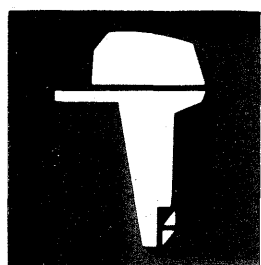


YAMAHA

parts catalogue

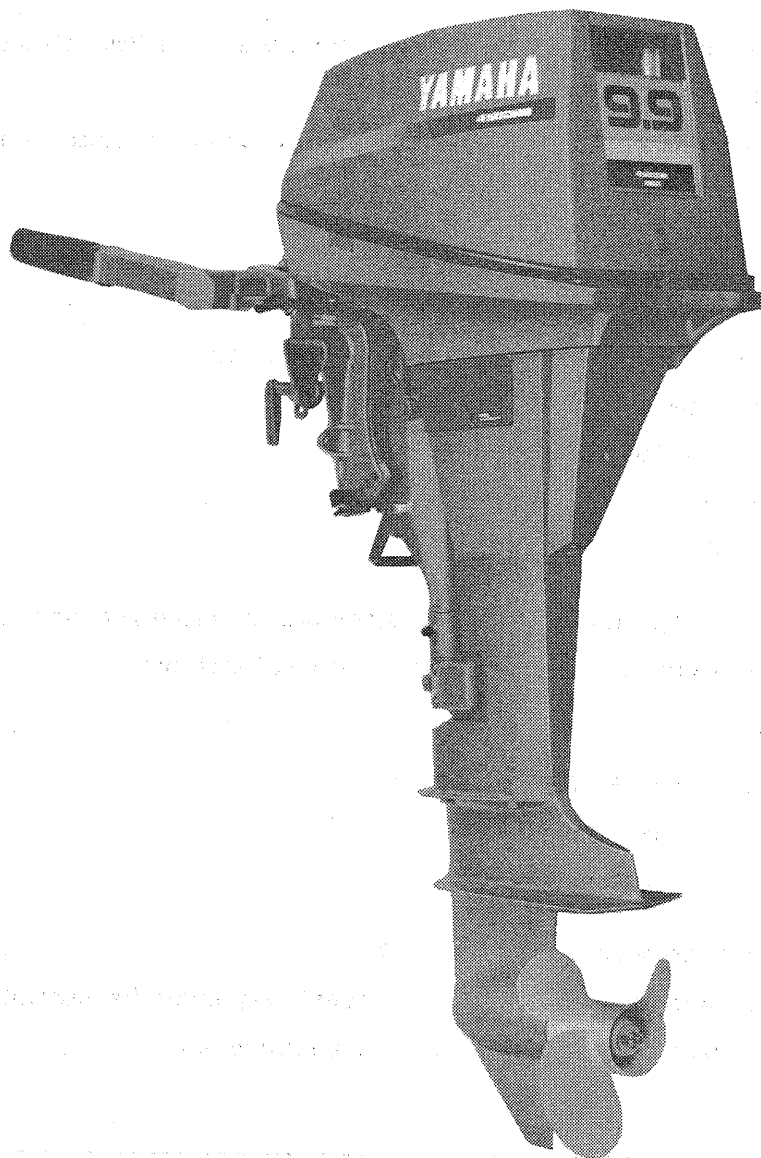


outboard
motor

F8B(6J7)

F9.9B(6G9)

CROW 3000



FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F8B'85(6J7)/F9.9B'85(6G9). When you are ordering replacement parts for the F8B'85(6J7)/F9.9B'85(6G9), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
S.T.D.	Standard
O.S.	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

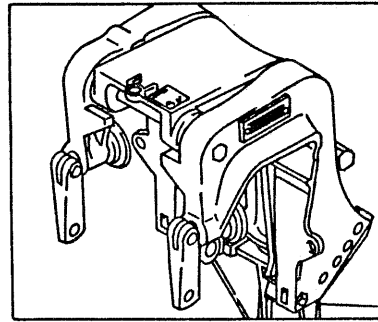
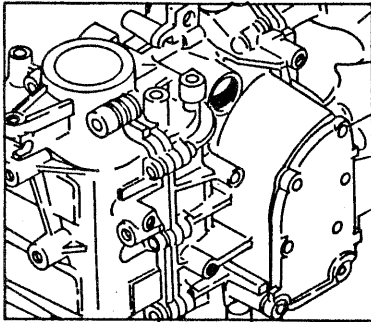
EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	.. PULLEY, starter	1	

FOREWORD

5. Initial Serial No. and Color Code

<p>Ⓐ Engine Serial No.</p>	<p>F8BM S:000101 and following L:300101 and following</p> <p>F8BE S:100101 and following L:400101 and following</p> <p>F9.9BM S:000101 and following L:300101 and following</p> <p>F9.9BE S:100101 and following L:400101 and following</p> <p>F9.9BEM S:200101 and following L:500101 and following</p>
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Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB

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Fig. I CRANKCASE & CYLINDER

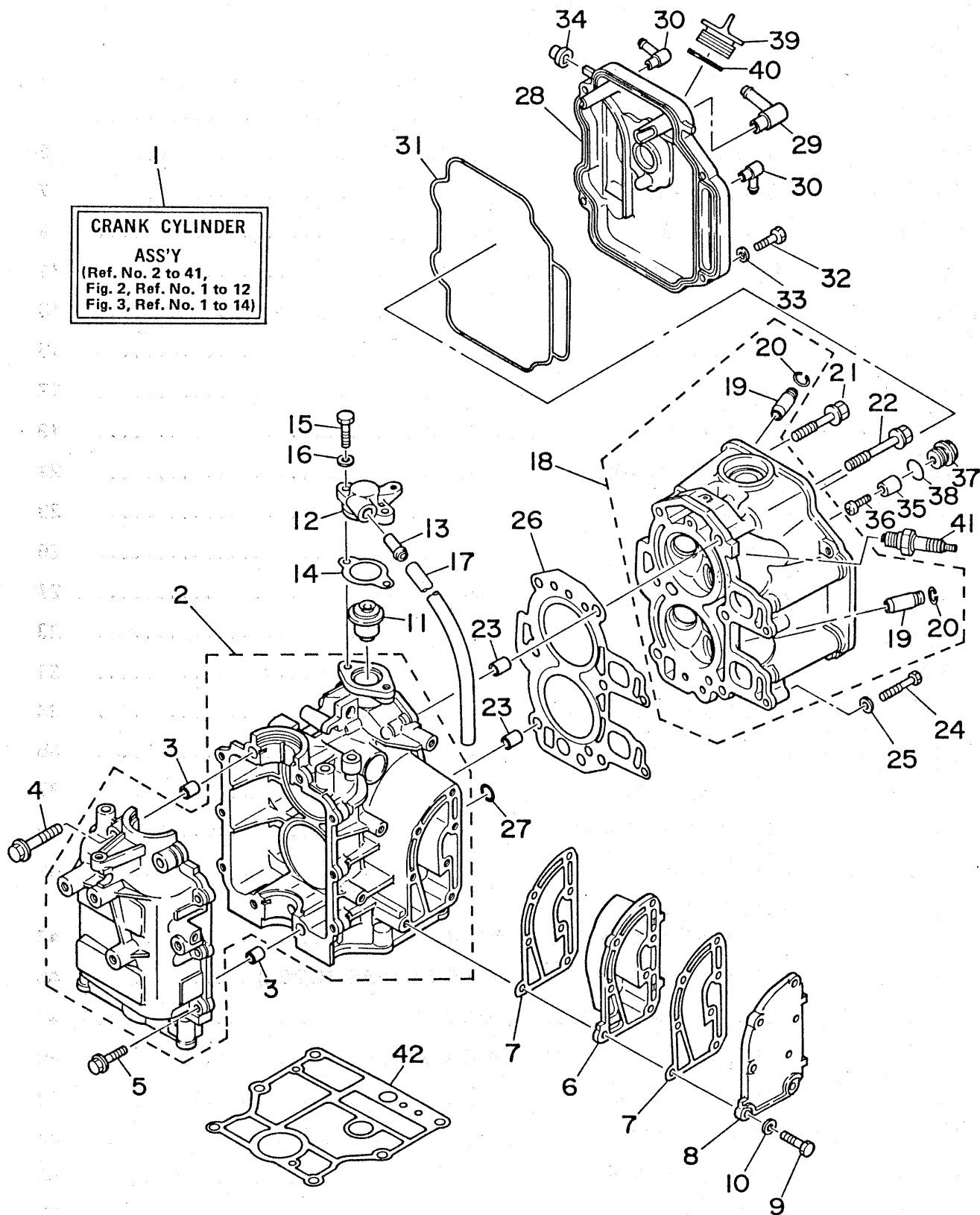


Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-W0090-01-EJ	CRANK CYLINDER ASS'Y	1	22	90105-08M36	BOLT	3
2	6G8-15100-01-94	CRANKCASE ASS'Y	1	23	91810-03014	PIN, dowel A	2
3	91810-03014	PIN, dowel A	2	24	97313-06035	BOLT	2
4	90119-08M18	BOLT	4	25	92903-06600	WASHER	2
5	90119-06M12	BOLT	6	26	6G8-11181-00	GASKET, cylinder head	1
6	6G8-41111-00-9M	INNER COVER, exhaust	1	27	93210-11M59	O-RING	1
7	6G8-41112-00	GASKET, exhaust inner cover	2	28	6G8-11191-00-94	COVER, cylinder head	1
8	6G8-41113-00-9M	OUTER COVER, exhaust	1	29	6G8-15373-00	PIPE, breather	1
9	97313-06025	BOLT	7	30	676-11372-00	NIPPLE, hose 2	2
10	92990-06600	WASHER	7	31	6G8-11356-00	SEAL	1
11	6G8-12411-00	THERMOSTAT	1	32	97313-06020	BOLT	4
12	6G8-12413-00-94	COVER, thermostat	1	33	92903-06600	WASHER	4
13	6E5-24377-00	PIPE, joint	1	34	6G8-81336-00	GROMMET	2
14	6G8-12414-00	GASKET, cover	1	35	6G8-11325-00	ANODE	1
15	97313-06020	BOLT	2	36	98580-05025	SCREW	1
16	92903-06600	WASHER	2	37	6G8-11197-00	PLUG, blind	1
17	90445-11M66	HOSE	1	38	93210-13M63	O-RING	1
18	6G8-11111-00-94	HEAD, cylinder	1	39	6G8-15363-00	PLUG, oil	1
19	6G8-11133-10	. GUIDE, valve intake	4	40	93210-24M79	O-RING	1
20	93450-09M01	. CIRCLIP	4	41	94701-00282	PLUG, spark (CR6HS) NGK	2
21	90105-08M37	BOLT	3	42	6G8-11351-00	GASKET, cylinder	1

Fig. 2 CRANK & PISTON

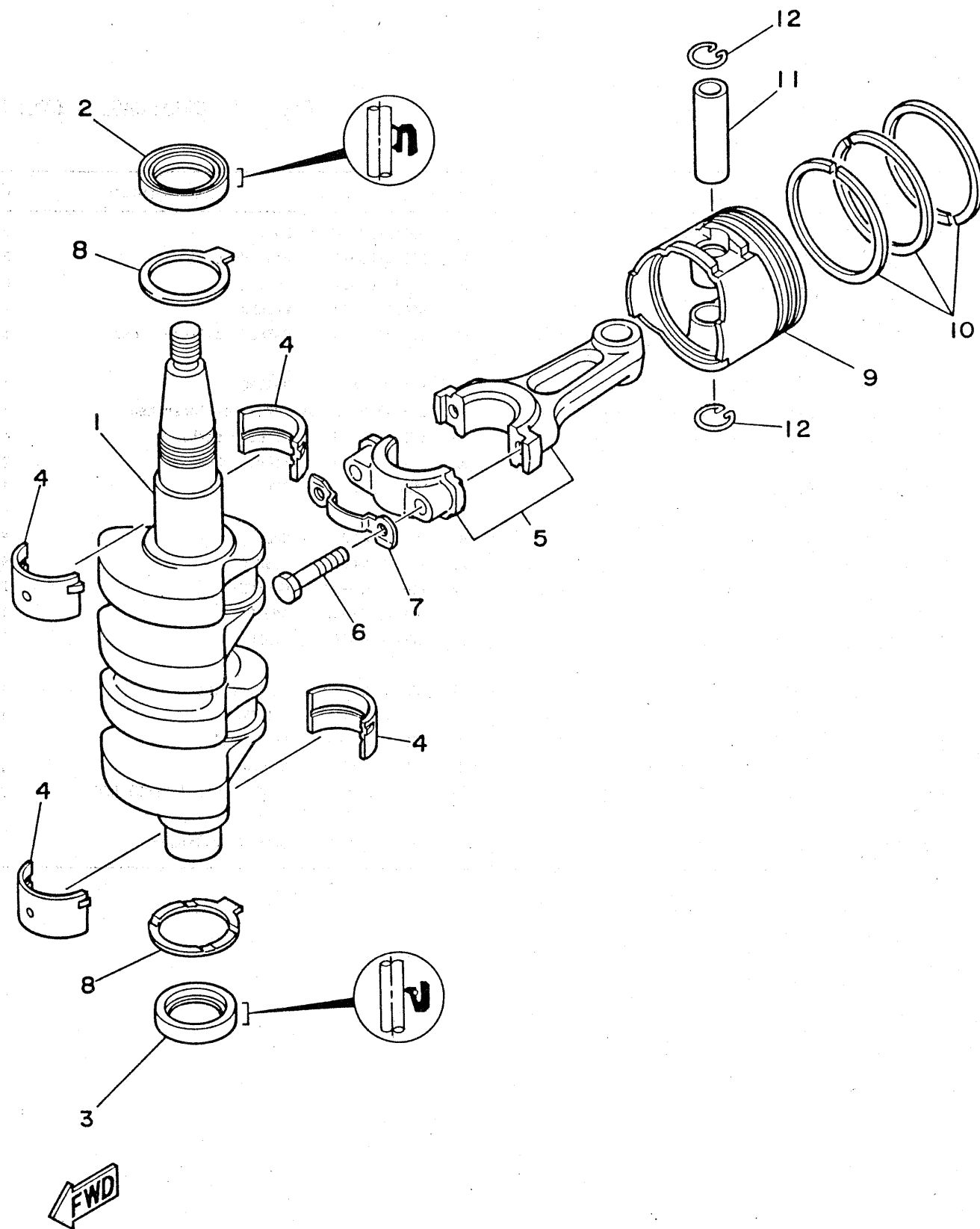


Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-11411-00	CRANK SHAFT	1	8	6G8-11426-00	BEARING, thrust	2
2	93102-30M22	OIL SEAL	1	9	6G8-11631-00-97	PISTON (S.T.D)	2
3	93101-25M24	OIL SEAL	1		6G8-11635-00	PISTON (1st O.S.)	2 A.P.
4	6G8-11416-00	BEARING, plain (Brawn)	4 U.R.		6G8-11636-00	PISTON (2nd O.S.)	2 A.P.
	6G8-11416-10	BEARING, plain (Brack)	4 U.R.	10	6G8-11610-00	PISTON RING SET (S.T.D.)	2
	6G8-11416-20	BEARING, plain (Blue)	4 U.R.		6G8-11610-10	PISTON RING SET (1st O.S.)	2 A.P.
5	6G8-11650-00	ROD, connecting	2		6G8-11610-20	PISTON RING SET (2nd O.S.)	2 A.P.
6	6G8-11654-00	BOLT, connecting rod	4	11	6G8-11633-00	PIN, piston	2
7	6G8-11449-00	WASHER, lock	2	12	93450-15023	CIRCLIP	4

Fig. 3 VALVE

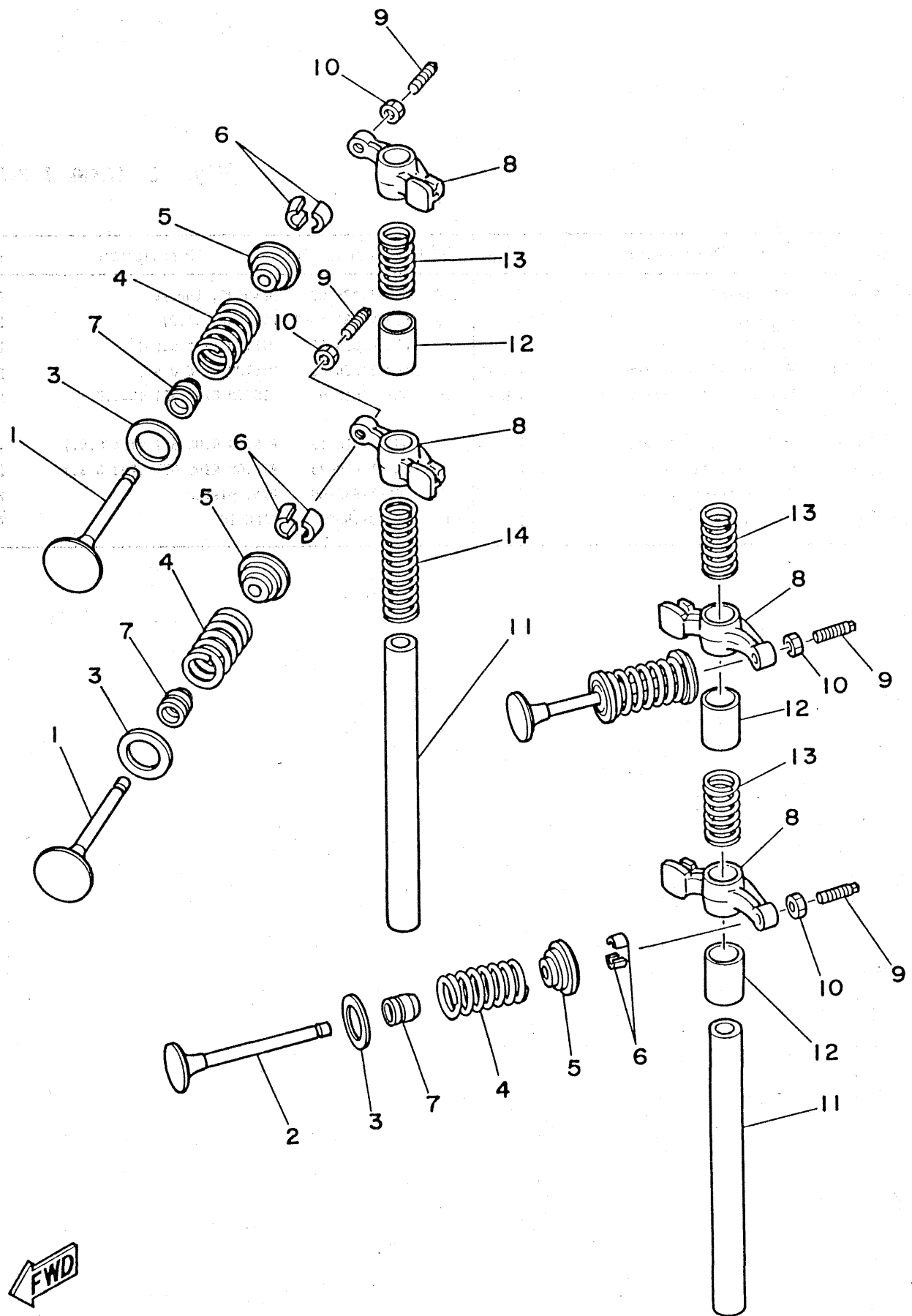


Fig. 3 VALVE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-12111-00	VALVE, intake	2	8	6G8-12151-00	ARM, valve rocker	4
2	6G8-12121-00	VALVE, exhaust	2	9	6G8-12159-00	SCREW, valve adjusting	4
3	6G8-12116-00	SEAT, valve spring	4	10	6G8-12158-00	NUT, lock	4
4	6G8-12113-00	SPRING, compression	4	11	6G8-12146-00	SHAFT, rocker	2
5	6G8-12117-00	RETAINER, valve spring	4	12	90387-13M56	COLLAR	3
6	30X-12118-00	LOCK VALVE, spring retainer	8	13	90501-12M40	SPRING, compression	3
7	30X-12119-00	SEAL, valve stem oil	4	14	90501-12M41	SPRING, compression	1

Fig.4 OIL PUMP & BELT

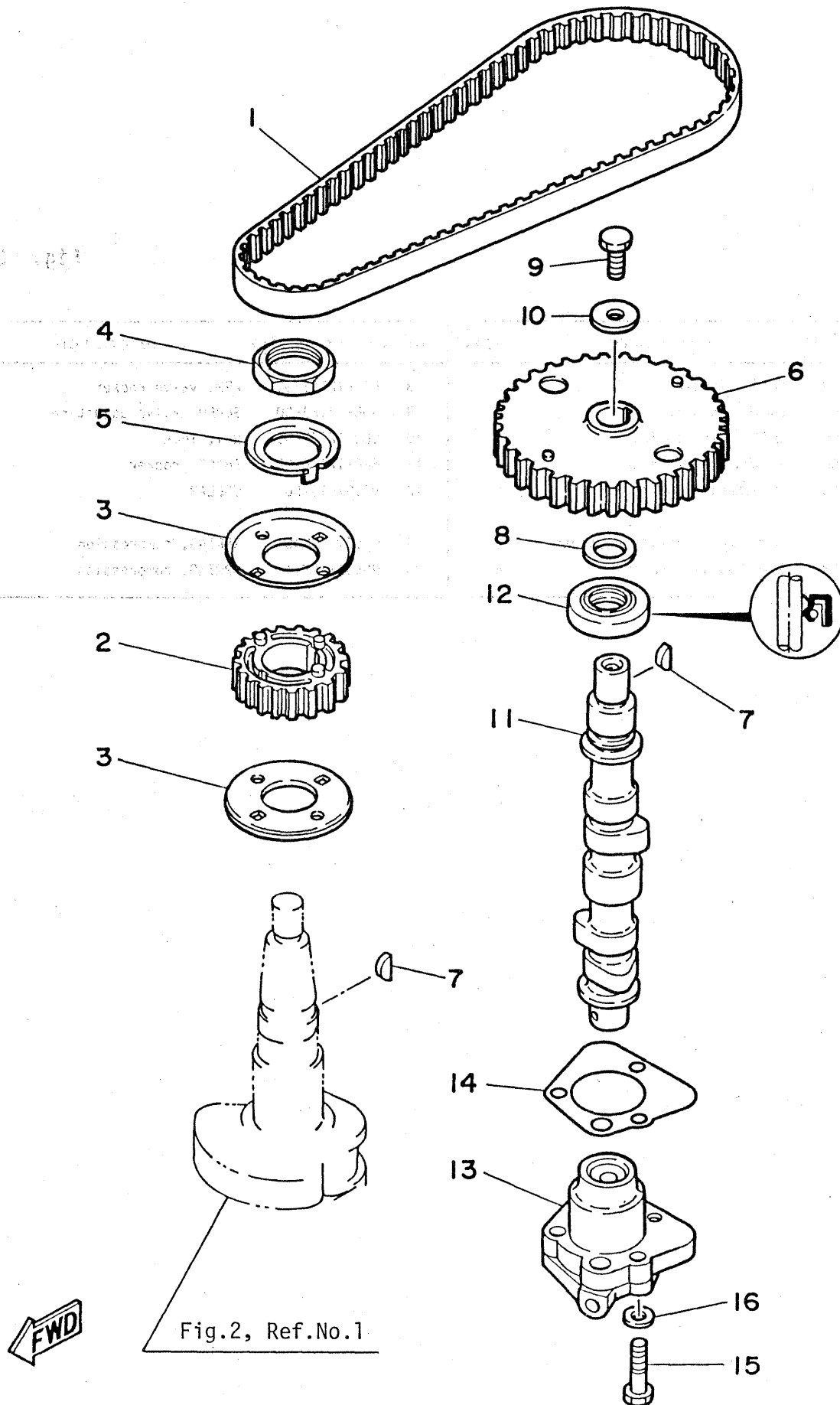


Fig. 4 OIL PUMP & BELT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-46241-00	BELT	1	9	97313-06016	BOLT	1
2	6G8-11536-00-94	GEAR, drive	1	10	90201-06M94	WASHER	1
3	6G8-11557-00	WASHER 1	2	11	6G8-12171-00	SHAFT, cam	1
4	90170-24M09	NUT	1	12	93102-18M21	OIL SEAL	1
5	6G8-11587-00	WASHER, lock	1	13	6G8-13300-01	OIL PUMP ASS'Y	1
6	6G8-11537-00-94	GEAR, driven	1	14	6G8-13329-00	GASKET, pump	1
7	90280-03M01	KEY, woodruff	2	15	97313-06025	BOLT	3
8	90201-13201	WASHER	1	16	92903-06600	WASHER	3

Fig. 5 CARBURETOR

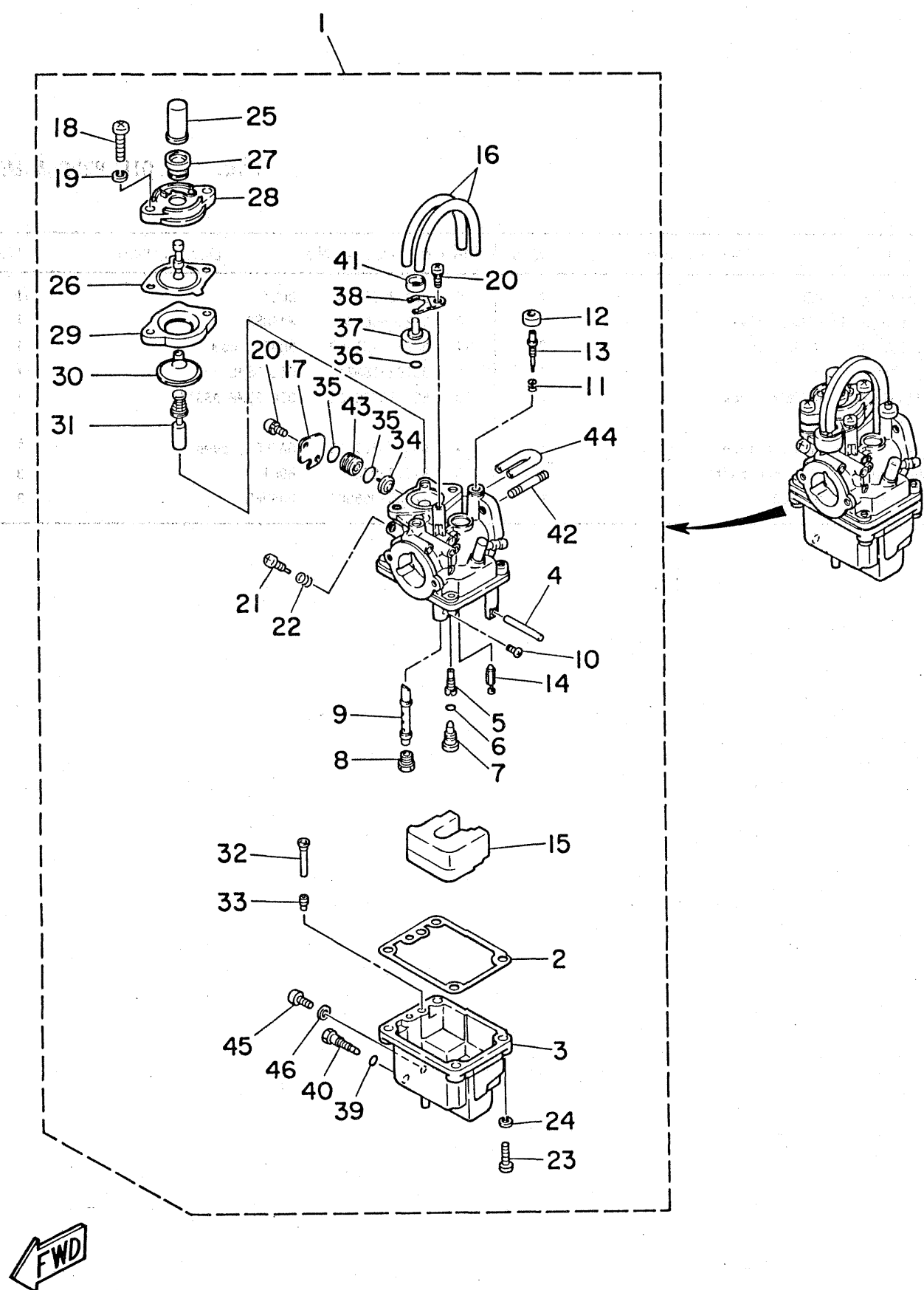


Fig. 5 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-14301-00	CARBURETOR ASS'Y (F9.9B Model)	1 U.R.	24	92903-04100	. WASHER	4
	6J7-14301-00	CARBURETOR ASS'Y (F8B Model)	1 U.R.	25	6G8-14355-00	. CAP	1
2	6G8-14384-00	. GASKET, float chamber	1	26	6G8-14368-00	. DIAPHRAGM	1
3	6G8-14381-00	. BODY, float chamber	1	27	6G8-14373-00	. COVER, plunger cap	1
4	647-14386-00	. PIN, float	1	28	6G8-14374-00	. CAP, plunger	1
5	6G8-14342-21	. JET, pilot (#42)	1	29	14T-14367-00	. STOPPER	1
6	654-14198-00	. GASKET	1	30	33A-14369-00	. DIAPHRAGM	1
7	6G8-14345-00	. PLUG	1	31	6G8-14371-00	. PLUNGER, starter	1
8	648-14343-47	. JET, main (#94)	1	32	6G8-14318-27	. PIPE, starter	1
9	6G8-14341-00	. NOZZLE, main	1	33	6A4-14344-31	. JET, starter	1
10	654-14216-00	. SCREW	1	34	6G8-14272-00	. VALVE, check	1
11	647-14334-00	. SPRING	1	35	1J2-14397-00	. O-RING	2
12	6G8-14997-00	. SEAL	1	36	5H0-14397-00	. O-RING	1
13	6G8-14323-00	. SCREW, air adjusting	1	37	6G8-14313-00	. VALVE, air	1
14	6G8-14392-00	. VALVE, needle	1	38	6G8-14377-00	. STOPPER	1
15	6G8-14385-00	. FLOAT ASS'Y	1	39	5Y1-14397-00	. O-RING	1
16	6G8-14197-00	. PIPE	2	40	6G8-14383-00	. SCREW, drain	1
17	6G8-14346-00	. PLATE	1	41	44J-14349-00	. PIPE	1
18	97803-06020	. SCREW	2	42	90116-06M26	. BOLT, stud	2
19	92903-06100	. WASHER	2	43	6G8-14271-00	. INSULATOR	1
20	97803-04007	. SCREW	3	44	14T-14396-00	. PIPE	1
21	648-14321-00	. SCREW, throttle	1	45	650-14222-01	. SCREW, drain	1
22	646-14212-01	. SPRING, air adjusting	1	46	650-14227-01	. GASKET	1
23	97803-04016	. SCREW	4				

Fig. 6 INTAKE

Fig.11, Ref.No.1

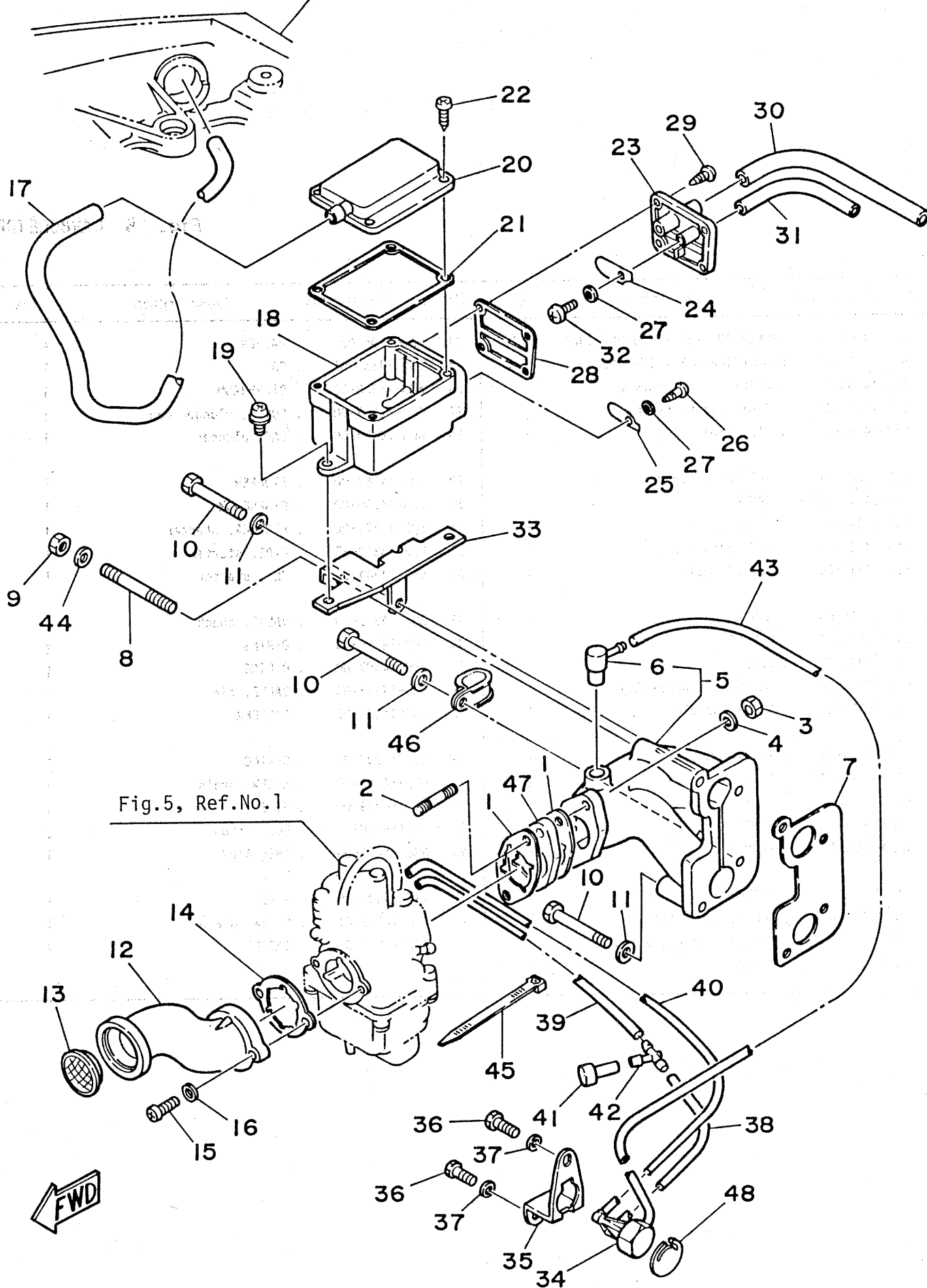


Fig. 6 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-13646-00	GASKET, intake manifold 2	2	25	6G8-15347-00	BREATHER 2	1
2	90116-06M26	BOLT, stud	2	26	97780-40512	SCREW, tapping	1
3	95303-06700	NUT	2	27	92990-04200	WASHER	2
4	92903-06600	WASHER	2	28	6G8-15374-00	GASKET, breather	1
5	6G8-13641-00-94	MANIFOLD, intake	1	29	97780-40512	SCREW, tapping	4
6	6G8-11370-00	. CHECK VALVE ASS'Y	1	30	90445-11M52	HOSE	1
7	6G8-13645-00	GASKET, intake manifold 1	1	31	90445-09065	HOSE	1
8	90116-06M15	BOLT, stud	1	32	98502-04010	SCREW, panhead	1
9	95380-06700	NUT	1	33	6G8-15376-00	HOLDER	1
10	97313-06045	BOLT	3	34	6G8-14399-00	VALVE, bimetal vacuum switch	1
11	92903-06600	WASHER	3	35	6G8-11395-00	HOLDER	1
12	6G8-14479-01-94	FUNNEL	1	36	97313-06012	BOLT	2
13	6G8-14478-00	LOUVER	1	37	92903-06600	WASHER	2
14	6G8-14198-00	GASKET	1	38	90445-08ME1	HOSE	1
15	98503-05016	SCREW, panhead	2	39	90445-08ME0	HOSE	1
16	92903-05600	WASHER	2	40	90445-08ME3	HOSE	1
17	90445-11MA0	HOSE	1	41	6G8-14309-00	JET COMP.	1
18	6G8-15358-00	SEPARATOR OIL 1	1	42	6E0-24378-00	PIPE, joint	1
19	90159-06M05	SCREW, with washer	2	43	90445-08ME2	HOSE	1
20	6G8-15368-00-94	SEPARATOR OIL 2	1	44	92990-06600	WASHER	1
21	6G8-15369-00	GASKET	1	45	90465-13M11	CLAMP	1
22	97780-40512	SCREW, tapping	4	46	90461-06M00	CLAMP	1
23	6G8-15371-00-94	BREATHER	1	47	6G8-13647-00	MANIFOLD, intake 3	1
24	6G8-15346-00	BREATHER 1	1	48	6G8-11326-00	SEAT	1

Fig. 7 STARTER

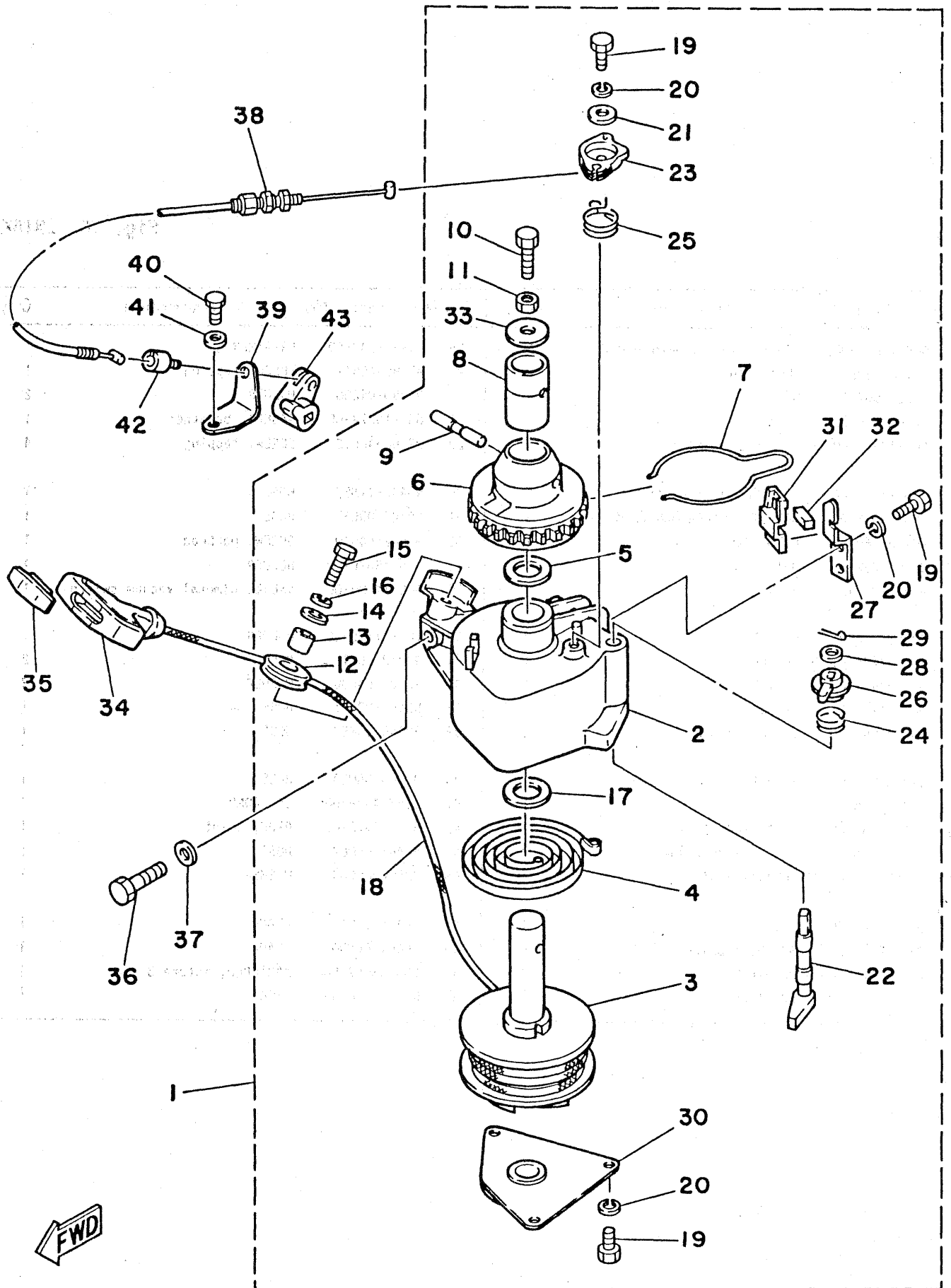


Fig. 7 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-15710-10	STARTER ASS'Y	1	23	6G8-15746-00	. ARM	1
2	6G8-15711-00	. CASE, starter	1	24	6G8-15767-00	. SPRING	1
3	6G8-15714-00	. DRUM, sheave	1	25	6G8-15734-00	. SPRING, return 1	1
4	6G8-15713-00	. SPRING, starter	1	26	6G8-15747-00	. LINK	1
5	6G8-15719-00	. WASHER, thrust 1	1	27	6G8-15716-00	. DRIVE, plate	1
6	6G8-15723-00	. PULLEY, starter	1	28	92902-06200	. WASHER	1
7	6G8-15715-00	. SPRING, drive plate	1	29	91490-12012	. PIN, cotter	1
8	6G8-15754-00	. BUSHING 2	1	30	6G8-15712-00	. COVER, starter case	1
9	6G8-15727-00	. PIN 1	1	31	6G8-15779-00	. COVER	1
10	6G8-15768-00	. BOLT	1	32	6G8-15789-00	. DAMPER	1
11	95333-08700	. NUT	1	33	6G8-15742-00	. WASHER	1
12	6F5-15752-00	. ROLLER, wire	1	34	6G1-15755-00	HANDLE, starter	1
13	663-15753-00	. BUSHING 1	1	35	689-15779-01	COVER	1
14	663-15791-00	. WASHER, lock	1	36	97313-08030	BOLT	3
15	97305-06025	. BOLT	1	37	92903-08600	WASHER	3
16	92903-06100	. WASHER	1	38	6G8-15770-00	WIRE COMP., starter stop	1
17	6G8-15739-00	. WASHER, thrust 2	1	39	6G8-15771-00	STAY 1	1
18	*	. WIRE (L=1850)	1	40	97313-06012	BOLT	1
19	97322-05012	. BOLT	6	41	92903-06600	WASHER	1
20	92902-05100	. WASHER	6	42	6G8-15772-00	STAY 2	1
21	6G8-15726-00	. WASHER, flat 1	1	43	6G8-44125-00	LEVER, shift rod	1
22	6G8-15794-00	. STOPPER	1				

* Cut from 50m rolls, parts No. 90890-44373, cutting length 1.85m.

Fig. 8 FUEL I

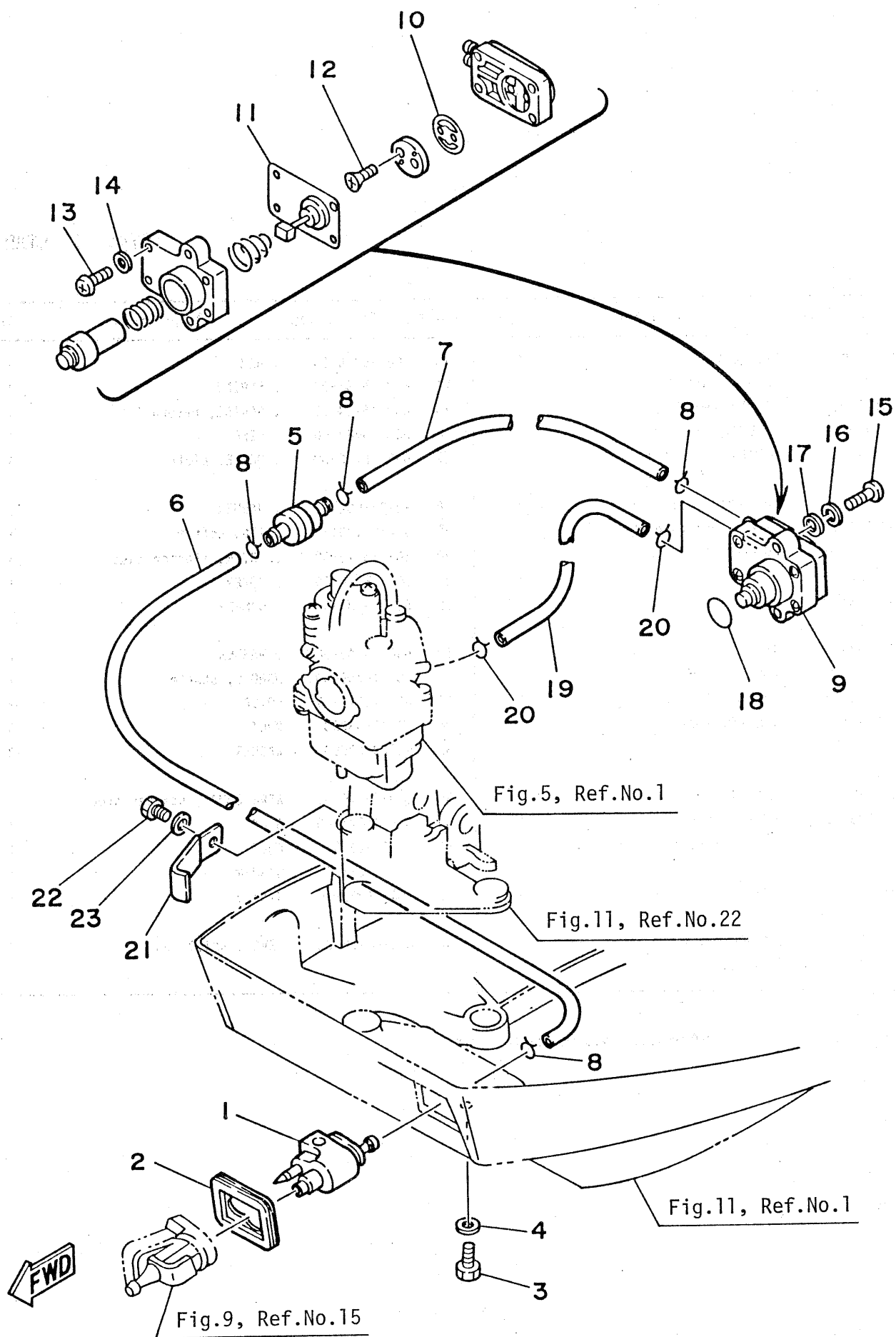


Fig. 8 FUEL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1	13	98503-04014	. SCREW, panhead	4
2	6G8-24329-00	SEAL	1	14	92903-04600	. WASHER	4
3	97395-06020	BOLT	1	15	92503-06025	SCREW	2
4	92990-06600	WASHER	1	16	92903-06100	WASHER	2
5	646-24251-01	STRAINER	1	17	92903-06600	WASHER	2
6	6G8-24311-00	PIPE, fuel 1	1	18	93210-20M65	O-RING	1
7	90445-09065	HOSE	1	19	90445-09M75	HOSE	1
8	90467-08004	CLIP	4	20	90467-08004	CLIP	2
9	6G8-24410-00	FUEL PUMP ASS'Y	1	21	90465-08M26	CLAMP	1
10	6G8-24421-00	. VALVE, check	1	22	97313-06010	BOLT	1
11	6G8-24411-00	. DIAPHRAGM	1	23	92903-06600	WASHER	1
12	98701-03008	. SCREW	2				

Fig. 9 FUEL 2

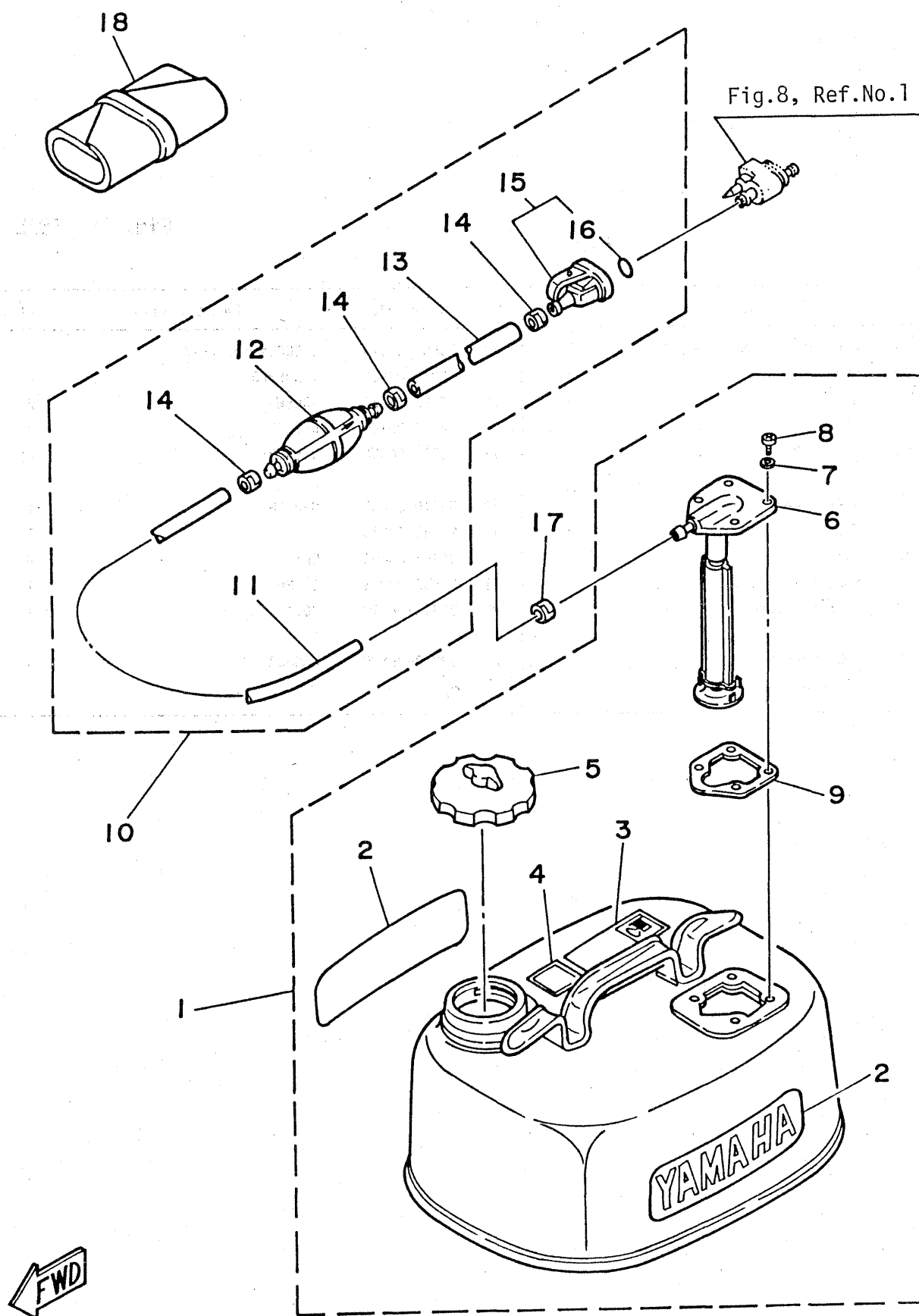


Fig. 9 FUEL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24207-80-24	FUEL TANK ASS'Y	1	*11	90445-11M79	. HOSE (L 1500)	1
2	6Y1-24246-00	. GRAPHIC, side	2	12	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
3	6Y1-24256-80	. GRAPHIC	1	*13	90445-11M78	. HOSE (L 1000)	1
4	6Y1-24257-00	. GRAPHIC	1	14	650-24351-00	. BAND, fuel pipe 1	3
5	647-24610-03	. CAP ASS'Y	1	15	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
6	6Y0-24275-60	. FUEL METER ASS'Y	1	16	93210-08287	. . O-RING	1
7	630-24329-00	. SEAL	4	17	650-24351-00	BAND, fuel pipe 1	1
8	98580-05015	. SCREW, panhead	4	18	668-28100-00	TOOL ASS'Y	1
9	663-24268-00	. GASKET, fuel meter housing	1				
10	6Y0-24306-01	FUEL PIPE ASS'Y	1				

*Also available in 30m rolls (Parts No. 90890-56878)

Fig. 10 TOP COWLING

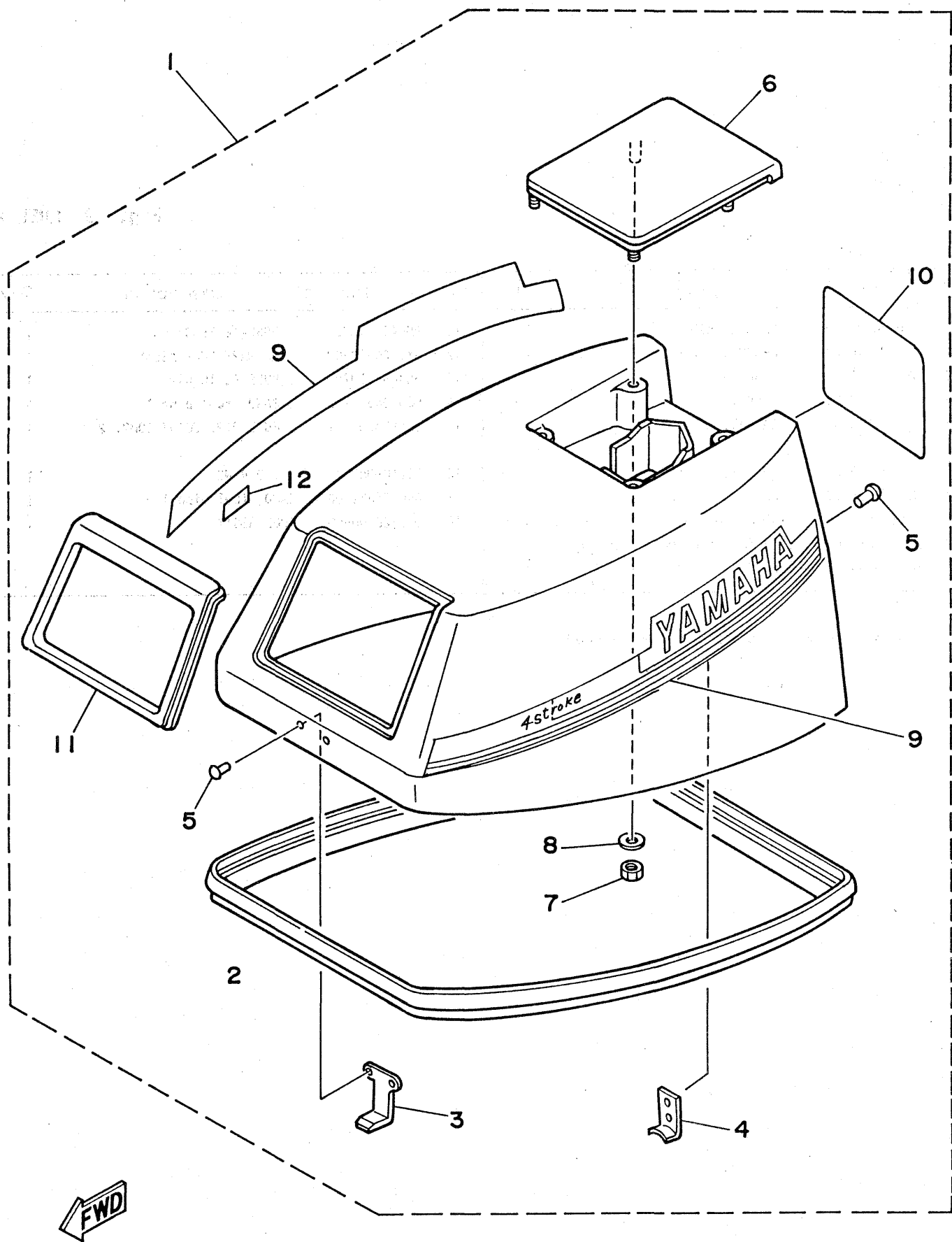


Fig. 10 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-42610-20-EJ	TOP COWLING ASS'Y (F9.9B Model)	1 U.R.	7	95680-06100	. NUT, U	4
	6J7-42610-20-EJ	TOP COWLING ASS'Y (F8B Model)	1 U.R.	8	92903-06200	. WASHER	4
2	6G8-42615-00	. SEAL	1	9	6G9-W0070-20	. GRAPHIC SIDE SET	1
3	6G8-42651-00	. HOOK 1	1	10	6G9-42678-20	. GRAPHIC, rear (F9.9B Model)	1 U.R.
4	6G8-42652-00	. HOOK 2	1		6J7-42678-20	. GRAPHIC, rear (F8B Model)	1 U.R.
5	90266-04004	. RIVET	4	11	6G8-42628-00	. SEAL	1
6	6G8-42613-00-EJ	. MOLDING, air duct	1	12	6E0-44191-11	. INDICATOR, shift	1

Fig. 11 BOTTOM COWLING

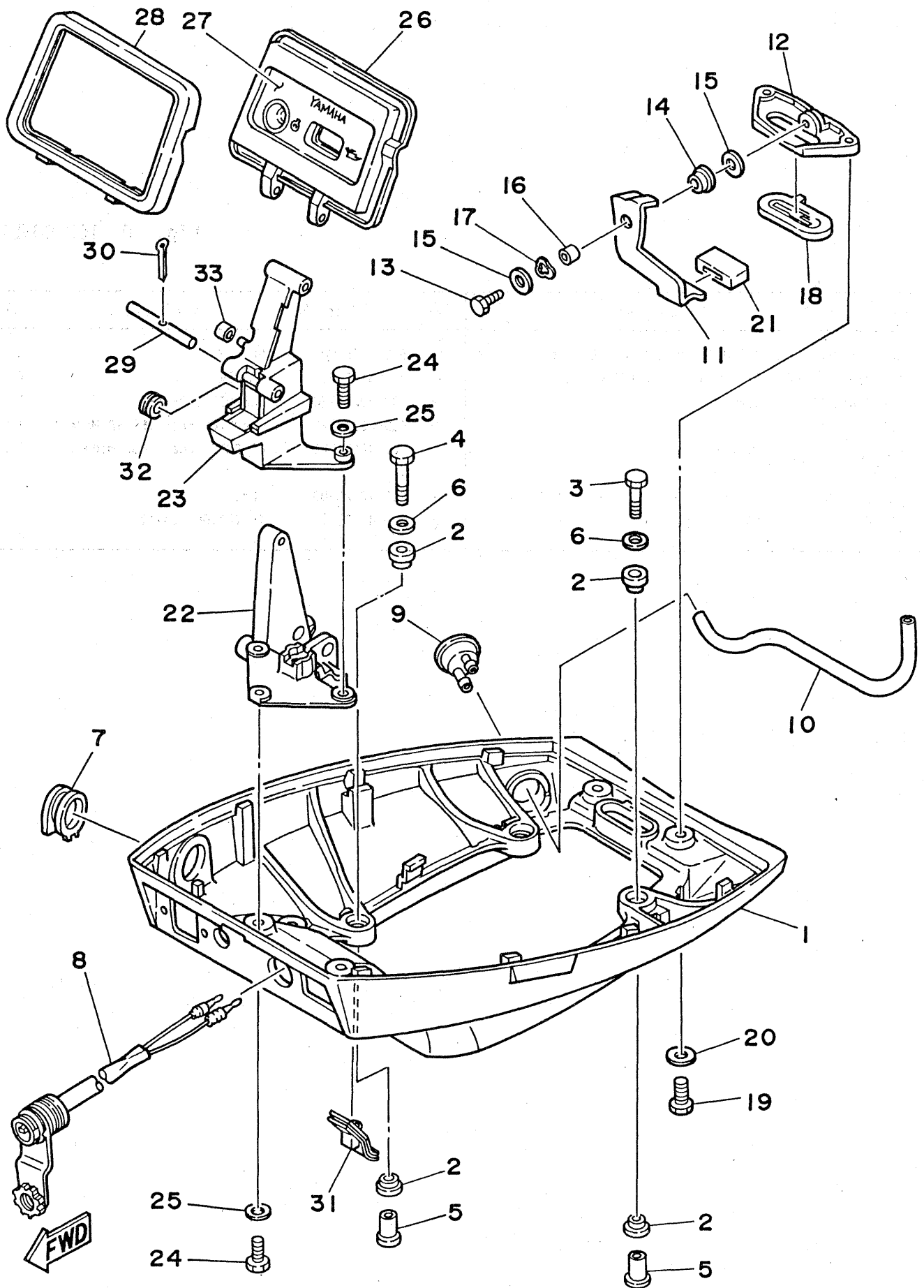


Fig. 11 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-42711-00-EJ	COWLING, bottom	1	17	90206-08M13	WASHER, wave	1
2	90480-09M35	GROMMET	8	18	6G8-42748-00	GROMMET	1
3	97313-06030	BOLT	2	19	97395-06016	BOLT	2
4	97313-06040	BOLT	2	20	92990-06600	WASHER	2
5	90387-06M58	COLLAR	4	21	6G8-42831-00	BUSHING, lever	1
6	90201-06M31	WASHER	4	22	6G8-42738-00-94	PLATE, fitting	1
7	6G9-42724-00	GROMMET 1	1 U.R.	23	6G8-42719-00-EJ	PANEL, front lower	1
	6G8-42724-00	GROMMET 1 (For Remote Control)	1 U.R.	24	97395-06016	BOLT	4
8	682-84381-00	2P CONCENT 1	1	25	92990-06600	WASHER	4
9	6G8-44391-00	NIPPLE, hose	1	26	6G8-42614-00	PANEL, front upper	1
10	90445-09096	HOSE	1	27	6G8-42677-00	GRAPHIC, front	1
11	6G8-42815-00	LEVER, clamp 1	1	28	6G8-42629-00	SEAL	1
12	6G8-42811-00-94	STAY, clamp	1	29	6G8-42755-00	HINGE, cowling	1
13	97313-06016	BOLT	1	30	91490-16010	PIN, cotter	1
14	90386-08M49	BUSHING	1	31	6G8-42727-00	GROMMET 4	1
15	90201-06M31	WASHER	2	32	90480-19031	GROMMET	1
16	90387-06M72	COLLAR	1	33	90445-05ME6	HOSE	1

Fig. 12 BRACKET 1

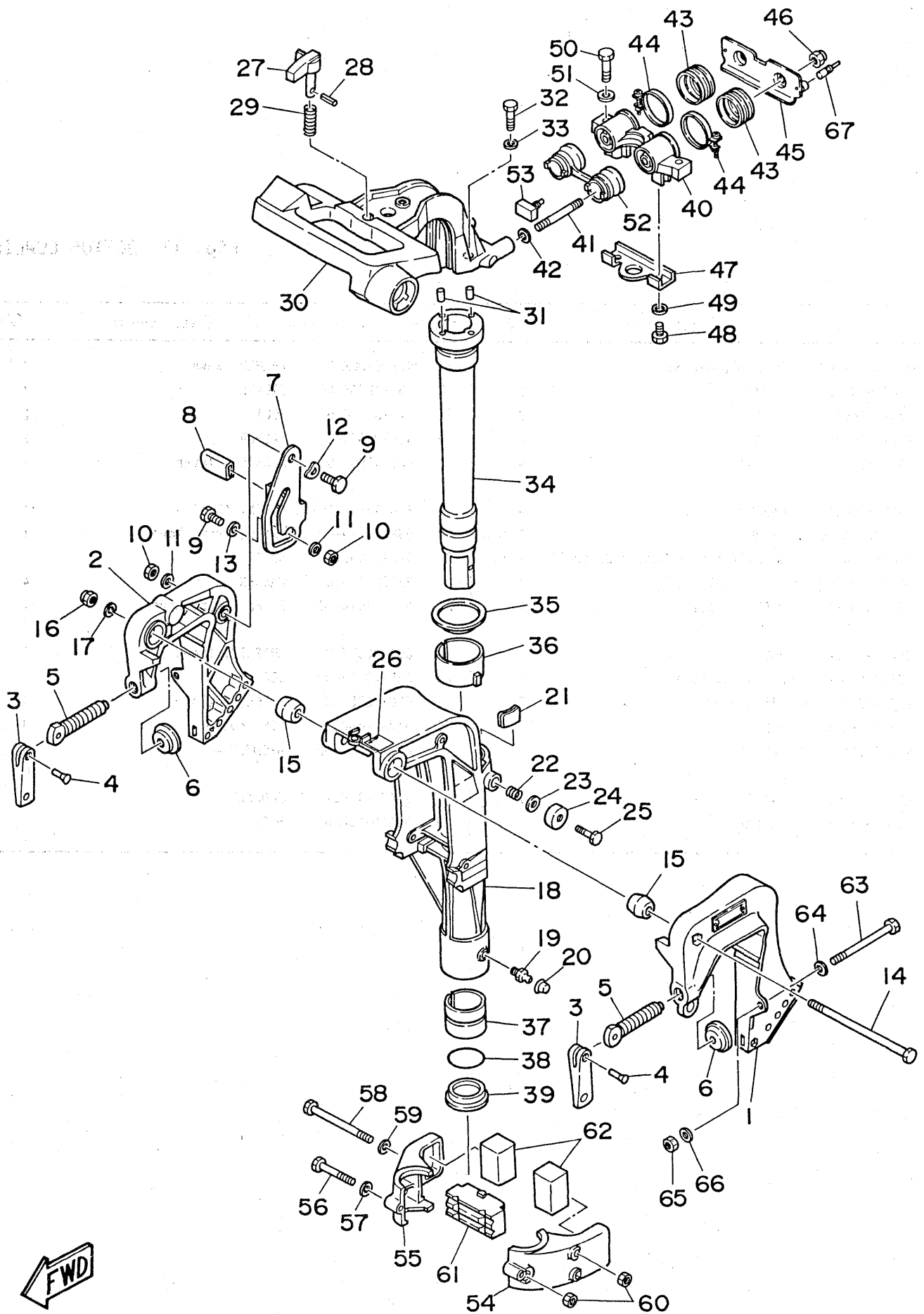


Fig. 12 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	668-43111-00-EJ	BRACKET, clamp 1	1	35	90209-45M09	WASHER	1
2	668-43112-01-EJ	BRACKET, clamp 2	1	36	668-42537-00	BUSHING, pivot shaft	1
3	616-43118-00-EJ	HANDLE, transom clamp	2	37	90386-37M47	BUSHING	1
4	90243-04001	PIN	2	38	93210-37M67	O-RING	1
5	90149-14030	SCREW	2	39	90386-37M48	BUSHING	1
6	648-43114-01	PAD, transom clamp	2	40	668-44517-00-94	MOUNT RUBBER, upper	1
7	668-43181-00	LEVER, tilt stop	1	41	90116-08M20	BOLT, stud	2
8	682-43318-01	COVER	1	42	90201-08M12	WASHER, plate	2
9	90109-06M25	BOLT	2	43	668-44522-00	SEAL RUBBER 2	2
10	95680-06100	NUT, U	2	44	90460-38M06	CLAMP, hose	2
11	92990-06600	WASHER	2	45	668-44518-00	BRACKET	1
12	90206-10M15	WASHER, wave	1	46	90185-08057	NUT	2
13	682-43339-01	WASHER	1	47	668-44526-00	PLATE	1
14	90101-08M83	BOLT	1	48	97395-06012	BOLT	2
15	661-43136-00	PIECE, friction	2	49	92990-06600	WASHER	2
16	90185-08057	NUT, self-locking	1	50	97395-08030	BOLT	2
17	92990-08100	WASHER	1	51	92990-08600	WASHER	2
18	669-43311-00-EJ	BRACKET, swivel (Short)	1 U.R.	52	668-44521-00	SEAL RUBBER	1
	668-43311-11-EJ	BRACKET, swivel (Long)	1 U.R.	53	668-44532-00	STOPPER	1
19	93700-06004	NIPPLE, grease	1	54	668-44551-00-EJ	HOUSING, lower mount 1	1
20	663-45119-00	CAP, grease nipple	1	55	668-44552-00-EJ	HOUSING, lower mount 2	1
21	668-42528-00	PIECE, friction	1	56	97395-06045	BOLT	1
22	90501-18M00	SPRING, compression	1	57	92990-06600	WASHER	1
23	90201-06M31	WASHER	1	58	97395-06095	BOLT	2
24	668-43373-00	SEAL RUBBER	1	59	92990-06600	WASHER	2
25	97395-06025	BOLT	1	60	95380-06700	NUT	3
26	668-43691-00	INDICATOR, tilt	1	61	668-44557-00	MOUNT RUBBER, lower front	1
27	668-42561-00	KNOB, steering lock	1	62	682-44555-00	MOUNT RUBBER, lower side	2
28	91690-30012	PIN, spring	1	63	90101-08M88	BOLT	2
29	90501-10071	SPRING, compression	1	64	92990-08600	WASHER	2
30	668-42511-00-EJ	BRACKET, steering	1	65	90185-08057	NUT	2
31	93605-15065	PIN, dowel B	2	66	90201-08MA4	WASHER	2
32	97395-06025	BOLT	2	67	668-44533-00	DAMPER, upper mount rubber	2
33	92990-06600	WASHER	2				
34	669-42521-00-94	SHAFT, steering pivot (Short)	1 U.R.				
	668-42521-10-94	SHAFT, steering pivot (Long)	1 U.R.				

Fig. 13 BRACKET 2

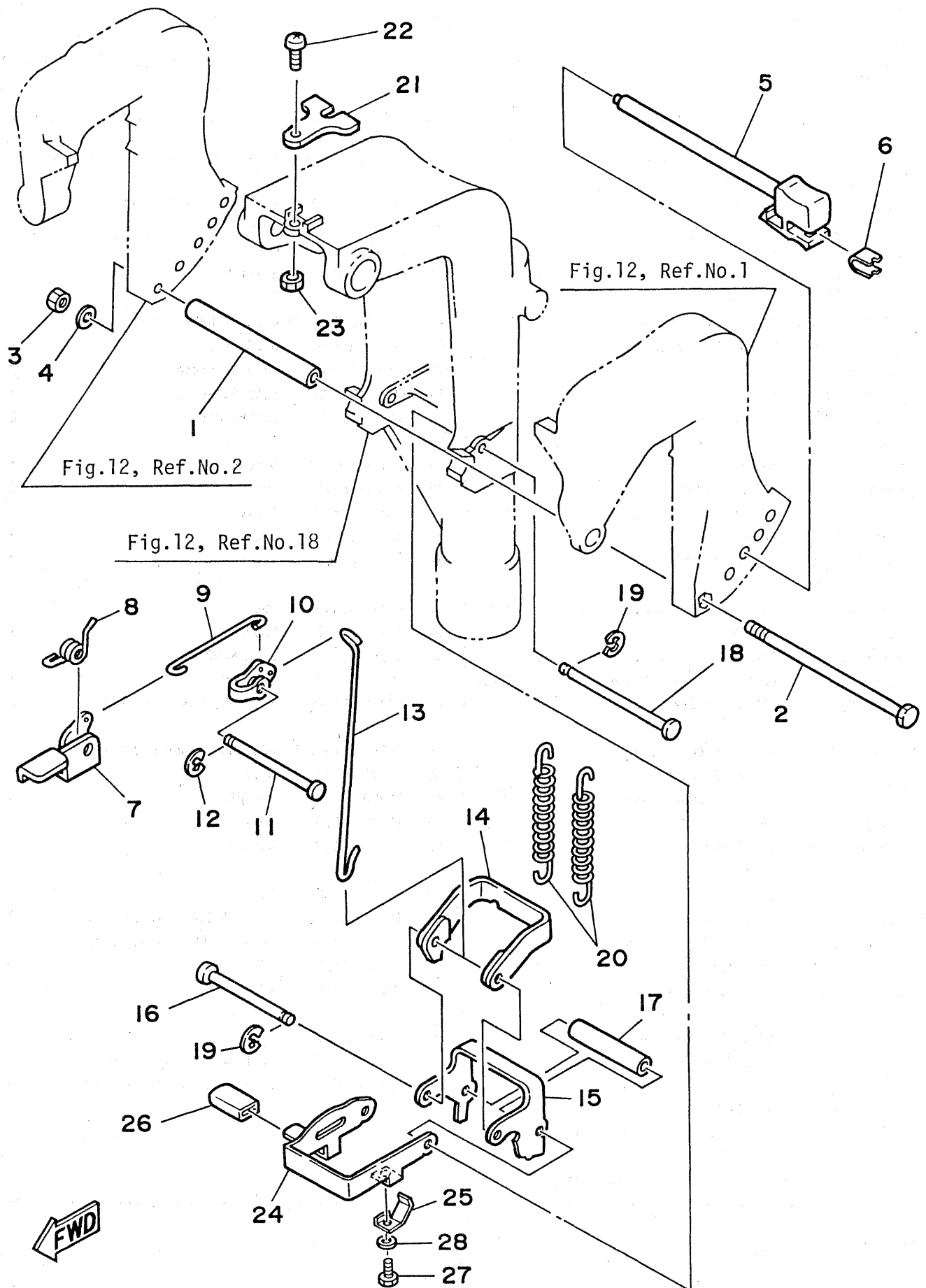


Fig. 13 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90387-06M57	COLLAR	1	15	682-43615-01	PLATE, tilt lock 2	1
2	97395-06135	BOLT	1	16	682-43611-00	SHAFT, tilt lock	1
3	95380-06700	NUT	1	17	90387-06M10	COLLAR	1
4	92990-06600	WASHER	1	18	682-43659-00	SHAFT, reverse lock	1
5	6G8-43160-00	TILT ROD ASS'Y	1	19	93430-05027	CIRCLIP	2
6	6G8-43162-00	SPRING, tilt lock lever	1	20	90506-26M01	SPRING, tension	2 U.R.
7	6G8-43631-00	LEVER, tilt	1		90506-26M07	SPRING, tension	
8	90508-12M18	SPRING, torsion	1			(For Dual Thrust Prop.)	2 U.R.
9	682-43616-00	ROD, tilt lock 1	1	21	6G8-43319-00	PLATE	1
10	682-43641-00	LEVER, tilt 2	1	22	92580-06020	SCREW	1
11	90249-06M16	PIN	1	23	95780-06300	NUT	1
12	93430-05027	CIRCLIP	1	24	6G9-43681-00	LEVER, shallow water drive	1
13	6G8-43617-00	ROD, tilt lock 1	1	25	682-43643-00	SPRING	1
14	682-43614-00	PLATE, tilt lock 1	1	26	682-43318-01	COVER	1
				27	97395-06008	BOLT	1
				28	92990-06600	WASHER	1

Fig. 14 STEERING

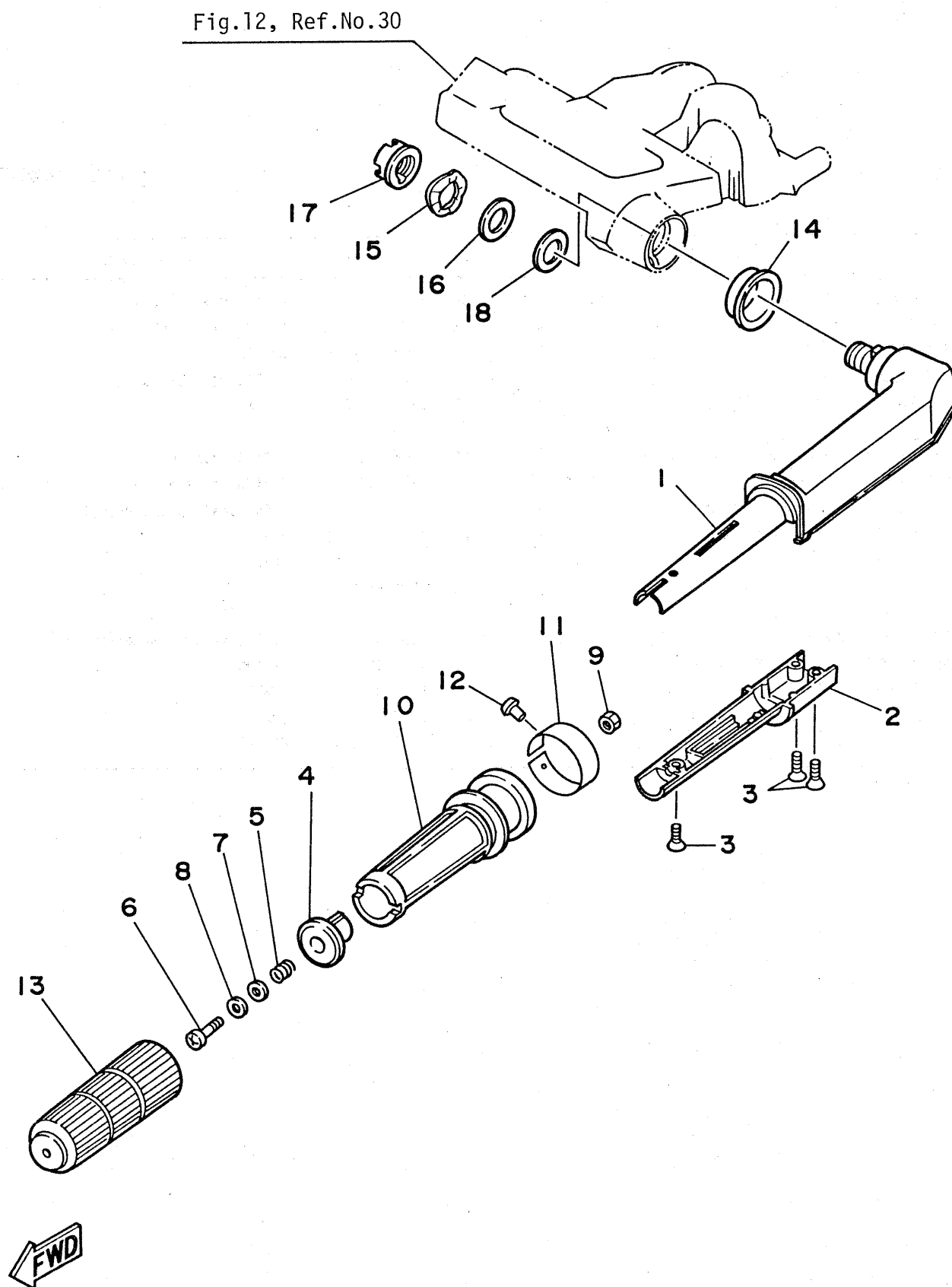


Fig. 14 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-42111-00-EJ	HANDLE, steering 1	1	11	6G8-42137-50	INDICATOR, throttle (F9.9B Model)	1 U.R.
2	6G9-42112-00-EJ	HANDLE, steering 2	1		6J6-42137-50	INDICATOR, throttle (F8B Model)	1 U.R.
3	98780-05016	SCREW	3	12	90269-02001	RIVET	1
4	6G8-42126-00-94	FRICTION, steering handle grip	1	13	6G8-42177-00	RUBBER, handle	1
5	90501-23M42	SPRING, compression	1	14	90386-33M56	BUSHING	1
6	97890-06030	SCREW	1	15	90206-20M14	WASHER, wave	1
7	90201-06049	WASHER	1	16	90201-20M95	WASHER	1
8	90202-06007	WASHER	1	17	90179-20M09	NUT	1
9	95380-06700	NUT	1	18	90202-20M33	WASHER	1
10	6G8-42119-00	GRIP, steering handle	1				

Fig. 15 CONTROL

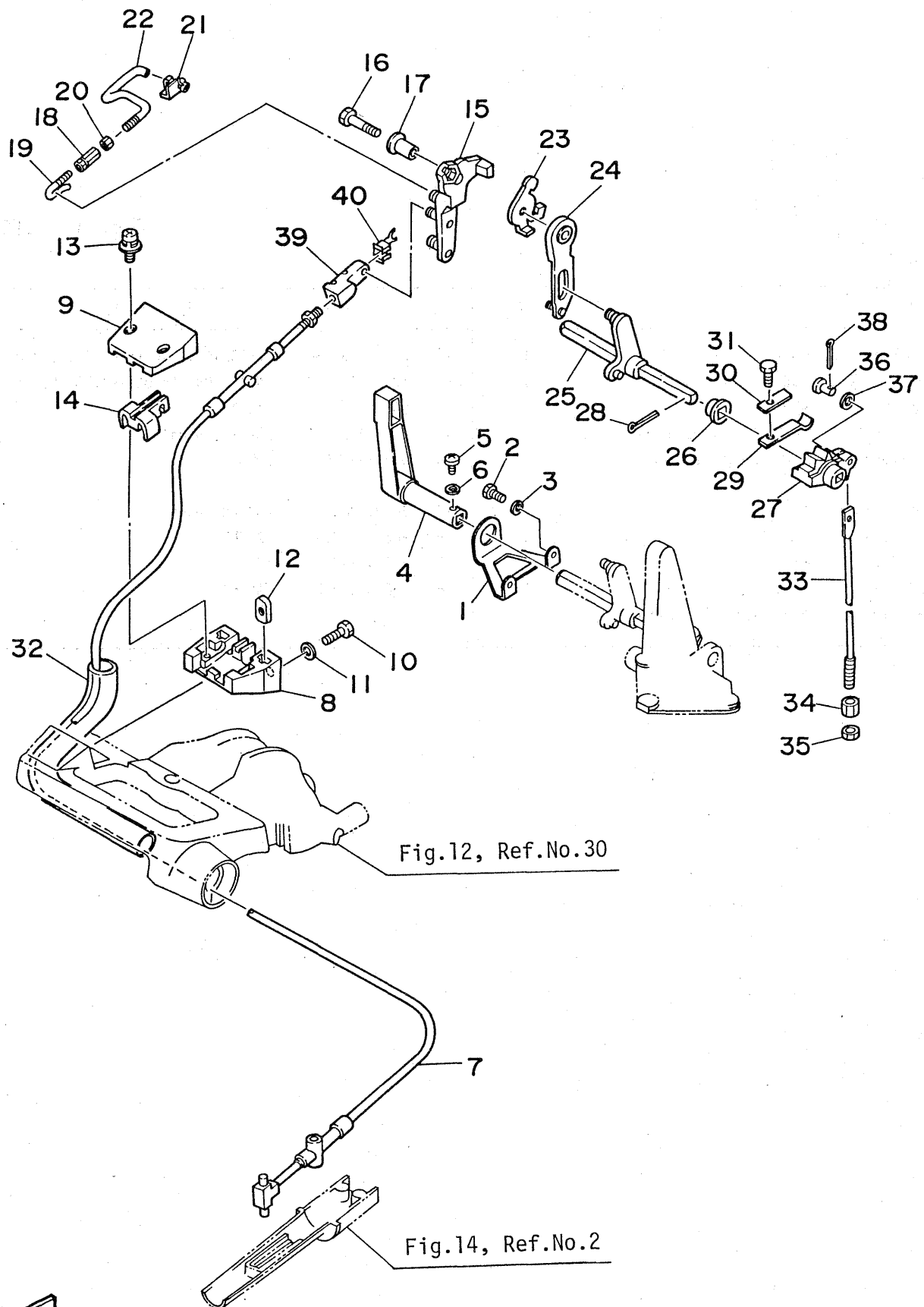


Fig. 15 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-44112-00	STAY, handle gear shift	1	22	6G8-41242-00	ROD 2	1
2	97313-06012	BOLT	2	23	6G8-14493-00	STAY (F9.9B Model)	1 U.R.
3	92903-06600	WASHER	2		6J6-14493-00	STAY (F8B Model)	1 U.R.
4	6G9-44111-00-98	HANDLE, gear shift	1	24	6G8-44111-00	HANDLE, gear shift 1	1
5	98503-04016	SCREW, panhead	1	25	6G8-44159-00	HANDLE, gear shift 2	1
6	92903-04600	WASHER	1	26	682-44132-00	BUSHING	1
7	6G9-48311-00	CABLE (F9.9B Model)	1 U.R.	27	6G8-44141-00	LINK, shift rod	1
	6J7-48311-00	CABLE (F8B Model)	1 U.R.	28	91490-25020	PIN, cotter	1
8	6G8-41661-00-98	BRACKET 1	1	29	682-44116-00	SPRING	1
9	6G8-41662-00-98	BRACKET 2	1	30	682-44117-00	BRACKET 1	1
10	97395-06016	BOLT	2	31	97313-06012	BOLT	1
11	92990-06600	WASHER	2	32	90445-20ME4	HOSE	1
12	6G8-41654-00	NUT	2	33	6G9-44143-00	ROD, shift (Short)	1 U.R.
13	90159-05M06	SCREW, with washer	2		6G8-44143-10	ROD, shift (Long)	1 U.R.
14	6G8-41663-00	BRACKET 3	1	34	90170-06015	NUT	1
15	6G8-41212-00	ARM, accel.	1	35	95380-06700	NUT	1
16	97313-06030	BOLT	1	36	91790-05020	PIN	1
17	90387-06M58	COLLAR	1	37	92990-05600	WASHER	1
18	6G8-41238-00	JOINT, link	1	38	91490-16010	PIN, cotter	1
19	6G8-41241-00	ROD 1	1	39	6G8-26363-00	END, wire 1	1
20	95380-04600	NUT	1				
21	6G8-41237-00	JOINT, link 2	1	40	6G8-26364-00	END, wire 2	1

Fig. 16 OIL PAN

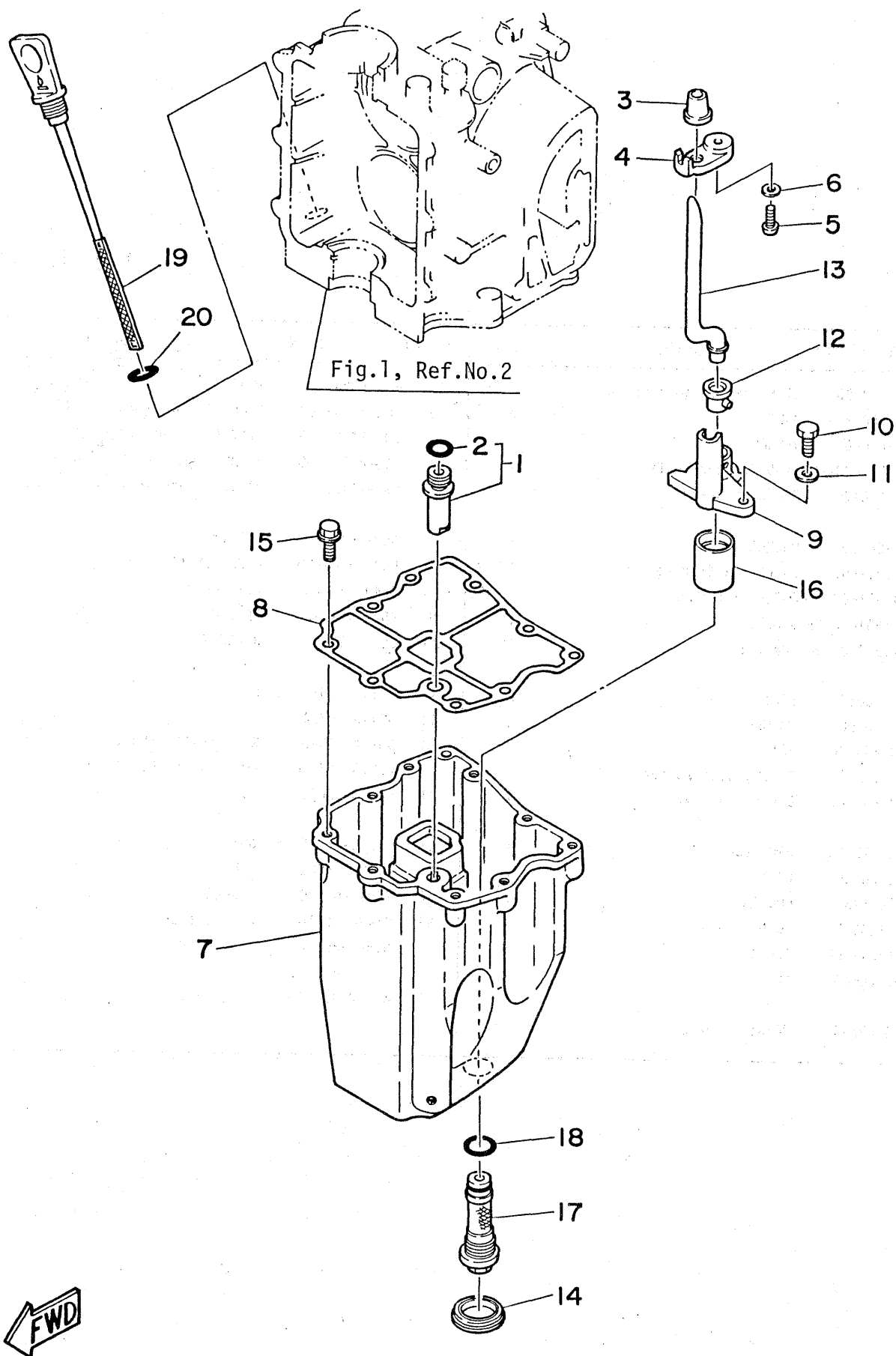


Fig. 16 OIL PAN

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-11575-00	RELIEF VALVE ASS'Y	1	11	92902-06600	WASHER	1
2	93210-12M62	. O-RING	1	12	6G8-15315-00	SEAL	1
3	6G8-15379-00	SEAL	1	13	6G8-15397-00	PIPE	1
4	6G8-13487-00	GUIDE, oil seal	1	14	6G8-15316-00	DAMPER 1	1
5	98502-05012	SCREW, panhead	1	15	90105-06M33	BOLT	9
6	92902-05600	WASHER	1	16	6G8-13417-00	COVER, strainer	1
7	6G8-15311-00-9M	PAN, oil	1	17	6G8-13411-00	STRAINER, oil	1
8	6G8-15312-00	GASKET, oil pan	1	18	93210-16M64	O-RING	1
9	6G8-13412-00	HOUSING, strainer	1	19	6G8-15362-00	PLUG, oil level	1
10	97312-06016	BOLT	1	20	93210-13M63	O-RING	1

Fig. 17 UPPER CASING

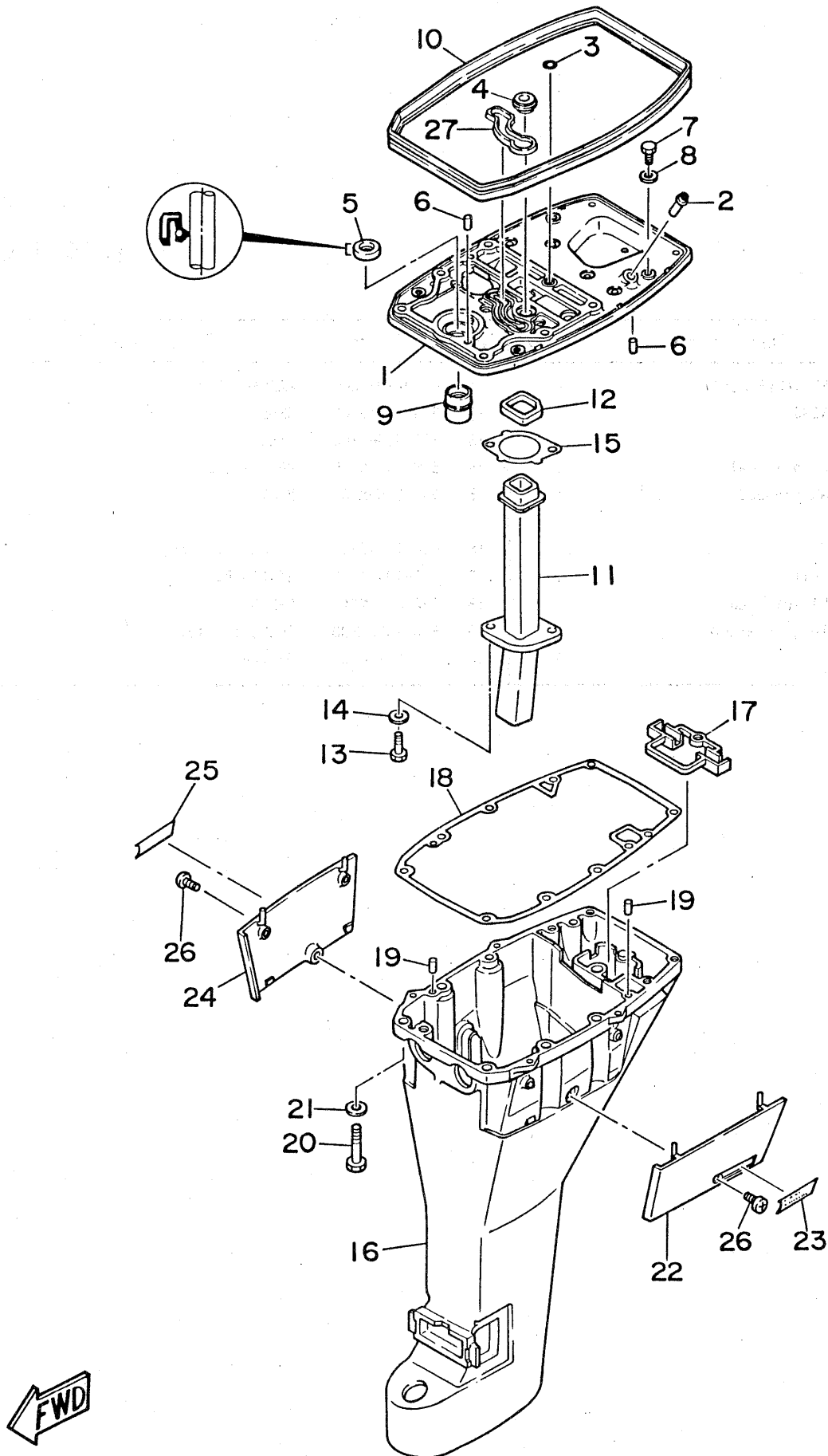


Fig. 17 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-41137-00-94	GUIDE, exhaust	1	15	6G8-41133-00	GASKET, exhaust manifold	1
2	6E5-24377-00	PIPE, joint	1	16	6G9-45111-00-EJ	CASING, upper (Short)	1 U.R.
3	93210-08M60	O-RING	1		6G8-45111-10-EJ	CASING, upper (Long)	1 U.R.
4	6G8-44367-00	WATER SEAL	1	17	6G8-45151-00	COVER, upper casing	1
5	93101-13M27	OIL SEAL	1	18	6G8-45113-00	GASKET, upper casing	1
6	93606-12019	PIN, dowel B	2	19	93606-12019	PIN, dowel B	2
7	97313-06020	BOLT	2	20	97395-08040	BOLT	6
8	92903-06600	WASHER	2	21	92990-08600	WASHER	6
9	6G8-45135-00	PIPE 1	1	22	6G8-42741-00-EJ	APRON 1	1
10	6G8-42716-00	SEAL	1	23	6G8-42791-00	MARK 1	1
11	6G8-41131-00	MANIFOLD, exhaust 1	1	24	6G8-42771-00-EJ	APRON 2	1
12	6G8-41138-00	SEAL, exhaust 1	1	25	6G8-42792-00	MARK 2	1
13	97395-06016	BOLT	2	26	90157-06M04	SCREW	2
14	92990-06600	WASHER	2	27	6G8-11355-00	SEAL, cylinder	1

Fig. 18 LOWER & DRIVE I

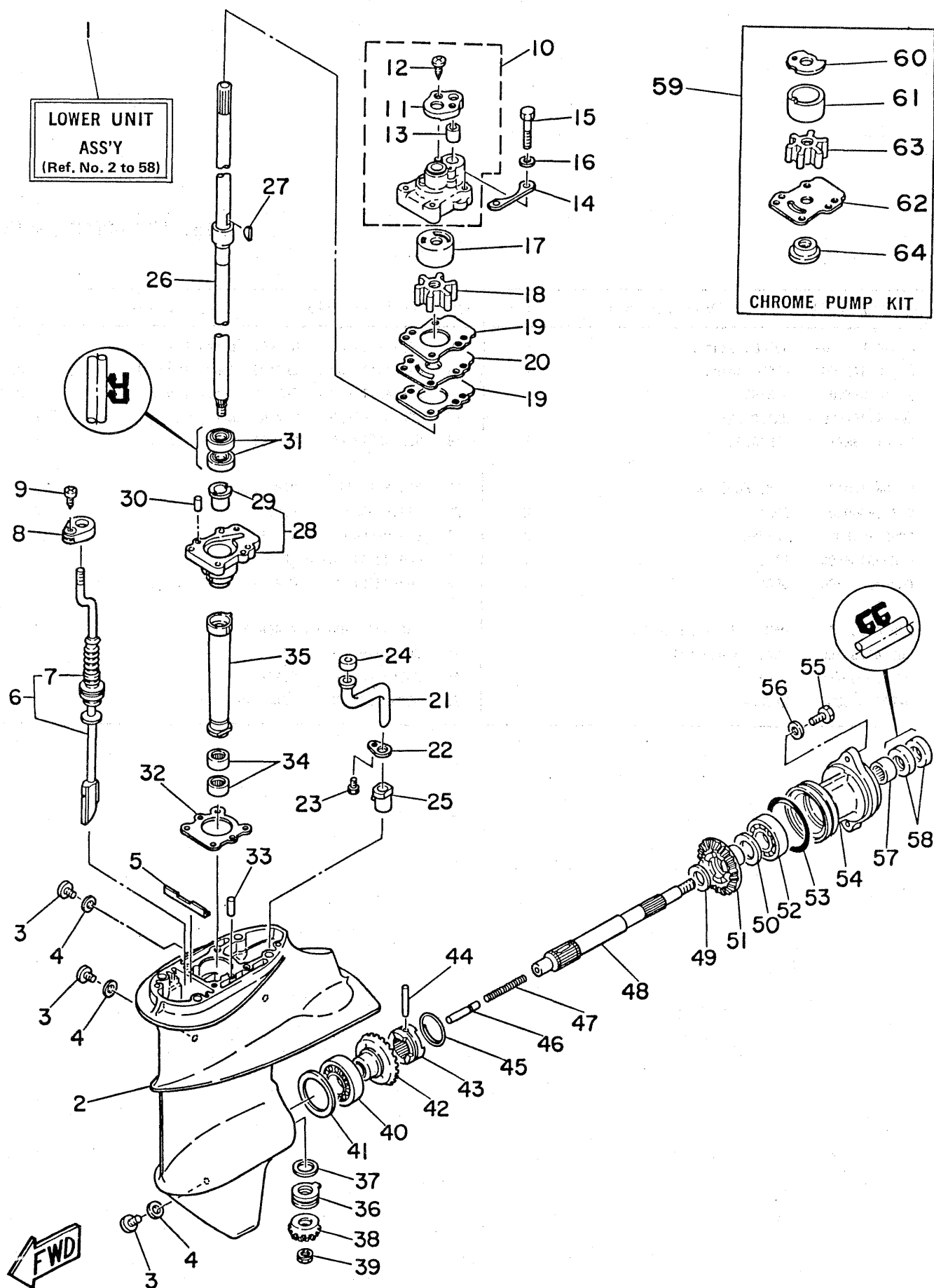


Fig. 18 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-45300-00-EJ	LOWER UNIT ASS'Y (Short)	1 U.R.	36	93341-214U1	BEARING, thrust needle	1
	6G9-45300-10-EJ	LOWER UNIT ASS'Y (Long)	1 U.R.	37	6E7-45587-00-05	SHIM (0.05mm)	1 U.R.
2	6E7-45311-00-EJ	CASING, lower	1		6E7-45587-00-08	SHIM (0.08mm)	1 U.R.
3	90340-08014	PLUG, straight screw	3		6E7-45587-00-12	SHIM (0.12mm)	1 U.R.
4	90430-08020	GASKET	3		6E7-45587-00-30	SHIM (0.30mm)	1 U.R.
5	682-45376-01	GUIDE, seal damper	1		6E7-45587-00-50	SHIM (0.50mm)	1 U.R.
6	6G9-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.	38	6E7-45551-00	PINION (13T)	1
	6G9-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.	39	90179-08M06	NUT	1
7	682-44147-00	. BOOT, shift rod	1	40	93332-00005	BEARING, taper roller	1
8	682-44176-00	BRACKET	1	41	664-45567-00-05	SHIM (0.05mm)	1 U.R.
					664-45567-00-08	SHIM (0.08mm)	1 U.R.
9	97780-50510	SCREW, panhead tapping	1		664-45567-00-12	SHIM (0.12mm)	1 U.R.
10	682-44300-01	HOUSING WATER PUMP ASS'Y	1		664-45567-00-30	SHIM (0.30mm)	1 U.R.
11	682-44312-00	. COVER, water pump housing	1		664-45567-00-50	SHIM (0.50mm)	1 U.R.
12	97780-40112	. SCREW, panhead tapping	2				
13	682-44365-00	. DAMPER, water seal 1	1	42	6E7-45560-00	GEAR 1 ASS'Y (27T)	1
14	682-44328-00	PLATE	2	43	682-45631-00	CLUTCH, dog	1
15	97395-06040	BOLT	4	44	90250-05010	PIN, straight	1
16	92990-06200	WASHER	4	45	648-45633-00	RING, cross pin	1
17	682-44322-00	INSERT, cartridge	1	46	650-45635-00	PLUNGER, shift	1
18	682-44352-01	IMPELLER	1	47	90501-14M06	SPRING, compression	1
19	682-44315-00	GASKET, water pump	2	48	683-45611-00	SHAFT, propeller	1
20	682-44323-00	OUTER PLATE, cartridge	1	49	90201-17682	WASHER	1
21	683-44362-01	TUBE, water 2	1	50	626-45577-00-01	SHIM (0.1mm)	1 U.R.
22	683-44373-00	SET PLATE, water tube	1		626-45577-00-03	SHIM (0.3mm)	1 U.R.
23	97395-06010	BOLT	1		626-45577-00-05	SHIM (0.5mm)	1 U.R.
24	683-44365-01	DAMPER, water seal	1	51	6E7-45571-00	GEAR 2 (27T)	1
25	6E7-44366-00	DAMPER, water seal 2	1	52	93306-00501	BEARING (B6005)	1
26	6G9-45501-00	DRIVE SHAFT COMP. (Short)	1 U.R.	53	93210-57M09	O-RING	1
	6G9-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.	54	683-45361-00-EJ	CAP, lower casing	1
27	90280-03024	KEY, woodruff	1	55	97395-06020	BOLT	2
28	6E7-45331-00-9M	HOUSING, bearing	1	56	92990-06600	WASHER	2
29	626-45316-09	. BUSHING	1	57	93315-317U2	BEARING, needle	1
30	93606-12019	PIN, dowel B	2	58	93101-17054	OIL SEAL	2
31	93101-20048	OIL SEAL	2			CHROME PUMP KIT	
32	683-45315-00	PACKING, lower casing	1	59	682-W0078-0A	CHROME PUMP KIT	1
33	93604-08062	PIN, dowel B	1	60	682-44321-40	. INNER PLATE, cartridge	1
34	93315-314V0	BEARING, needle	2	61	682-44322-40	. INSERT, cartridge	1
35	6E7-45536-00	SLEEVE, drive shaft	1	62	682-44323-40	. OUTER PLATE, cartridge	1
				63	682-44352-40	. IMPELLER	1
				64	682-45344-00	. COVER, oil seal	1

Fig. 19 LOWER & DRIVE 2

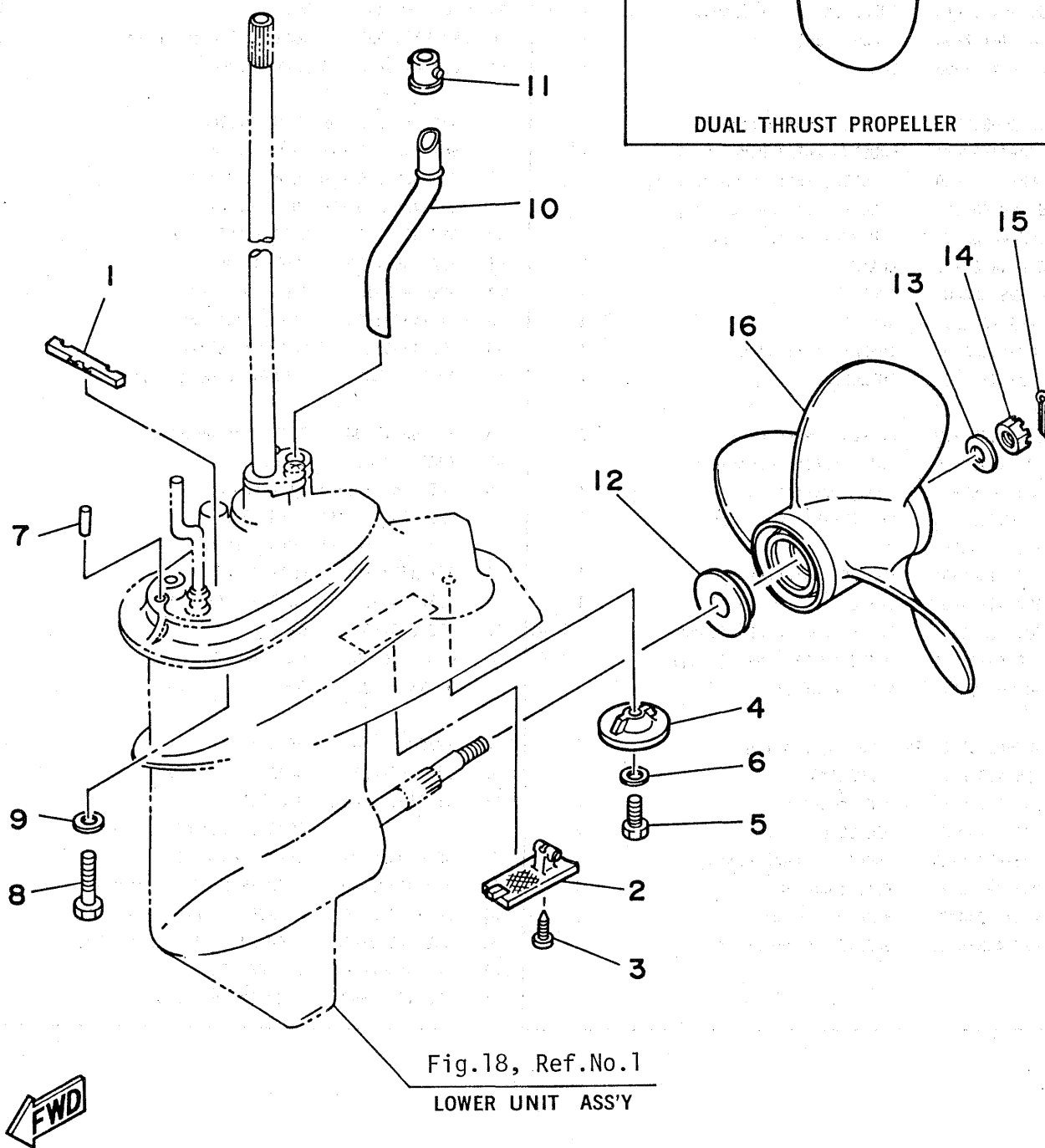


Fig. 19 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-45375-01	DAMPER, seal 2	1	14	90171-10M01	NUT, castle	1
2	683-45214-01	COVER, water inlet 1	1	15	91490-30020	PIN, cotter	1
3	97780-50525	SCREW, panhead tapping	1			PROPELLER ASS'Y	
4	683-45251-00	ANODE	1	16	683-45941-00-36	PROPELLER ASS'Y 1 (3x9 $\frac{1}{4}$ "x12"-J)	1 U.R.
5	97395-06016	BOLT	1		683-45943-00-36	PROPELLER ASS'Y 2 (3x9 $\frac{1}{4}$ "x10 $\frac{1}{2}$ "-J)	1 U.R.
					683-45945-00-36	PROPELLER ASS'Y 3 (3x9 $\frac{1}{4}$ "x9"-J)	1 U.R.
6	92990-06600	WASHER	1				
7	93606-12019	PIN, dowel B	2		683-45947-00-36	PROPELLER ASS'Y 4 (3x9 $\frac{1}{4}$ "x8"-J)	1 U.R.
8	97375-08035	BOLT	4		683-45949-00-36	PROPELLER ASS'Y 5 (3x9 $\frac{1}{4}$ "x6 $\frac{1}{2}$ "-J)	1 U.R.
9	92990-08600	WASHER	4		683-45952-00-36	PROPELLER ASS'Y 6 (3x9 $\frac{1}{4}$ "x9 $\frac{1}{2}$ "-J)	1 U.R.
10	669-44361-00	TUBE, water (Short)	1 U.R.			DUAL THRUST PROPELLER	
	668-44361-10	TUBE, water (Long)	1 U.R.	17	683-W4591-01-36	PROPELLER ASS'Y (3x9 $\frac{1}{4}$ "x8"-J)	1 U.R.
11	626-44365-01	DAMPER, water seal 1	1		683-W4592-01-36	PROPELLER ASS'Y (3x9 $\frac{1}{4}$ "x6 $\frac{1}{2}$ "-J)	1 U.R.
12	683-45987-01	SPACER 1	1	18	6E7-45616-00	NUT, propeller	1
13	90201-10M14	WASHER	1	19	90201-10M15	WASHER	1

Fig. 20 C.D.I. MAGNETO ASS'Y

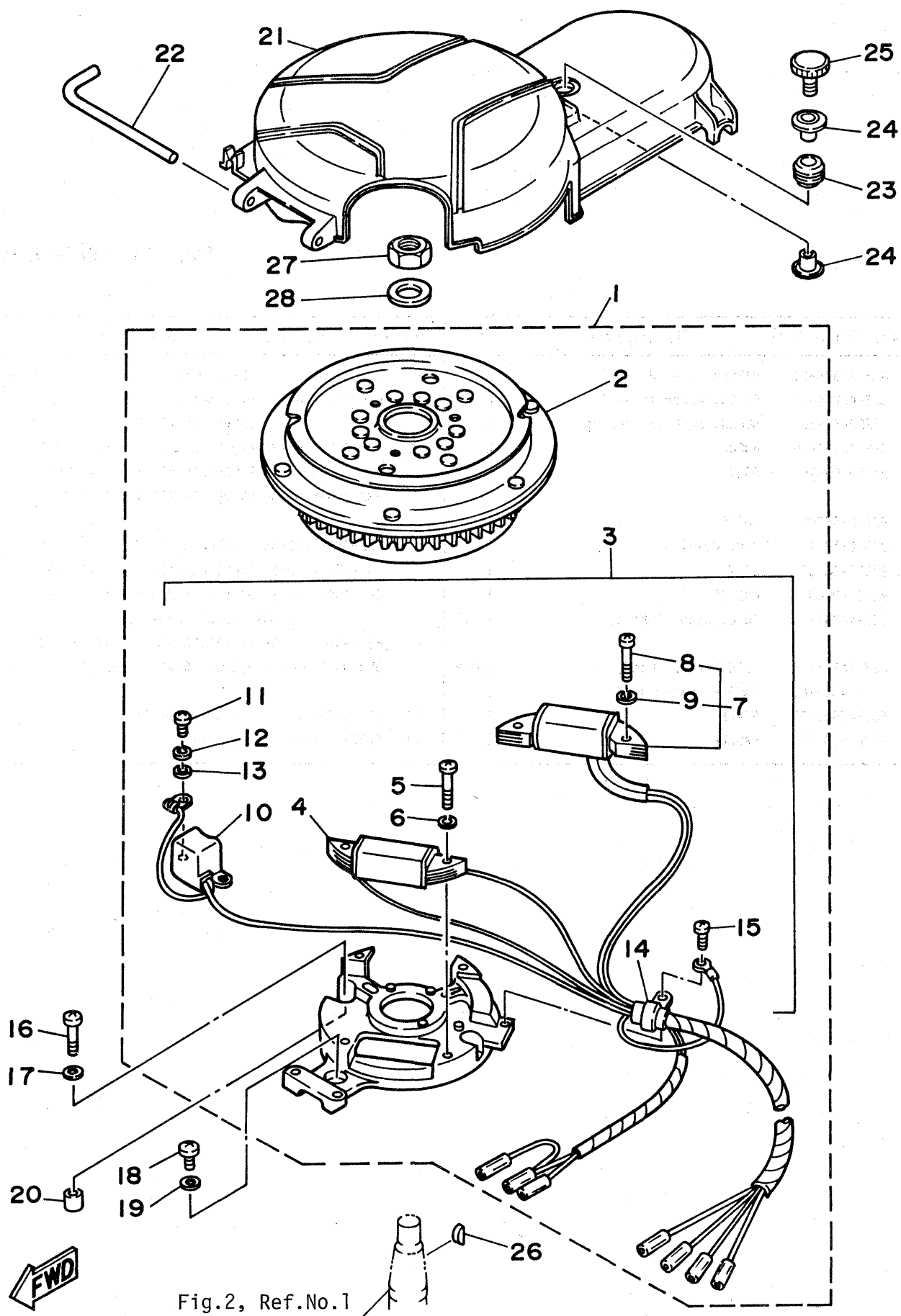


Fig. 20 C.D.I. MAGNETO ASS'Y

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-85500-F0	C.D.I. MAGNETO ASS'Y	1	15	97802-04008	. . SCREW, panhead	1
2	6G8-85550-J0	. ROTOR ASS'Y	1	16	97803-06025	SCREW, panhead	2
3	6G9-85560-F0	. BASE ASS'Y	1	17	92903-06600	WASHER	2
4	6G8-85520-00	. . CHARGE COIL ASS'Y	1	18	97803-06020	SCREW, panhead	1
5	97802-05025	. . SCREW, panhead	2	19	92903-06600	WASHER	1
6	92902-05100	. . WASHER	2	20	91810-18012	PIN, dowel A	2
7	6G9-81303-F0	. . LIGHTING COIL ASS'Y	1	21	6G8-81337-00	COVER, flywheel	1
8	97802-05025	. . . SCREW, panhead	2	22	6G8-42752-00	SHAFT	1
9	92902-05100	. . . WASHER	2	23	90480-15M31	GROMMET	1
10	6G8-85580-00	. . PULSER ASS'Y	1	24	90387-06M71	COLLAR	2
11	97803-05012	. . SCREW, panhead	2	25	6G8-81323-00	SCREW 1	1
12	92903-05100	. . WASHER	2	26	90280-05013	KEY, woodruff	1
13	92903-05600	. . WASHER	2	27	90170-12066	NUT	1
14	445-81328-20	. . CLAMP, lead	1	28	90201-12472	WASHER	1

Fig. 21 ELECTRICAL

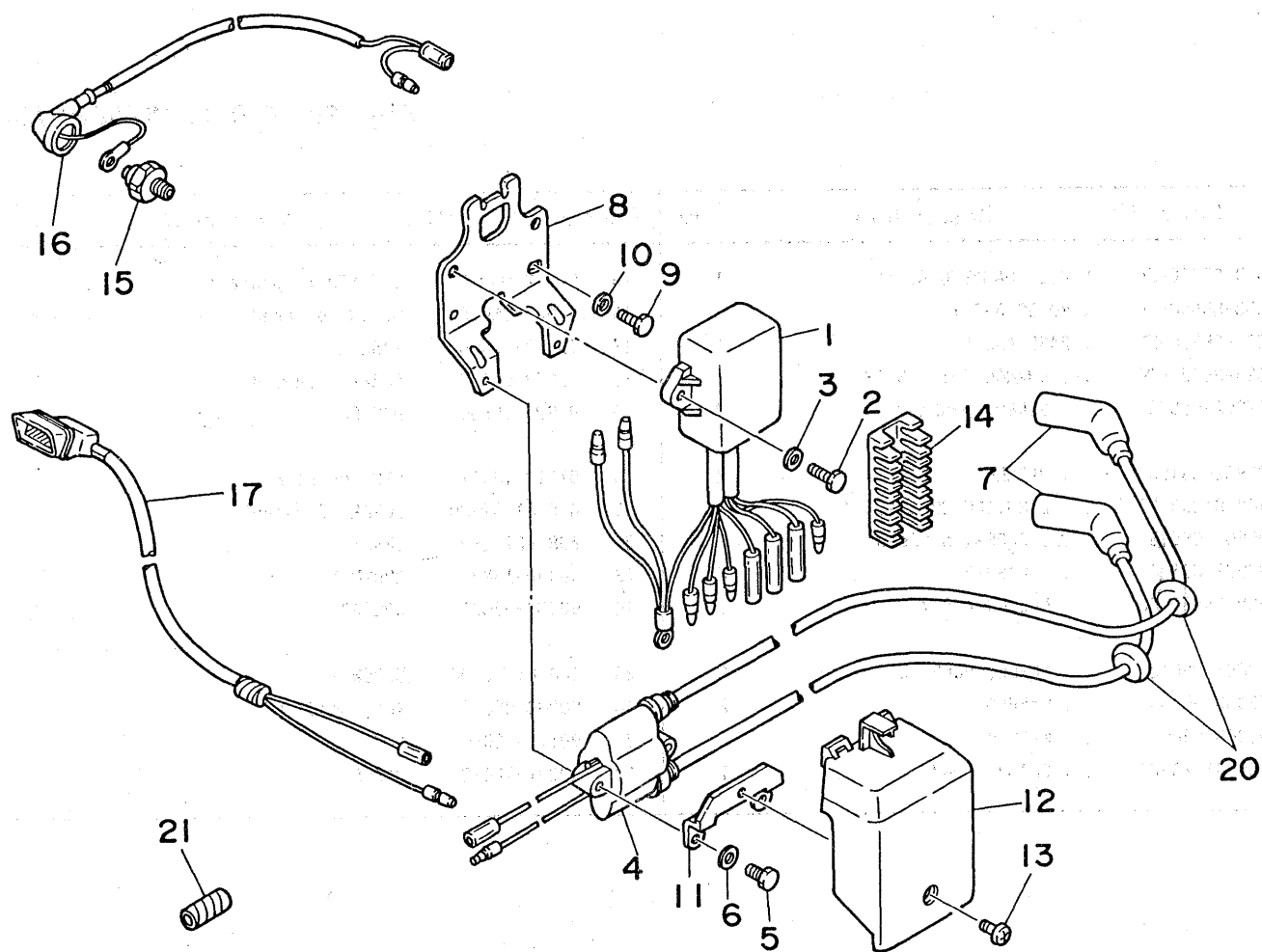


Fig.11, Ref.No.1

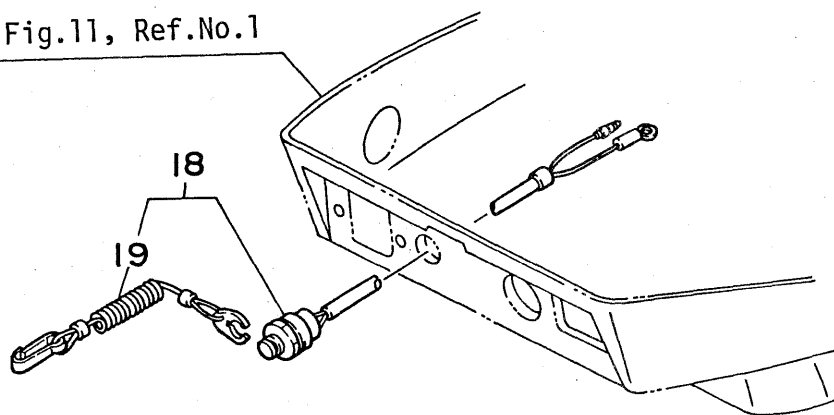


Fig. 21 ELECTRICAL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-85540-20	C.D.I. UNIT ASS'Y	1	12	6G8-81916-00	COVER, terminal	1
2	97313-06025	BOLT	2	13	90157-06M03	SCREW	1
3	92903-06600	WASHER	2	14	6G8-82522-00	CLAMP	1
4	6G8-85570-20	IGNITION COIL ASS'Y	1	15	6G8-82504-00	OIL PRESSURE SWITCH	1
5	97313-06020	BOLT	2	16	6G8-82127-00	WIRE, lead 2	1
6	92903-06600	WASHER	2	17	6G8-83582-00	PILOT LAMP ASS'Y	1
7	6G8-82370-20	PLUG CAP ASS'Y	2	18	6G9-82575-00	KILL SWITCH ASS'Y	1
8	6G8-85542-00	BRACKET	1	19	682-82566-00	. STOPPER ASS'Y	1
9	97313-06020	BOLT	2	20	90480-25161	GROMMET	2
10	92903-06600	WASHER	2	21	90446-10M02	TUBE	1
11	6G8-85525-00	PLATE	1				

Fig. 22 C.D.I. MAGNETO ASS'Y
(F8BE/F9.9BEM/F9.9BE MODEL)

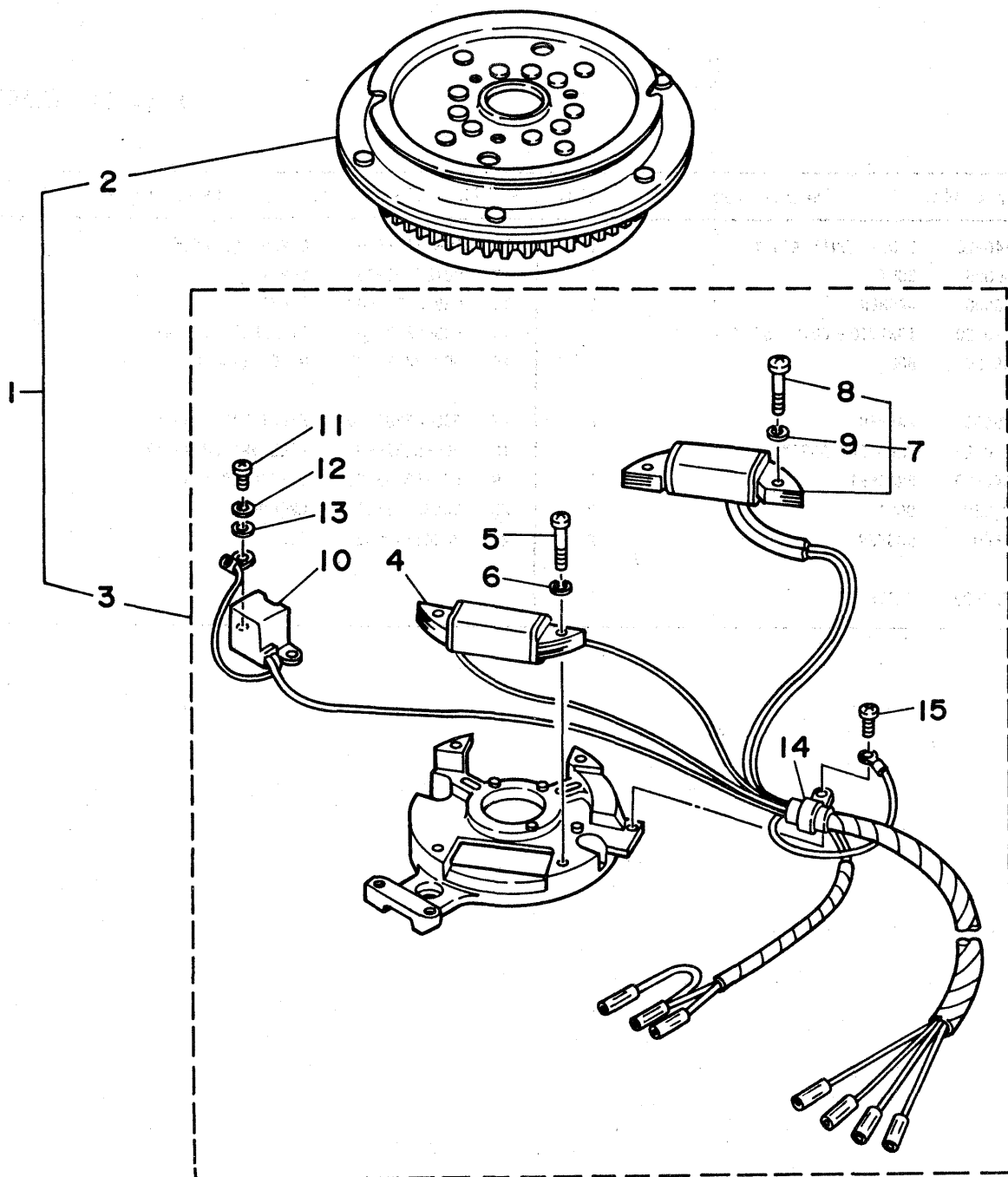


Fig. 22 C.D.I. MAGNETO ASS'Y (F8BE/F9.9BEM/F9.9BE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G9-85500-A0	C.D.I. MAGNETO ASS'Y	1	9	92902-05100	. . . WASHER	2
2	6G8-85550-K0	. ROTOR ASS'Y	1	10	6G8-85580-00	. . PULSER ASS'Y	1
3	6G9-85560-F0	. BASE ASS'Y	1	11	97803-05012	. . SCREW, panhead	2
4	6G8-85520-00	. . CHARGE COIL ASS'Y	1	12	92903-05100	. . WASHER	2
5	97802-05025	. . SCREW, panhead	2	13	92903-05600	. . WASHER	2
6	92902-05100	. . WASHER	2	14	445-81328-20	. . CLAMP, lead	1
7	6G9-81303-F0	. . LIGHTING COIL ASS'Y	1	15	97802-04008	. . SCREW, panhead	1
8	97802-05025	. . . SCREW, panhead	2				

Fig. 23 STARTING MOTOR
(F8BE/F9.9BEM/F9.9BE MODEL)

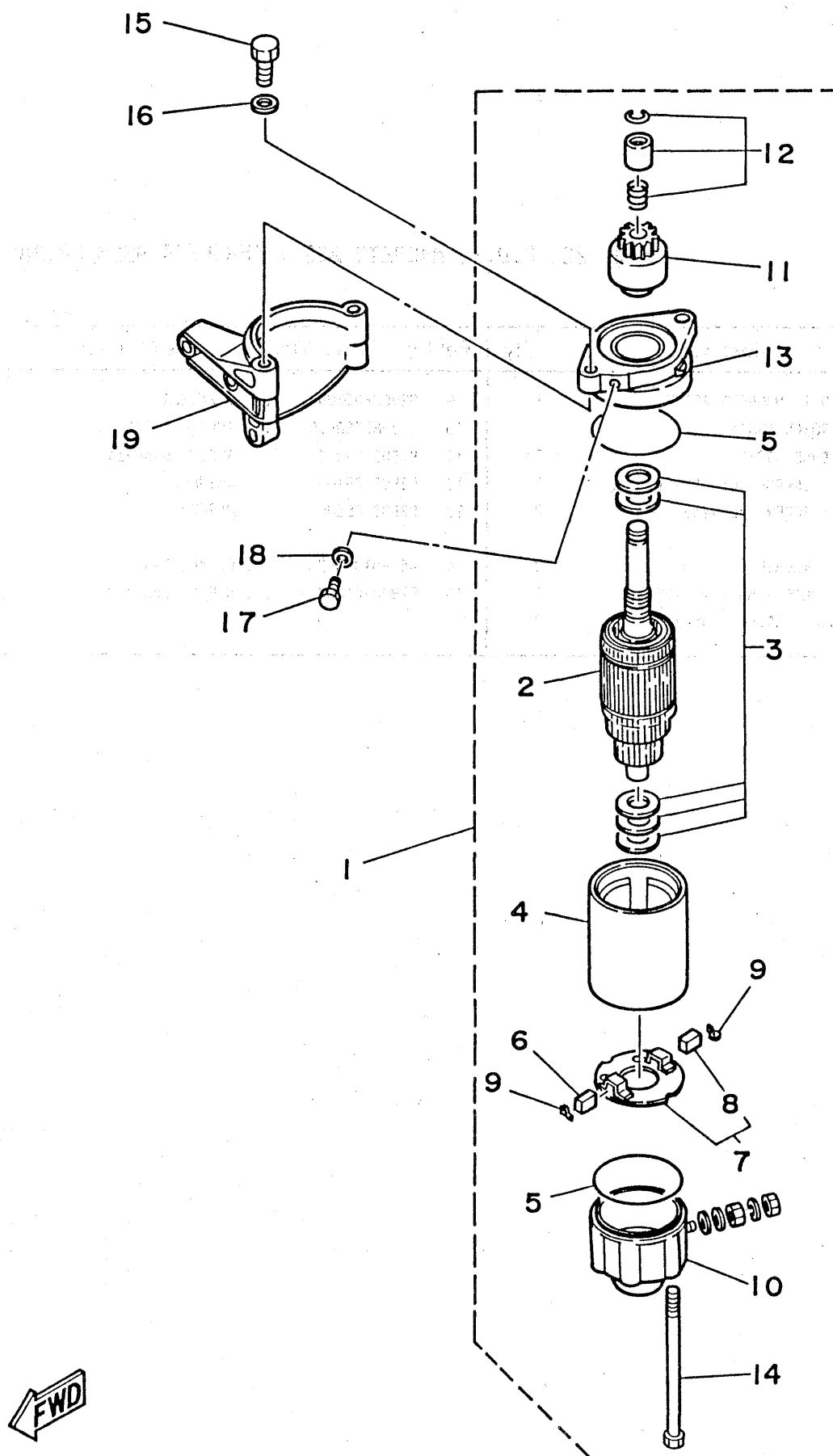


Fig. 23 STARTING MOTOR (F8BE/F9.9BEM/F9.9BE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-81800-10	STARTING MOTOR ASS'Y	1	11	689-81807-12	. PINION ASS'Y	1
2	689-81850-11	. ARMATURE ASS'Y	1	12	689-81857-11	. PINION STOPPER SET	1
3	689-81809-11	. WASHER KIT	1	13	6F5-81830-11	. FRONT COVER ASS'Y	1
4	689-81810-11	. STATOR ASS'Y	1	14	689-81826-10	. BOLT	2
5	689-81847-11	. O-RING	2	15	97313-08025	BOLT	2
6	689-81811-11	. BRUSH 1	1	16	92903-08600	WASHER	2
7	689-81840-11	. BRUSH HOLDER ASS'Y	1	17	97395-08016	BOLT	1
8	689-81812-11	. BRUSH 2	1	18	92990-08600	WASHER	1
9	689-81813-10	. SPRING, brush	2	19	6G8-81822-40-94	BRACKET, electric starter	1
10	689-81820-11	. REAR COVER ASS'Y	1				

F8B/F9.9B



Fig. 24 ELECTRIC PARTS (F9.9BEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J0-81941-10	STARTER RELAY	1	13	6G8-44125-00	LEVER, shift rod	1
2	6G1-81952-00	HOLDER, starter relay	1	14	6G8-42614-10	PANEL, front upper	1
3	6G8-81953-00	STAY, relay	1	15	6G8-42677-10	GRAPHIC, front	1
4	97313-06012	BOLT	1	16	6G8-82150-00	FUSE HOLDER ASS'Y	1
5	92903-06600	WASHER	1	17	663-82151-00	. FUSE (12V-20A)	1
6	6G8-81870-00	STARTING SWITCH ASS'Y	1	18	92903-06600	WASHER	1
7	6G8-82105-00	WIRE LEAD ASS'Y	1	19	6G8-81960-A0	RECTIFIER & REGULATOR ASS'Y	1
8	6G8-82117-00	WIRE, lead	1	20	97313-06016	BOLT	2
9	6G8-42724-40	GROMMET	1	21	92903-06600	WASHER	2
10	6H3-82540-00	NEUTRAL SWITCH ASS'Y	1	22	6G8-81948-00	BRACKET	1
11	6G8-82554-00	STAY, neutral switch	1	23	97313-06016	BOLT	1
12	97313-06012	BOLT	1	24	92903-06600	WASHER	1

Fig. 25 ELECTRIC PARTS (F8BE/F9.9BE MODEL)

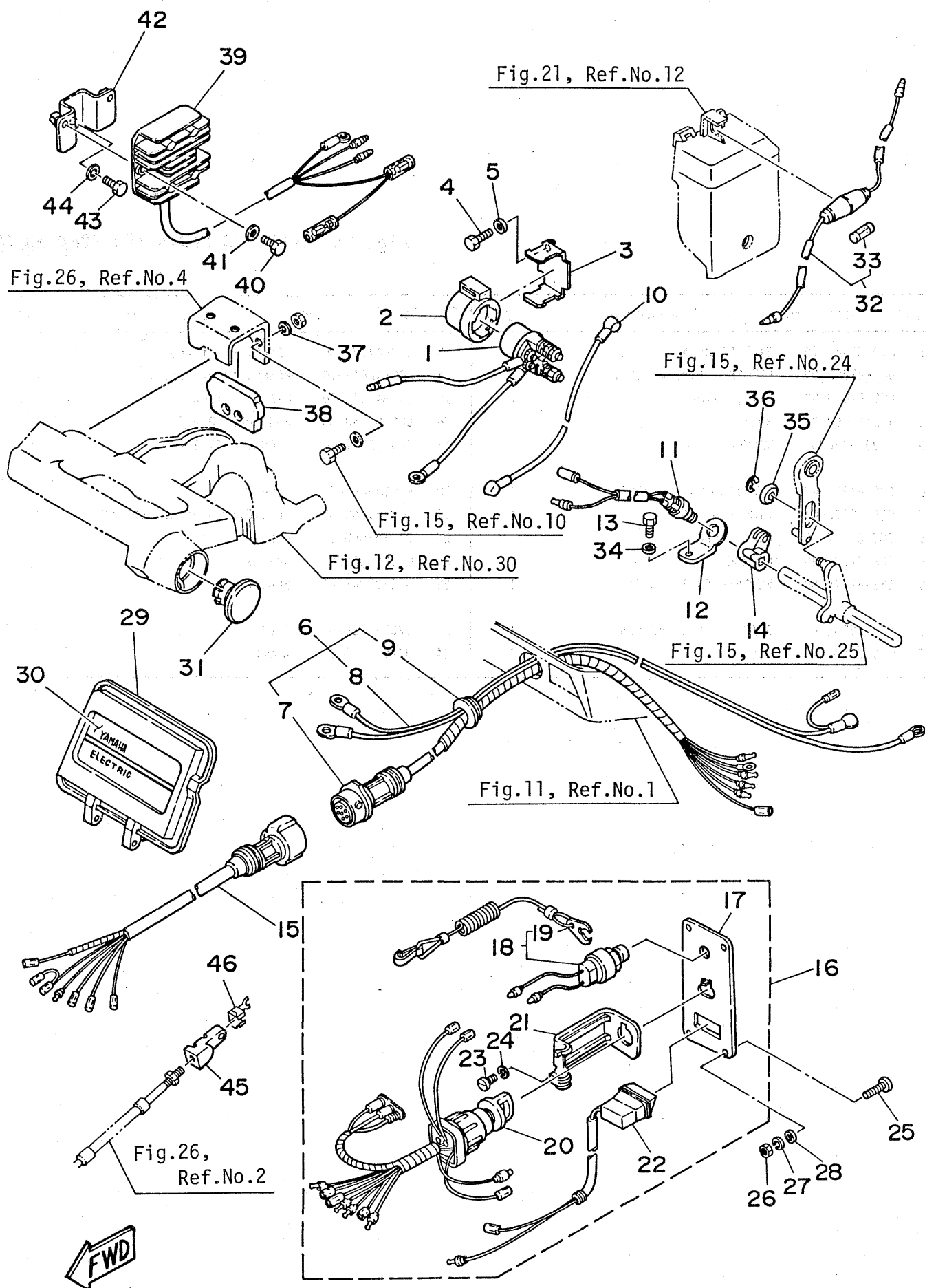


Fig. 25 ELECTRIC PARTS (F8BE/F9.9BE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J0-81941-10	STARTER RELAY	1	24	92903-04100	. WASHER	1
2	6G1-81952-00	HOLDER, starter relay	1	25	98903-05025	SCREW	4
3	6G8-81953-00	STAY, relay	1	26	95303-05600	NUT	4
4	97313-06012	BOLT	1	27	92903-05100	WASHER	4
5	92903-06600	WASHER	1	28	92903-05600	WASHER	4
6	6G8-82580-00	WIRE HARNESS ASS'Y	1	29	6G8-42614-10	PANEL, front upper	1
7	6G8-82590-00	. WIRE HARNESS ASS'Y	1	30	6G8-42677-20	GRAPHIC, front	1
8	6G8-82105-00	. WIRE, lead	1	31	6G8-42551-00	GROMMET 1	1
9	6G8-42724-50	. GROMMET	1	32	6G8-82150-00	FUSE HOLDER ASS'Y	1
10	6G8-82117-00	WIRE, lead	1	33	663-82151-00	. FUSE (12V-20A)	1
11	6H3-82540-00	NEUTRAL SWITCH ASS'Y	1	34	92903-06600	WASHER	1
12	6G8-82554-00	STAY, neutral switch	1	35	90387-06M73	COLLAR	1
13	97313-06012	BOLT	1	36	93430-04M03	CIRCLIP	1
14	6G8-44125-00	LEVER, shift rod	1	37	92980-06600	WASHER, plain	2
15	6G8-82586-00	EXTENSION, wire harness	1	38	6G8-48351-50	SEAL, rubber	1
16	6G8-82570-00	SWITCH PANEL ASS'Y	1	39	6G8-81960-A0	RECTIFIER & REGULATOR ASS'Y	1
17	6G8-82571-00	. PANEL, switch	1	40	97313-06016	BOLT	2
18	688-82575-01	. KILL SWITCH ASS'Y	1	41	92903-06600	WASHER	2
19	682-82556-00	. . STOPPER ASS'Y	1	42	6G8-81948-00	BRACKET	1
20	688-82510-11	. MAIN SWITCH ASS'Y	1	43	97313-06016	BOLT	1
21	663-82581-01	. STAY, cord clamp	1	44	92903-06600	WASHER	1
22	6G8-83582-00	. PILOT LAMP ASS'Y	1	45	6G8-26363-00	END, wire	1
23	98903-04008	. SCREW	1	46	6G8-26364-00	END, wire	1

Fig.26 REMOTE CONTROL

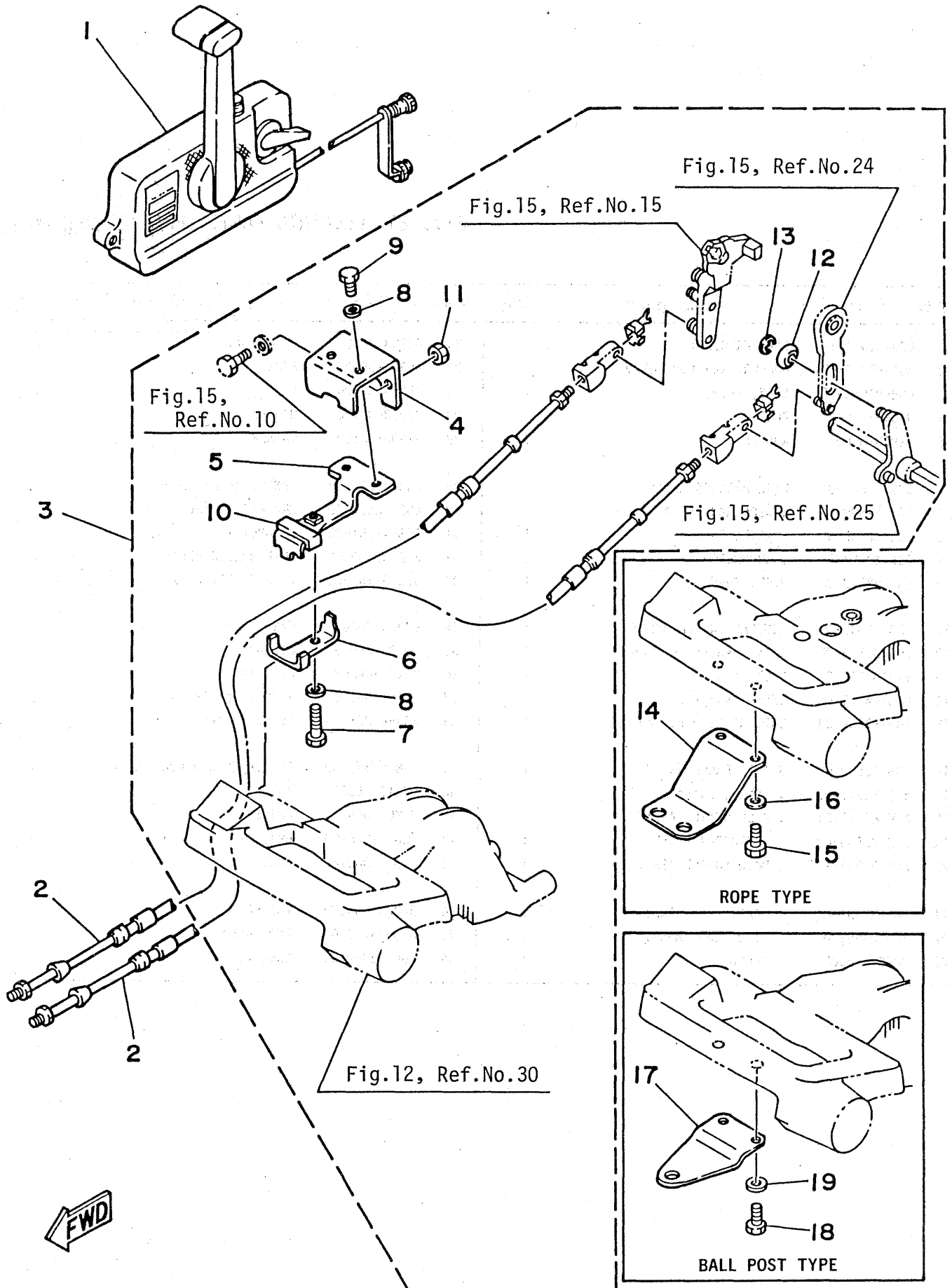


Fig. 26 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASS'Y 1 (See Fig. 27)	1	3	6G8-48501-00	ATTACHMENT KIT	1
2	701-483100-10	CABLE, remote control 6F	2 U.R.	4	6G8-48531-50	. BRACKET, remote control 1	1
	701-48310-20	CABLE, remote control 7F	2 U.R.	5	6G8-48532-50	. BRACKET, remote control 2	1
	701-48310-40	CABLE, remote control 8F	2 U.R.	6	6G8-48538-50	. CLAMP, cable	1
	701-48310-60	CABLE, remote control 9F	2 U.R.	7	97395-06030	. BOLT	1
	701-48310-80	CABLE, remote control 10F	2 U.R.	8	92990-06600	. WASHER	3
	701-48310-90	CABLE, remote control 11F	2 U.R.	9	97395-06012	. BOLT	2
	701-48320-00	CABLE, remote control 12F	2 U.R.	10	6G8-48565-50	. GROMMET	1
	701-48320-20	CABLE, remote control 13F	2 U.R.	11	95380-06700	. NUT	2
	701-48320-30	CABLE, remote control 14F	2 U.R.	12	90387-06M73	. COLLAR	1
	701-48320-50	CABLE, remote control 15F	2 U.R.	13	93430-04M03	. CIRCLIP	1
	701-48320-60	CABLE, remote control 16F	2 U.R.	14	6G8-48511-00	HOOK, steering (Rope Type)	1
	701-48320-80	CABLE, remote control 17F	2 U.R.	15	97395-06016	BOLT	2
	701-48320-90	CABLE, remote control 18F	2 U.R.	16	92990-06600	WASHER	2
	701-48320-40	CABLE, remote control 19F	2 U.R.	17	6G8-48511-10	HOOK, steering (Ball Post Type)	1
	701-48320-70	CABLE, remote control 20F	2 U.R.	18	97395-06016	BOLT	2
	701-48350-00	CABLE, remote control 21F	2 U.R.	19	92990-06600	WASHER	2
	701-48350-10	CABLE, remote control 22F	2 U.R.				
	701-48350-20	CABLE, remote control 23F	2 U.R.				

Fig.27 REMOTE CONTROL ASS'Y

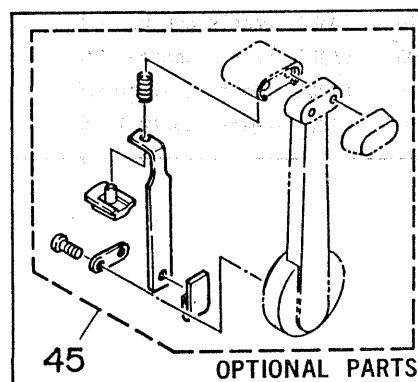
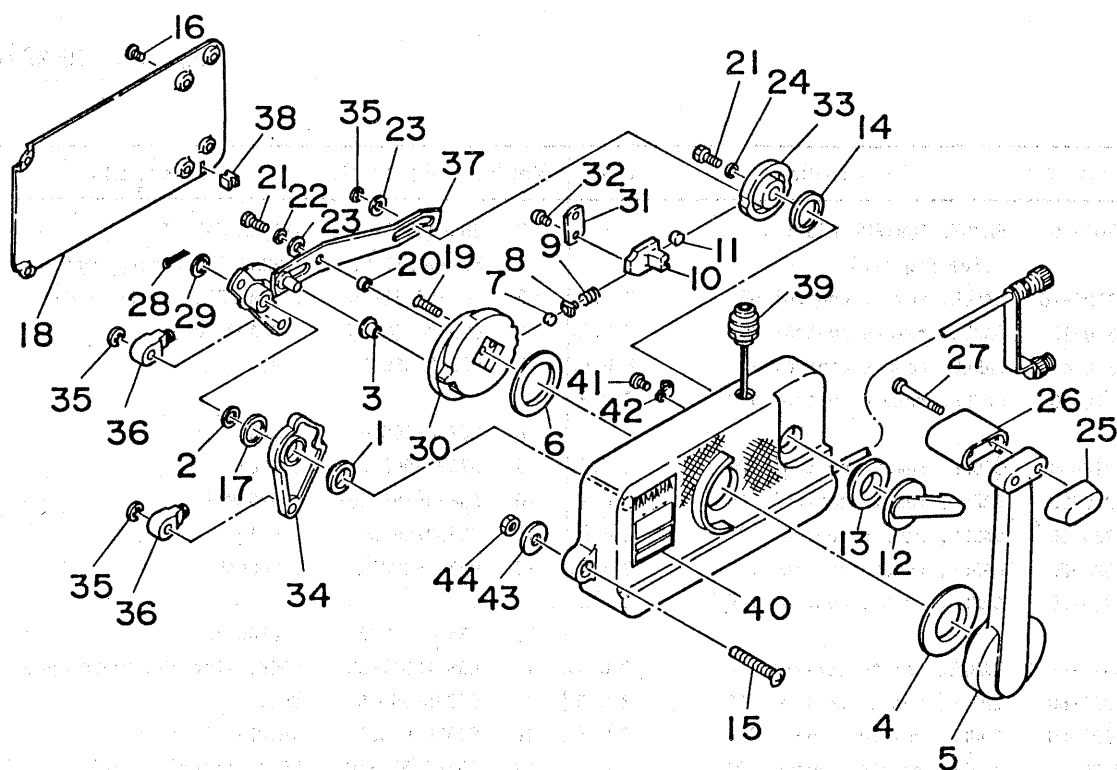


Fig. 27 REMOTE CONTROL ASS'Y

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
	701-48101-10	REMOTE CONTROL ASS'Y 1 (See Fig. 26, Ref. No. 1)	1	23	701-48246-00	. SPACER 1	2
1	701-48235-00	. BUSHING 2	1	24	92990-06300	. WASHER, internal tooth	1
2	701-48197-10	. WASHER, wave 2	1	25	701-48229-00	. GRIP, control lever 2	1
3	701-48252-00	. ROLLER, cam	1	26	701-48222-00	. GRIP, control lever 1	1
4	701-48234-00	. BUSHING 1	1	27	701-48282-00	. SCREW 2 (M5X50mm)	2
5	701-48221-00	. LEVER, control	1	28	701-48239-00	. SET PIN, plate	1
6	701-48196-11	. WASHER, wave 1	1	29	701-48266-00	. SPACER 2	1
7	701-48236-00	. ROLLER, detent	1	30	701-48232-00	. GEAR 1	1
8	702-48237-00	. ADAPTOR	1	31	701-48189-11	. RETAINER	1
9	702-48238-00	. SPRING, detent	1	32	98580-05010	. SCREW, panhead	2
10	701-48249-00	. ADAPTOR, spring	1	33	701-48153-12	. SHAFT, free accel.	1
11	701-48248-00	. ROLLER, free accel.	1	34	701-48271-00	. ARM, shift	1
12	701-48152-11	. KNOB, free accel.	1	35	93430-06024	. CIRCLIP	3
13	701-48243-00	. BUSHING 3	1	36	701-48345-30	. CABLE END, remote control 2	2
14	701-48198-10	. WASHER, wave 3	1	37	701-48261-00	. ARM, throttle	1
15	701-48281-00	. SCREW 1	3	38	701-48358-00	. ANCHOR, cable 2	1
16	701-48289-00	. SCREW 4	4	39	701-82550-50	. STOP SWITCH ASS'Y	1
17	701-48268-00	. SPACER 3	1	40	701-48126-00	. GRAPHIC	1
18	701-48213-00	. BACK PLATE	1	41	701-48283-00	. SCREW 3 (M4X10mm)	1
19	92780-06025	. SCREW, flathead	2	42	701-82594-00	. CLAMP	1
20	701-48255-00	. COLLAR 1	1	43	701-48287-00	. WASHER	3
21	97396-06018	. BOLT	2	44	95380-06600	. NUT	3
22	702-48288-00	. WASHER, plain	1	45	701-48280-00	NEUTRAL LOCK KIT	1

Fig. 28 OPTIONAL PARTS

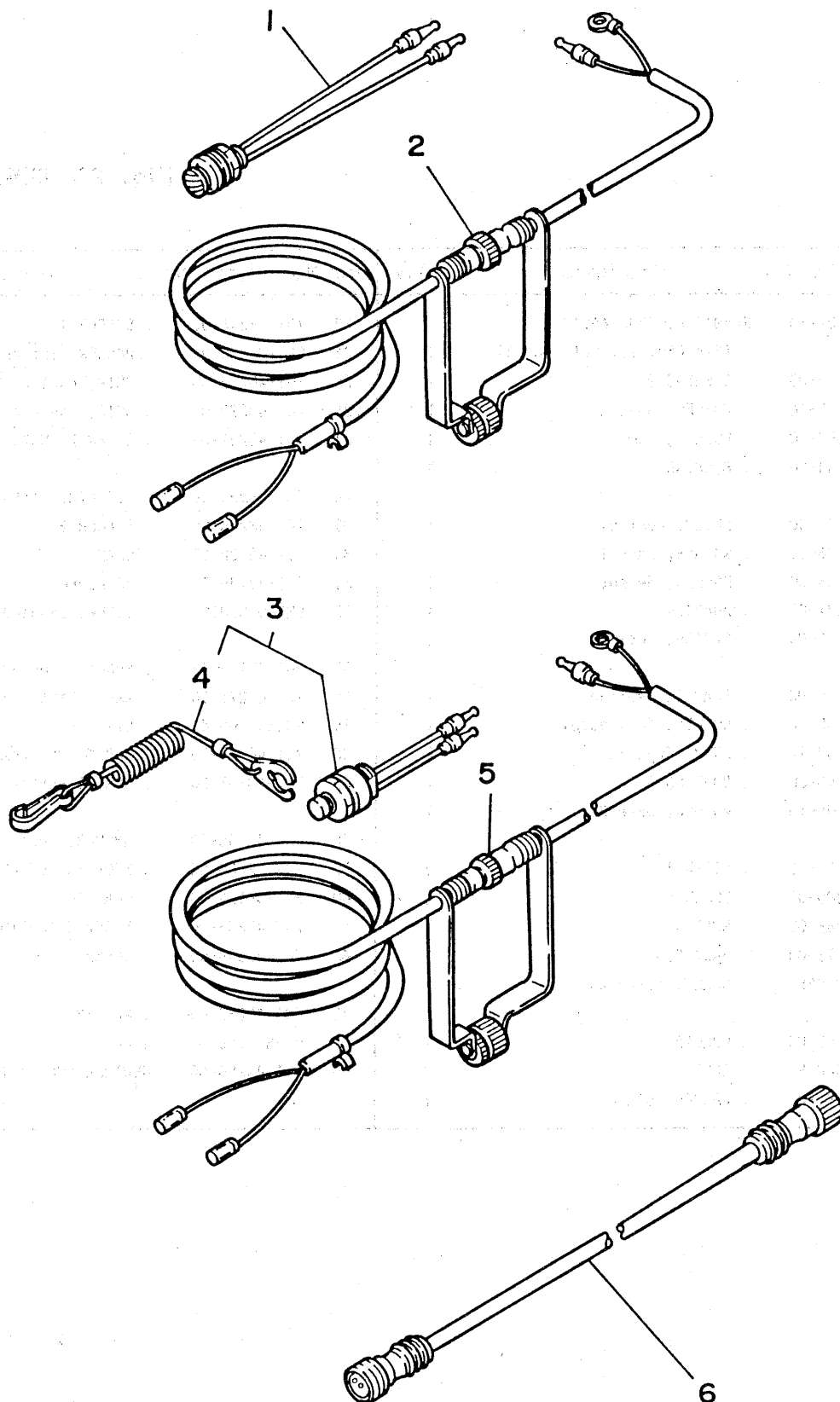


Fig. 28 OPTIONAL PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
STOP SWITCH (5m)				KILL SWITCH (5m)			
1	689-82550-11	STOP SWITCH ASS'Y	1	3	689-82575-12	KILL SWITCH ASS'Y	1
2	6A0-82553-20	EXTENSION, wire lead	1	4	682-82556-00	. STOPPER ASS'Y	1
				5	6A0-82553-20	EXTENSION, wire lead	1
				6	689-82553-10	EXTENSION, wire lead (2m) (For Stop Switch)	1

Fig. 29 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-W0001-00	POWER HEAD GASKET KIT	1	28	1J2-14397-00	. O-RING	2
2	6G8-41112-00	. GASKET, exhaust inner cover	2	29	5H0-14397-00	. O-RING	1
3	6G8-12414-00	. GASKET, cover	1	30	5Y1-14397-00	. O-RING	1
4	6G8-11181-00	. GASKET, cylinder head	1	31	6G9-W0001-20	LOWER UNIT GASKET KIT	1
5	93210-11M59	. O-RING	1	32	6G8-15312-00	. GASKET, oil pan	1
6	93210-13M63	. O-RING	1	33	93210-16M64	. O-RING	1
7	93210-24M79	. O-RING	1	34	93210-13M63	. O-RING	1
8	6G8-11351-00	. GASKET, cylinder	1	35	93210-08M60	. O-RING	1
9	93102-30M22	. OIL SEAL	1	36	93101-13M27	. OIL SEAL	1
10	93101-25M24	. OIL SEAL	1	37	6G8-41133-00	. GASKET, exhaust manifold	1
11	93102-18M21	. OIL SEAL	1	38	6G8-45113-00	. GASKET, upper casing	1
12	6G8-13329-00	. GASKET, pump	1	39	90430-08020	. GASKET	3
13	6G8-13646-00	. GASKET, intake manifold 2	2	40	682-44315-00	. GASKET, water pump 2	2
14	6G8-13645-00	. GASKET, intake manifold 1	1	41	93101-20048	. OIL SEAL	2
15	6G8-14198-00	. GASKET	1	42	683-45315-00	. PACKING, lower casing	1
16	6G8-15374-00	. GASKET, breather	1	43	93101-17054	. OIL SEAL	2
17	6G8-W0093-00	CARBURETOR REPAIR SET	1	44	93210-57M09	. O-RING	1
18	6G8-14198-00	. GASKET	1	45	682-45375-01	. DAMPER SEAL 2	1
19	6G8-14384-00	. GASKET, float chanber	1	46	626-44365-01	. DAMPER, water seal 1	1
20	647-14386-00	. PIN, float	1	47	682-W0078-00	WATER PUMP REPAIR KIT	1
21	654-14198-00	. GASKET	1	48	682-44365-00	. WATER SEAL 1	1
22	6G8-14323-00	. SCREW, air adjusting	1	49	682-44322-00	. INSERT, cartridge	1
23	6G8-14392-00	. VALVE, needle	1	50	682-44352-01	. IMPELLER	1
24	6G8-14385-00	. FLOAT ASS'Y	1	51	90280-03024	. KEY, woodruff	1
25	97803-04016	. SCREW	1	52	682-44315-00	. GASKET, water pump 2	2
26	92903-04100	. WASHER	1	53	682-44323-00	. OUTER PLATE, cartridge	1
27	33A-14369-00	. DIAPHRAGM	1	54	97395-06045	. BOLT	4

NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
1J2-14397-00	5-35	6G8-11351-00	1-42	6G8-14197-00	5-16	6G8-15397-00	16-13	6G8-41663-00	15-14
	29-28		29- 8	6G8-14198-00	6-14	6G8-15710-10	7- 1	6G8-42119-00	14-10
14T-14367-00	5-29	6G8-11355-00	17-27		29-15	6G8-15711-00	7- 2	6G8-42126-00-94	14- 4
14T-14396-00	5-44	6G8-11356-00	1-31		29-18	6G8-15712-00	7-30	6G8-42137-50	14-11
30X-12118-00	3- 6	6G8-11370-00	6- 6	6G8-14271-00	5-43	6G8-15713-00	7- 4	6G8-42177-00	14-13
30X-12119-00	3- 7	6G8-11395-00	6-35	6G8-14272-00	5-34	6G8-15714-00	7- 3	6G8-42511-00-EJ	12-30
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	22-14	6G8-11426-00	2- 8		29-22	6G8-15726-00	7-21	6G8-42561-00	12-27
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	29-29	6G8-11536-00-94	4- 2	6G8-14342-21	5- 5	6G8-15734-00	7-25	6G8-42614-00	11-26
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6A0-82553-20	28- 2	6G8-11575-00	16- 1	6G8-14355-00	5-25	6G8-15746-00	7-23	6G8-42615-00	10- 2
	28- 5	6G8-11587-00	4- 5	6G8-14368-00	5-26	6G8-15747-00	7-26	6G8-42628-00	10-11
6A4-14344-31	5-33	6G8-11610-00	2-10	6G8-14371-00	5-31	6G8-15754-00	7- 8	6G8-42629-00	11-28
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