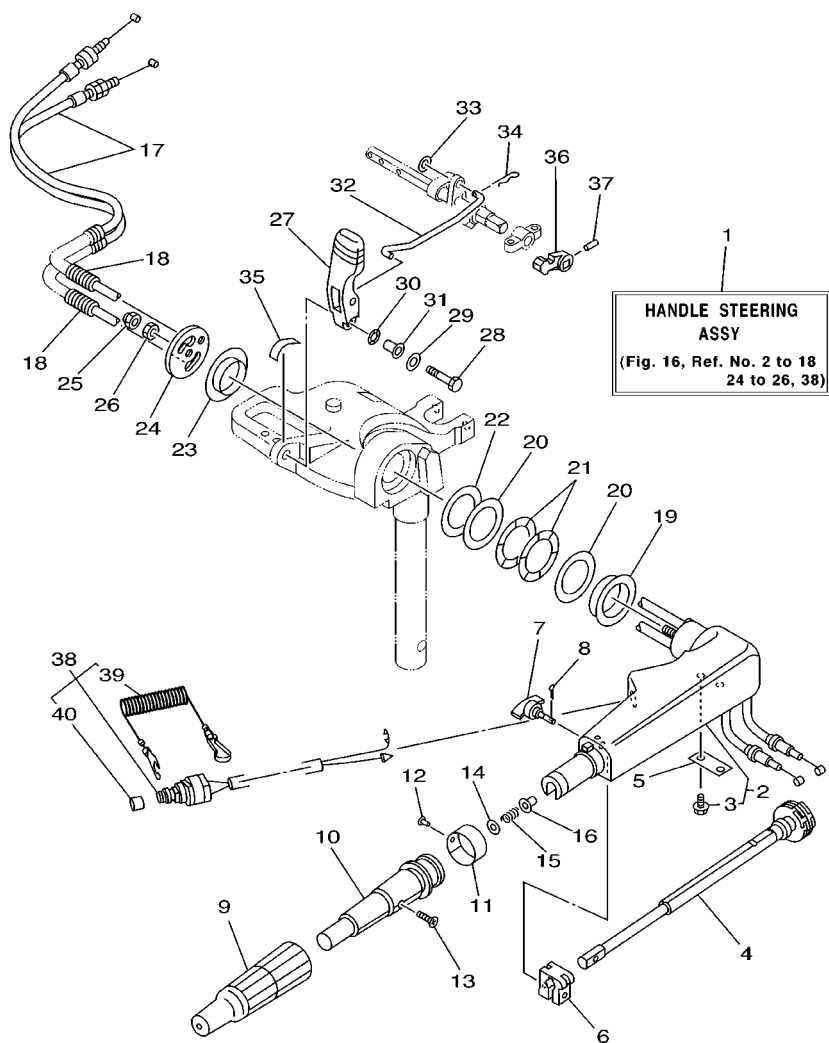


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FIG. 16 STEERING

DIRECTION

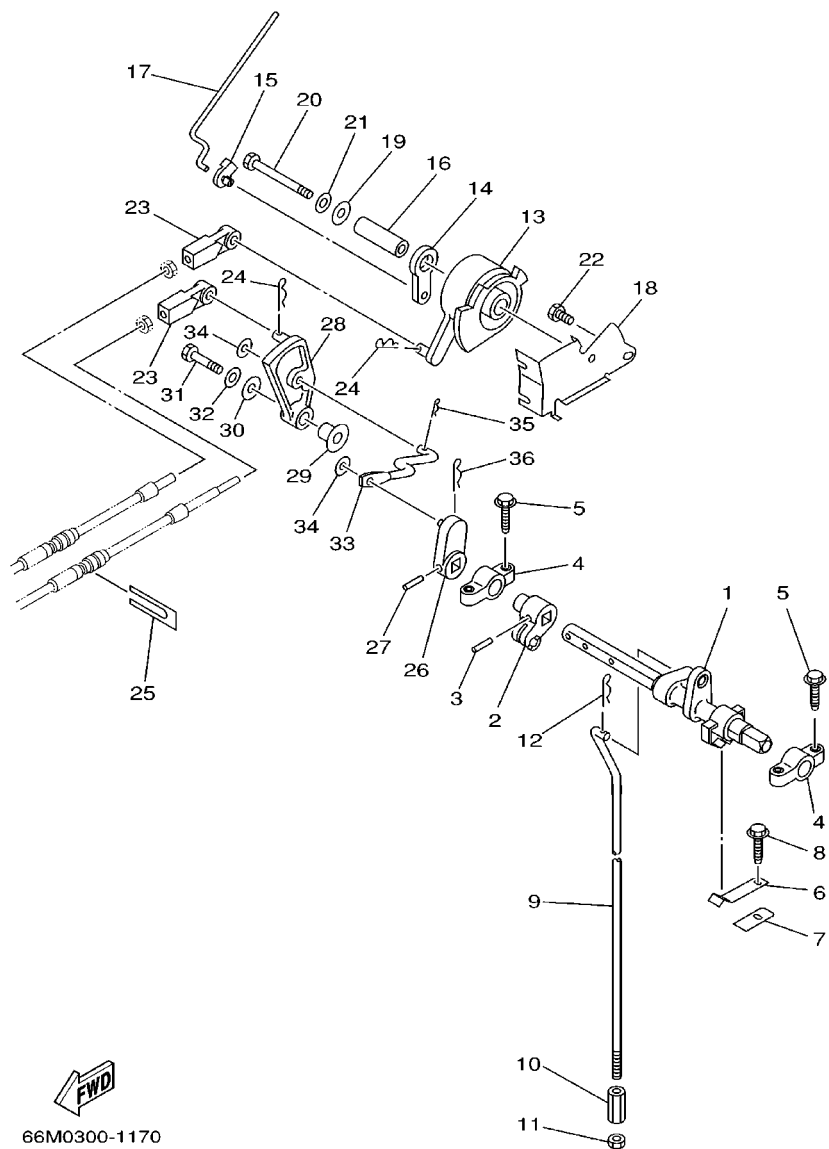
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	1		
2	65W-42101-01-4D	HANDLE, STEERING POIGNEE	1	1		
3	90109-06M86	.BOLT .BOULON	2	2		
4	65W-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1		
5	65W-42159-00	STAY SUPPORT	1	1		
6	6G1-42126-00	FRICITION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1		
7	65W-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	1		
8	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1		
9	66M-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1		
10	66M-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1		
11	689-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	1		
12	90269-02M09	RIVET RIVET	1	1		
13	90149-05M13	SCREW VIS	1	1		
14	92903-10600	WASHER, PLATE RONDELLE, PLATE	1	1		
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1		
16	90386-08032	BUSH DOUILLE	1	1		
17	66M-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	2		
18	90446-10M87	HOSE DURITE	2	2		
19	90386-40MA0	BUSH DOUILLE	1	1		
20	90201-43M00	WASHER, PLATE RONDELLE, PLATE	2	2		
21	90206-43M22	WASHER, WAVE RONDELLE, ONDULEE	2	2		
22	90202-43M57	WASHER, PLATE RONDELLE, PLATE	1	1		
23	90386-40M99	BUSH DOUILLE	1	1		
24	66M-42131-01	COVER, HANDLE STEERING COUVERCLE	1	1		
25	95780-10300	NUT, FLANGE ECROU, A COLLERETTE	1	1		
26	95380-10700	NUT ECROU	1	1		
27	66M-44111-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1		



66M0300-1160

## DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	MH	EH	E		REMARKS REMARQUES
28	97095-06030	BOLT BOULON	1	1			
29	92995-06600	WASHER RONDELLE	1	1			
30	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1			
31	90387-06M78	COLLAR COLLERETTE	1	1			
32	66M-44124-00	LINK, SHIFT ROD BIELLETTTE	1	1			
33	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1	1			
34	90468-18008	CLIP JONC	1	1			
35	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	1			
36	65W-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION		1			FOR NEUTRAL SW.
37	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE		1			FOR NEUTRAL SW.
38	65W-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	1			
39	682-82556-00	.STOPPER .PLAQUETTE	1	1			
40	689-8257Y-00	.CAP .CHAPEAU	1	1			



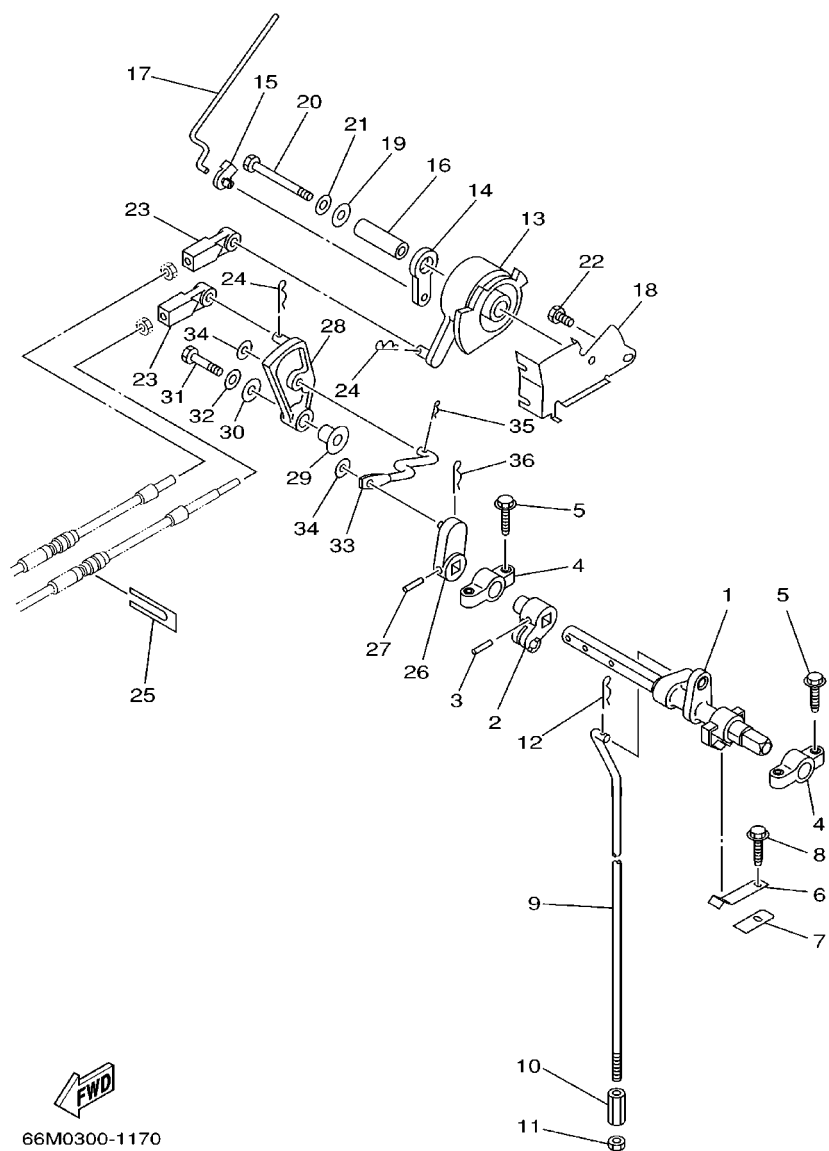
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FIG. 17 CONTROL

COMMANDE

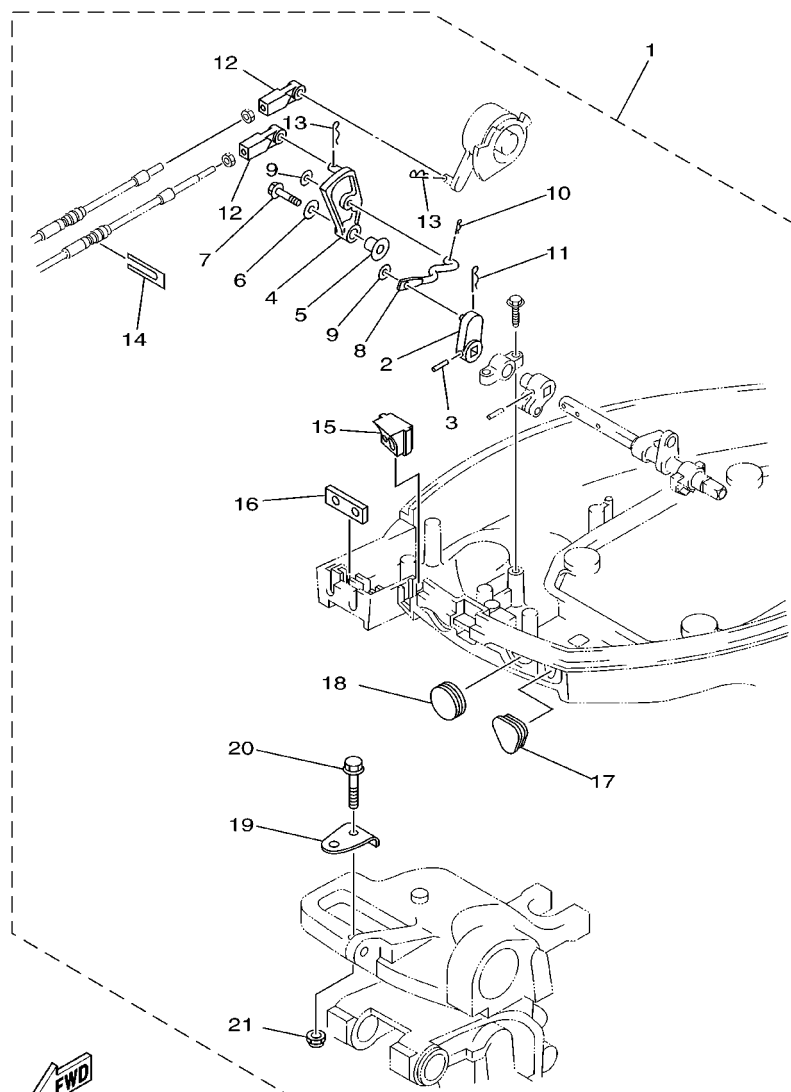
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U		REMARKS REMARQUES
1	65W-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1		
2	66M-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1		
3	90254-03M05	PIN, SPRING RIVET, TETE TRONCONIQUE	1	1	1		
4	6F5-41662-00	BRACKET SUPPORT	2	2	2		
5	90109-06M81	BOLT BOULON	4	4	4		
6	65W-44116-00	SPRING RESSORT	1	1	1		
7	66R-44114-00	STOPPER PLAQUETTE	1	1	1		
8	90109-06M86	BOLT BOULON	1	1	1		
9	66M-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1		S
	66M-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1		L
10	90170-06015	NUT ECROU	1	1	1		
11	95380-06700	NUT ECROU	1	1	1		
12	90468-18008	CLIP JONC	1	1	1		
13	65W-41638-00	PULLEY POULIE	1	1	1		
14	65W-41283-00	LEVER, FREE ACCEL. LEVIER	1	1	1		
15	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1		
16	90387-06M08	COLLAR COLLERETTE	1	1	1		
17	66M-41211-00	LINK, ACCEL. BIELLE, ACCELERATION	1	1	1		
18	65W-14497-01	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1		
19	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	1		
20	97095-06055	BOLT BOULON	1	1	1		
21	92995-06600	WASHER RONDELLE	1	1	1		
22	97095-06010	BOLT BOULON	1	1	1		
23	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE			2		
24	90468-18008	CLIP JONC			2		
25	6H3-48538-00	CLAMP, CABLE COLLIER			1		
26	65W-44142-00	JOINT AXE			1		

D7



**FIG. 17 CONTROL**

**COMMANDE**[illegible]

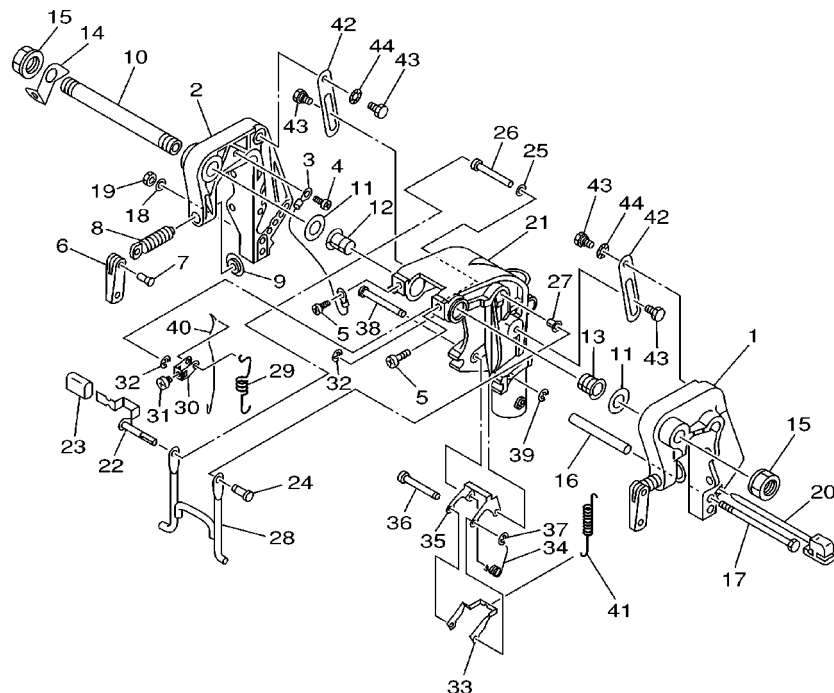


66M0010-9190

FIG. 18 REMOTE CONTROL ATTACHMENT

COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-48501-00	REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)	1	1	1	AP
2	65W-44142-00	.JOINT .AXE	1	1	1	
3	90254-03M05	.PIN, SPRING .RIVET, TETE TRONCONIQUE	1	1	1	
4	65W-44125-00	.LEVER, SHIFT ROD .LEVIER, TIGE D'INVERSION	1	1	1	
5	90387-06M29	.COLLAR .COLLERETTE	1	1	1	
6	90201-06M31	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	
7	97595-06525	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	1	1	1	
8	66M-44192-00	.JOINT, ROD 1 .RACCORD 1, BIELLETTE	1	1	1	
9	90201-05M06	.WASHER, PLATE .RONDELLE, PLATE	2	2	2	
10	90468-10005	.CLIP .JONC	1	1	1	
11	90468-18008	.CLIP .JONC	1	1	1	
12	663-48344-00	.CABLE END, REMOTE CONTROL .CHAPE CABLE	2	2	2	
13	90468-18008	.CLIP .JONC	2	2	2	
14	6H3-48538-00	.CLAMP, CABLE 1 .COLLIER	1	1	1	
15	66M-42725-20	.GROMMET .PASSE-FIL	1	1	1	
16	62Y-42727-00	.GROMMET .PASSE-FIL	1	1	1	
17	65W-26326-10	.GROMMET .RONDELLE CAOUTCHOUC	1	1	1	
18	65W-42726-10	.GROMMET .PASSE-FIL	1	1	1	
19	63V-48511-01	.HOOK, STEERING .ATTACHE, DIRECTION	1	1	1	
20	97575-08535	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	1	1	1	
21	90185-08057	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	1	1	1	

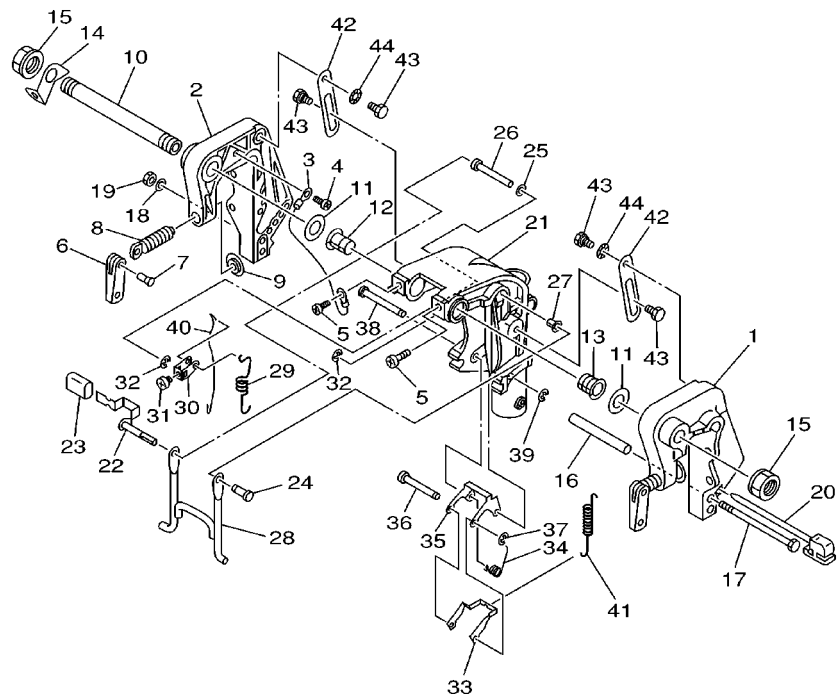


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FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	63V-43111-05-4D	BRACKET, CLAMP PRESSE	1	1	1	
2	63V-43112-06-4D	BRACKET, CLAMP PRESSE	1	1	1	
3	66M-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
5	97885-08010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
6	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2	2	
7	90243-04M01	PIN GOUPILLE	2	2	2	
8	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2	2	
9	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2	2	
10	63W-43131-10	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	FOR RIDE GUIDE
11	90202-22M54	WASHER, PLATE RONDELLE, PLATE	2	2	2	
12	90386-22M94	BUSH DOUILLE	1	1	1	
13	90386-22M94	BUSH DOUILLE	1	1	1	
14	66R-43113-00	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1	
15	63V-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2	2	
16	90387-06M13	COLLAR COLLERETTE	1	1	1	
17	90101-06M29	BOLT BOULON	1	1	1	
18	92995-06600	WASHER RONDELLE	1	1	1	
19	95380-06700	NUT ECROU	1	1	1	
20	6L2-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1	
21	63V-43311-03-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	S
	66M-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	L
22	66M-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	1	1	
23	682-43318-01	COVER CAPUCHON	1	1	1	
24	63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	1	1	
25	90202-07M60	WASHER, PLATE RONDELLE, PLATE	1	1	1	
26	90387-07M07	COLLAR COLLERETTE	1	1	1	



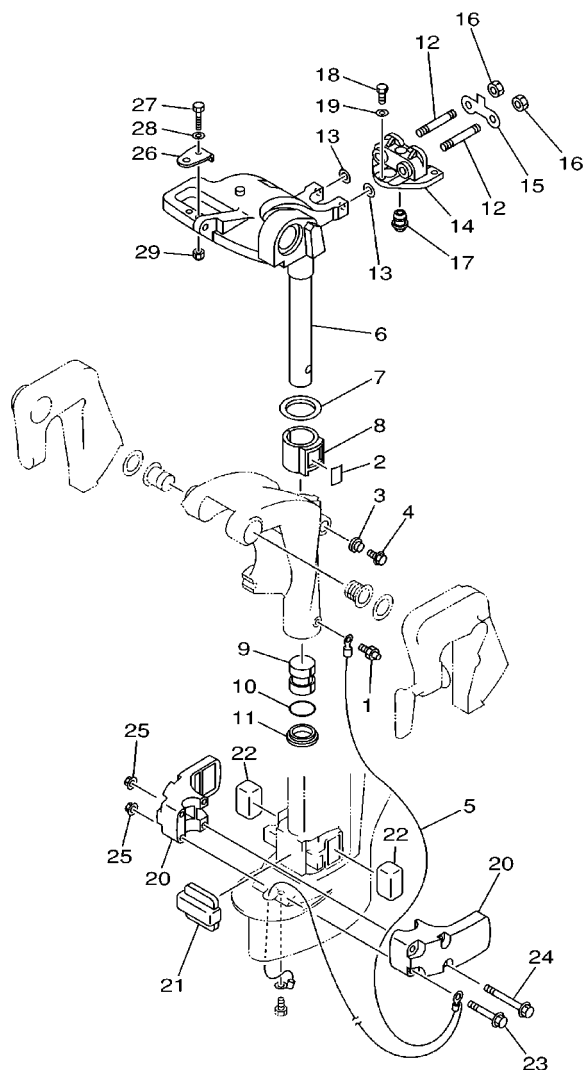
66M0010-1210

FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
27	90386-07M95	BUSH DOUILLE	1	1	1	
28	66M-43350-01	RECEIVER ASSY RECEIVER ASSY	1	1	1	
29	90507-20M00	SPRING, TENSION RESSORT, TENSION	1	1	1	
30	63V-43641-01	LEVER, TILT LEVIER, INCLINAISON	1	1	1	
31	90149-05M17	SCREW VIS	1	1	1	
32	99080-05600	CIRCLIP CIRCLIP	2	2	2	
33	66R-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1	
34	90508-18M41	SPRING, TORSION RESSORT, TORSION	1	1	1	
35	66R-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1	
36	66R-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	1	1	
37	93430-04M03	CIRCLIP CIRCLIP, TYPE S	1	1	1	
38	63V-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	1	1	
39	99080-05600	CIRCLIP CIRCLIP	1	1	1	
40	66R-43617-00	ROD, TILT LOCK TIGE	1	1	1	
41	90506-26M38	SPRING, TENSION RESSORT, TENSION	1	1	1	
42	63V-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	2	2	2	
43	90109-06M84	BOLT BOULON	4	4	4	
44	90206-10M24	WASHER, WAVE RONDELLE, ONDULEE	2	2	2	





66M0300-1200

FIG. 20 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1	1	
3	689-43373-01	SEAL, DAMPER JOINT	1	1	1	
4	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1	1	
5	66M-82127-00	WIRE, LEAD 2 FIL 2	1	1	1	
6	66M-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	S
	66M-42511-11-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	L
7	90209-40008	WASHER RONDELLE	1	1	1	
8	65F-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	1	1	
9	90386-30048	BUSH DOUILLE	1	1	1	
10	93210-29M94	O-RING JOINT TORIQUE	1	1	1	
11	90386-30M60	BUSH DOUILLE	1	1	1	
12	90116-08M54	BOLT, STUD GOUJON	2	2	2	
13	90201-08M06	WASHER, PLATE RONDELLE, PLATE	2	2	2	
14	66M-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1	1	
15	66M-44526-00	PLATE PLAQUE	1	1	1	
16	95380-08600	NUT ECROU	2	2	2	
17	66M-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
18	97075-06025	BOLT BOULON	3	3	3	
19	92995-06600	WASHER RONDELLE	3	3	3	
20	66M-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2	2	
21	66M-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	1	1	
22	682-44555-30	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	
23	90119-08M45	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
24	90119-08M46	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
25	90179-08M34	NUT ECROU	4	4	4	
26	63V-48511-01	HOOK, STEERING ATTACHE, DIRECTION			1	



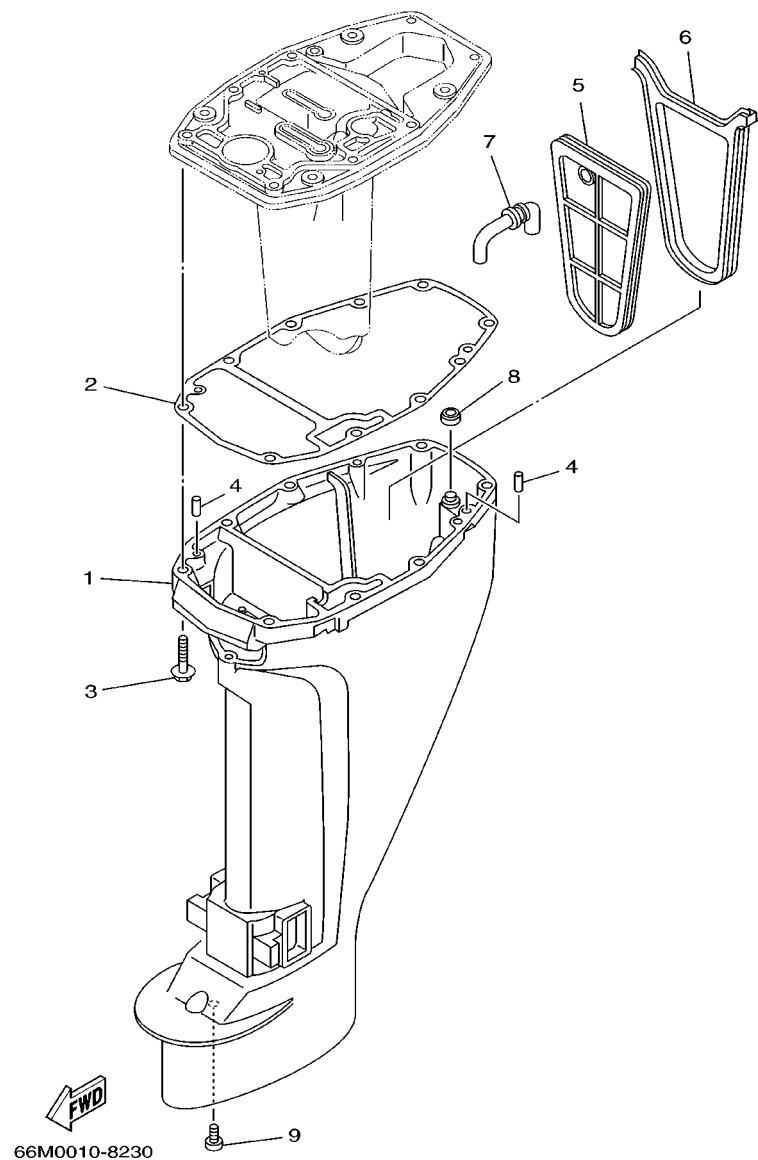
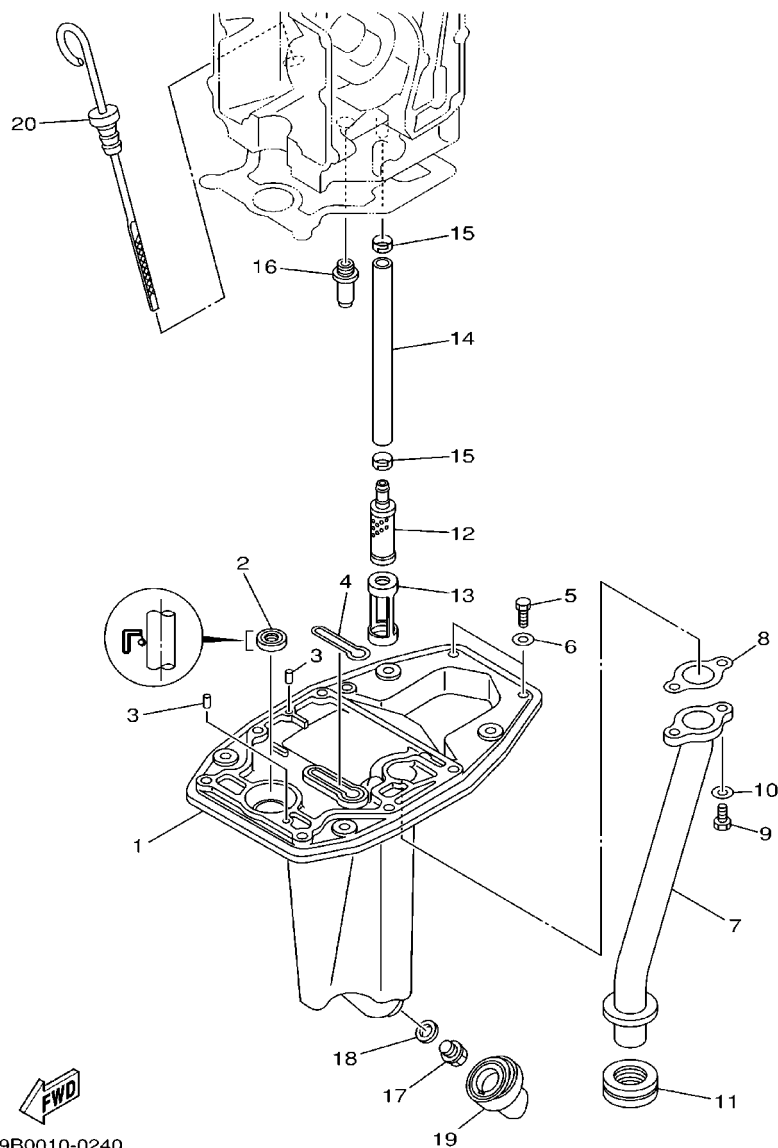


FIG. 21 UPPER CASING

[illegible]



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FIG. 22 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-41137-00-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	
2	93101-12M63	OIL SEAL JOINT SPY	1	1	1	
3	93606-12019	PIN, DOWEL GOUJON	2	2	2	
4	66M-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1	1	
5	97095-06020	BOLT BOULON	2	2	2	
6	92995-06600	WASHER RONDELLE	2	2	2	
7	66M-41131-01-94	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	
8	66M-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	1	1	
9	97095-06016	BOLT BOULON	2	2	2	
10	92995-06600	WASHER RONDELLE	2	2	2	
11	66M-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1	1	
12	66M-13421-00	STRAINER 2 FILTRE 2	1	1	1	
13	66M-13417-00	COVER, STRAINER COUVERCLE, FILTRE	1	1	1	
14	66M-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1	
15	66M-24351-00	BAND 1 COLLIER 1	2	2	2	
16	6G8-11575-00	RELIEF VALVE ASSY SOUPAPE DE RENTREE D'AIR	1	1	1	
17	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	
18	90430-14M09	GASKET JOINT	1	1	1	
19	66M-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	1	1	
20	66M-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1	1	

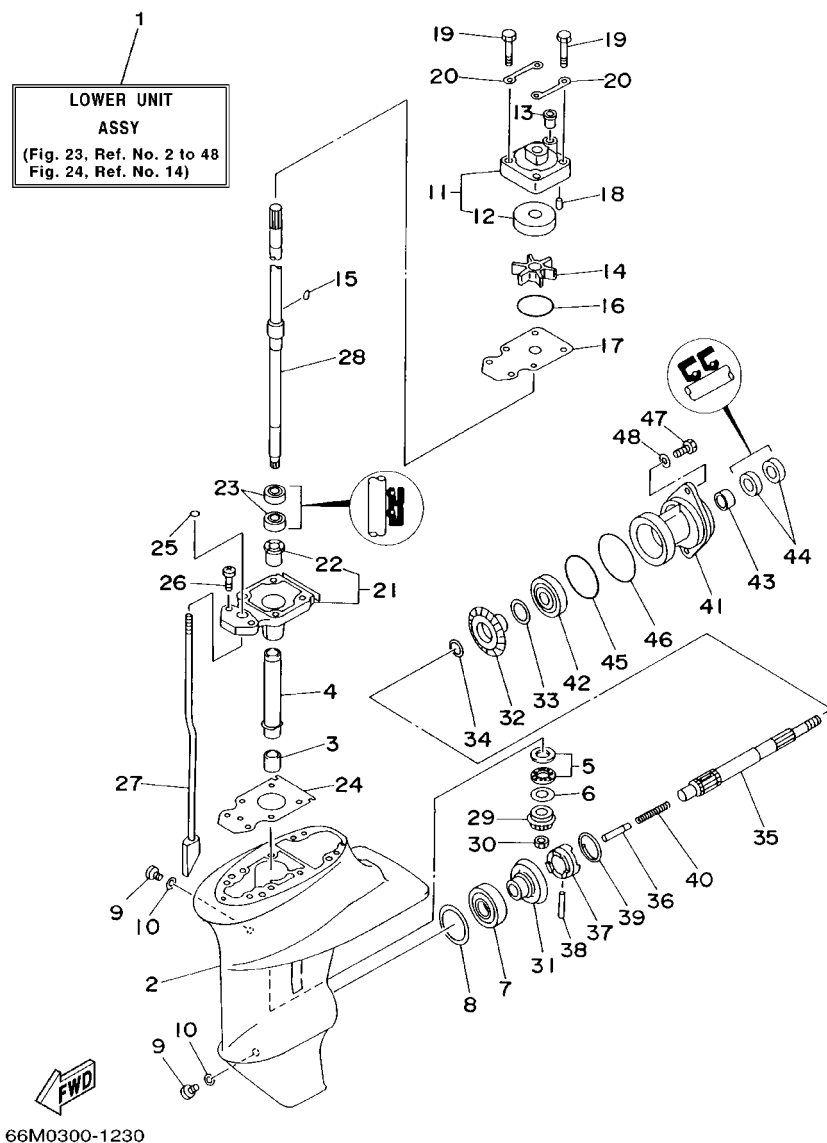


FIG. 23 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	S
	66M-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	L
2	66M-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	S
	63V-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	L
3	93315-314V8	BEARING ROULEMENT	1	1	1	
4	63V-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	
5	93341-41414	BEARING ROULEMENT	1	1	1	
6	6E8-45587-10-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	1	1	UR
	6E8-45587-10-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	1	1	UR
7	93332-00005	BEARING ROULEMENT	1	1	1	
8	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2	2	
10	90430-08020	GASKET JOINT	2	2	2	
11	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS)	1	1	1	
12	63V-44322-00	INSERT, CARTRIDGE .CUVETTE	1	1	1	
13	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
14	63V-44352-01	IMPELLER TURBINE	1	1	1	
15	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	1	1	
16	93210-44398	O-RING JOINT TORIQUE	1	1	1	
17	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
18	93604-12M07	PIN, DOWEL GOUJON	2	2	2	

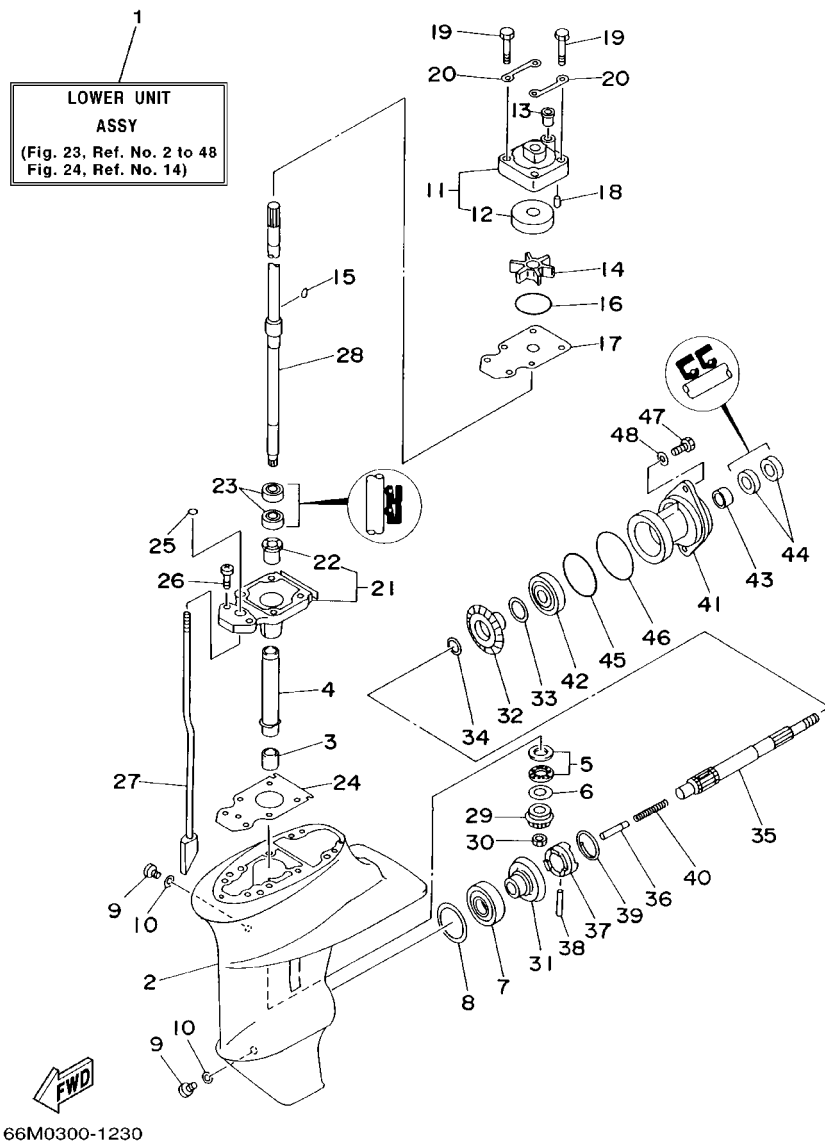
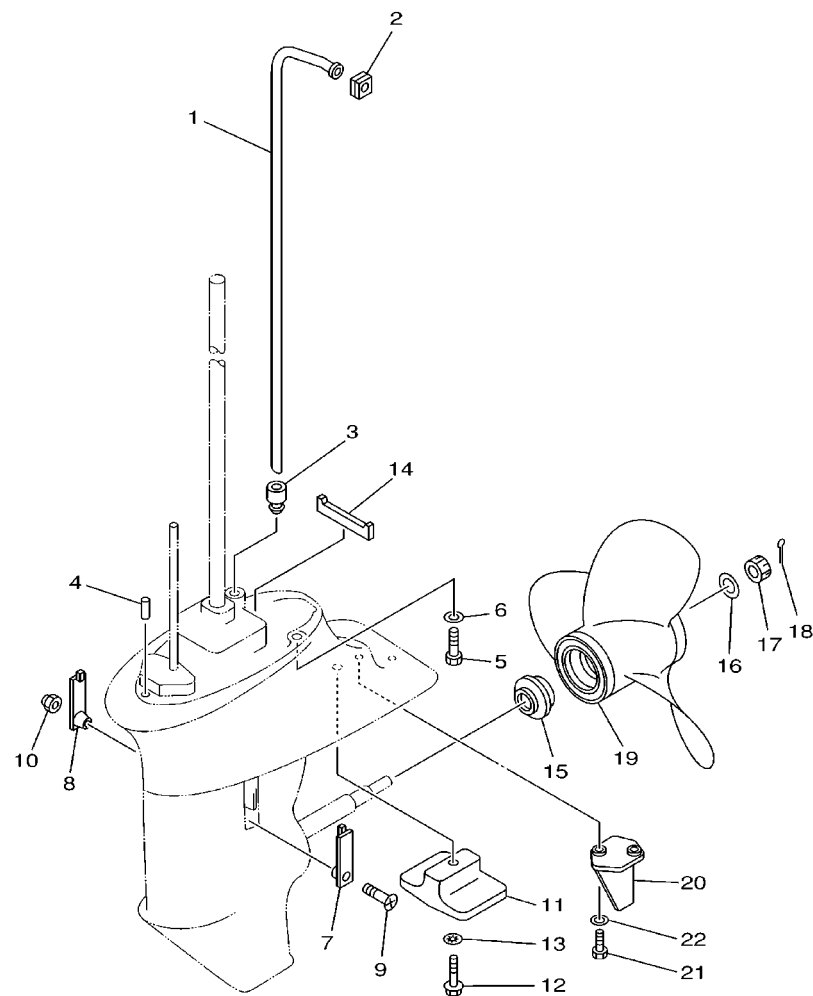


FIG. 23 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	W		REMARKS REMARQUES
19	97080-08045	BOLT BOULON	4	4	4		
20	63V-44328-00	PLATE PLAQUETTE	2	2	2		
21	63V-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1		
22	90381-14020	BUSH, SOLID DOUILLE, SOLIDE	1	1	1		
23	93101-20048	OIL SEAL JOINT SPY	2	2	2		
24	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1		
25	93210-06ME6	O-RING JOINT TORIQUE	1	1	1		
26	97080-08025	BOLT BOULON	2	2	2		
27	63V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	1		S
	66M-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1	1		L
28	63V-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1		S
	63V-45510-11	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1		L
29	63V-45551-00	PINION PIGNON D'ATTAQUE	1	1	1		
30	90179-08M06	NUT ECROU	1	1	1		
31	6E7-45560-01	GEAR PIGNON	1	1	1		
32	6E7-45571-00	GEAR PIGNON	1	1	1		
33	626-45577-00-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1		UR
	626-45577-00-03	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1		UR
	626-45577-00-05	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1		UR
34	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	1	1		
35	683-45611-00	SHAFT, PROPPELLER ARBRE, HELICE	1	1	1		
36	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	1	1		
37	682-45631-00	CLUTCH, DOG CRABOT	1	1	1		
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1		
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1		
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1		
41	683-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1		





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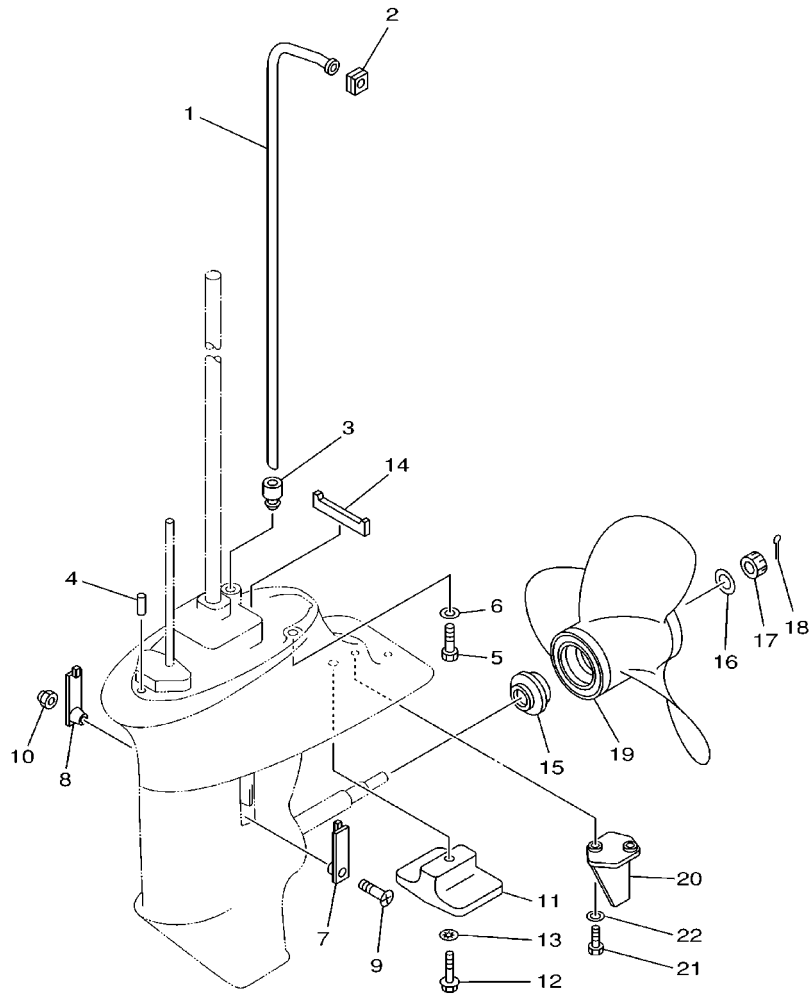
FIG. 24 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	66M-44361-00	TUBE, WATER TUBE D'EAU	1	1	1	S
	66M-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	L
2	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
3	63V-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1	1	1	
4	93604-12M07	PIN, DOWEL GOUJON	2	2	2	
5	97075-08030	BOLT BOULON	4	4	4	
6	92995-08600	WASHER RONDELLE	4	4	4	
7	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	
8	63V-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	
9	90152-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	
10	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	
11	61N-45251-00	ANODE ANODE	1	1	1	
12	95895-06030	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	
13	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	
14	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	
15	6E7-45987-01	SPACER ENTRETOISE	1	1	1	
16	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	1	1	
17	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	1	1	
18	91490-30020	PIN, COTTER GOUPILLE, FENDUE	1	1	1	
19	63V-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	1	1	UR
	63V-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	1	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	1	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	1	1	UR
	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	1	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	1	1	UR
20	66M-45371-00	TAB, TRIM ANODE DERIVE	1	1	1	S
21	97095-06016	BOLT BOULON	2	2	2	S

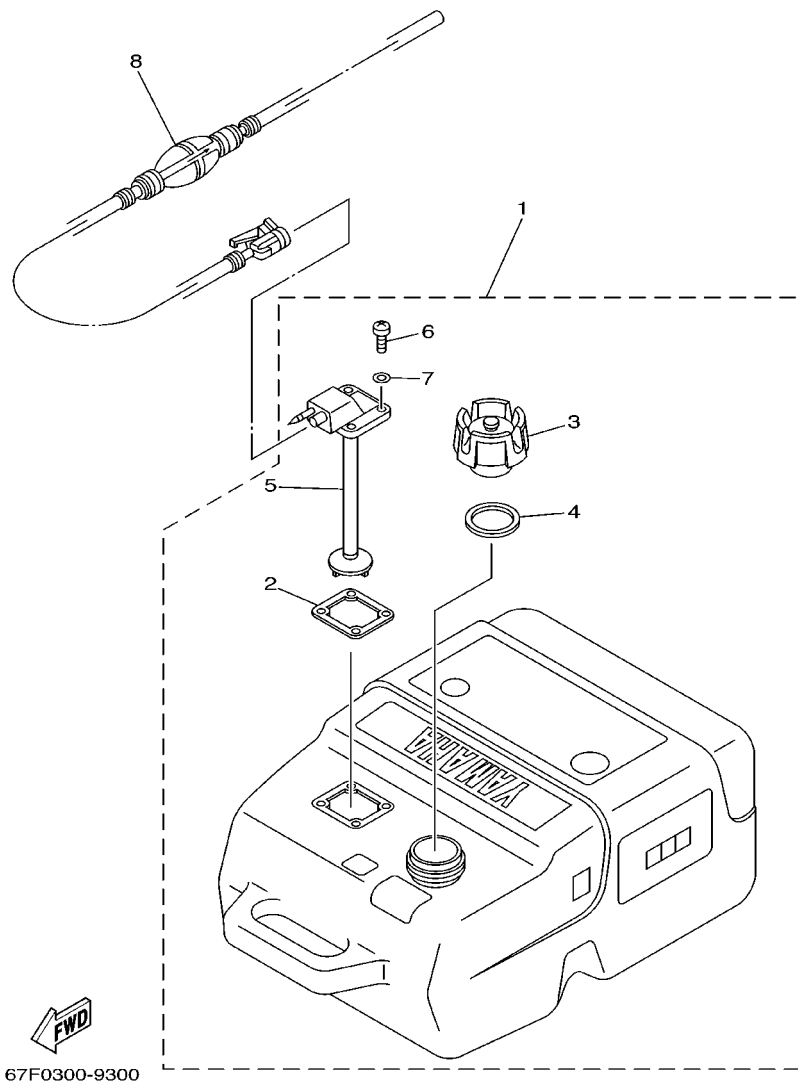


## BOITIER D'HELICE, TRANSMISSION 2

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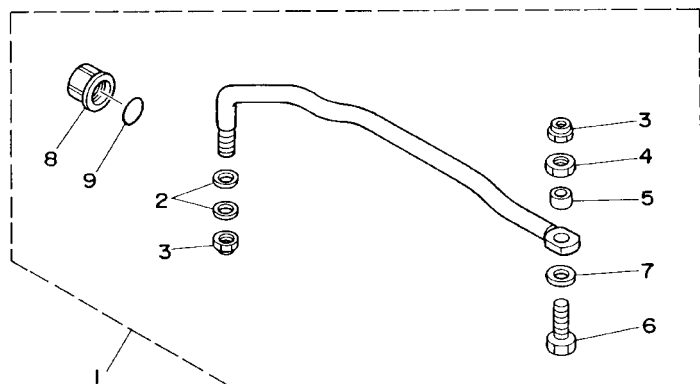




**FIG. 26 FUEL TANK 2**

## RESERVOIR A CARBURANT 2

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**FIG. 27 STEERING GUIDE**

## FIXATION DE DIRECTION

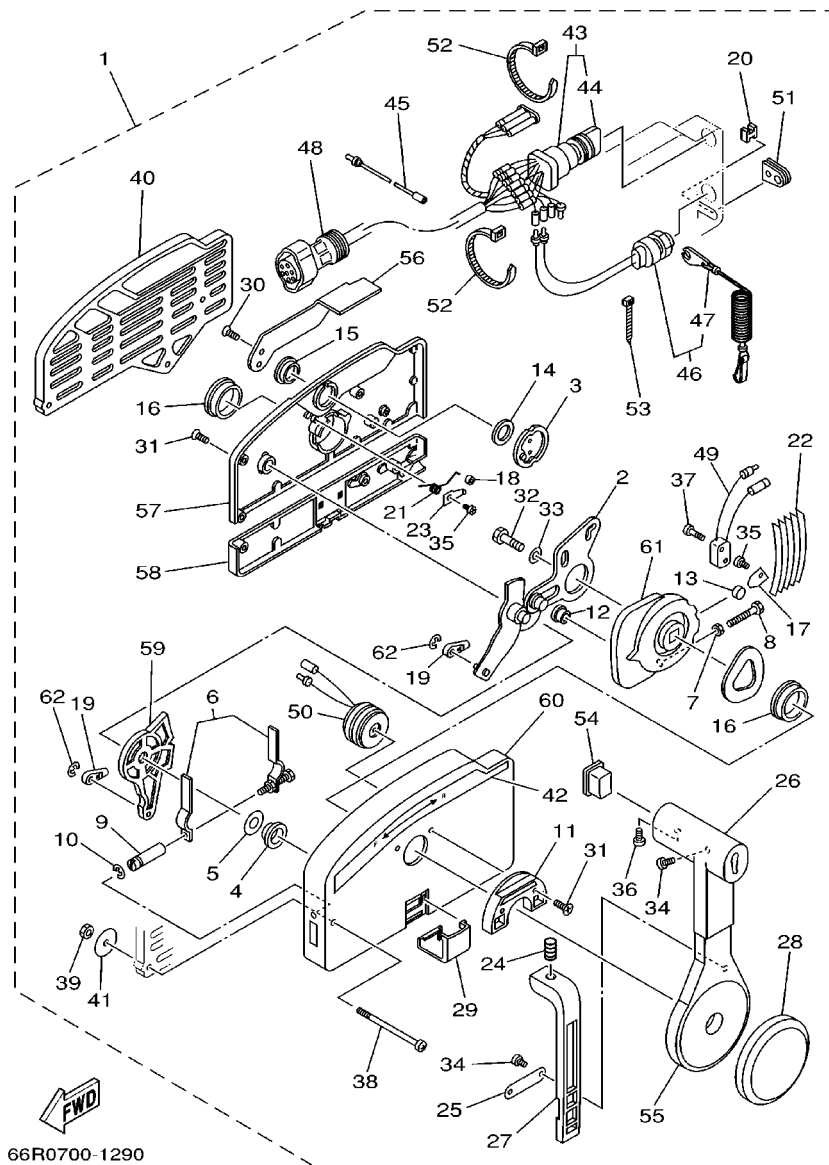
[illegible]



67M0100-8280

## BOITIER DE COMMANDE A DISTANCE

REMARKS  
REMARQUES

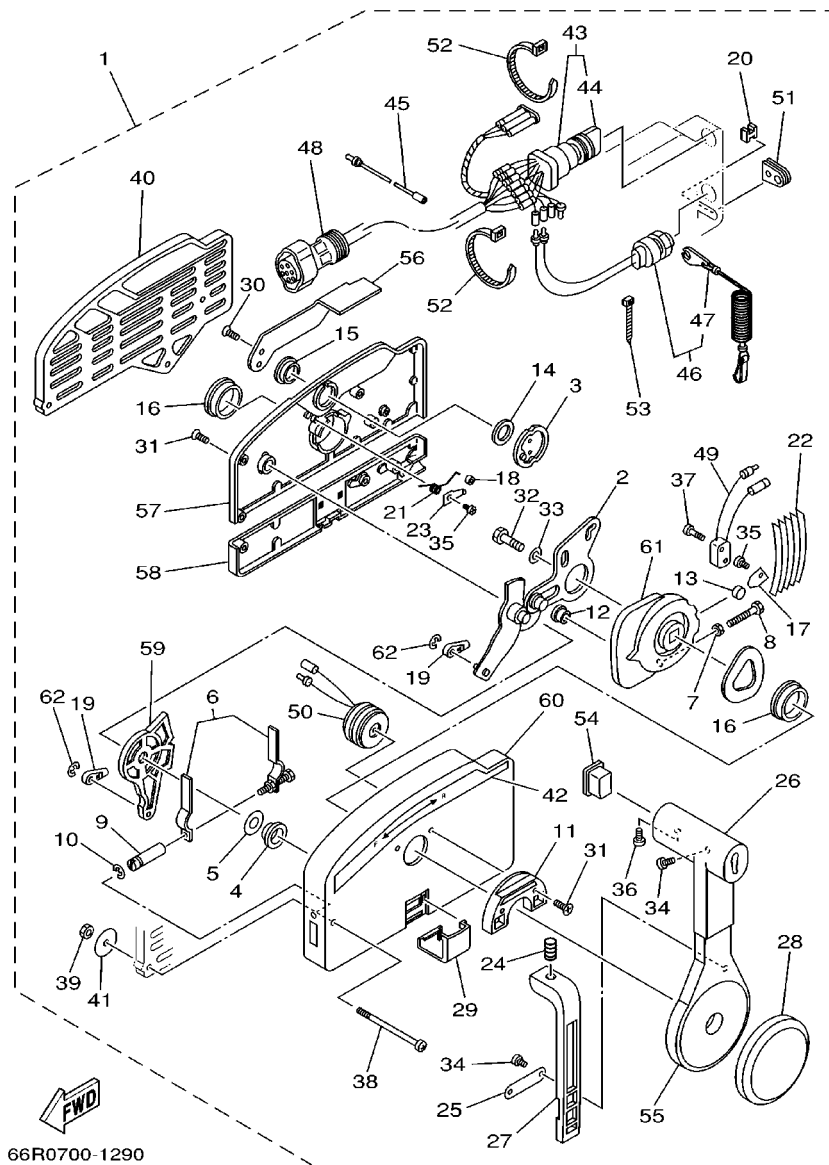


66R0700-1290

FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
1	703-48203-14	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE			1	AP
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION			1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE			1	
4	703-48235-00	.BUSHING .COUSSINET			1	
5	703-48268-00	.SPACER .ENTRETOISE			1	
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION			1	
7	95380-05600	.NUT .ECROU			1	
8	97380-05025	.BOLT .BOULON			1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE			1	
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S			3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU			1	
12	703-48252-00	.ROLLER, CAM .POULIE			1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE			1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE			1	
15	703-48243-00	.BUSHING .COUSSINET			1	
16	703-48236-00	.BUSHING 1 .POULIE			2	
17	703-48189-00	.RETAINER .FLASQUE			1	
18	703-48234-00	.ROLLER, DETENT .POULIE			1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE			2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER			1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT			1	
22	703-48238-00	.SPRING, DETENT .RESSORT			5	
23	703-48246-00	.SPACER .ENTRETOISE			1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT			1	
25	703-48226-00	.PLATE, STOPPER .PLAQUETTE			1	
26	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER			1	SINGLE
27	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL			1	

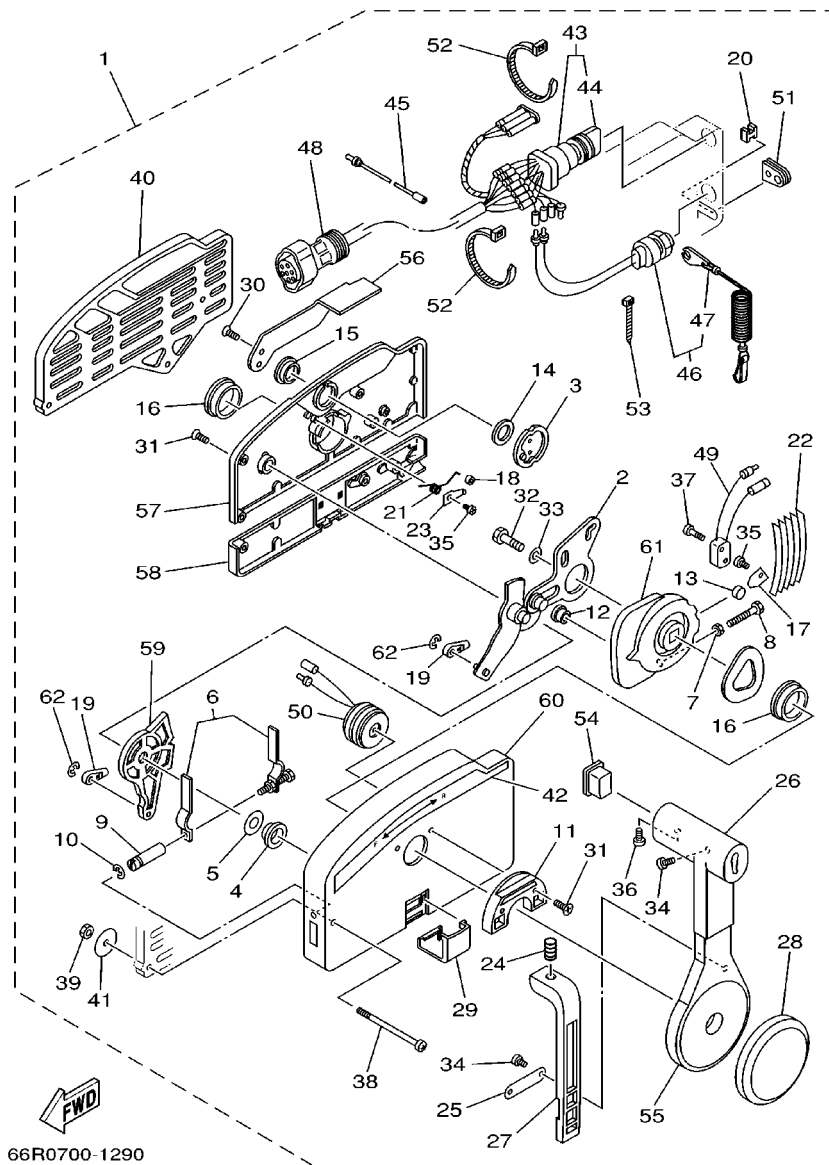


66R0700-1290

FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	U	REMARKS REMARQUES
28	703-48225-00	.COVER .COUVERCLE			1	
29	703-48219-00	.COVER, LEAD .COUVERCLE			1	
30	703-48281-00	.SCREW .VIS			2	
31	703-48282-00	.SCREW .VIS			7	
32	97095-08030	.BOLT .BOULON			1	
33	92990-08600	.WASHER, PLATE .RONDELLE, PLATE			1	
34	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			3	
35	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			2	
36	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			1	
37	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			2	
38	703-48291-10	.SCREW (M6) .VIS (M6)			3	
39	95380-06600	.NUT, HEXAGON .ECROU			3	
40	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE			1	SINGLE
41	701-48287-00	.WASHER .RONDELLE			3	
42	703-48215-00	.GRAPHIC .ADHESIF			1	
43	703-82510-31	.MAIN SWITCH ASSY (7P) .CONTACTEUR A CLEF COMPLET (7P)			1	
44	676-82577-00	..CAP, KEY ..CABOCHON			1	
45	703-82531-00	.WIRE, LEAD .FIL			1	
46	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT			1	
47	682-82556-00	..STOPPER ..PLAQUETTE			1	
48	688-82586-21	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS			1	L:5M (7P)
49	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT			1	
50	703-83383-02	.BUZZER .RONFLEUR			1	
51	703-48284-00	.GROMMET .PASSE-FIL			1	
52	703-82591-00	.BAND .COLLIER			3	
53	703-82592-00	.BAND .COLLIER			1	
54	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE			1	WITHOUT PT/T SW.

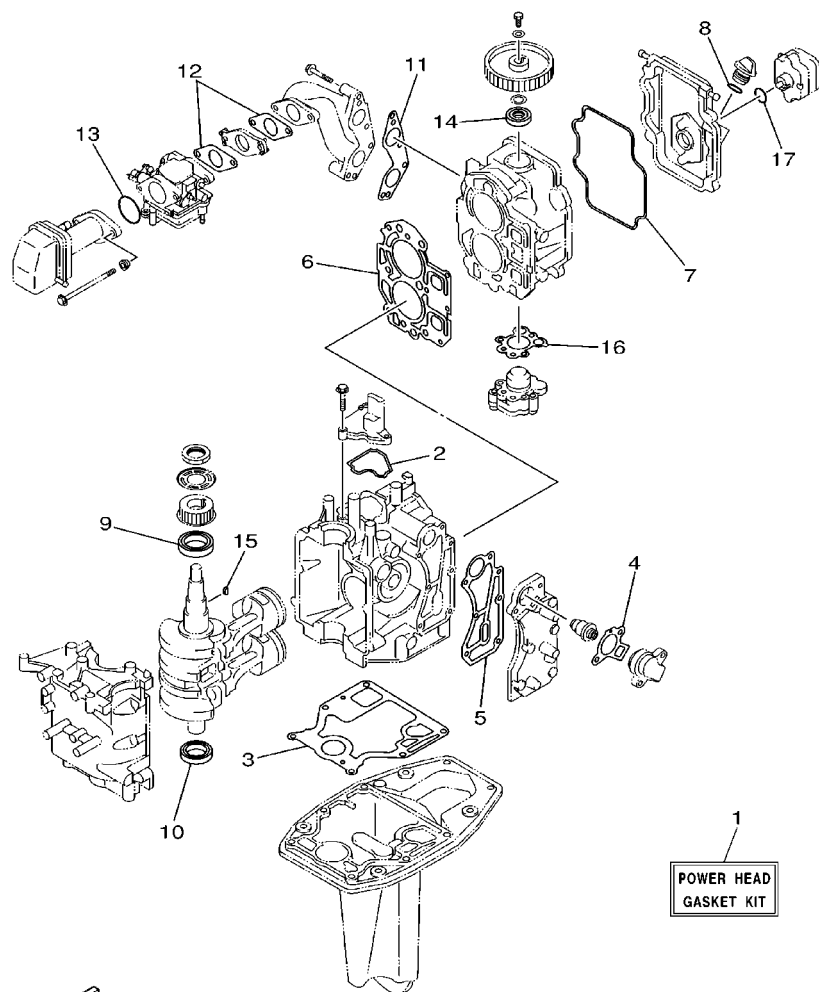


**FIG. 29 REMOTE CONTROL ASSY**

## BOITIER DE COMMANDE A DISTANCE

[illegible]



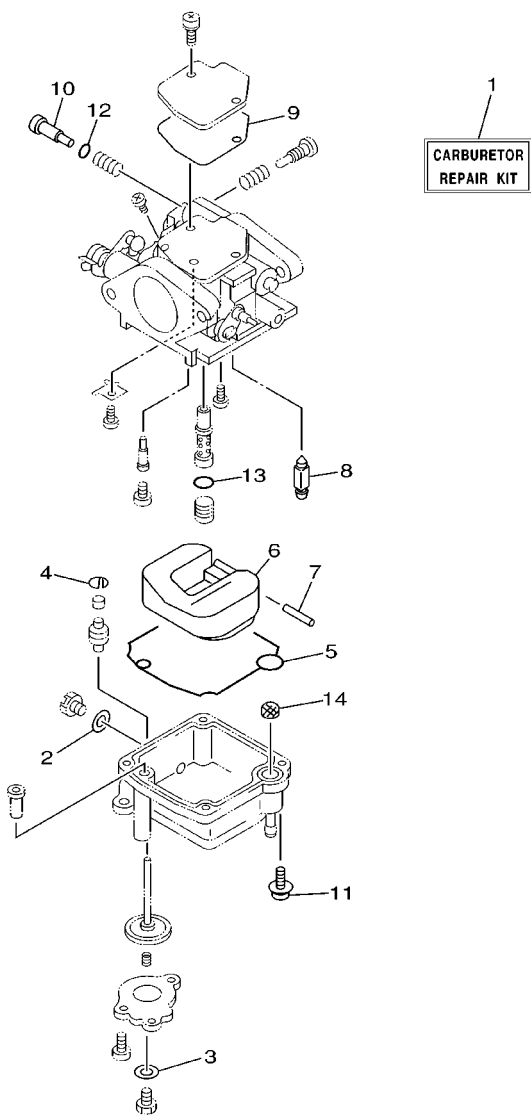


66M0100-1280

FIG. 30 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	
2	66M-11357-00	.SEAL, CYLINDER 3 .JOINT, SPY CYLINDRE	1	1	1	
3	66M-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	1	
4	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	
5	66M-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	
6	66M-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	
7	66M-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	1	
8	93210-24M79	.O-RING .JOINT TORIQUE	1	1	1	
9	93102-35M51	.OIL SEAL .JOINT SPY	1	1	1	
10	93102-25M52	.OIL SEAL .JOINT SPY	1	1	1	
11	66M-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	
12	66M-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	2	2	
13	93210-35M86	.O-RING .JOINT TORIQUE	1	1	1	
14	93102-18M21	.OIL SEAL .JOINT SPY	1	1	1	
15	90280-03M01	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	
16	66M-13329-10	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1	1	
17	93210-20M65	.O-RING .JOINT TORIQUE	1	1	1	



**FWD**  
66M0100-8280

FIG. 31 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	
2	66M-14398-00	.GASKET .JOINT	1	1	1	
3	6L2-14398-00	.GASKET .JOINT	1	1	1	
4	66M-14377-00	.STOPPER .BUTEE	1	1	1	
5	66M-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	
6	6L2-14385-00	.FLOAT .FLOTTEUR	1	1	1	
7	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	
8	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	1	1	1	
9	62Y-14399-00	.GASKET .JOINT	1	1	1	
10	5H0-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	1	
11	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	
12	62Y-14397-00	.O-RING .JOINT TORIQUE	1	1	1	
13	6F5-14397-00	.O-RING .JOINT TORIQUE	1	1	1	
14	66M-14827-00	.FILTER .FILTRE	1	1	1	

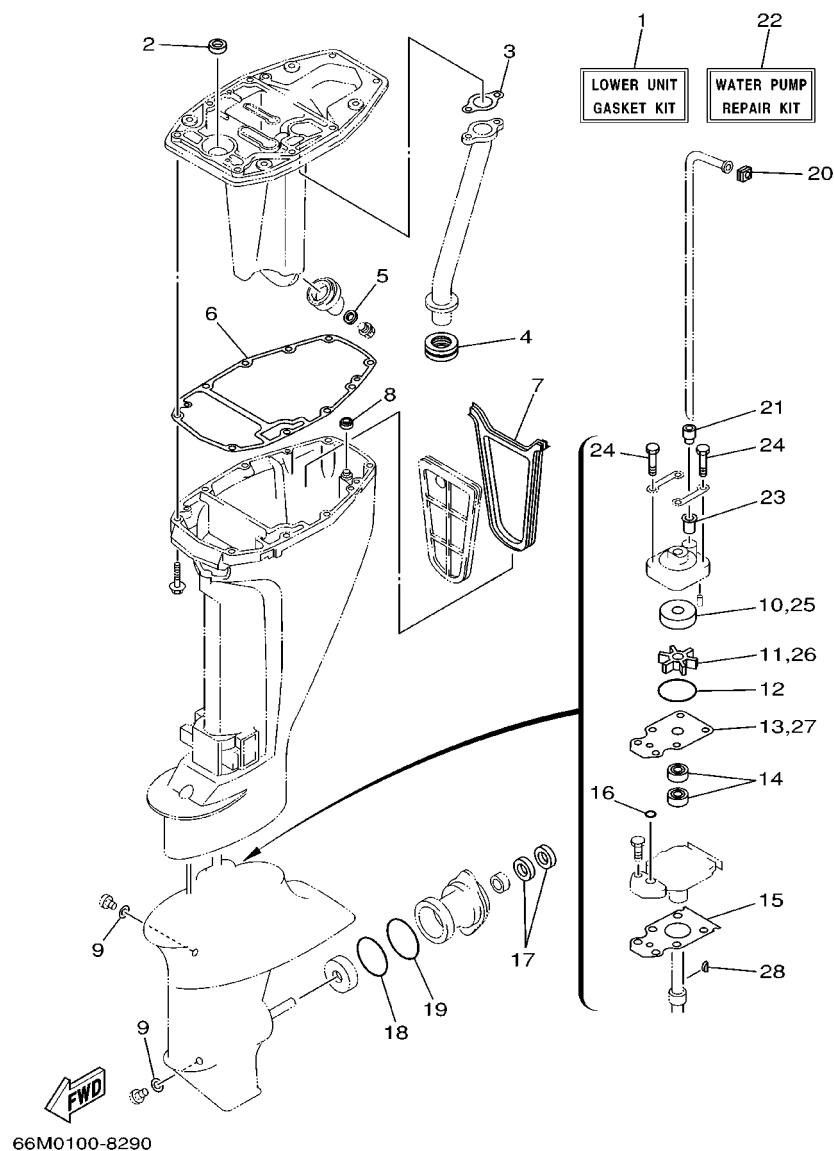
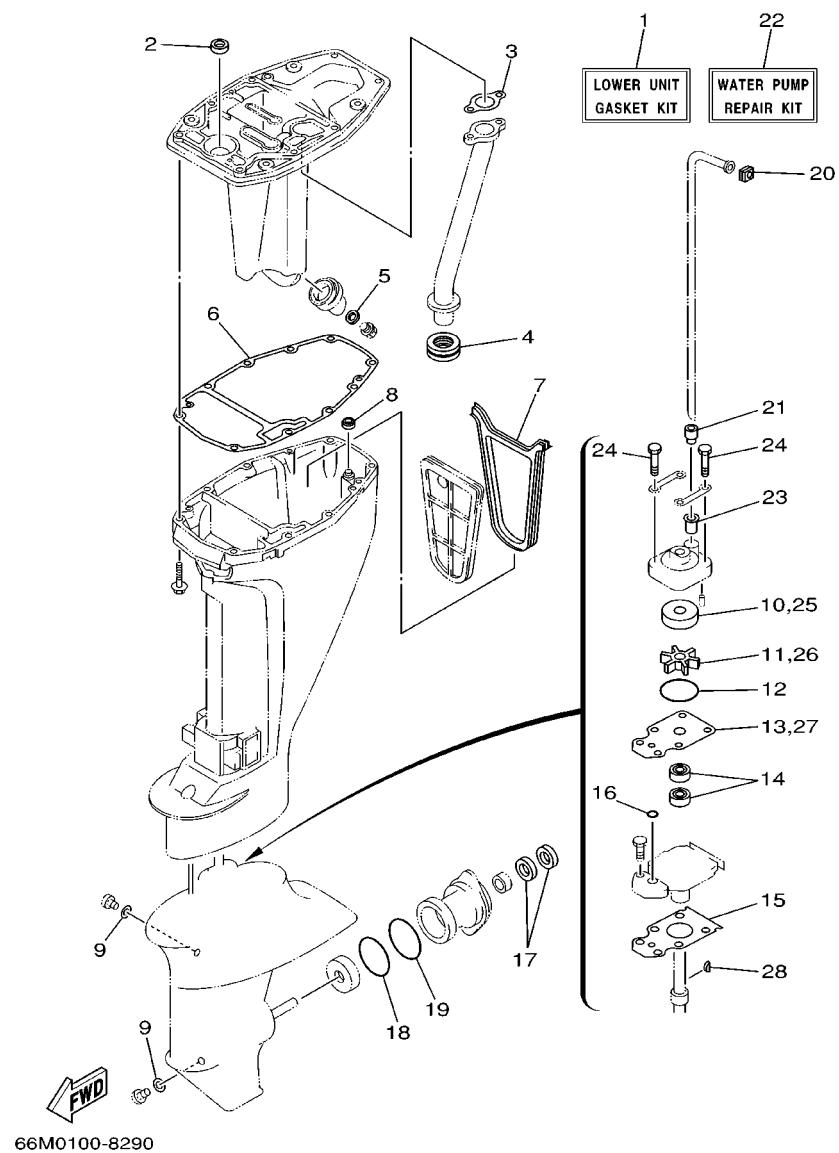


FIG. 32 REPAIR KIT 3

KITS DE PEPAARATION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MH	EH	E	REMARKS REMARQUES
1	66M-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	
2	93101-12M63	.OIL SEAL .JOINT SPY	1	1	1	
3	66M-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	1	
4	66M-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1	1	
5	90430-14M09	.GASKET .JOINT	1	1	1	
6	66M-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
7	66M-45115-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
8	66M-45128-00	.SEAL 2 .JOINT 2	1	1	1	
9	90430-08020	.GASKET .JOINT	2	2	2	
10	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
11	63V-44352-00	.IMPELLER .TURBINE	1	1	1	
12	93210-44398	.O-RING .JOINT TORIQUE	1	1	1	
13	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	
14	93101-20048	.OIL SEAL .JOINT SPY	2	2	2	
15	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1	
16	93210-06ME6	.O-RING .JOINT TORIQUE	1	1	1	
17	93101-17054	.OIL SEAL .JOINT SPY	2	2	2	
18	93210-57M09	.O-RING .JOINT TORIQUE	1	1	1	
19	93210-56M80	.O-RING .JOINT TORIQUE	1	1	1	
20	63V-44365-10	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	
21	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	1	1	
22	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	
23	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	
24	97080-08045	.BOLT .BOULON	4	4	4	
25	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
26	63V-44352-01	.IMPELLER .TURBINE	1	1	1	
27	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	



**FIG. 32 REPAIR KIT 3**

[illegible]

**NUMERICAL INDEX  
INDEX NUMERIQUE**

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
66M-W0001-01	30 - 1	30X-12118-00	5 - 6	66M-14341-00	7 - 21	66M-15711-10	10 - 34	6YL-24641-00	26 - 4	66N-42678-10	1 - 9
66M-W0001-20	32 - 1	51Y-12119-00	5 - 7	66M-14341-10	7 - 21	63V-15713-00	10 - 6	66M-26311-00	16 - 17	69V-42678-10	1 - 9
66M-W0070-10	1 - 10	66M-12121-00	5 - 2	66N-14341-00	7 - 21	63V-15714-00	10 - 4	65W-26326-10	15 - 22	66M-42681-10	1 - 11
63V-W0078-00	32 - 22	66M-12146-00	5 - 8	66M-14342-23	7 - 23	63V-15716-00	10 - 7		18 - 17	66M-42682-10	1 - 12
66M-W0084-00-4D	16 - 1	66M-12151-10	5 - 14	66M-14343-51	7 - 22	66T-15731-00	10 - 19	66M-26326-00	15 - 22	66M-42710-03-4D	15 - 1
66M-W009A-01-1S	4 - 1	62Y-12158-00	5 - 16	66M-14343-52	7 - 22	66T-15734-00	10 - 16	62Y-28100-00	9 - 29	66M-42716-00	15 - 8
66M-W009A-11-1S	4 - 1	62Y-12159-00	5 - 15	66N-14343-34	7 - 22	63V-15741-00	10 - 5	66M-41113-02-1S	2 - 25	682-42724-00	15 - 24
66M-W009B-02-1S	2 - 1	66M-12170-00	8 - 2	62Y-14355-00	7 - 24	63V-15744-00	10 - 11	66M-41114-00	2 - 27	6G1-42725-00	13 - 8
66M-W0093-00	31 - 1	66M-12170-10	8 - 2	66M-14355-00	7 - 24	6G1-15755-00	10 - 20		30 - 5	66M-42725-00	15 - 11
66M-11111-01-1S	4 - 2	66M-12171-10	8 - 2	66M-14368-01	7 - 10	66M-15758-00	10 - 24	66M-41131-01-94	22 - 7	66M-42725-10	15 - 11
66M-11111-11-1S	4 - 2	66M-12411-00	2 - 22	66M-14377-00	7 - 8	66M-15758-10	10 - 24	66M-41133-00	22 - 8	66M-42725-20	15 - 11
66M-11133-10	4 - 3	6H3-12413-00-1S	2 - 23		31 - 4	66M-15762-00	10 - 30		32 - 3		18 - 15
66M-11168-00-1S	2 - 16	62Y-12414-00	2 - 24	66M-14381-02	7 - 2	63V-15764-00	10 - 13	66M-41137-00-5B	22 - 1	6H4-42726-00	15 - 30
66M-11181-00	4 - 5		30 - 4	66N-14381-00	7 - 2	63V-15767-01	10 - 9	66M-41138-00	22 - 11	65W-42726-00	15 - 25
	30 - 6	66M-12535-00	2 - 15	62Y-14383-00	7 - 3	63V-15768-00	10 - 12		32 - 4	65W-42726-10	15 - 25
66M-11191-00-1S	4 - 10	66M-13131-00	9 - 14	677-14383-01	7 - 5	66M-15770-00	10 - 17	66M-41211-00	17 - 17		18 - 18
66M-11325-00	2 - 8	66M-13300-10	8 - 15	66M-14384-00	7 - 14	66M-15774-00	10 - 31	6R5-41237-00	6 - 23	62Y-42727-00	15 - 12
66M-11327-00-94	2 - 9	66M-13329-10	8 - 16		31 - 5	6G1-15779-00	10 - 21	66M-41252-00	6 - 18		18 - 16
66M-11328-00	2 - 10		30 - 16	6L2-14385-00	7 - 15	63V-15784-01	10 - 10	66M-41256-00	6 - 24	65W-42727-00	15 - 12
66M-11351-00	2 - 21	66M-13416-00	22 - 14		31 - 6	66T-15794-00	10 - 15	661-41262-02	17 - 15	682-42727-00	15 - 23
	30 - 3	66M-13417-00	22 - 13	6E5-14386-01	7 - 16	6YK-24201-10	26 - 1	66M-41271-00	6 - 13	66M-42738-00-4D	15 - 9
66M-11355-00	22 - 4	66M-13421-00	22 - 12		31 - 7	6YL-24201-01	25 - 1	689-41273-00	6 - 14	66M-42743-00	15 - 26
66M-11356-00	4 - 11	5GH-13440-00	2 - 34	6L2-14392-00	7 - 17	65W-24251-00	9 - 5	65W-41283-00	17 - 14	66M-42766-00	15 - 19
	30 - 7	66M-13641-00-94	6 - 1		31 - 8	6YK-24260-01	26 - 5	66M-41292-00	6 - 15	66M-42815-00-4D	15 - 13
66M-11357-00	2 - 18	66M-13645-00	6 - 2	6F5-14397-00	7 - 32	6YL-24260-01	25 - 4	66M-41298-00	6 - 16	6L2-42816-00	15 - 17
	30 - 2		30 - 11		31 - 13	6YL-24268-01	25 - 7	65W-41638-00	17 - 13	63V-43111-05-4D	19 - 1
676-11372-00	2 - 26	66M-13646-00	6 - 6	62Y-14397-00	7 - 29		26 - 2	6F5-41662-00	17 - 4	63V-43112-06-4D	19 - 2
66M-11411-00	3 - 3		30 - 12		31 - 12	6G1-24304-02	9 - 1	65W-42101-01-4D	16 - 2	66R-43113-00	19 - 14
66M-11416-00	3 - 4	6L2-14157-00	7 - 19	6L2-14398-00	7 - 6	6YL-24306-52	25 - 8	66M-42119-00	16 - 10	648-43114-01	19 - 9
66M-11416-10	3 - 4	66M-14157-00	7 - 9		31 - 3		26 - 8	65W-42125-00	16 - 7	6E7-43116-00	19 - 8
66M-11416-20	3 - 4		7 - 36	66M-14398-00	7 - 4	6YL-24329-00	25 - 6	6G1-42126-00	16 - 6	6E0-43118-01	19 - 6
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66M-11537-00-94	8 - 3	66M-14225-00	7 - 13	62Y-14399-00	7 - 20	66M-24351-00	22 - 15	689-42137-20	16 - 11	6E5-43145-01	27 - 8
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66M-11603-00	3 - 9	69V-14271-00	6 - 7	6G8-14457-00	7 - 38		2 - 17	66M-42177-00	16 - 9	63V-43181-00	19 - 42
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66M-11605-00	3 - 9	6G8-14275-02	7 - 11	65W-14497-01	17 - 18	66M-24410-01	9 - 9	66M-42511-11-4D	20 - 6	63V-43311-03-4D	19 - 21
66M-11631-00-96	3 - 8	66M-14301-00	7 - 1	66M-14827-00	7 - 34	66M-24411-00	9 - 12	63V-42528-00	20 - 2	66M-43311-10-4D	19 - 21
634-11633-00	3 - 10	66M-14301-20	7 - 1		31 - 14	66M-24413-01	9 - 10	65F-42537-00	20 - 8	682-43318-01	19 - 23
66M-11635-00	3 - 8	66N-14301-00	7 - 1	66M-15100-01-1S	2 - 2	6A0-24421-01	9 - 11	66M-42610-00-4D	1 - 1	66M-43350-01	19 - 28
66M-11636-00	3 - 8	62Y-14321-00	7 - 27	66M-15316-00	22 - 19	66M-24423-00	9 - 13	66N-42610-00-4D	1 - 1	689-43373-01	20 - 3
66M-11650-00	3 - 5	5H0-14323-00	7 - 25	66M-15362-00	22 - 20	66M-24444-00	9 - 16	69V-42610-00-4D	1 - 1	66R-43611-00	19 - 36
66M-11654-00	3 - 6		31 - 10	6G8-15363-00	4 - 16	66M-24454-00	9 - 15	66M-42613-00	1 - 2	66R-43614-00	19 - 33
66M-12111-00	5 - 1	62Y-14323-10	7 - 25	66M-15373-00	6 - 25	66M-24471-00	9 - 17	66M-42615-00	1 - 8	66R-43615-00	19 - 35
66M-12113-00	5 - 4	6E7-14325-00	9 - 18	63V-15705-01	10 - 8	6YK-24610-10	26 - 3	6E0-42651-02	1 - 4	66R-43617-00	19 - 40
66M-12116-00	5 - 3	66M-14325-00	7 - 7	66M-15710-01	10 - 1	6YL-24610-00	25 - 2	6E7-42652-00	1 - 6	66M-43630-01	19 - 22
30X-12117-00	5 - 5	30X-14334-00	7 - 26	66M-15711-01	10 - 2	6YL-24641-00	25 - 3	66M-42678-10	1 - 9	63V-43641-01	19 - 30

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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