

# F8A(6J6) F9.9A(6G8)

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# FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F8A'89(6J6), F9.9A'89(6G8). When you are ordering replacement parts for F8A'89(6J6), F9.9A'89(6G8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot ( . ) is put against the name of each part.

## EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

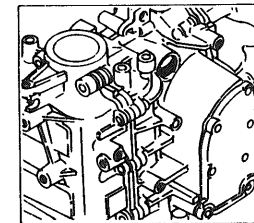
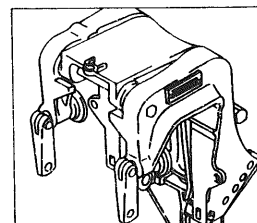
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

## EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

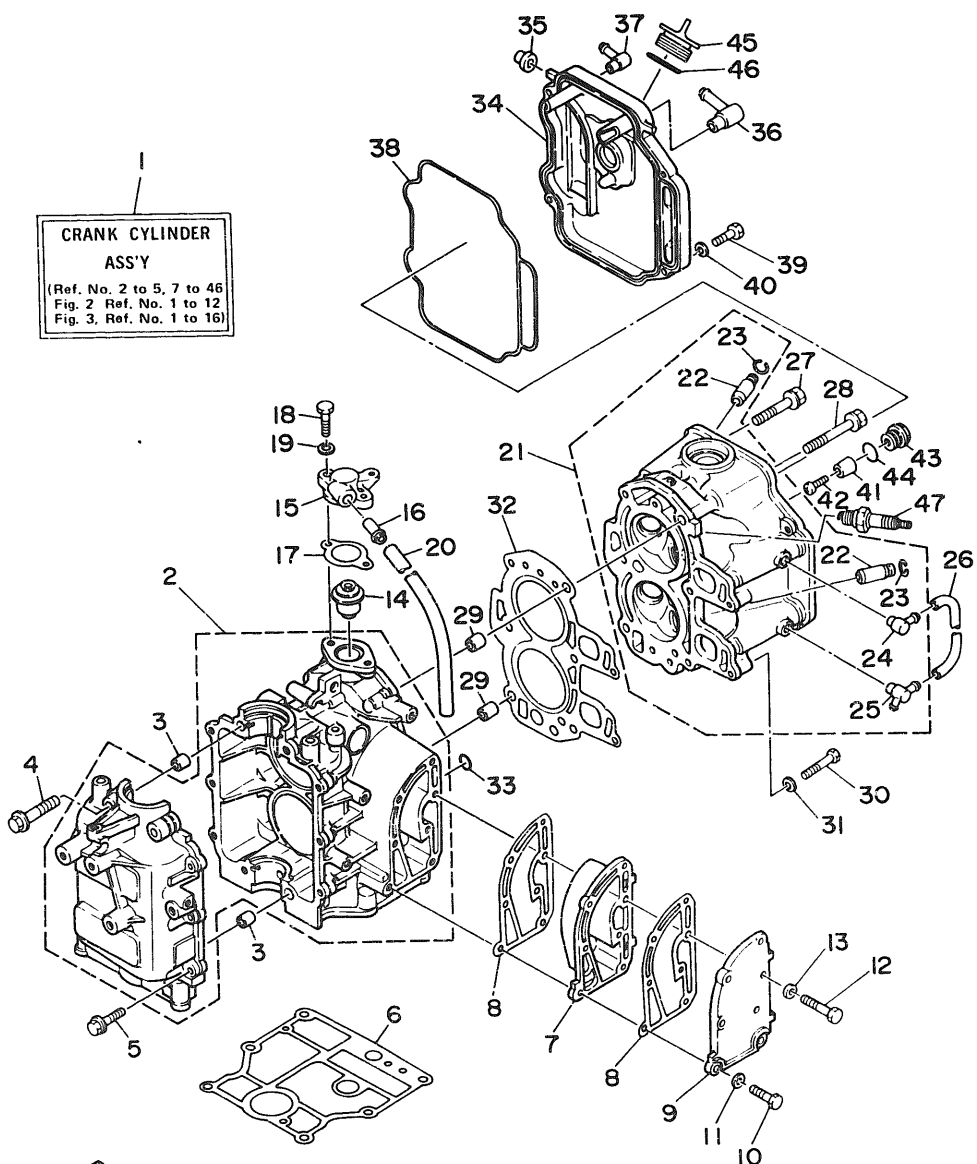
5. Initial Serial No. and Color Code

Engine Serial No.	F8AM	L:300226 and following UL: — and following
	F8AEM	L:500201 and following UL: — and following
	F9.9AM	L:301596 and following UL:701524 and following
	F9.9AE	S:100111 and following L:402158 and following UL:760669 and following
	F9.9AEM	L:464564 and following UL:782805 and following

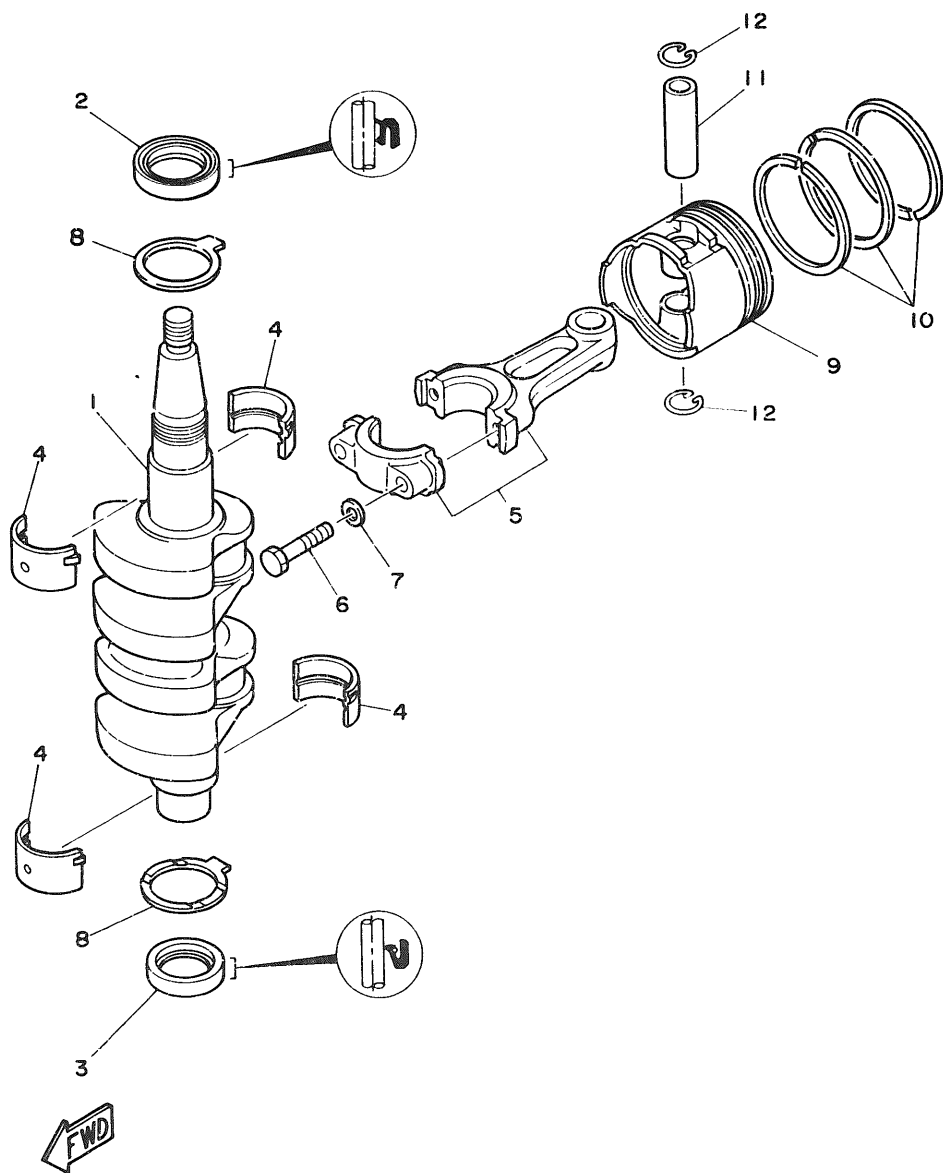


Color Code	Color Name	Abbreviate
EL	HARBOR WHITE	HW

**Fig. 1 CYLINDER. CRANKCASE**

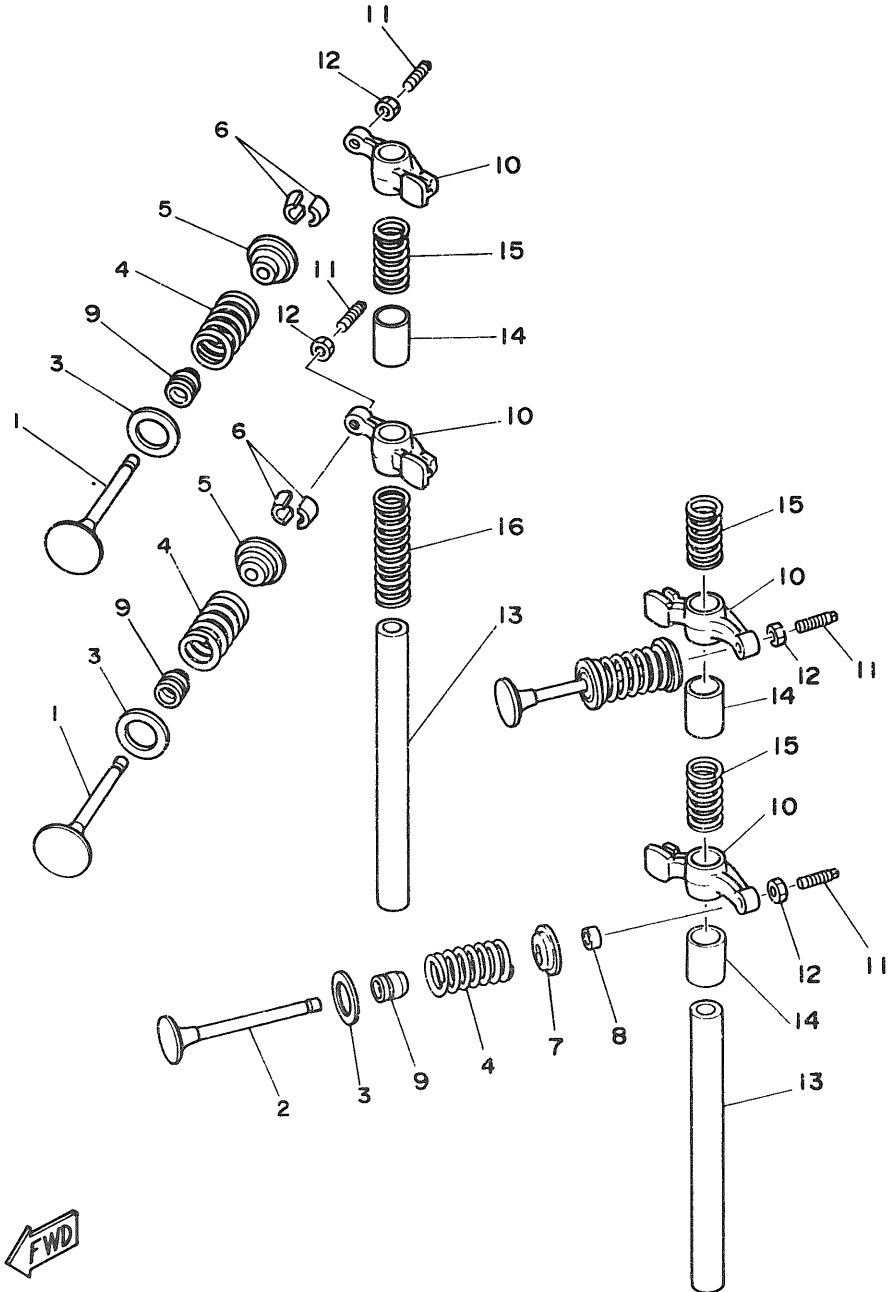


Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-W0090-06-EL	CRANK CYLINDER ASSY	1	26	6G8-12481-00	PIPE 1	1
2	6G8-15100-02-94	CRANKCASE ASSY	1	27	90105-08M37	BOLT, washer based	3
3	99510-10114	PIN, dowel	2	28	90105-08M36	BOLT, washer based	3
4	90119-08M18	BOLT, with washer	4	29	99510-10114	PIN, dowel	2
5	90119-06M12	BOLT, with washer	6	30	97013-06035	BOLT	2
6	6G8-11351-00	GASKET, cylinder	1	31	92390-06600	WASHER, plate	2
7	6G8-41111-01-9M	INNER COVER, exhaust	1	32	6G8-11181-C0	GASKET, cylinder head 1	1
8	6G8-41112-01	GASKET, exhaust inner cover	2	33	93210-11M59	O-RING	1
9	6G8-41113-01-9M	OUTER COVER, exhaust	1	34	6G8-11191-01-94	COVER, cylinder head 1	1
10	97313-06025	BOLT	2	35	6G8-81336-00	GROMMET	2
11	92990-06600	WASHER, plate	2	36	6G8-15373-00	PIPE, breather	1
12	97313-06030	BOLT	5	37	676-11372-00	NIPPLE, hose	1
13	92990-06600	WASHER, plate	5	38	6G8-11356-00	SEAL, cylinder 2	1
14	6G8-12411-01	THERMOSTAT	1	39	97313-06020	BOLT	4
15	6G8-12413-00-94	COVER, thermostat	1	40	92990-06600	WASHER, plate	4
16	6E5-24377-00	PIPE, joint 3	1	41	6G8-11325-00	ANODE	1
17	6G8-12414-00	GASKET, cover	1	42	98580-05525	SCREW, pan head	1
18	97313-06020	BOLT	2	43	6G8-11197-00	PLUG, blind	1
19	92990-06600	WASHER, plate	2	44	93210-13M63	O-RING	1
20	90445-11M66	HOSE	1	45	6G8-15363-00	PLUG, oil	1
21	6G8-11111-01-94	HEAD, cylinder 1	1	46	93210-24M79	O-RING	1
22	6G8-11133-10	.GUIDE, intake valve	4	47	94701-00282	PLUG, spark (NGK CR6HS)	2 UR
23	93450-09M01	.CIRCLIP	4			{F9.9A Model}	
24	676-11372-00	.NIPPLE, hose	1	94701-00300	PLUG, spark (NGK CR5HS)	2 UR	
25	6G8-11372-01	.NIPPLE, hose	1			{F8A Model}	2 UR



**Fig. 2 CRANKSHAFT. PISTON**

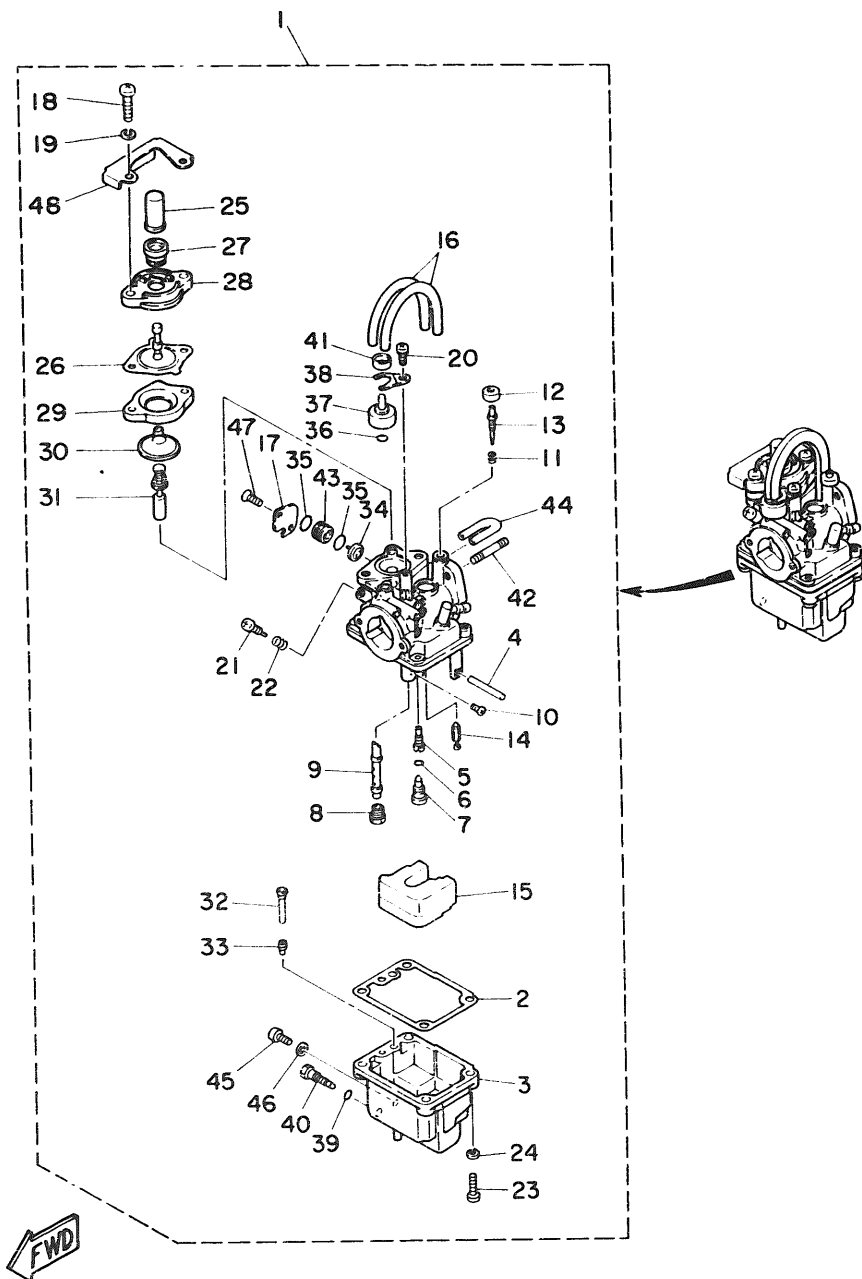
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-11411-04	CRANKSHAFT	1	7	90201-06M00	WASHER, plate	4
2	93102-30M22	OIL SEAL	1	8	6G8-11426-00	PLANE BEARING, crankshaft 1	2
3	93101-25M24	OIL SEAL	1	9	6G8-11631-00-97	PISTON (STD)	2
4	6G8-11416-00	PLANE BEARING, crankshaft 1 (Brown)	4 UR		6G8-11635-00	PISTON (0.25MM O/S)	2 AP
	6G8-11416-10	PLANE BEARING, crankshaft 1 (Black)	4 UR	10	6G8-11610-00	PISTON RING SET (STD)	2
	6G8-11416-20	PLANE BEARING, crankshaft 1 (Blue)	4 UR		6G8-11610-10	PISTON RING SET (1ST O/S)	2 AP
5	6G8-11650-03	CONNECTING ROD ASSY	2		6G8-11610-20	PISTON RING SET (2ND O/S)	2 AP
6	6G8-11654-00	BOLT, connecting rod	4	11	634-11633-00	PIN, piston	2
				12	93450-15023	CIRCLIP	4



**Fig. 3 VALVE**

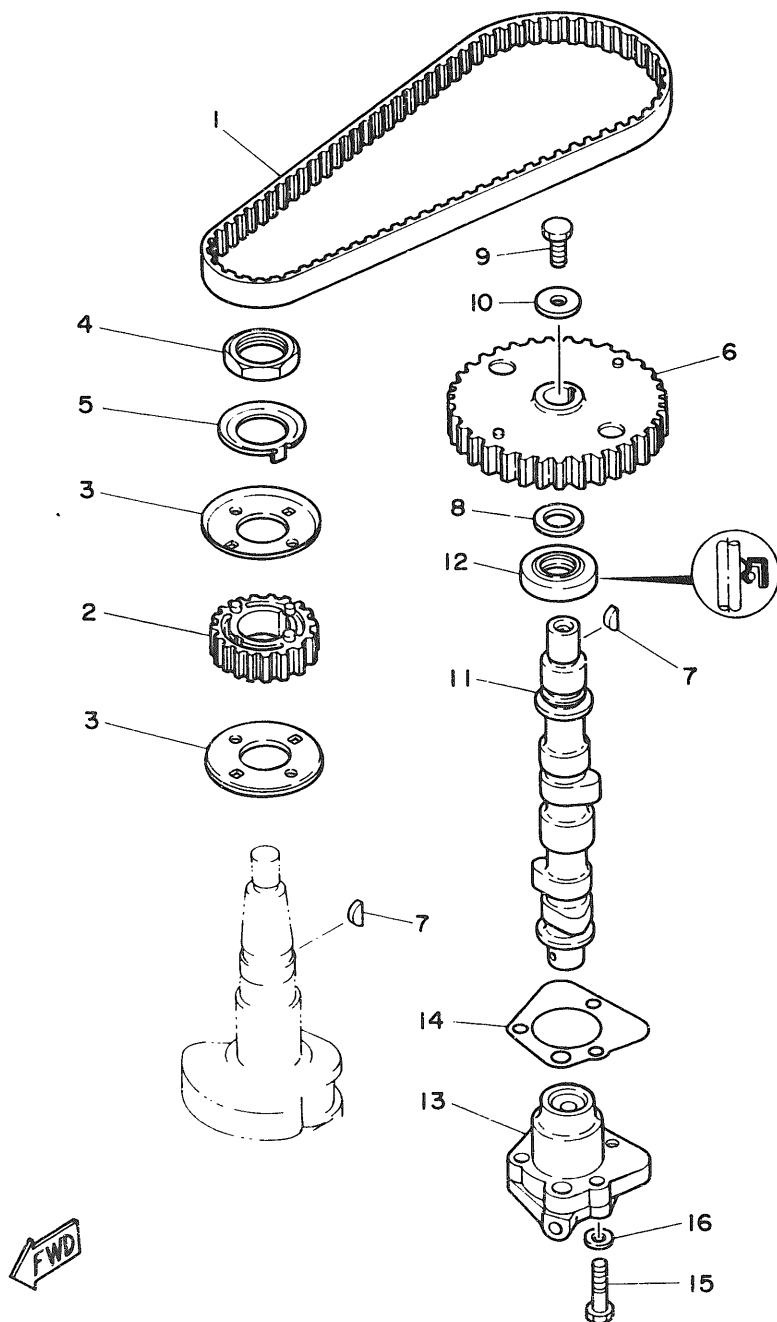
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-12111-00	VALVE, intake	2	9	51Y-12119-00	SEAL, valve stem	4
2	6G8-12121-01	VALVE, exhaust	2	10	6G8-12151-00	ARM, valve rocker	4
3	6G8-12116-00	SEAT, valve spring	4	11	6G8-12159-00	SCREW, valve adjusting	4
4	6G8-12113-00	SPRING, valve inner	4	12	6G8-12158-00	NUT, lock	4
5	6G8-12117-00	RETAINER, valve spring	2	13	6G8-12146-00	SHAFT, rocker	2
6	30X-12118-00	COTTER, valve	4	14	90387-13M56	COLLAR	3
7	6G8-12117-10	RETAINER, valve spring	2	15	90501-12M40	SPRING, compression	3
8	6G8-12153-00	LIFTER, valve	2	16	90501-12M41	SPRING, compression	1





**Fig. 5 CARBURETOR**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-14301-00	CARBURETOR ASSY 1 (F9.9A Model)	1 UR	23	98580-04016	.SCREW, pan head	4
	6J6-14301-01	CARBURETOR ASSY 1 (F8A Model)	1 UR	24	92903-04100	.WASHER, spring	4
2	6G8-14384-00	.GASKET, float chamber	1	25	6G8-14355-00	.NOZZLE, main 2	1
3	6G8-14381-0J	.BODY, float chamber	1	26	6G8-14368-00	.DIAPHRAGM ASSY 1	1
4	647-14386-00	.PIN, float	1	27	6G8-14373-00	.COVER, plunger cap	1
5	6G8-14342-21	.JET, pilot (# 42) (F9.9A Model)	1 UR	28	6G8-14374-00	.CAP, plunger	1
	6G8-14342-20	.JET, pilot (# 40) (F8A Model)	1 UR	29	14T-14367-00	.STOPPER	1
6	654-14198-00	.GASKET	1	30	33A-14369-00	.DIAPHRAGM ASSY 2	1
7	6G8-14345-00	.PLUG, main nozzle	1	31	6G8-14371-00	.PLUNGER, starter	1
8	648-14343-47	.JET, main (# 94) (F9.9A Model)	1 UR	32	6G8-14318-27	.PIPE STARTER	1
	648-14343-46	.JET, main (# 92) (F8A Model)	1 UR	33	6A4-14344-31	.JET, starter (# 62)	1
9	6G8-14341-00	.NOZZLE, main (F9.9A Model)	1 UR	34	6G8-14272-00	.VALVE, check seat	1
	6J6-14341-00	.NOZZLE, main (F8A Model)	1 UR	35	1J2-14397-00	.O-RING	2
10	654-14216-00	.SCREW	1	36	5H0-14397-00	.O-RING	1
11	647-14334-00	.SPRING	1	37	6G8-14313-00	.VALVE, throttle 2	1
12	6G8-14997-00	.SEAL	1	38	6G8-14377-00	.STOPPER	1
13	6G8-14323-00	.SCREW, air adjusting	1	39	5Y1-14397-00	.O-RING	1
14	6G8-14392-00	.VALVE, needle	1	40	6G8-14793-00	.SCREW, drain	1
15	6G8-14385-00	.FLOAT	1	41	44J-14349-00	.PIPE	1
16	6G8-14197-00	.PIPE	2	42	90116-06M26	.BOLT, stud	2
17	6G8-14346-01	.PLATE	1	43	6G8-14271-00	.INSULATOR	1
18	92580-06020	.SCREW, pan head	2	44	14T-14396-00	.PIPE	1
19	92990-06100	.WASHER, spring	2	45	650-14222-01	.SCREW, drain	1
20	98580-04008	.SCREW, pan head	1	46	650-14227-01	.WASHER	1
21	648-14321-00	.SCREW, throttle	1	47	98703-04008	.SCREW, flat head	2
22	646-14212-01	.SPRING, pilot adjusting	1	48	6G8-14346-10	.PLATE	1



**Fig. 6 OIL PUMP**

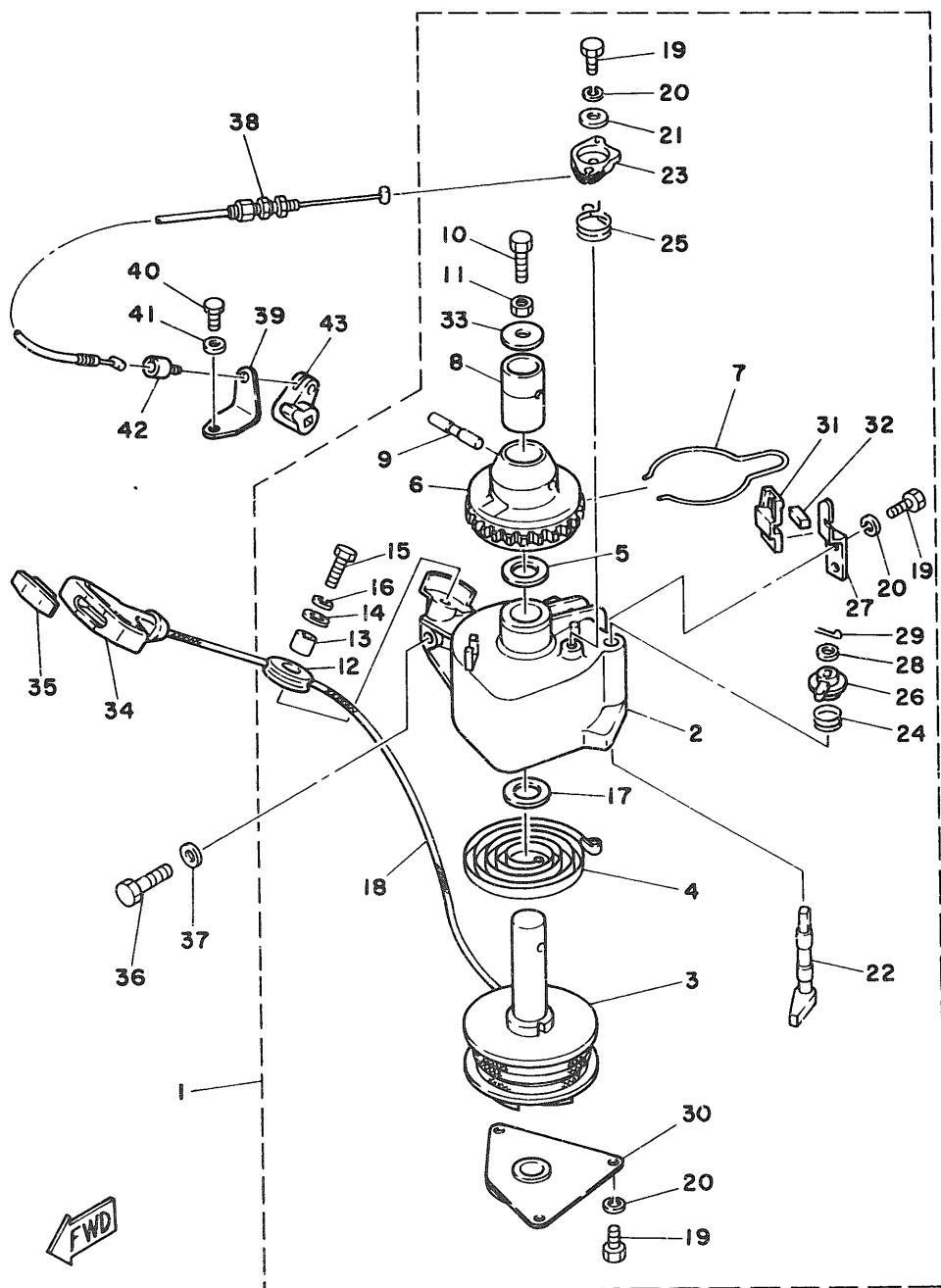
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-46241-00	V-BELT	1	9	97313-06016	BOLT	1
2	6G8-11536-00-94	GEAR, drive	1	10	90201-06M94	WASHER, plate	1
3	6G8-11557-00	WASHER 1	2	11	6G8-12171-00	CAMSHAFT 1	1
4	90170-24M09	NUT	1	12	93102-18M21	OIL SEAL	1
5	6G8-11587-00	WASHER, lock	1	13	6G8-13300-01	OIL PUMP ASSY	1
6	6G8-11537-00-94	GEAR, driven	1	14	6G8-13329-00	GASKET, pump cover	1
7	90280-03M01	KEY, woodruff	2	15	97313-06025	BOLT	3
8	90201-13201	WASHER, plate	1	16	92990-06600	WASHER, plate	3





**B2**

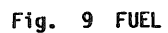
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	5G8-11575-00	RELIEF VALVE ASS'Y	1	12	97313-06016	BOLT	1
2	93210-12M62	O-RING	1	13	92990-06600	WASHER, plate	1
3	6G8-15379-00	SEAL, crankcase	1	14	6G8-15315-00	SEAL, crankcase	1
4	6G8-13487-00	GUIDE, oil hose	1	15	6G8-15397-00	PIPE	1
5	98501-05012	SCREW, pan head	1	16	6G8-15316-00	DAMPER, engine mount 1	1
6	92901-05600	WASHER, plate	1	17	90105-06M33	BOLT, washer based	9
7	6G8-15311-02-5B	OIL PAN	1	18	6G8-13411-01	STRAINER, oil	1
8	6G8-15312-01	GASKET, oil pan	1	19	93210-16M64	O-RING	1
9	6G8-45127-00	SEAL	1	20	6G8-15362-02	PLUG, oil level	1
10	6G8-13412-00	HOUSING, strainer	1	21	93210-13M63	O-RING	1
11	6G8-13417-00	COVER, strainer	1				



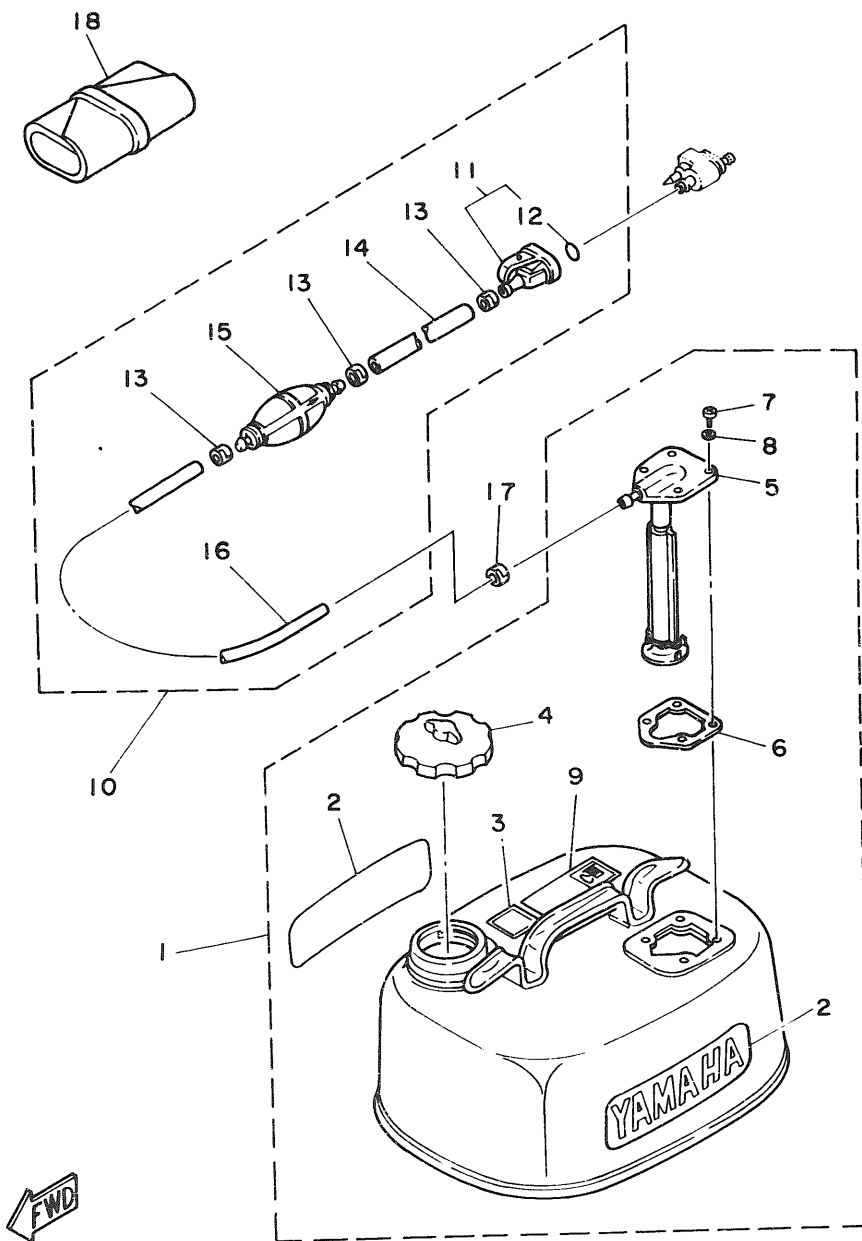
**Fig. 8 STARTER**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-15710-10	STARTER ASSY	1	23	6G8-15746-00	.ARM	1
2	6G8-15711-00	.CASE, starter	1	24	6G8-15767-00	.SPRING	1
3	6G8-15714-00	.DRUM, sheave	1	25	6G8-15734-00	.SPRING, return	1
4	6G8-15713-00	.SPRING, starter	1	26	6G8-15747-00	.LINK	1
5	6G8-15719-00	.WASHER, thrust	1	27	6G8-15716-00	.PLATE, drive	1
6	6G8-15723-00	.PULLEY, starter	1	28	92990-06200	.WASHER, plain	1
7	6G8-15715-00	.SPRING, drive plate	1	29	91490-12012	.PIN, cotter	1
8	6G8-15754-00	.BUSH 2	1	30	6G8-15712-00	.COVER, starter case	1
9	6G8-15727-00	.PIN	1	31	6G8-15779-00	.COVER	1
10	6G8-15768-00	.BOLT	1	32	6G8-15789-00	.DAMPER	1
11	95303-08700	.NUT	1	33	6G8-15742-00	.WASHER, drive pawl	1
12	6F5-15752-00	.ROLLER, wire	1	34	6G1-15755-00	HANDLE, starter	1
13	663-15753-00	.BUSH	1	35	689-15779-01	COVER	1
14	663-15791-00	.WASHER, lock	1	36	97313-08030	BOLT	3
15	97315-06025	.BOLT	1	37	92990-08600	WASHER, plate	3
16	92990-06100	.WASHER, spring	1	38	6G8-15770-00	CABLE COMP., starter stop	1
17	6G8-15739-00	.WASHER, thrust	1	39	6G8-15771-00	STAY 1	1
18	*	.WIRE (L:1850mm)	1	40	97313-06012	BOLT	1
19	97322-05012	.BOLT	6	41	92990-06600	WASHER, plate	1
20	92990-05100	.WASHER, spring	6	42	6G8-15772-00	STAY 2	1
21	6G8-15726-00	.WASHER, flat	1	43	6G8-44125-00	LEVER, shift rod	1
22	6G8-15794-00	.STOPPER	1				

\* Cut from 50m rolls, parts No. 90890-44373, cutting length 1.85m.



**B4**



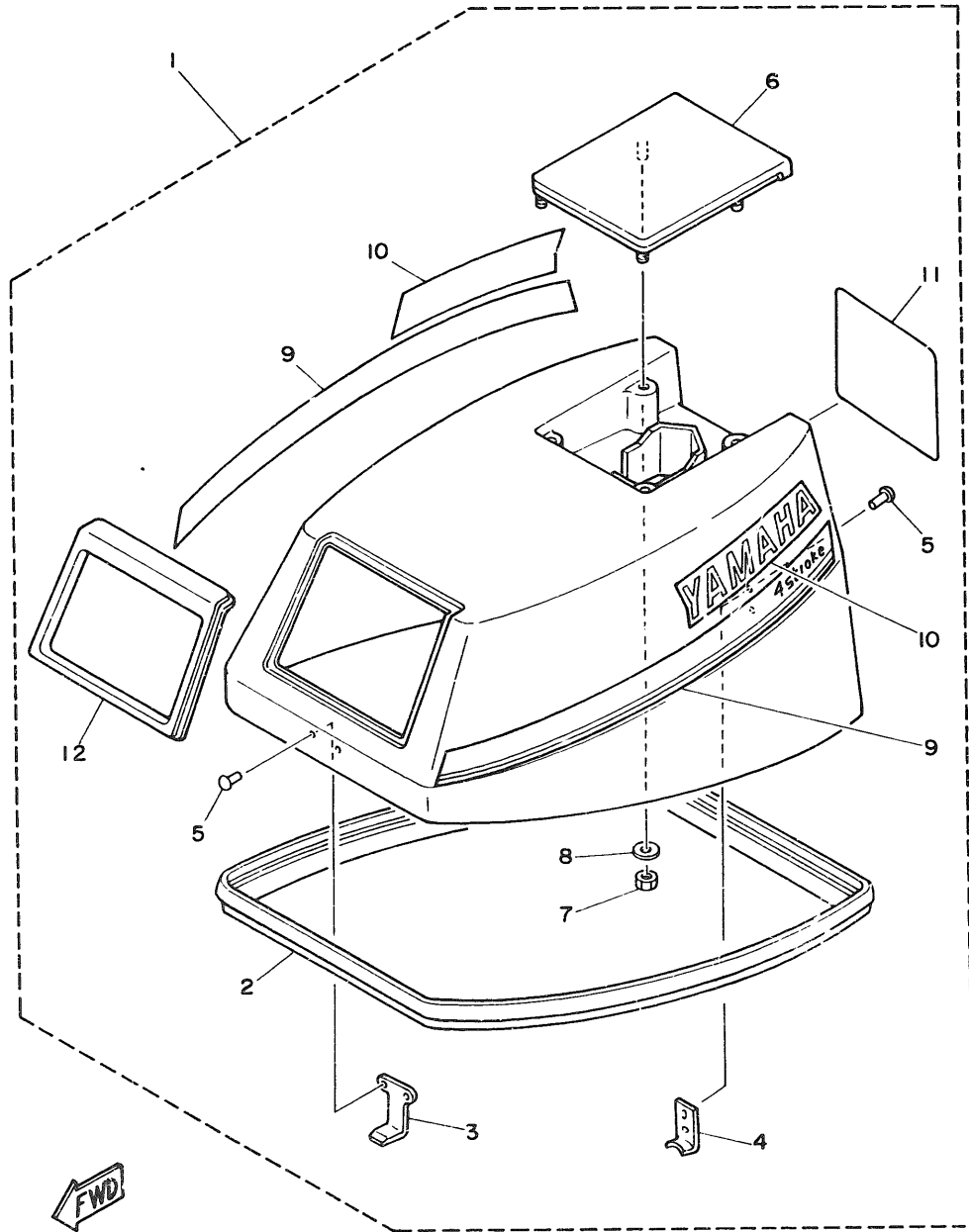
**Fig. 10 FUEL TANK**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-W2420-63-24	FUEL TANK ASSY	1	10	6Y0-24306-04	FUEL PIPE COMP. 1	1
2	6Y1-24246-00	.GRAPHIC, side	2	11	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1
3	6Y1-24257-00	.GRAPHIC	1	12	93210-08287	.O-RING	1
4	6Y0-24610-00	.CAP ASSY	1	13	650-24351-01	.BAND 1	3
5	6Y0-24275-60	.FUEL METER COMP.	1	# 14	90445-11M05	.HOSE (L:850mm)	1
6	663-24268-00	.GASKET, fuel meter	1	15	6Y1-24360-02	.PRIMER PUMP ASSY	1
7	98586-05016	.SCREW, pan head	4	# 16	90445-11M79	.HOSE (L:1500mm)	1
8	6Y1-24329-00	.SEAL	4	17	650-24351-01	BAND 1	1
9	6Y1-24256-80	.GRAPHIC, fuel tank 9	1	18	676-W2810-00	TOOL KIT	1

# Also available in 30m rolls. (Parts No. 90890-56878)

**Fig. 11 TOP COWLING**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-42610-01-EL	TOP COWLING ASSY (F9.9A Model)	1 UR	7	95303-06700	.NUT	4
	6J6-42610-01-EL	TOP COWLING ASSY (F8A Model)	1 UR	8	92990-06200	.WASHER, plain	4
2	6G8-42615-00	.SEAL	1	9	6G8-W0070-00	.GRAPHIC SET	1
3	6G8-42651-00	.HOOK	1	10	6G8-42681-00	.MARK, cowling	2
4	6G8-42652-00	.HOOK	1	11	6G8-42678-00	.GRAPHIC, rear (F9.9A Model)	1 UR
5	90266-04M04	.RIVET	4		6J6-42678-00	.GRAPHIC, rear (F8A Model)	1 UR
6	6G8-42613-00-EL	.MOLDING, air duct	1	12	6G8-42628-01	.SEAL	1



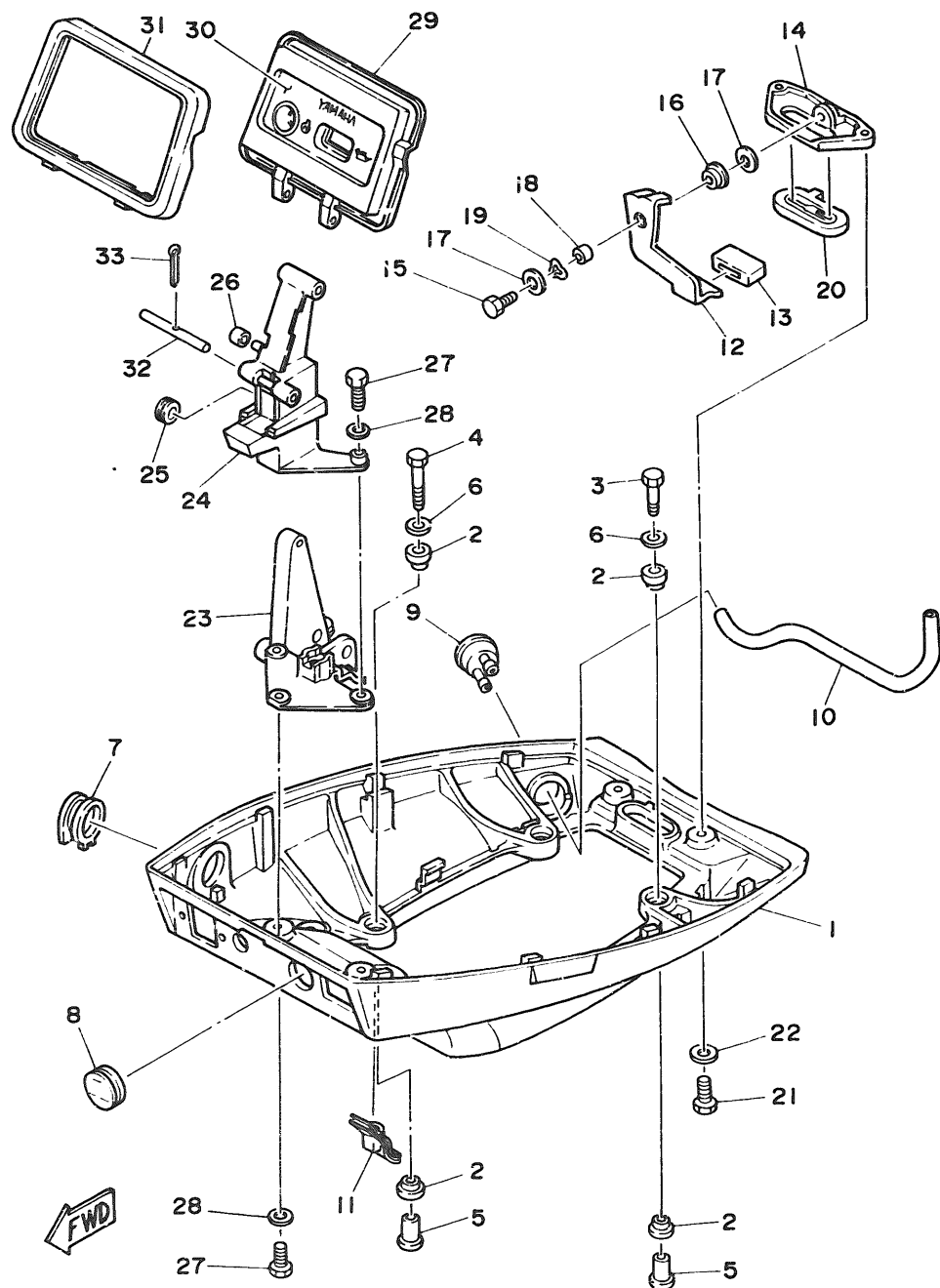


Fig. 12 BOTTOM COWLING

Ref No	Parts No.	Description	Qty	Ref No	Parts No.	Description	Qty
1	6G8-42711-01-EL	COWLING, bottom	1	18	90387-06M72	COLLAR	1
2	90480-09M35	GROMMET	8	19	90206-08M13	WASHER, wave	1
3	97313-06030	BOLT	2	20	6G8-42748-00	GROMMET	1
4	97313-06040	BOLT	2	21	97395-06016	BOLT	2
5	90387-06M15	COLLAR	4	22	92990-06600	WASHER, plate	2
6	90201-06M31	WASHER, plate	4	23	6G8-42738-00-94	PLATE, fitting	1
7	6G8-42721-00	GROMMET	1	24	6G8-42719-00-EL	PANEL, front lower	1
8	6G8-42725-10	GROMMET	1	25	90480-19031	GROMMET	1
9	6G8-44391-00	NIPPLE, hose	1	26	90445-05ME6	HOSE	1
10	6G8-12482-00	PIPE 2	1	27	97395-06016	BOLT	4
11	6G8-42727-00	GROMMET	1	28	92990-06600	WASHER, plate	4
12	6G8-42815-00	LEVER, clamp	1	29	6G8-42611-00	PANEL, front upper	1
13	6G8-42831-00	BUSHING	1	30	6G8-42677-00	GRAPHIC, front	1
14	6G8-42811-00-94	STAY	1	31	6G8-42629-01	SEAL	1
15	97313-06015	BOLT	1	32	6G8-42755-00	HINGE, cowling	1
16	90386-08M49	BUSH	1	33	91490-16010	PIN, cotter	1
17	90201-06M31	WASHER, plate	2				

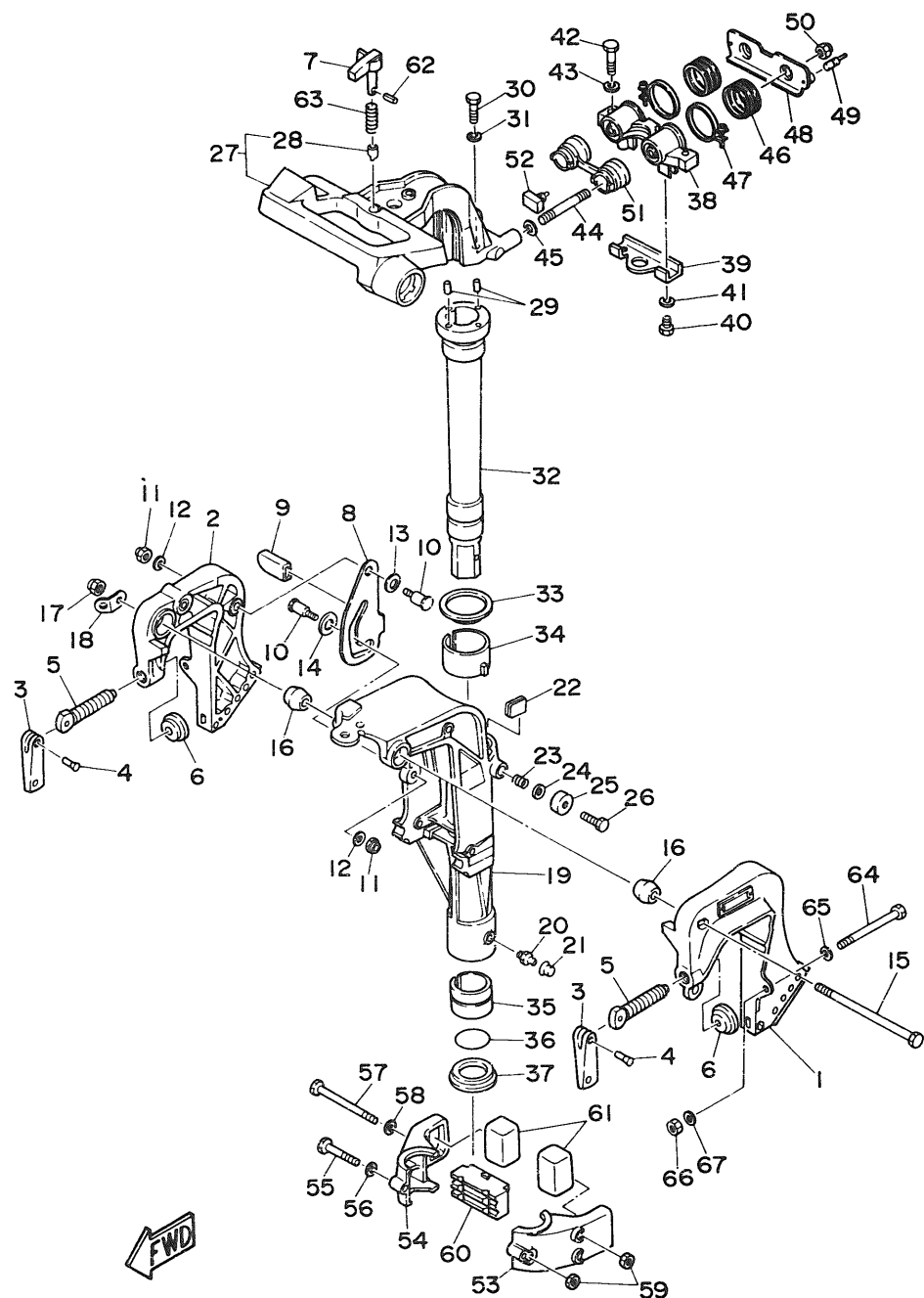
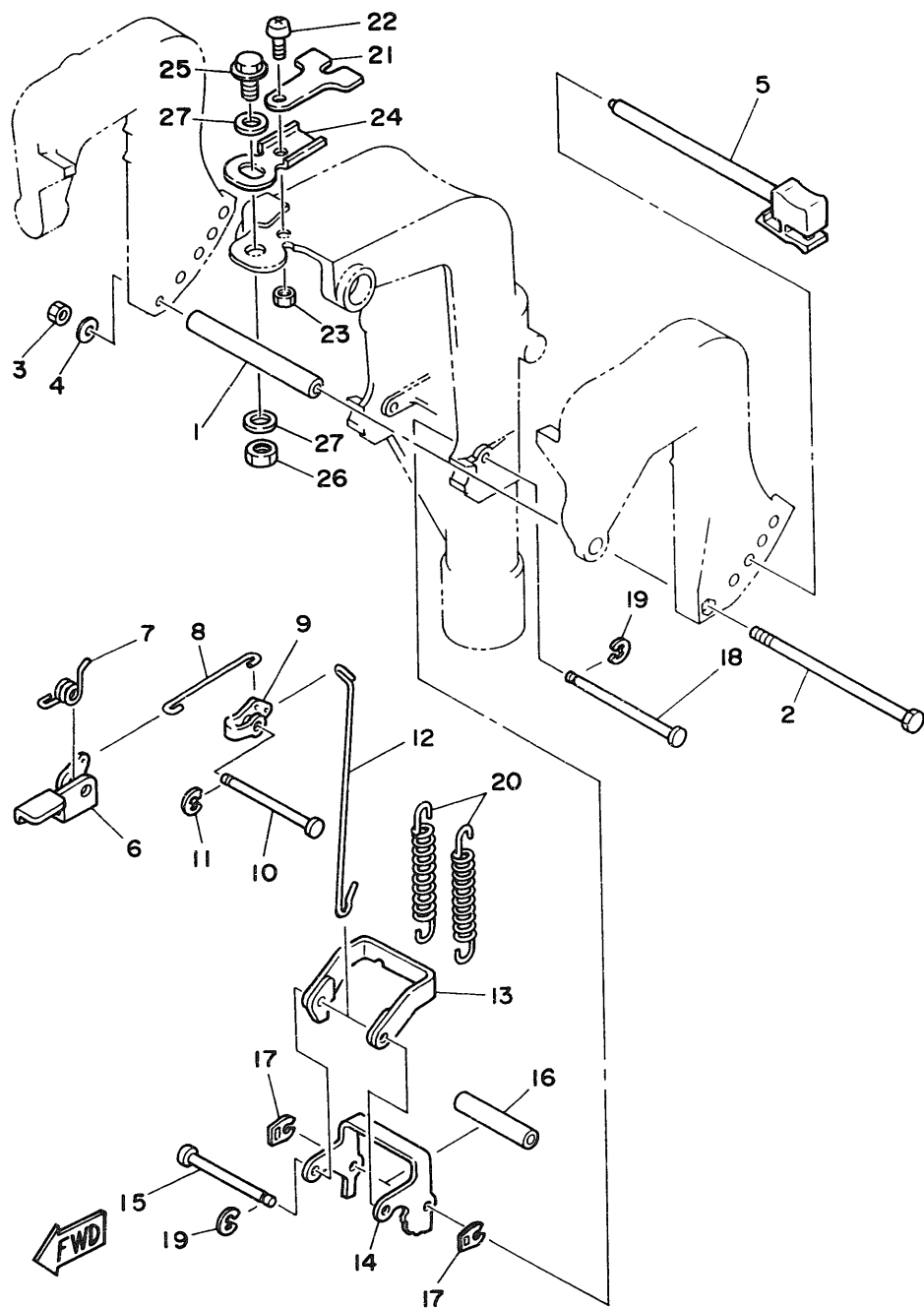


Fig. 13 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-43111-02-EL	BRACKET, clamp	1	33	90209-45M09	WASHER	1
2	6G8-43112-03-EL	BRACKET, clamp	1	34	6G8-42537-00	BUSHING, pivot shaft	1
3	616-43118-00-EL	HANDLE, transom clamp	2	35	90386-37M47	BUSH	1
4	90243-04M00	PIN	2	36	93210-37M67	O-RING	1
5	90149-14030	SCREW	2	37	90386-37M48	BUSH	1
6	648-43114-01	PAD, transom clamp	2	38	6G8-44517-00-94	MOUNT RUBBER	1
7	6G8-42561-00	KNOB, steering lock	1	39	6G8-44526-00	PLATE	1
8	6G8-43181-00	LEVER, tilt stop	1	40	97395-06012	BOLT	2
9	682-43318-01	COVER	1	41	92990-06600	WASHER, plate	2
10	90109-06M25	BOLT	2	42	97395-08030	BOLT	2
11	95680-06100	NUT, u	2	43	92990-08600	WASHER, plate	2
12	92990-06600	WASHER, plate	2	44	90116-08M28	BOLT, stud	2
13	90206-10M15	WASHER, wave	1	45	90201-08M12	WASHER, plate	2
14	682-43339-01	WASHER	1	46	6G8-44522-00	SEAL	2
15	90101-08M06	BOLT	1	47	90460-38M06	CLAMP, hose	2
16	6G8-43136-00	PIECE, friction	2	48	6G8-44518-00	BRACKET COMP.	1
17	90185-08057	NUT, self-locking	1	49	6G8-44533-00	DAMPER, upper mount rubber	2
18	6A1-43113-00	PLATE, clamp bracket	1	50	90185-08057	NUT, self-locking	2
19	6G9-43311-02-EL	BRACKET, swivel (Short)	1 UR	51	6G8-44521-00	SEAL	1
	6G8-43311-13-EL	BRACKET, swivel (Long/Ultra Long)	1 UR	52	6G8-44532-00	STOPPER, upper mount	1
20	93700-06004	NIPPLE, grease	1	53	6G8-44551-01-EL	HOUSING, lower mount rubber	1
21	663-45119-00	CAP, grease nipple	1	54	6G8-44552-01-EL	HOUSING, lower mount rubber	1
22	6G8-42528-00	PLATE, friction	1	55	97395-06045	BOLT	1
23	90501-18M00	SPRING, compression	1	56	92990-06600	WASHER, plate	1
24	90201-06M31	WASHER, plate	1	57	97395-06095	BOLT	2
25	6G8-43373-00	SEAL, damper	1	58	92990-06600	WASHER, plate	2
26	97395-06025	BOLT	1	59	95380-06700	NUT	3
27	6G8-42511-02-EL	BRACKET, steering	1	60	6G8-44557-00	MOUNT DAMPER, lower front	1
28	6G8-42534-00	.PIN, dowel	1	61	682-44555-00	MOUNT DAMPER, lower side	2
29	93605-15065	PIN, dowel	2	62	91690-30012	PIN, spring	1
30	97315-06030	BOLT	2	63	90501-10071	SPRING, compression	1
31	92990-06600	WASHER, plate	2	64	90101-08M88	BOLT	2
32	6G9-42521-00-94	SHAFT, steering pivot (Short)	1 UR	65	92990-08600	WASHER, plate	2
	6G8-42521-10-94	SHAFT, steering pivot (Long/Ultra Long)	1 UR	66	90185-08057	NUT, self-locking	2
				67	90201-08MA4	WASHER, plate	2

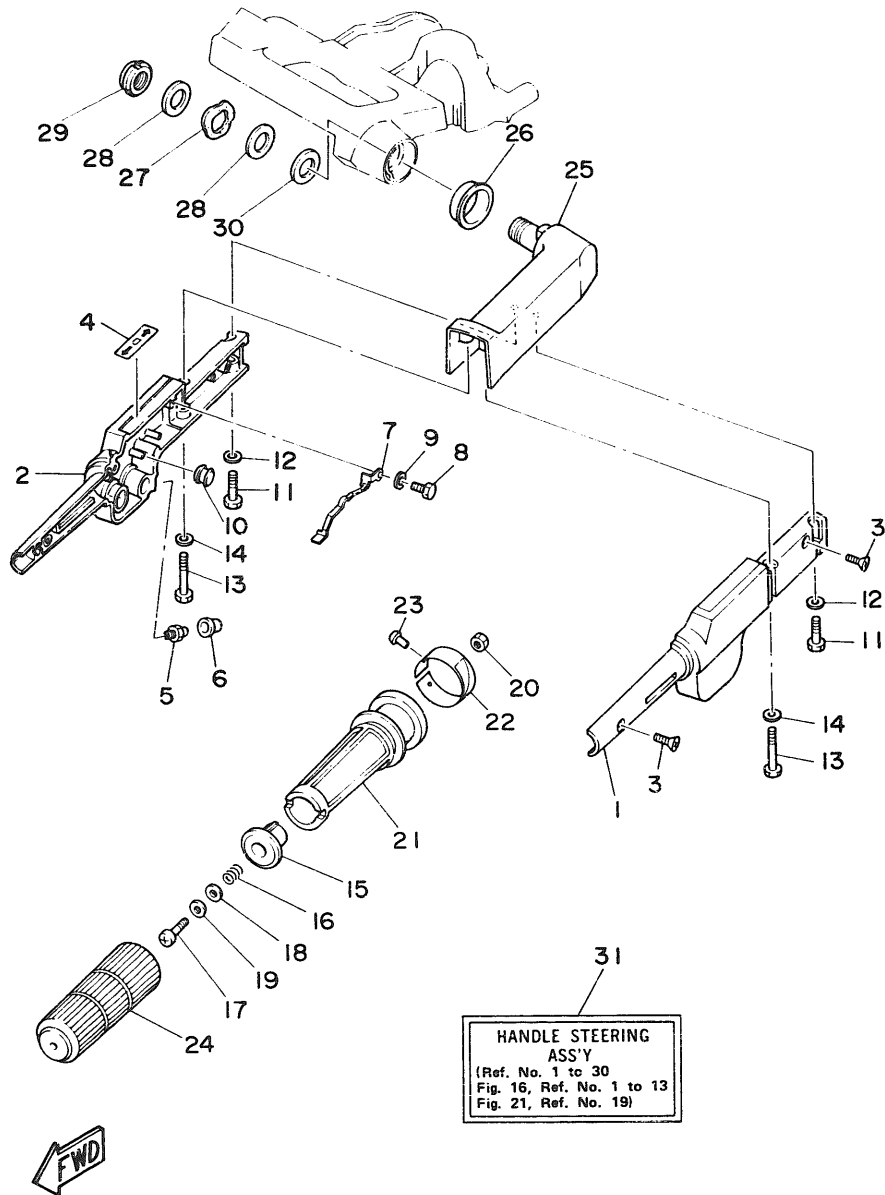


**Fig. 14 BRACKET 2**

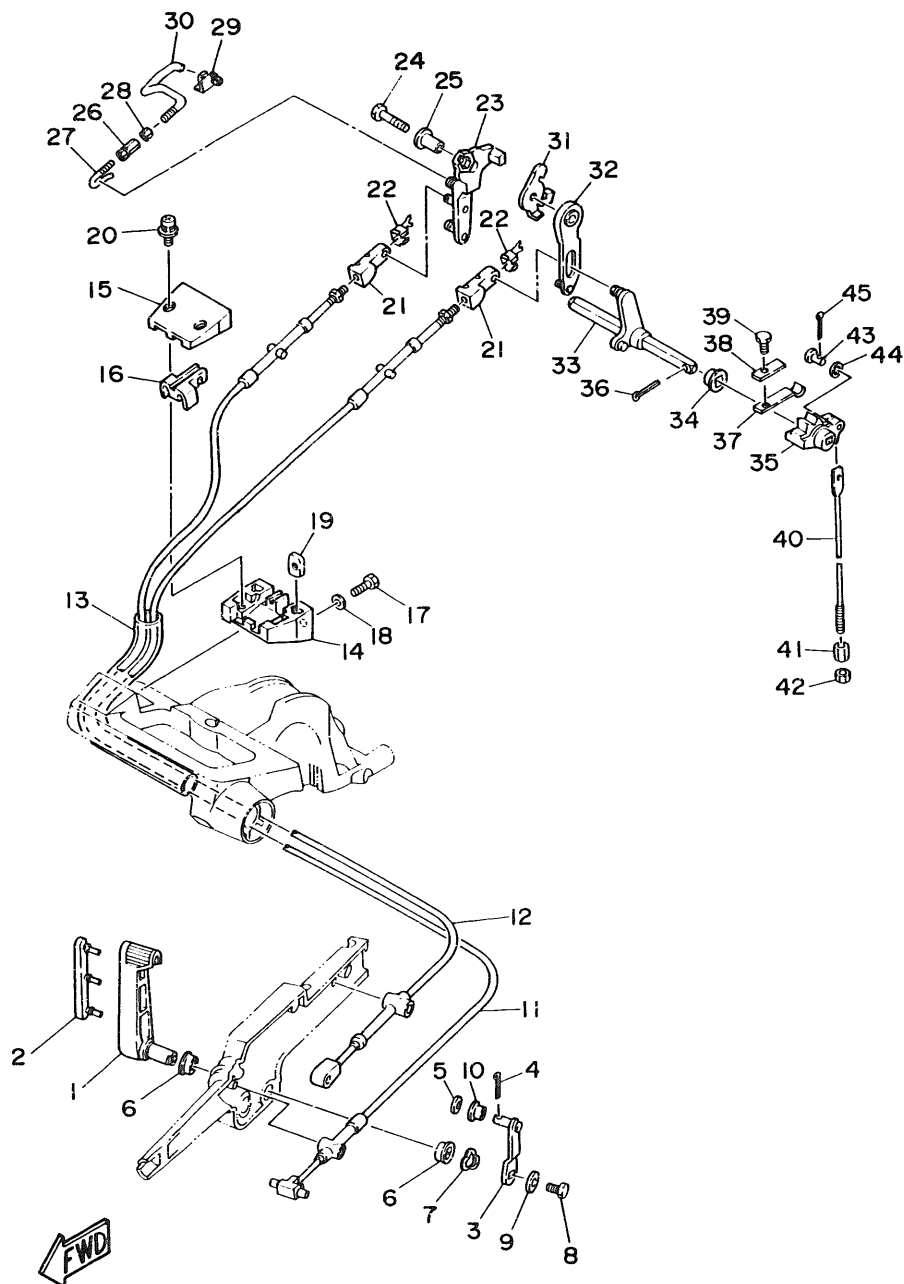
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90387-06M09	COLLAR	1	15	682-43611-00	SHAFT, tilt lock	1
2	97395-06135	BOLT	1	16	90387-06M10	COLLAR	1
3	95380-06700	NUT	1	17	682-43673-00	WASHER 1	2
4	92990-06600	WASHER, plate	1	18	682-43659-00	SHAFT, reverse lock	1
5	668-43160-01	TILT ROD ASSY	1	19	99080-05600	CIRCLIP	2
6	668-43631-01	LEVER, tilt	1	20	90506-29M16	SPRING, tension	2
7	90508-12M18	SPRING, torsion	1	21	668-43319-01	PLATE	1
8	682-43616-00	ROD, tilt lock	1	22	92580-06016	SCREW, pan head	1
9	682-43641-00	LEVER, tilt	1	23	95380-06600	NUT	1
10	90249-06M20	PIN	1	24	668-42512-00-94	PLATE, control	1
11	99080-05600	CIRCLIP	1	25	90105-10M30	BOLT, washer based	1
12	668-43617-00	ROD, tilt lock	1	26	95380-10700	NUT	1
13	682-43614-00	PLATE, tilt lock	1	27	90201-10M76	WASHER, plate	2
14	682-43615-01	PLATE, tilt lock	1				



**Fig. 15 STEERING**

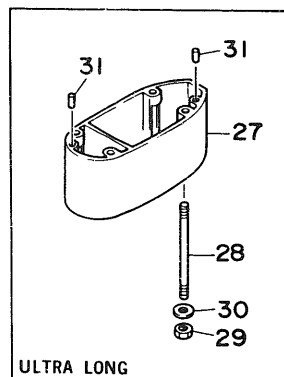
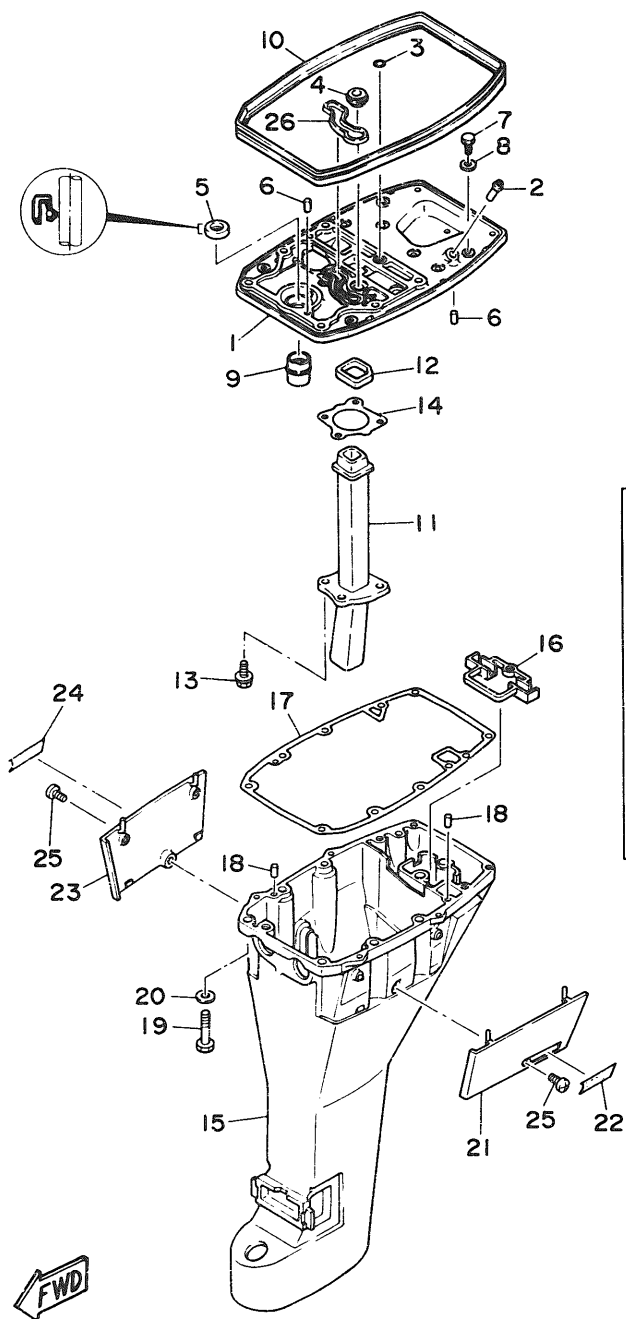


Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-42111-01-EL	HANDLE, steering	1	19	90202-06007	WASHER, plate	1
2	6G8-42112-02-EL	HANDLE, steering	1	20	95380-06700	NUT	1
3	98780-05016	SCREW, flat head	2	21	6G8-42119-00	GRIP, steering handle	1
4	6G8-44191-00	INDICATOR, shift	1	22	6G8-42137-01	INDICATOR, throttle (F9.9A Model)	1 UR
5	93700-06004	NIPPLE, grease	1		6J6-42137-00	INDICATOR, throttle (F8A Model)	1 UR
6	663-45119-00	CAP, grease nipple	1	23	90269-02001	RIVET	1
7	6G8-42147-01	SPRING	1	24	6G8-42177-00	RUBBER, handle	1
8	97395-05012	BOLT	1	25	6G8-42113-01-EL	HANDLE, steering 3	1
9	92990-05600	WASHER, plate	1	26	90386-33M56	BUSH	1
10	6H4-42725-00	GROMMET	1	27	90206-20M14	WASHER, wave	1
11	97395-06025	BOLT	2	28	90201-20M00	WASHER, plate	2
12	92990-06600	WASHER, plate	2	29	90185-20M03	NUT, self-locking	1
13	97395-06040	BOLT	2	30	90202-20M33	WASHER, plate	1
14	92990-06600	WASHER, plate	2	31	6G8-W0084-81-EL	HANDLE STEERING ASSY (F9.9A Model)	1 UR
15	6G8-42126-01-94	FRICTION, steering handle grip	1		6J6-W0084-81-EL	HANDLE STEERING ASSY (F8A Model)	1 UR
16	90501-23M42	SPRING, compression	1				
17	92580-06030	SCREW, pan head	1				
18	90201-06049	WASHER, plate	1				



**Fig. 16 CONTROL**

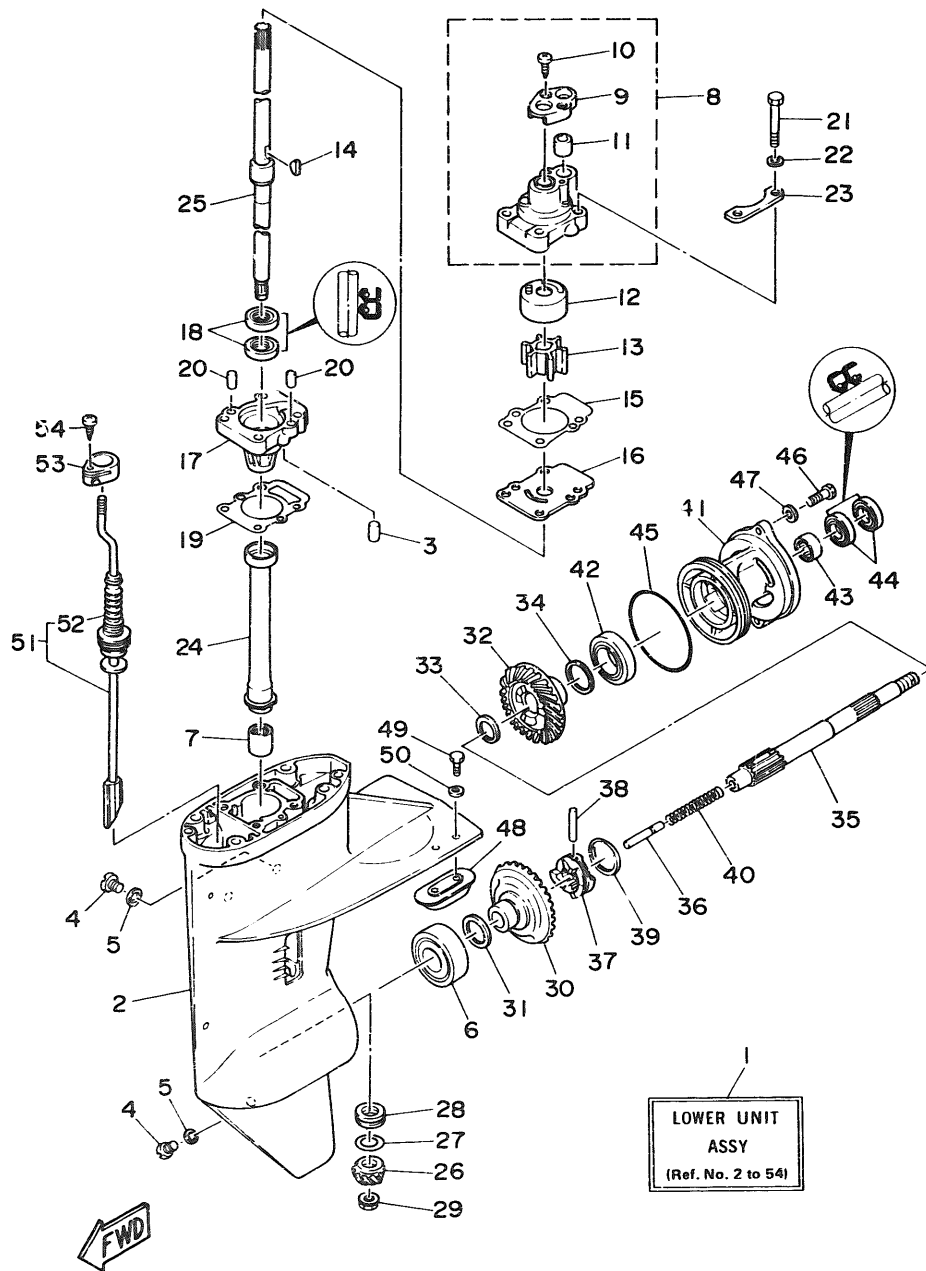
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-44121-00-98	LEVER, shift rod	1	20	90159-05M06	SCREW, with washer	2
2	6G8-42129-00	BUSHING, rubber	1	21	6G8-26363-00	END, cable	2
3	6G8-44123-00	ARM, shift rod	1	22	6G8-26364-00	END, cable 2	2
4	91490-16010	PIN, cotter	1	23	6G8-41212-00	ARM, accel.	1
5	92990-05200	WASHER, plain	1	24	97313-06030	BOLT	1
6	90386-12069	BUSH	2	25	90387-06M58	COLLAR	1
7	90206-12052	WASHER, wave	1	26	6G8-41238-01	JOINT, link	1
8	97313-06016	BOLT	1	27	6G8-41241-01	ROD, link	1
9	90201-06M94	WASHER, plate	1	28	95303-04600	NUT	1
10	90386-05M54	BUSH	1	29	6G8-41237-01	JOINT, link	1
11	6G8-48311-02	CABLE (F9.9A Model)	1 UR	30	6G8-41242-01	ROD 2	1
	6J6-48311-02	CABLE (F8A Model)	1 UR	31	6G8-14493-00	STAY 1 (F9.9A Model)	1 UR
	6G8-48311-11	CABLE (F9.9A Model) (For Handy Remote Control)	1 AP		6J6-14493-00	STAY 1 (F8A Model)	1 UR
	6J6-48311-11	CABLE (F8A Model) (For Handy Remote Control)	1 AP	32	6G8-44111-00	HANDLE, gear shift	1
12	6G8-48321-01	CABLE	1 UR	33	6G8-44159-00	HANDLE, gear shift	1
	6G8-48321-10	CABLE (For Handy Remote Control)	1 AP	34	682-44132-00	BUSHING	1
13	90445-24M00	HOSE	1 UR	35	6G8-44141-00	LINK, shift rod	1
	90445-20ME5	HOSE (For Handy Remote Control)	1 AP	36	91490-75020	PIN, cotter	1
14	6G8-41661-00-98	BRACKET	1	37	682-44116-00	SPRING	1
15	6G8-41662-00-98	BRACKET	1	38	682-44117-00	BRACKET	1
16	6G8-41663-00	BRACKET 3	1	39	97313-06012	BOLT	1
17	97395-06016	BOLT	2	40	6G9-44143-00	ROD, shift (Short)	1 UR
18	92990-06600	WASHER, plate	2		6G8-44143-10	ROD, shift (Long/Ultra Long)	1 UR
19	6G8-41654-00	NUT	2	41	90170-06015	NUT	1
				42	95380-06700	NUT	1
				43	91790-05020	PIN, clevis	1
				44	92990-05600	WASHER, plate	1
				45	91490-16010	PIN, cotter	1



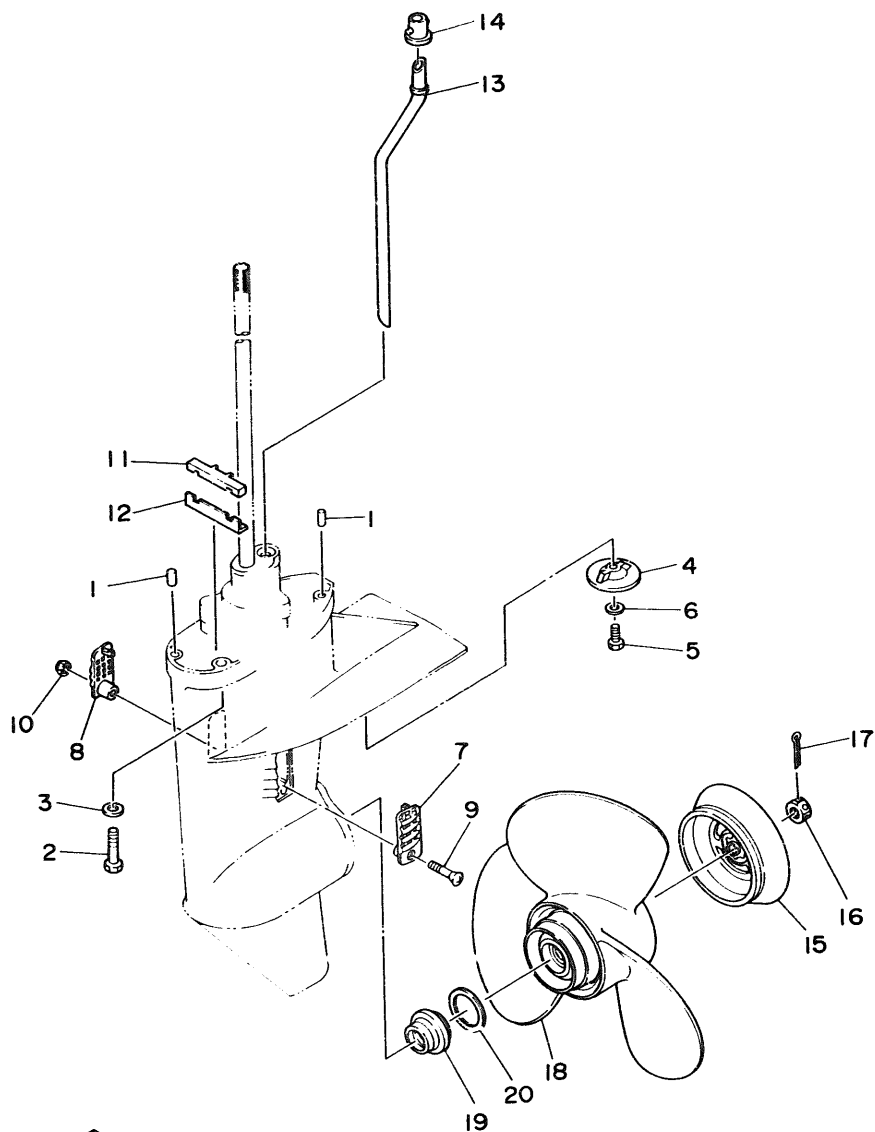
**Fig. 17 UPPER CASING**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-41137-01-94	GUIDE, exhaust	1	16	6G8-45151-00	COVER, upper casing	1
2	6E5-24377-00	PIPE, joint 3	1	17	6G8-45113-00	GASKET, upper casing	1
3	93210-08M60	O-RING	1	18	93606-12019	PIN, dowel	2
4	6G8-44367-00	DAMPER, water seal	1	19	97395-08040	BOLT	6
5	93101-13M27	OIL SEAL	1	20	92990-08600	WASHER, plate	6
6	93606-12019	PIN, dowel	2	21	6G8-42741-00-EL	APRON	1
7	97313-06020	BOLT	2	22	6G8-42791-00	MARK 1	1
8	92990-06600	WASHER, plate	2	23	6G8-42771-00-EL	APRON	1
9	6G8-45135-00	PIPE	1	24	6G8-42792-00	MARK	1
10	6G8-42716-00	RUBBER, seal 1	1	25	90157-06M04	SCREW, pan head	2
11	6G8-41131-01	MANIFOLD, ext. 1	1	26	6G8-11355-00	SEAL, cylinder 1	1
12	6G8-41138-00	SEAL, ext. 1	1	27	6G8-45211-20-EL	EXTENSION (Ultra Long)	1
13	90105-06M33	BOLT, washer based	4	28	90116-08M19	BOLT, stud (Ultra Long)	4
14	6G8-41133-01	GASKET, exhaust manifold 1	1	29	95380-08600	NUT (Ultra Long)	4
15	6G9-45111-00-EL	CASING, upper (Short)	1 UR	30	92990-08600	WASHER, plate (Ultra Long)	4
	6G8-45111-10-EL	CASING, upper (Long/Ultra Long)	1 UR	31	93606-12019	PIN, dowel (Ultra Long)	2

**Fig. 18 LOWER CASING. DRIVE 1**



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-45300-03-EL	LOWER UNIT ASSY (Short)	1 UR	28	93341-313U3	BEARING	1
	6G8-45300-13-EL	LOWER UNIT ASSY (Long)	1 UR	29	90179-08M06	NUT	1
	6G8-45300-23-EL	LOWER UNIT ASSY (Ultra Long)	1 UR	30	6G8-45560-00	GEAR	1
2	6G8-45311-03-EL	CASING, lower	1	31	626-45577-00-01	SHIM (0.1T)	1 UR
3	93604-08062	PIN, dowel	1		626-45577-00-03	SHIM (0.3T)	1 UR
4	90340-08M04	PLUG, straight screw	3		626-45577-00-05	SHIM (0.5T)	1 UR
5	90430-08020	GASKET	3	32	6G8-45571-00	GEAR	1
6	93332-00005	BEARING	1	33	90201-17682	WASHER, plate	1
7	93315-213V4	BEARING, cylindrical	1	34	626-45577-00-01	SHIM (0.1T)	1 UR
8	682-44300-01	HOUSING WATER PUMP ASSY	1		626-45577-00-03	SHIM (0.3T)	1 UR
9	682-44312-00	.COVER, water pump housing	1		626-45577-00-05	SHIM (0.5T)	1 UR
10	97780-40112	.SCREW, tapping	2	35	6G8-45611-00	SHAFT, propeller	1
11	682-44365-00	.DAMPER, water seal	1	35	650-45635-00	PLUNGER, shift	1
12	682-44322-00	INSERT, cartridge	1	37	682-45631-00	CLUTCH, dog	1
13	682-44352-01	IMPELLER	1	38	90250-05010	PIN, straight	1
14	90280-03024	KEY, woodruff	1	39	648-45633-00	RING, cross pin	1
15	682-44315-00	GASKET, water pump	2	40	90501-14M06	SPRING, compression	1
16	682-44323-00	OUTER PLATE, cartridge	1	41	6G8-45361-00-EL	CAP, lower casing	1
17	6G8-45331-00-58	HOUSING, bearing	1	42	93306-00501	BEARING (B6005)	1
18	93101-20048	OIL SEAL	2	43	93315-317U2	BEARING, cylindrical	1
19	6G8-45315-00	PACKING, lower casing	1	44	93101-17054	OIL SEAL	2
20	93606-12019	PIN, dowel	2	45	93210-74M68	O-RING	1
21	97395-06045	BOLT	4	46	97395-06020	BOLT	2
22	92990-06600	WASHER, plate	4	47	92990-06600	WASHER, plate	2
23	682-44328-00	PLATE	2	48	6E0-45751-11	ANODE	1
24	6G8-45536-00	SLEEVE, drive shaft	1	49	97395-06016	BOLT	2
25	6G8-45501-00	DRIVE SHAFT COMP. (Short)	1 UR	50	92990-06600	WASHER, plate	2
	6G8-45501-10	DRIVE SHAFT COMP. (Long)	1 UR	51	6G8-44150-00	SHIFT CAM ASSY (Short)	1 UR
	6G8-45501-20	DRIVE SHAFT COMP. (Ultra Long)	1 UR		6G8-44150-10	SHIFT CAM ASSY (Long)	1 UR
26	6G8-45551-00	PINION	1		6G8-44150-20	SHIFT CAM ASSY (Ultra Long)	1 UR
27	6G8-45587-00-10	SHIM	1 UR	52	682-44147-00	.BOOT, shift rod	1
	6G8-45587-00-14	SHIM	1 UR	53	682-44176-00	BRACKET	1
	6G8-45587-00-18	SHIM	1 UR	54	97780-50510	SCREW, tapping	1
	6G8-45587-00-35	SHIM	1 UR				
	6G8-45587-00-50	SHIM	1 UR				

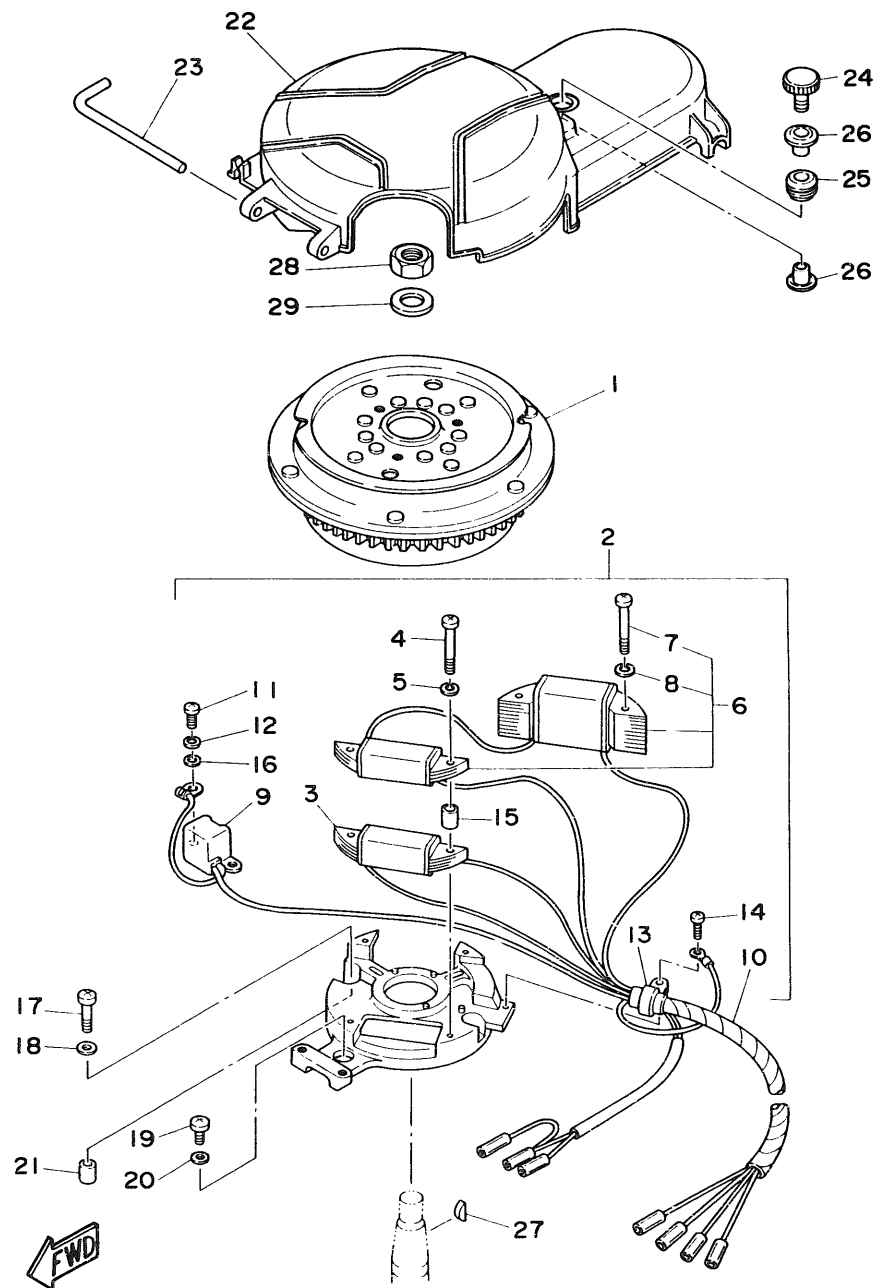


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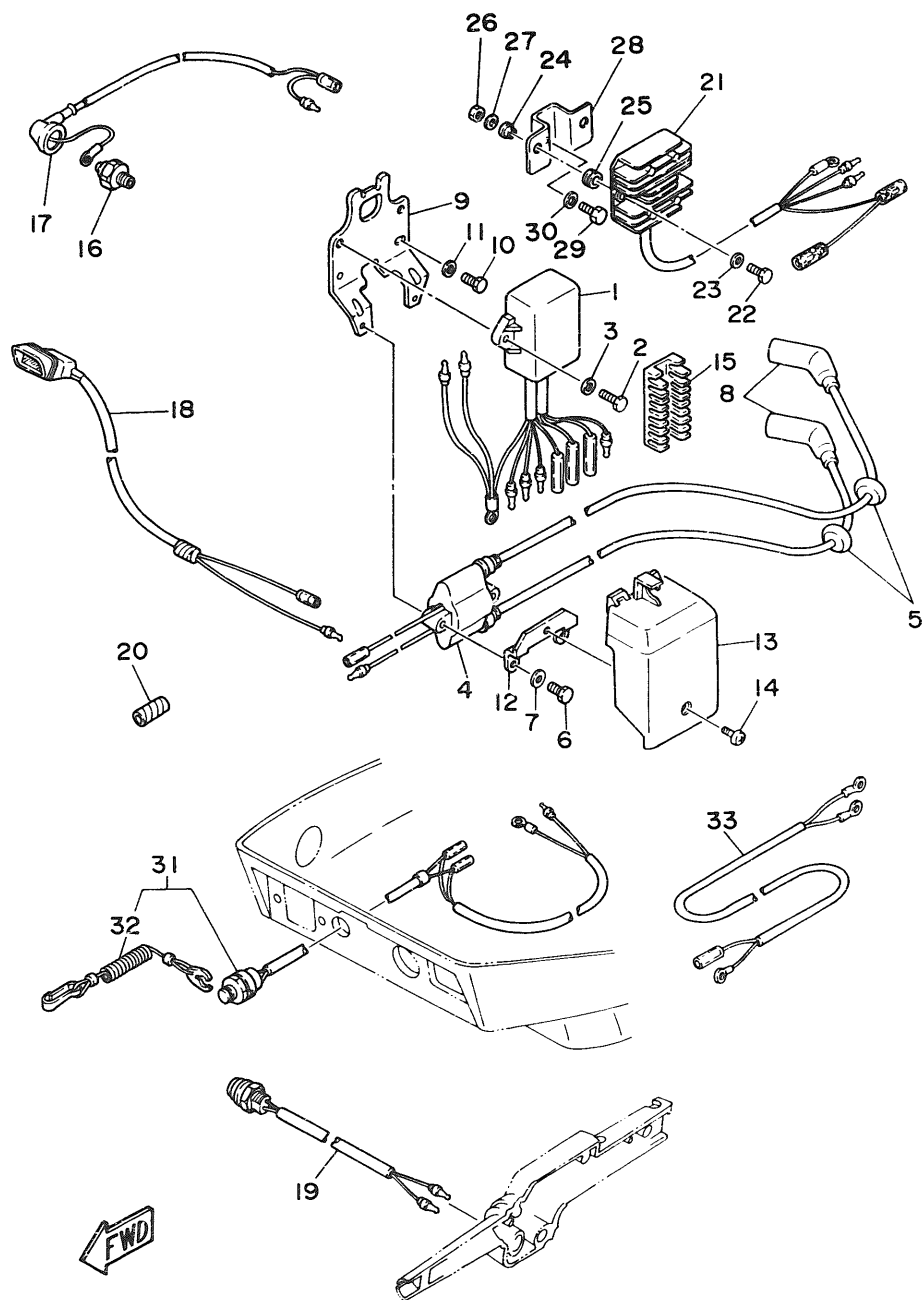
Fig. 19 LOWER CASINGS. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93606-12019	PIN, dowel	2	13	605-44361-00	TUBE, water (Short)	1 UR
2	97090-08035	BOLT	4		668-44361-10	TUBE, water (Long)	1 UR
3	92990-u8600	WASHER, plate	4		668-44361-20	TUBE, water (Ultra Long)	1 UR
4	618-45251-00	ANODE	1	14	626-44365-01	DAMPER, water seal	1
5	97395-06016	BOLT	1	15	668-45986-00	RING, deflector	1
6	92990-06600	WASHER, plate	1	16	90171-10M07	NUT, castle	1
7	668-45214-00	COVER, water inlet	1	17	91490-30025	PIN, cotter	1
8	668-45215-00	COVER, water inlet	1	18	668-45941-00	PROPELLER (3X11-3/4"X11"-R)	1 UR
9	98680-05525	SCREW, oval head	1		668-45943-00	PROPELLER (3X11-3/4"X9-1/4"-R)	1 UR
10	90185-05002	NUT, self-locking	1		668-45945-00	PROPELLER (3X11-3/4"X12-1/4"-R)	1 UR
11	682-45375-01	DAMPER, seal	1		668-45947-00-EL	PROPELLER (3X11-3/4"X9-1/4"-R)	1 UR
12	682-45376-01	GUIDE, seal damper	1			(Aluminium)	1 UR
				19	668-45987-00	SPACER	1
				20	90201-31MA3	WASHER, plate	1

**Fig. 20 GENERATOR**



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-85550-J0	ROTOR ASSY	1	16	92990-05600	.WASHER, plate	2
2	6G8-85560-J0	BASE ASSY	1	17	92580-06025	SCREW, pan head	2
3	6G8-85520-00	.COIL, charge	1	18	92990-06600	WASHER, plate	2
4	98501-05040	.SCREW, pan head	2	19	92580-06020	SCREW, pan head	1
5	92990-05100	.WASHER, spring	2	20	92990-06600	WASHER, plate	1
6	6G8-81303-J0	.LIGHTING COIL ASSY	1	21	99510-08012	PIN, dowel	2
7	98501-05040	.SCREW, pan head	2	22	6G8-81337-00	COVER, flywheel	1
8	92990-05100	.WASHER, spring	2	23	6G8-42752-00	SHAFT	1
9	6G8-85580-00	.COIL, pulser	1	24	6G8-81323-00	SCREW 1	1
10	6G8-85515-00	.LEAD WIRE ASSY	1	25	90480-15M31	GROMMET	1
11	98580-05012	.SCREW, pan head	2	26	90387-06M71	COLLAR	2
12	92990-05100	.WASHER, spring	2	27	90280-05013	KEY, woodruff	1
13	445-81328-20	.CLAMP	1	28	90170-12066	NUT	1
14	97802-04008	.SCREW, pan head	2	29	90201-12472	WASHER, plate	1
15	6G8-85519-00	.SPACER	2				



**Fig. 21 ELECTRIC PARTS**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-85540-20	C.D.I. UNIT ASSY	1	19	6G8-82550-20	ENGINE STOP SWITCH ASSY (For Handy Remote Control)	1 AP
2	97313-06025	BOLT	2		6G8-82550-10	ENGINE STOP SWITCH ASSY	1 UR
3	92990-06600	WASHER, plate	2	20	90446-10M02	HOSE	1
4	6G8-85570-20	IGNITION COIL ASSY	1	21	6G8-81960-A0	RECTIFIER & REGULATOR ASSY	1
5	90480-25161	GROMMET	2	22	97313-06025	BOLT	2
6	97313-06020	BOLT	2	23	92990-06600	WASHER, plate	2
7	92990-06600	WASHER, plate	2	24	90387-06M70	COLLAR	2
8	6G8-82370-20	PLUG CAP ASSY	2	25	90480-13M24	GROMMET	2
9	6G8-85542-00	BRACKET	1	26	95303-06700	NUT	2
10	97313-06020	BOLT	2	27	92990-06600	WASHER, plate	2
11	92990-06600	WASHER, plate	2	28	6G8-81948-01	BRACKET	1
12	6G8-85525-00	PLATE	1	29	97313-06016	BOLT	1
13	6G8-81916-00	COVER, terminal	1	30	92990-06600	WASHER, plate	1
14	98903-06008	SCREW, bind	1	31	6G8-82575-00	ENGINE STOP SWITCH ASSY	1
15	6G8-82522-00	CLAMP, coupler	1	32	682-82556-00	STOPPER	1
16	6G8-82504-00	OIL PRESSURE SWITCH ASSY	1	33	6G8-81949-00	WIRE, lead	1 AP
17	6G8-82127-00	WIRE, lead 2	1				
18	6G8-83582-01	PILOT LIGHT ASSY	1				

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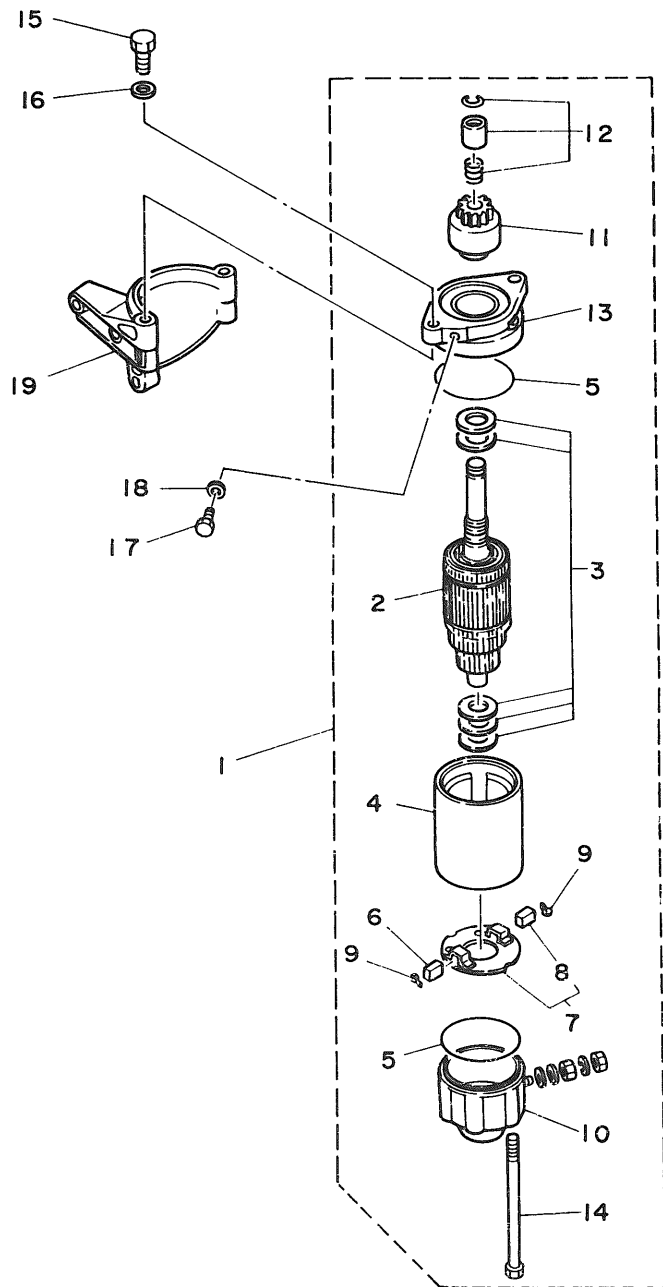
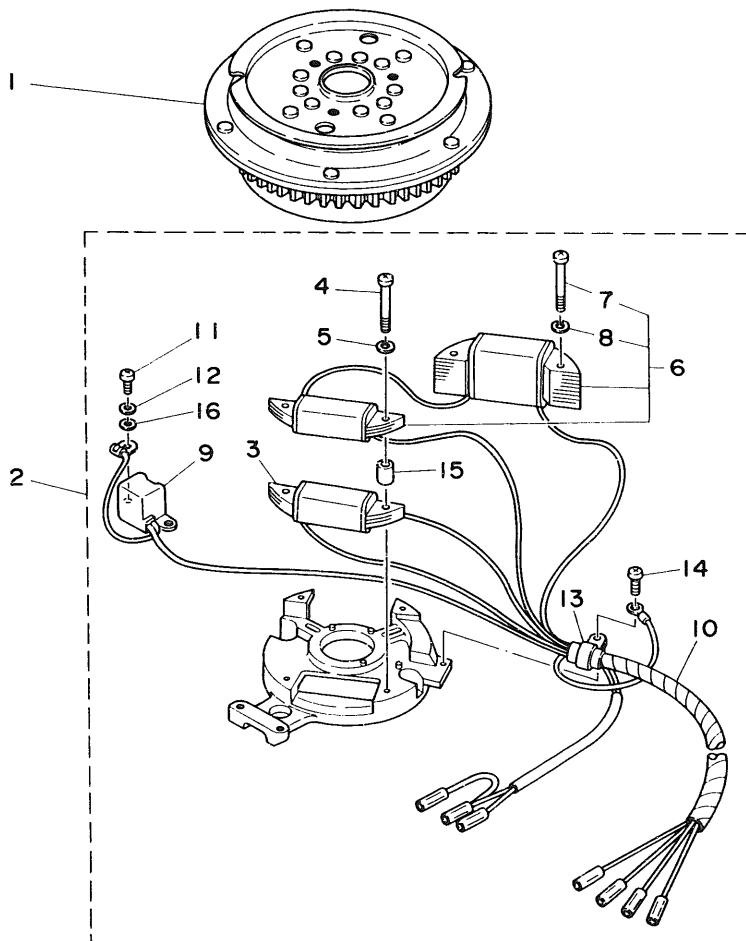


Fig. 22 ELECTRIC MOTOR (F8AEM/F9.9AEM/F9.9AE MODEL)

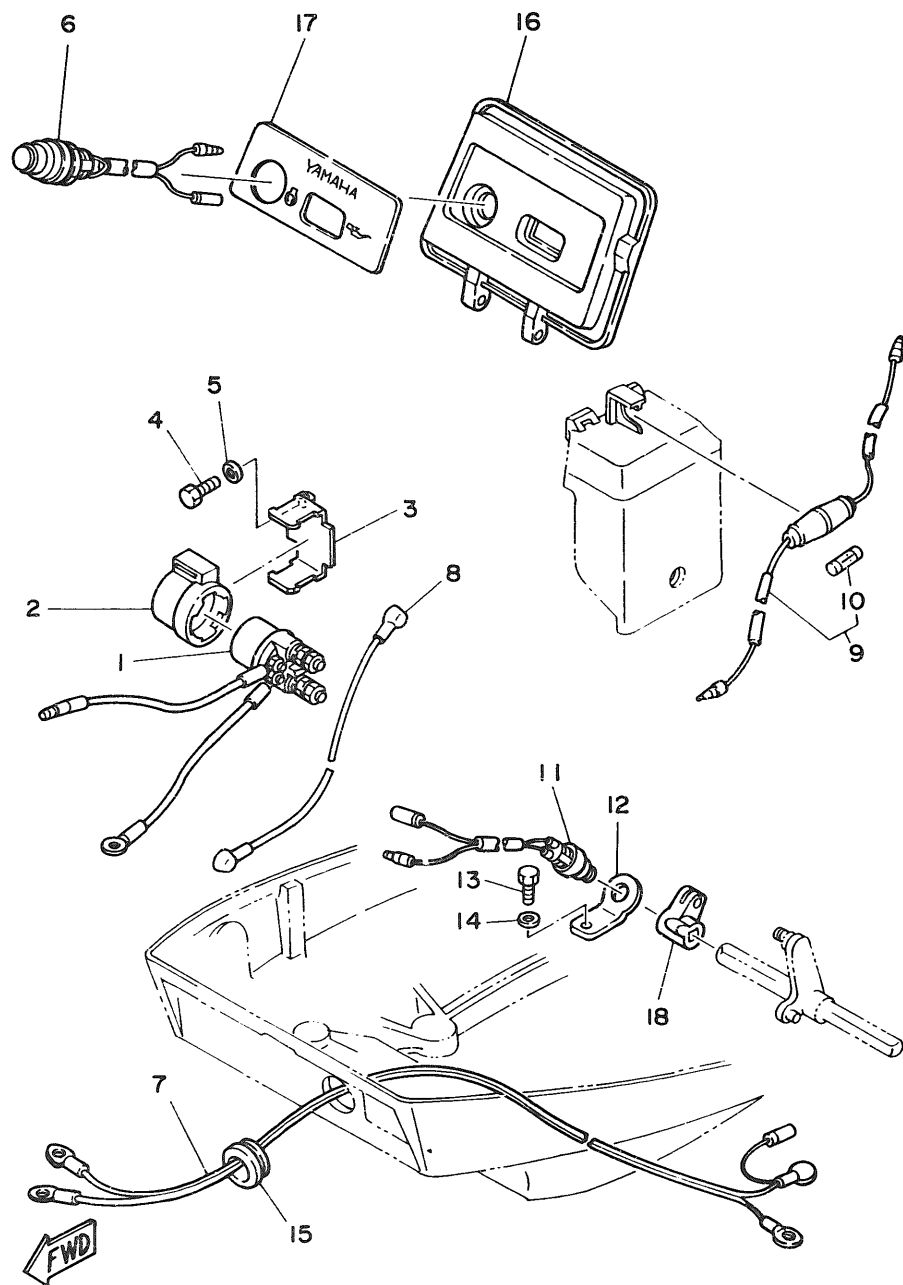
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-81800-10	STARTING MOTOR ASSY	1	11	689-81807-12	.GEAR ASSY, starting motor	1
2	689-81850-11	.ARMATURE ASSY	1	12	689-81857-11	.RETAINER	1
3	689-81809-11	.WASHER KIT	1	13	6F5-81830-11	.FRONT BRACKET ASSY	1
4	689-81810-11	.STATOR ASSY	1	14	689-81826-10	.BOLT	2
5	689-81847-11	.O-RING	2	15	97013-08025	BOLT	2
6	689-81811-11	.BRUSH 1	1	16	92990-08600	WASHER, plate	2
7	689-81840-11	.BRUSH HOLDER ASSY	1	17	97395-08016	BOLT	1
8	689-81812-11	.BRUSH 2	1	18	92990-08600	WASHER, plate	1
9	689-81813-10	.SPRING, brush	2	19	6G8-81822-40-94	BRACKET, starting motor	1
10	689-81820-11	.REAR BRACKET ASSY	1				





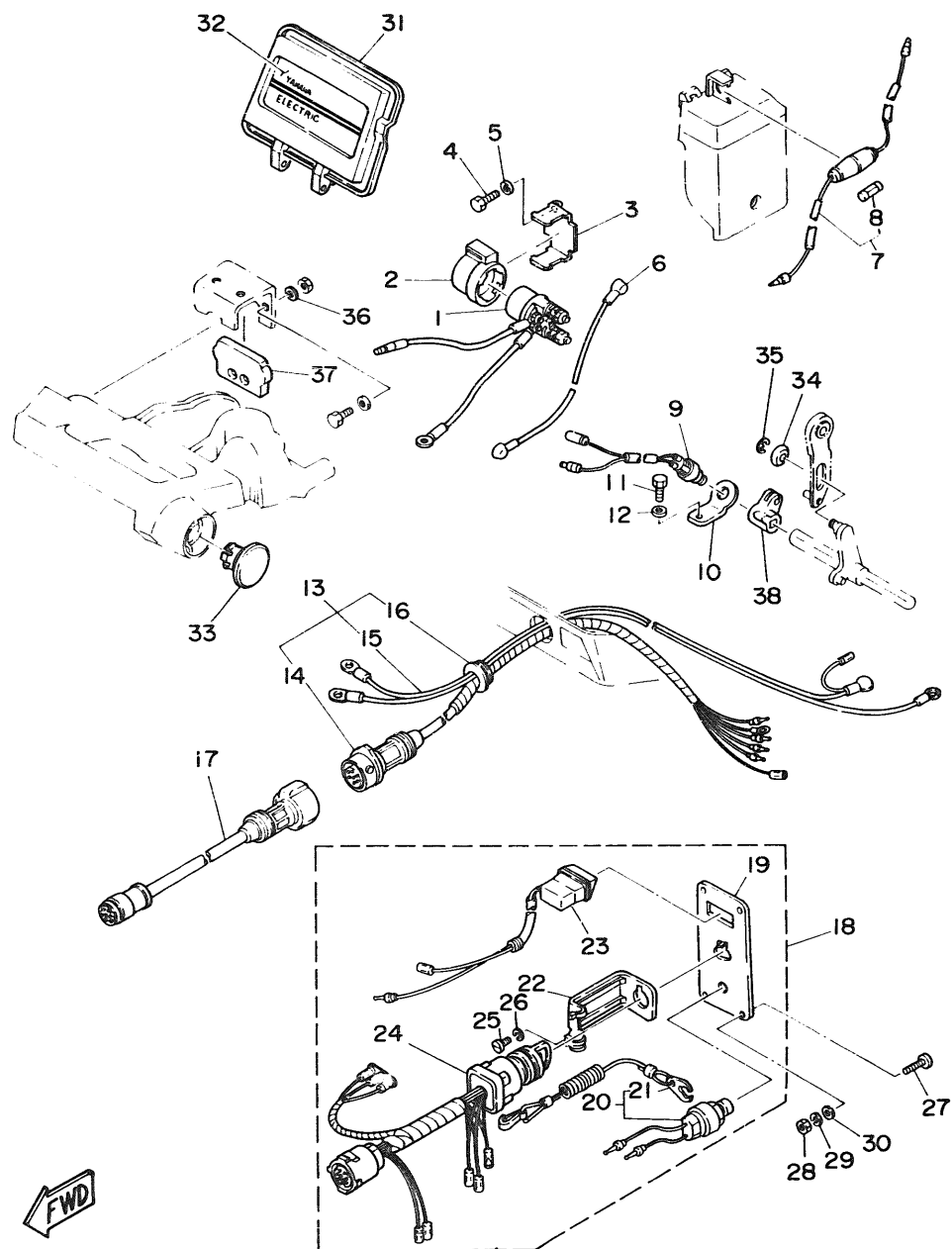
**Fig. 23 GENERATOR (F8AEM/F9.9AEM/F9.9AE MODEL)**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-85550-K0	ROTOR ASSY	1	9	6G8-85580-00	.COIL, pulser	1
2	6G8-85560-J0	BASE ASSY	1	10	6G8-85515-00	.LEAD WIRE ASSY	1
3	6G8-85520-00	.COIL, charge	1	11	98580-05012	.SCREW, pan head	2
4	98501-05040	.SCREW, pan head	2	12	92990-05100	.WASHER, spring	2
5	92990-05100	.WASHER, spring	2	13	445-81328-20	.CLAMP	1
6	6G8-81303-J0	.LIGHTING COIL ASSY	1	14	97802-04008	.SCREW, pan head	2
7	98501-05040	.SCREW, pan head	2	15	6G8-85519-00	.SPACER	2
8	92990-05100	.WASHER, spring	2	16	92990-05600	.WASHER, plate	2



**Fig. 24 ELECTRIC PARTS 1 (F8AEM/F9.9AEM MODEL)**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J0-81941-10	STARTER RELAY ASSY	1	10	663-82151-00	.FUSE (12V-20A)	1
2	6G1-81952-00	HOLDER, relay	1	11	6H3-82540-00	NEUTRAL SWITCH ASSY	1
3	6G8-81953-00	STAY, relay	1	12	6G8-82554-00	STAY, neutral switch	1
4	97313-06012	BOLT	1	13	97313-06012	BOLT	1
5	92990-06600	WASHER, plate	1	14	92990-06600	WASHER, plate	1
6	6G8-81870-00	STARTING SWITCH ASSY	1	15	6G8-42724-40	GROMMET	1
7	6G8-82105-00	WIRE HARNESS	1	16	6G8-W4261-10	PANEL, front upper	1
8	6G8-82117-00	WIRE, lead	1	17	6G8-42677-10	GRAPHIC, front	1
9	6G8-82150-00	FUSE HOLDER ASSY	1	18	6G8-44125-00	LEVER, shift rod	1

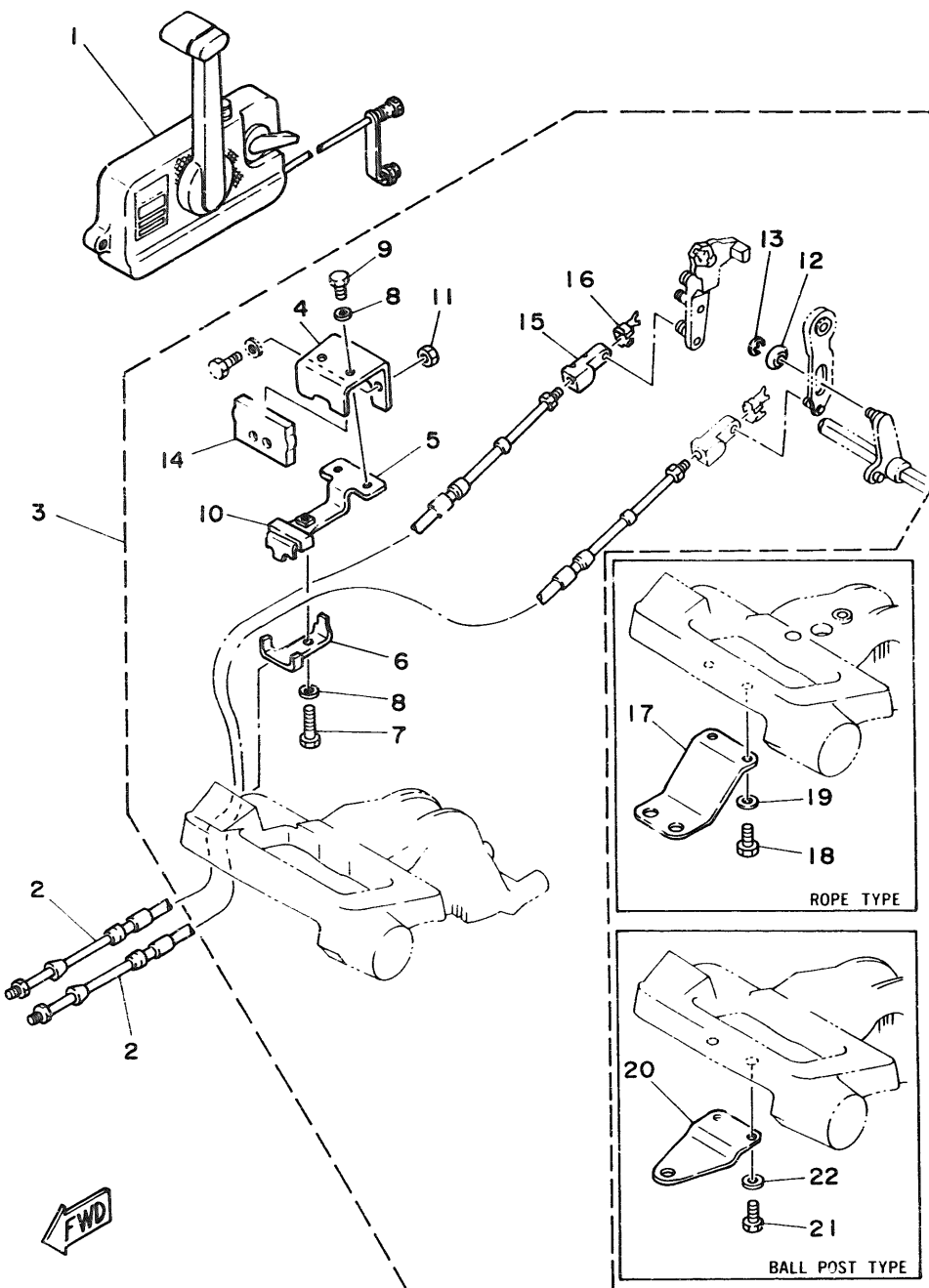


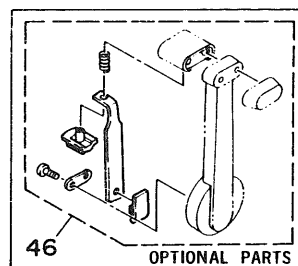
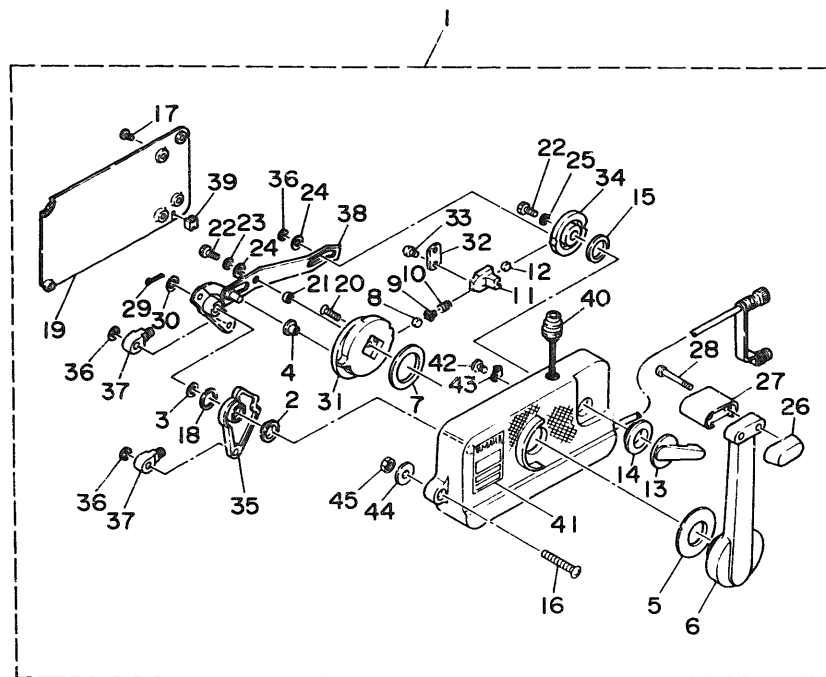
**Fig. 25 ELECTRIC PARTS 2 (F9.9AE MODEL)**

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6J0-81941-10	STARTER RELAY ASSY	1	20	688-82575-01	.ENGINE STOP SWITCH ASSY	1
2	6G1-81952-00	HOLDER, relay	1	21	682-82556-00	..STOPPER	1
3	6G8-81953-00	STAY, relay	1	22	663-82581-01	.STAY, cord clamp	1
4	97313-06012	BOLT	1	23	6G8-83582-01	.PILOT LIGHT ASSY	1
5	92990-06600	WASHER, plate	1	24	6G8-82510-00	.MAIN SWITCH ASSY	1
6	6G8-82117-00	WIRE, lead	1	25	98980-04008	.SCREW, bind	1
7	6G8-82150-00	FUSE HOLDER ASSY	1	26	92903-04100	.WASHER, spring	1
8	663-82151-00	.FUSE (12V-20A)	1	27	90149-05M05	SCREW	4
9	6H3-82540-00	NEUTRAL SWITCH ASSY	1	28	95380-05600	NUT	4
10	6G8-82554-00	STAY, neutral switch	1	29	92990-05100	WASHER, spring	4
11	97313-06012	BOLT	1	30	92990-05600	WASHER, plate	4
12	92990-06600	WASHER, plate	1	31	6G8-W4261-10	PANEL, front upper	1
13	6G8-82580-00	WIRE HARNESS ASSY 2	1	32	6G8-42677-20	GRAPHIC, front	1
14	6G8-82590-00	.WIRE HARNESS ASSY	1	33	6G8-42551-00	GROMMET	1
15	6G8-82105-00	.WIRE HARNESS	1	34	90387-06M73	COLLAR	1
16	6G8-42724-50	.GROMMET	1	35	93430-04M03	CLIP	1
17	688-82586-50	EXTENSION, wireharness	1	36	92990-06600	WASHER, plate	2
18	6G8-82570-02	PANEL SWITCH ASSY	1	37	6G8-48351-50	SEAL, rubber	1
19	6G8-82571-01	.PANEL, switch	1	38	6G8-44125-00	LEVER, shift rod	1

**Fig. 26 REMOTE CONTROL**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASSY (See Fig. 27)	1	4	6G8-48531-50	.BRACKET, remote control 1	1
2	701-48310-40	CABLE, remote control (L:8F)	2 UR	5	6G8-48532-50	.BRACKET, remote control 2	1
	701-48310-60	CABLE, remote control (L:9F)	2 UR	6	6G8-48538-50	.CLAMP, cable 1	1
	701-48310-80	CABLE, remote control (L:10F)	2 UR	7	97395-06030	.BOLT	1
	701-48310-90	CABLE, remote control (L:11F)	2 UR	8	92990-06600	.WASHER, plate	3
	701-48320-00	CABLE, remote control (L:12F)	2 UR	9	97395-06012	.BOLT	2
	701-48320-20	CABLE, remote control (L:13F)	2 UR	10	6G8-48565-50	.GROMMET	1
	701-48320-30	CABLE, remote control (L:14F)	2 UR	11	95380-06700	.NUT	2
	701-48320-50	CABLE, remote control (L:15F)	2 UR	12	90387-06M73	.COLLAR	1
	701-48320-60	CABLE, remote control (L:16F)	2 UR	13	93430-04M03	.CIRCLIP	1
	701-48320-80	CABLE, remote control (L:17F)	2 UR	14	6G8-48351-50	.SEAL, rubber	1
	701-48320-90	CABLE, remote control (L:18F)	2 UR	15	6G8-26363-00	.END, cable	1
	701-48320-40	CABLE, remote control (L:19F)	2 UR	16	6G8-26364-00	.END, cable 2	1
	701-48320-70	CABLE, remote control (L:20F)	2 UR	17	6G8-48511-00	HOOK, steering (Rope Type)	1 AP
	701-48350-00	CABLE, remote control (L:21F)	2 UR	18	97395-06016	BOLT	2
	701-48350-10	CABLE, remote control (L:22F)	2 UR	19	92990-06600	WASHER, plate	2
	701-48350-20	CABLE, remote control (L:23F)	2 UR	20	6G8-48511-10	HOOK, steering (Ball Post Type)	1 AP
3	6G8-48501-02	REMOTE CONT. ATTACHMENT ASSY	1	21	97395-06016	BOLT	2
				22	92990-06600	WASHER, plate	2

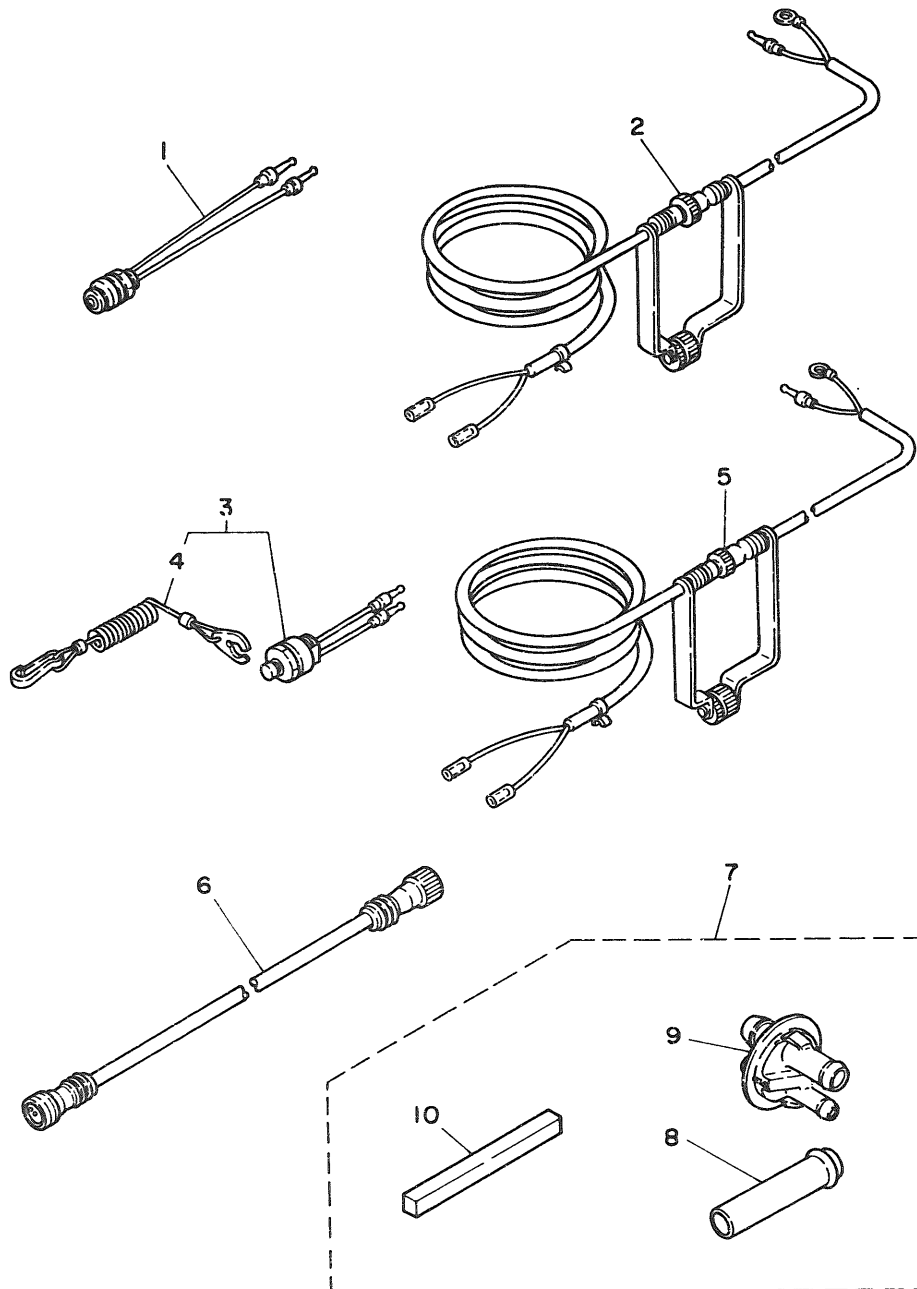




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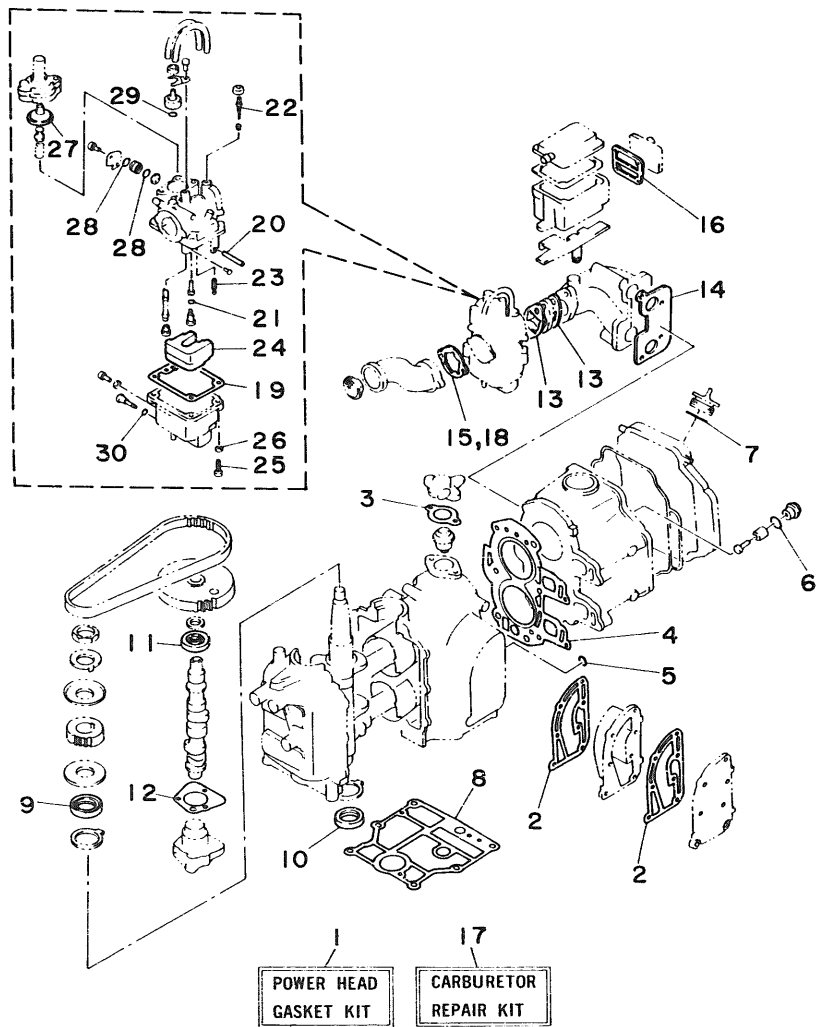
Fig. 27 REMOTE CONTROL ASSY

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASSY	1	24	701-48246-00	.SPACER	2
2	701-48235-00	.BUSHING	1	25	92990-06300	.WASHER, internal tooth	1
3	701-48197-10	.WASHER, wave	1	26	701-48229-00	.GRIP, control lever	1
4	701-48252-00	.ROLLER, cam	1	27	701-48222-00	.GRIP, control lever	1
5	701-48234-00	.BUSHING 1	1	28	701-48282-00	.SCREW	2
6	701-48221-00	.LEVER, control	1	29	701-48239-00	.SET PIN, plate	1
7	701-48196-11	.WASHER, wave	1	30	701-48266-00	.SPACER	1
8	701-48236-00	.ROLLER, detent	1	31	701-48232-00	.GEAR	1
9	702-48237-00	.ADAPTOR	1	32	701-48189-11	.RETAINER	1
10	702-48238-00	.SPRING, detent	1	33	98580-05010	.SCREW, pan head	2
11	701-48249-00	.ADAPTOR, spring	1	34	701-48153-12	.SHAFT, free accel.	1
12	701-48248-00	.ROLLER, free accel.	1	35	701-48271-00	.ARM, shift	1
13	701-48152-11	.KNOB, free accel.	1	36	93430-06024	.CIRCLIP	3
14	701-48243-00	.BUSHING	1	37	703-48345-01	.CABLE END, remote control 2	2
15	701-48198-10	.WASHER, wave	1	38	701-48261-00	.ARM, throttle	1
16	701-48281-00	.SCREW	3	39	701-48358-00	.ANCHOR, cable	1
17	701-48289-00	.SCREW	4	40	701-82550-50	.ENGINE STOP SWITCH ASSY	1
18	701-48268-00	.SPACER	1	41	701-48126-00	.GRAPHIC	1
19	701-48213-00	.PLATE	1	42	701-48283-00	.SCREW	1
20	92780-06025	.SCREW, flat head	2	43	701-82594-00	.CLAMP	1
21	701-48255-00	.COLLAR	1	44	701-48287-00	.WASHER	3
22	97395-06018	.BOLT	2	45	95380-06600	.NUT	3
23	702-48288-00	.WASHER, plain	1	46	701-48280-00	NEUTRAL LOCK KIT	1 AP



**Fig. 28 OPTIONAL PARTS**

Ref No	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	689-82550-11	ENGINE STOP SWITCH ASSY (5m)	1	6	689-82553-10	EXTENSION, wire lead	1
2	6A0-82553-20	EXTENSION, wire lead	1	7	6G8-W4537-00	WELL-TYPE EXHAUST KIT	1
3	689-82575-12	ENGINE STOP SWITCH ASSY (5m)	1	8	6G8-14611-00	.PIPE, exhaust 1	1
4	682-82556-00	.STOPPER	1	9	6G8-44391-10	.NIPPLE, hose	1
5	6A0-82553-20	EXTENSION, wire lead	1	10	6G8-45375-10	.DAMPER, seal	1

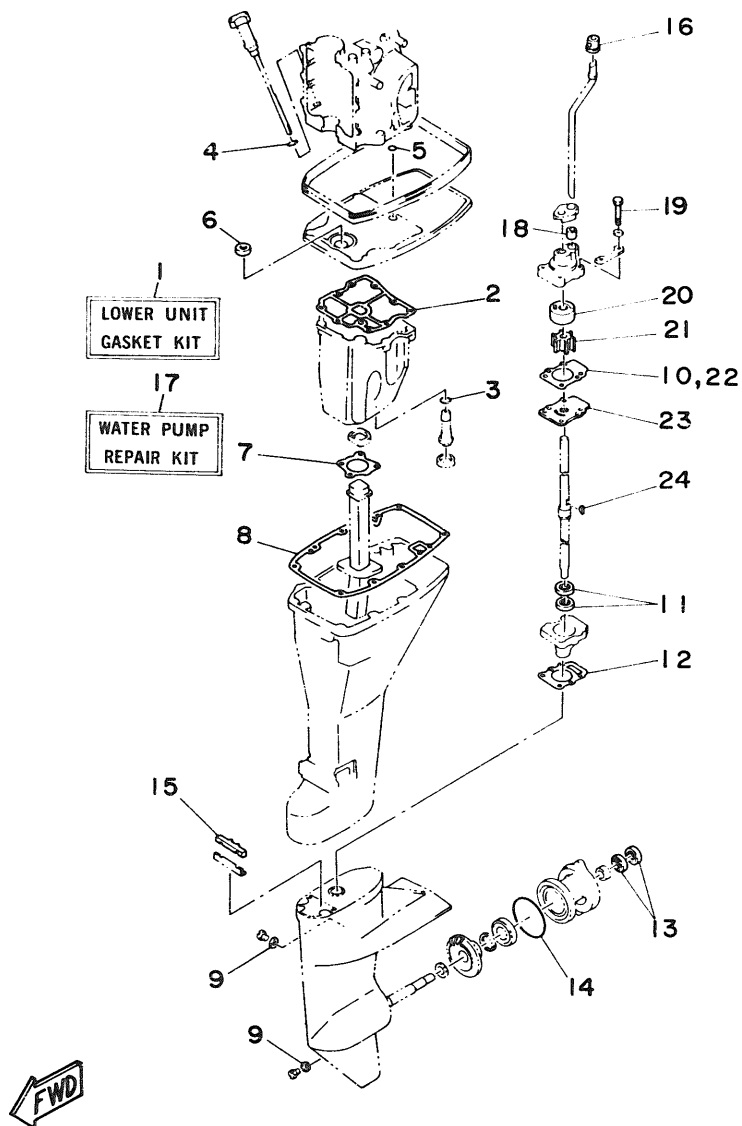


**Fig. 29 REPAIR KIT 1**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G8-W0001-01	POWER HEAD GASKET KIT	1	16	6G8-15374-00	.GASKET, breather	1
2	6G8-41112-01	.GASKET, exhaust inner cover	2	17	6G8-W0093-00	CARBURETOR REPAIR KIT	1
3	6G8-12414-00	.GASKET, cover	1	18	6G8-14198-00	.GASKET	1
4	6G8-11181-00	.GASKET, cylinder head 1	1	19	6G8-14384-00	.GASKET, float chamber	1
5	93210-11M59	.O-RING	1	20	647-14386-00	.PIN, float	1
6	93210-13M63	.O-RING	1	21	654-14198-00	.GASKET	1
7	93210-24M79	.O-RING	1	22	6G8-14323-00	.SCREW, air adjusting	1
8	6G8-11351-00	.GASKET, cylinder	1	23	6G8-14392-00	.VALVE, needle	1
9	93102-30M22	.OIL SEAL	1	24	6G8-14385-00	.FLOAT	1
10	93101-25M24	.OIL SEAL	1	25	98580-04016	.SCREW, pan head	1
11	93102-18M21	.OIL SEAL	1	26	92903-04100	.WASHER, spring	1
12	6G8-13329-00	.GASKET, pump cover	1	27	33A-14369-00	.DIAPHRAGM ASSY 2	1
13	6G8-13646-00	.GASKET, manifold 2	2	28	1J2-14397-00	.O-RING	2
14	6G8-13645-00	.GASKET, manifold 1	1	29	5H0-14397-00	.O-RING	1
15	6G8-14198-00	.GASKET	1	30	5Y1-14397-00	.O-RING	1

**Fig. 30 REPAIR KIT 2**

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	668-W0001-22	LOWER UNIT GASKET KIT	1	13	93101-17054	.OIL SEAL	2
2	668-15312-01	.GASKET, oil pan	1	14	93210-74M68	.O-RING	1
3	93210-16M64	.O-RING	1	15	582-45375-01	.DAMPER, seal	1
4	93210-13M63	.O-RING	1	16	626-44365-01	.DAMPER, water seal	1
5	93210-08M60	.O-RING	1	17	682-W0078-00	WATER PUMP REPAIR KIT	1
6	93101-13M27	.OIL SEAL	1	18	682-44365-00	.DAMPER, water seal	1
7	668-41133-01	.GASKET, exhaust manifold 1	1	19	97395-06040	.BOLT	4
8	668-45113-00	.GASKET, upper casing	1	20	682-44322-00	.INSERT, cartridge	1
9	90430-08020	.GASKET	3	21	682-44352-01	.IMPELLER	1
10	682-44315-00	.GASKET, water pump	2	22	682-44315-00	.GASKET, water pump	2
11	93101-20048	.OIL SEAL	2	23	682-44323-00	.OUTER PLATE, cartridge	1
12	668-45315-00	.PACKING, lower casing	1	24	90280-03024	.KEY, woodruff	1





**NUMERICAL INDEX**

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6G8-W0001-01	29- 1	6G8-11654-00	2- 6	6G8-14309-00	4-46	6J6-14493-00	16-31	6G8-15772-00	8-42	6G8-41662-00-98	16-15
6G8-W0001-22	30- 1	6G8-12111-00	3- 1	6G8-14313-00	5-37	6G8-14611-00	28- 8	6G8-15779-00	8-31	6G8-41663-00	16-16
6G8-W0070-00	11- 9	6G8-12113-00	3- 4	6G8-14318-27	5-32	6G8-14997-00	5-12	689-15779-01	8-35	6G8-42111-01-EL	15- 1
682-W0078-00	30-17	6G8-12116-00	3- 3	648-14321-00	5-21	6G8-15100-02-94	1- 2	6G8-15789-00	8-32	6G8-42112-02-EL	15- 2
6G8-W0084-81-EL	15-31	6G8-12117-00	3- 5	6G8-14323-00	5-13	6G8-15311-02-58	7- 7	663-15791-00	8-14	6G8-42113-01-EL	15-25
6J6-W0084-81-EL	15-31	6G8-12117-10	3- 7		29-22	6G8-15312-01	7- 8	6G8-15794-00	8-22	6G8-42119-00	15-21
6G8-W0090-06-EL	1- 1	30X-12118-00	3- 6	647-14334-00	5-11		30- 2	6Y1-24246-00	10- 2	6G8-42126-01-94	15-15
6G8-W0093-00	29-17	51Y-12119-00	3- 9	6G8-14341-00	5- 9	6G8-15315-00	7-14	646-24251-02	9- 6	6G8-42129-00	16- 2
6Y0-W2420-63-24	10- 1	6G8-12121-01	3- 2	6J6-14341-00	5- 9	6G8-15316-00	7-16	6Y1-24256-80	10- 9	6G8-42137-01	15-22
676-W2810-00	10-18	6G8-12146-00	3-13	6G8-14342-20	5- 5	6G8-15346-00	4-25	6Y1-24257-00	10- 3	6J6-42137-00	15-22
6G8-W4261-00	12-29	6G8-12151-00	3-10	6G8-14342-21	5- 5	6G8-15347-00	4-26	663-24268-00	10- 6	6G8-42147-01	15- 7
6G8-W4261-10	24-16	6G8-12153-00	3- 8	648-14343-46	5- 8	6G8-15358-00	4-19	6Y0-24275-60	10- 5	6G8-42177-00	15-24
	25-31	6G8-12158-00	3-12	648-14343-47	5- 8	6G8-15362-02	7-20	6G1-24304-02	9- 1	6G8-42511-02-EL	13-27
6G8-W4537-00	28- 7	6G8-12159-00	3-11	6A4-14344-31	5-33	6G8-15363-00	1-45	6G1-24305-00	10-11	6G8-42512-00-94	14-24
6G8-11111-01-94	1-21	6G8-12171-00	6-11	6G8-14345-00	5- 7	6G8-15368-00-94	4-21	6Y0-24306-04	10-10	6G8-42521-10-94	13-32
6G8-11133-10	1-22	6G8-12411-01	1-14	6G8-14346-01	5-17	6G8-15369-00	4-22	6G8-24311-00	9- 5	6G9-42521-00-94	13-32
6G8-11181-00	1-32	6G8-12413-00-94	1-15	6G8-14346-10	5-48	6G8-15371-00-94	4-24	6G8-24329-00	9- 2	6G8-42528-00	13-22
	29- 4	6G8-12414-00	1-17	44J-14349-00	5-41	6G8-15373-00	1-36	6Y1-24329-00	10- 8	6G8-42534-00	13-28
6G8-11191-01-94	1-34		29- 3	6G8-14355-00	5-25	6G8-15374-00	4-29	650-24351-01	10-13	6G8-42537-00	13-34
6G8-11197-00	1-43	6G8-12481-00	1-26	14T-14367-00	5-29		29-16		10-17	6G8-42551-00	25-33
6G8-11325-00	1-41	6G8-12482-00	12-10	6G8-14368-00	5-26	6G8-15376-00	4-35	6Y1-24360-02	10-15	6G8-42561-00	13- 7
6G8-11351-00	1- 6	6G8-13300-01	6-13	33A-14369-00	5-30	6G8-15379-00	7- 3	6E5-24377-00	1-16	6G8-42610-01-EL	11- 1
	29- 8	6G8-13329-00	6-14		29-27	6G8-15393-00	4-32		17- 2	6J6-42610-01-EL	11- 1
6G8-11355-00	17-26		29-12	6G8-14371-00	5-31	6G8-15397-00	7-15	6E0-24378-00	4-47	6G8-42613-00-EL	11- 6
6G8-11356-00	1-38	6G8-13411-01	7-18	6G8-14373-00	5-27	6G8-15710-10	8- 1	6G8-24410-00	9- 9	6G8-42615-00	11- 2
6G8-11370-00	4- 7	6G8-13412-00	7-10	6G8-14374-00	5-28	6G8-15711-00	8- 2	6G8-24411-00	9-11	6G8-42628-01	11-12
6G8-11372-01	1-25	6G8-13417-00	7-11	6G8-14377-00	5-38	6G8-15712-00	8-30	6G8-24421-00	9-10	6G8-42629-01	12-31
676-11372-00	1-24	6G8-13487-00	7- 4	6G8-14381-00	5- 3	6G8-15713-00	8- 4	6Y0-24610-00	10- 4	6G8-42651-00	11- 3
	1-37	6G8-13641-00-94	4- 6	6G8-14383-00	5-40	6G8-15714-00	8- 3	6G8-26363-00	16-21	6G8-42652-00	11- 4
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97395-06030	26- 7								